

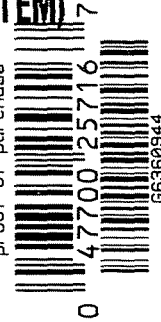
G 6360944

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

DD FORM

proof of purchase



owner registration sticker



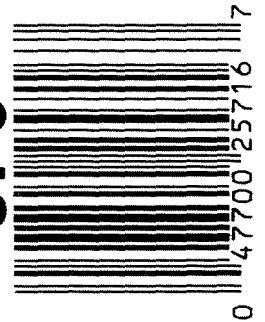
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

G6360944

UPC



Remington

**M/24 7.62 NATO S.W.S. (C
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO**

Made in Ilion, NY Reg. U.S. Pat. & tm. Off.



5716 66360

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M/24 7.62 NATO S.W.S. (COMPLETE SYSTI

UPC



0 47700 25716 7

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UPC



0 47700 25716 7

SERIAL NO.



66360944

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 06360944

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		2-17-04	RW
600	PROOF		2-17-04	RW
607	CHECK HEADSPACE		2-17-04	RW
610	DIS-ASSEMBLE GUN	INSPECTED	2-17-04	RW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	INSPECTOR <i>RK</i>		
615	ROLLMARK CALIBER		2/25/04	JB
617	DRILL AND TAP SIGHT HOLES		2-20-04	TRW
620	APPLY COATINGS (BARREL ACTION)		3-5	TA
	(BOLT)		3-5	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3/22/04	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3/22/04	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3/22/04	DA
	D) OIL FIRING PIN ASSEMBLY		3/22/04	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7.5</u> <u>7.5</u> <u>7.5</u>	<u>5-24-04</u>	<u>RZ</u>
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.0</u> <u>3.0</u> <u>3.0</u>	<u>5-24-04</u>	<u>RZ</u>
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.021</u> <u>.021</u> <u>.021</u>	<u>5-24-04</u>	<u>RZ</u>
	J) ASSEMBLE STOCK		<u>4-2-04</u>	<u>RW</u>
	K) ASSEMBLE SWIVEL STUDS		<u>6-9-04</u>	<u>RW</u>
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		<u>4-2-04</u>	<u>RW</u>
	M) IRON SIGHT ALIGNMENT		<u>4-2-04</u>	<u>RW</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		<u>4-2-04</u>	<u>RW</u>
640	GALLERY TEST AND TARGET	PASS FAIL	<u>5-3-04</u>	<u>/</u>
	MALFUNCTION	CORRECTION	<u>5-3-04</u>	<u>/</u>
	MALFUNCTION	CORRECTION	<u>5-3-04</u>	<u>/</u>
	MALFUNCTION	CORRECTION	<u>5-3-04</u>	<u>/</u>
	MALFUNCTION	CORRECTION	<u>5-3-04</u>	<u>/</u>
645	INSPECT FOR LIVE AMMO		<u>5-3-04</u>	<u>/</u>
655	FINAL INSPECTION A) HEADSPACE		<u>6-9-04</u>	<u>RW</u>
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.77</u> <u>2.70</u> <u>2.51</u> <u>2.49</u> <u>2.72</u>	<u>5/24/04</u>	<u>DA</u>
	C) FUNCTION		<u>6-9-04</u>	<u>RW</u>
660	PACK		<u>6-10-04</u>	<u>DA</u>

AVERAGE PULL FORCE BETWEEN
 INITIAL & CYCLE TESTS
 2.50 LBS (plus or minus 0.50 LBS)
 3.00 LBS (plus or minus 0.75 LBS)
 4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO.

DATE

TESTER

4-1-04

lw

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.29	2.28		2.09	
PULL #2	2.30	2.15		2.29	
PULL #3	2.37	2.16		2.04	
PULL #4	2.31	2.16		2.05	
PULL #5	2.33	2.09		2.15	
TOTAL	11.60	10.84		10.62	
AVERAGE	2.32	2.17		2.12	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.19	3.05		
PULL #2	3.25	3.11		
PULL #3	3.08	3.06		
PULL #4	3.19	3.12		
PULL #5	3.15	3.10		
TOTAL	15.86	15.44		
AVERAGE	3.17	3.09		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.14	4.05		4.12
PULL #2	4.10	4.08		4.11
PULL #3	4.12	4.08		4.14
PULL #4	4.15	4.12		4.18
PULL #5	4.16	4.10		4.12
TOTAL	20.67	20.43		20.67
AVERAGE	4.13	4.09		4.13

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6360944.__0

FILE DATE AND TIME: 05/03/2004 06:41

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	0.014
The Average Y Centroid of the Five Target Set:	0.042
The Average Point of Impact of the Five Target Set:	0.044
The Average Mean Radius of the Five Target Set:	0.758
The Distance from POA to Centroid Target #1:	0.233
The Distance from Centroid Target #2 to Centroid Target #1:	0.379
The Distance from Centroid Target #3 to Centroid Target #1:	0.261
The Distance from Centroid Target #4 to Centroid Target #1:	0.354
The Distance from Centroid Target #5 to Centroid Target #1:	0.235

SERIAL NUMBER: G6360944. __ 0

TARGET NUMBER: 1

FILE DATE: 05/03/2004

FILE TIME: 06:41

POINT#	X	Y
1:	-0.177	-0.902
2:	-0.215	-0.421
3:	-0.055	-0.119
4:	0.115	0.018
5:	0.380	0.168
6:	0.567	0.214
7:	0.776	0.049
8:	-0.534	0.381
9:	0.691	0.964
10:	0.265	1.115

X CENTROID: 0.181

Y CENTROID: 0.147

POA TO CENTROID: 0.233

HORZ SPREAD: 1.310

VERT SPREAD: 2.017

GROUP SPREAD: 2.065

MIN RADIUS: 0.145

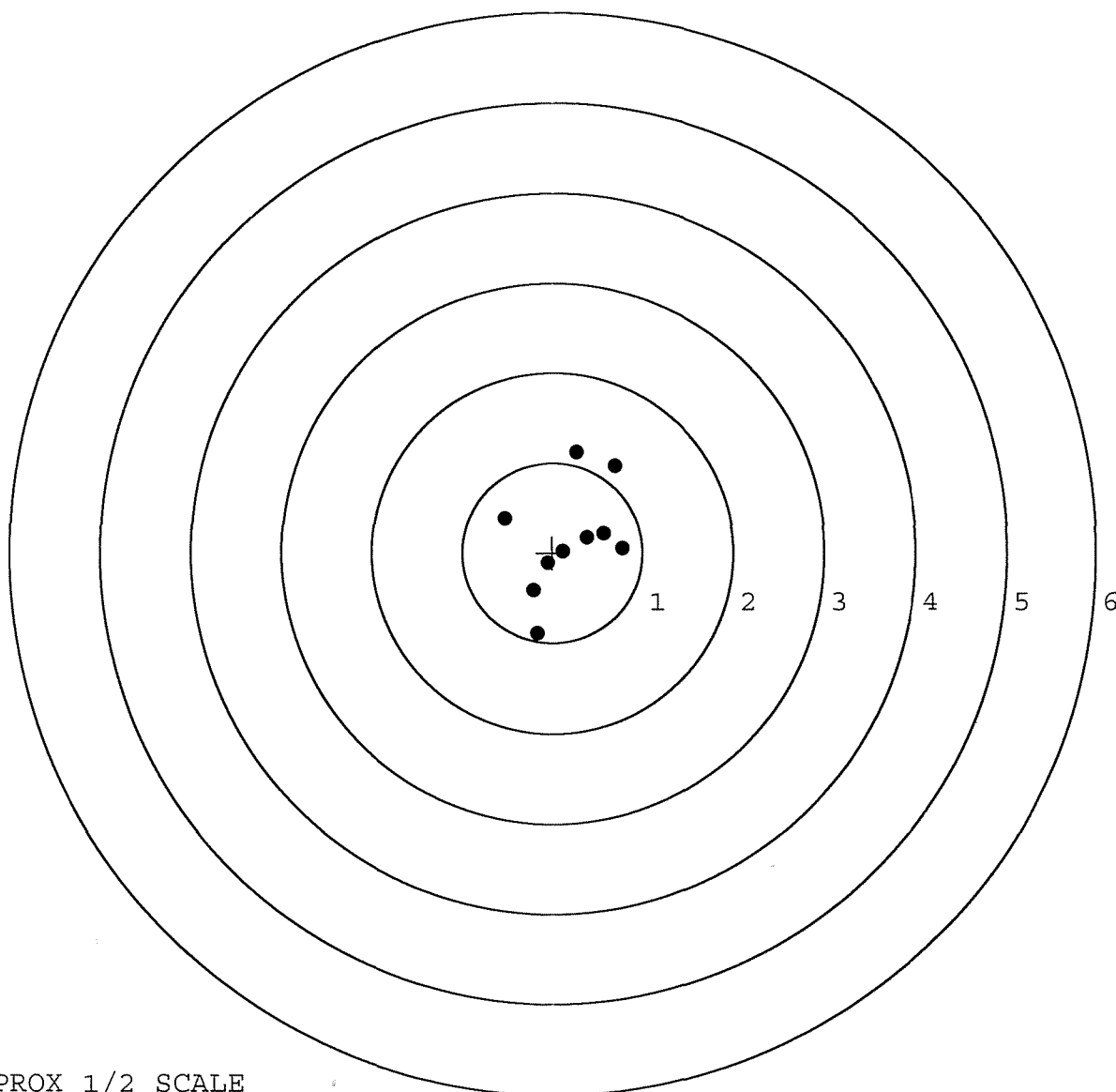
MAX RADIUS: 1.108

MEAN RADIUS: 0.618

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 9

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6360944. __0

TARGET NUMBER: 2

FILE DATE: 05/03/2004

FILE TIME: 06:41

X CENTROID: -0.024

Y CENTROID: -0.171

POA TO CENTROID: 0.173

HORZ SPREAD: 1.482

VERT SPREAD: 2.131

GROUP SPREAD: 2.138

MIN RADIUS: 0.349

MAX RADIUS: 1.299

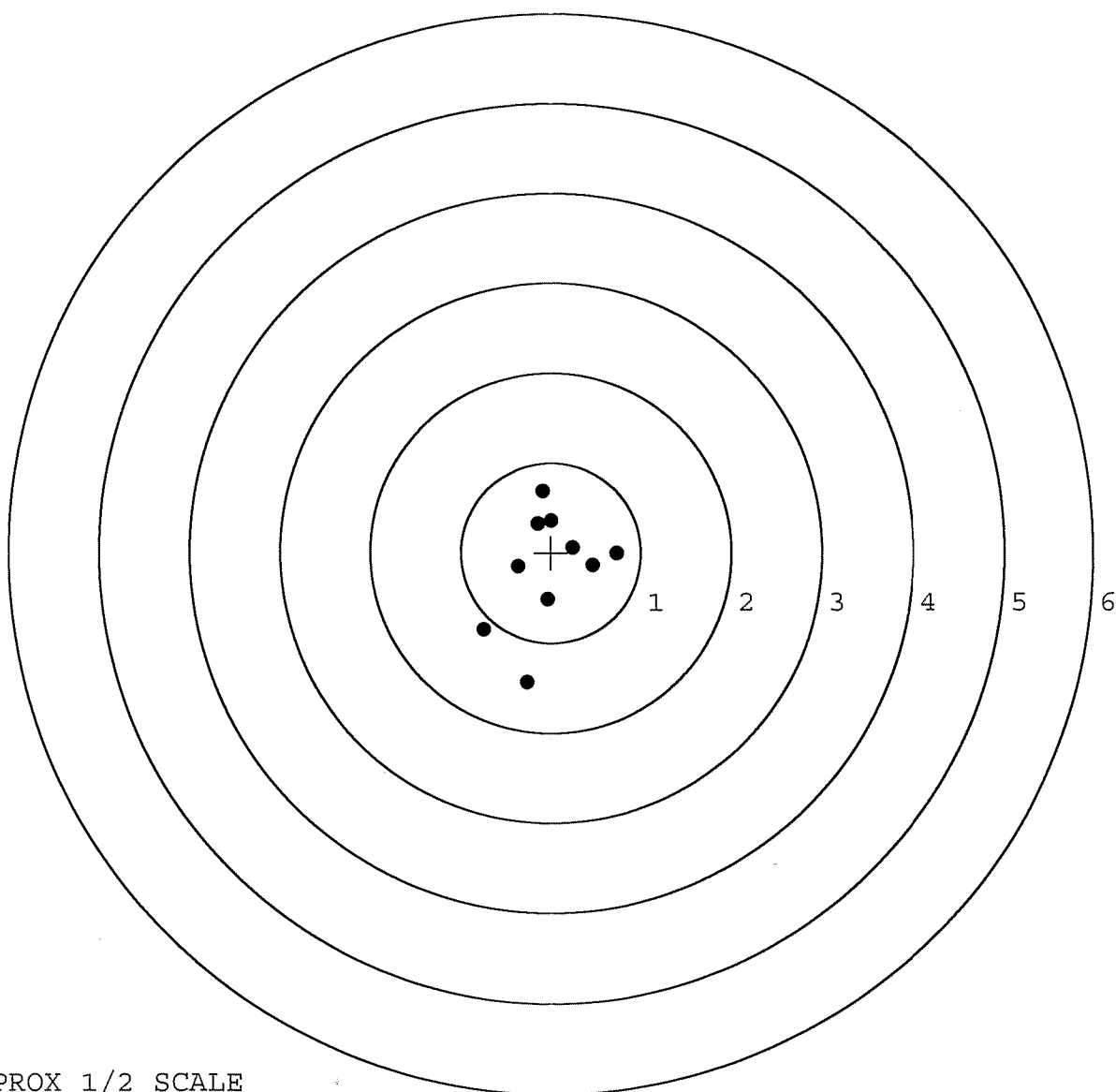
MEAN RADIUS: 0.652

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 9

in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.732	-0.007
2:	-0.272	-1.446
3:	-0.750	-0.859
4:	-0.044	-0.524
5:	-0.373	-0.159
6:	-0.098	0.685
7:	-0.149	0.325
8:	0.002	0.356
9:	0.244	0.059
10:	0.464	-0.142



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6360944. __0

TARGET NUMBER: 3

FILE DATE: 05/03/2004

FILE TIME: 06:41

X CENTROID: 0.021

Y CENTROID: -0.060

POA TO CENTROID: 0.063

HORZ SPREAD: 2.185

VERT SPREAD: 2.921

GROUP SPREAD: 3.064

MIN RADIUS: 0.097

MAX RADIUS: 1.673

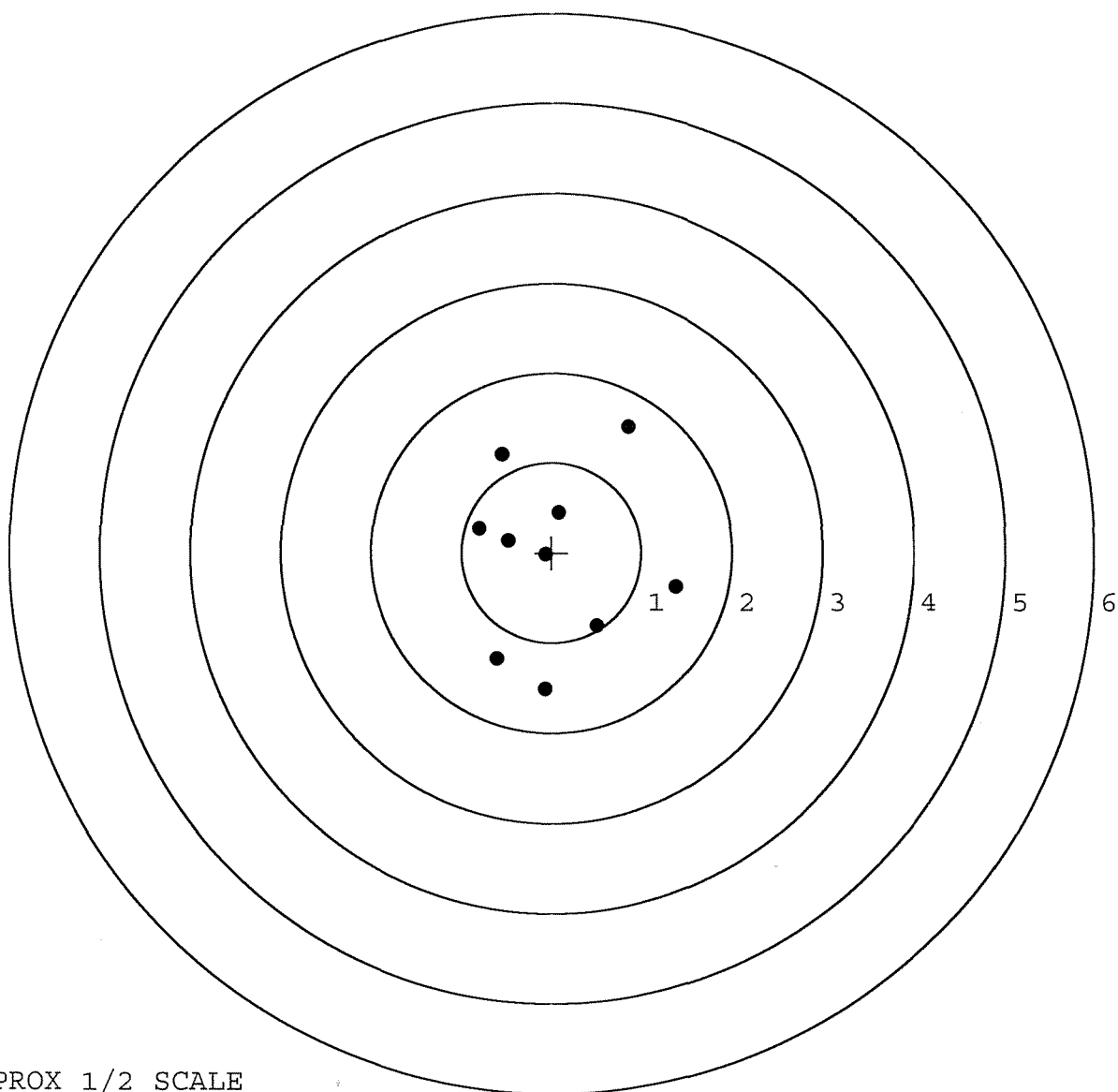
MEAN RADIUS: 1.005

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 9

POINT#	X	Y
1:	1.384	-0.381
2:	0.501	-0.817
3:	-0.078	-1.526
4:	-0.611	-1.186
5:	0.847	1.395
6:	-0.556	1.092
7:	0.076	0.441
8:	-0.070	-0.025
9:	-0.482	0.137
10:	-0.801	0.272

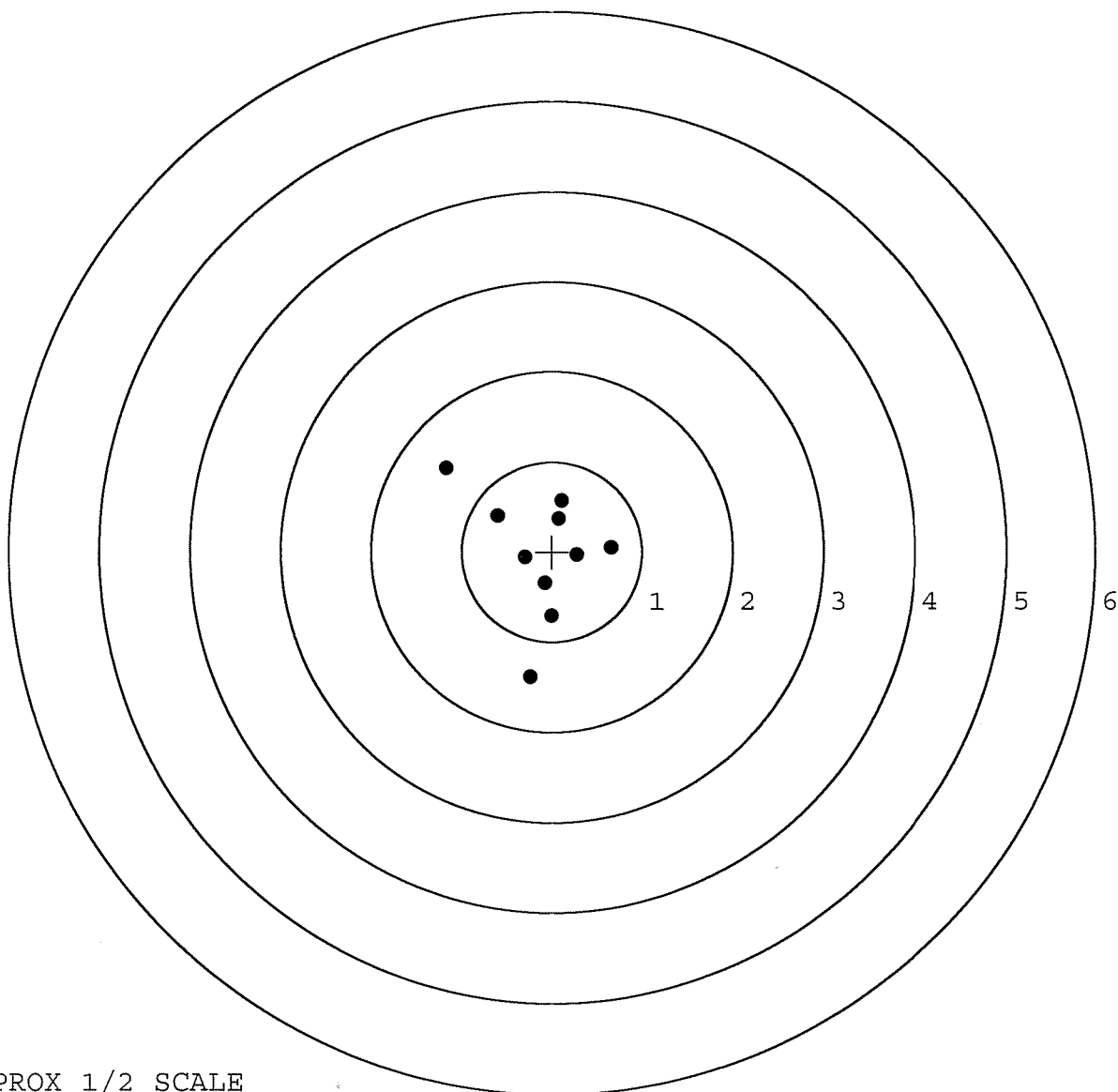


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6360944. __0
TARGET NUMBER: 4
FILE DATE: 05/03/2004
FILE TIME: 06:41

	POINT#	X	Y
	1:	-0.244	-1.394
	2:	0.654	0.049
	3:	0.279	-0.034
	4:	0.112	0.573
	5:	0.078	0.372
	6:	-0.605	0.406
	7:	-1.171	0.933
	8:	-0.301	-0.062
	9:	-0.085	-0.350
	10:	-0.011	-0.718

X CENTROID: -0.129
Y CENTROID: -0.022
POA TO CENTROID: 0.131
HORZ SPREAD: 1.825
VERT SPREAD: 2.327
GROUP SPREAD: 2.505
MIN RADIUS: 0.176
MAX RADIUS: 1.413
MEAN RADIUS: 0.693
IN 1 IN DIAMETER: 4
IN 2 IN DIAMETER: 8
in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6360944. 0

TARGET NUMBER: 5

FILE DATE: 05/03/2004

FILE TIME: 06:41

X CENTROID: 0.021

Y CENTROID: 0.318

POA TO CENTROID: 0.319

HORZ SPREAD: 1.360

VERT SPREAD: 2.683

GROUP SPREAD: 2.683

MIN RADIUS: 0.345

MAX RADIUS: 1.495

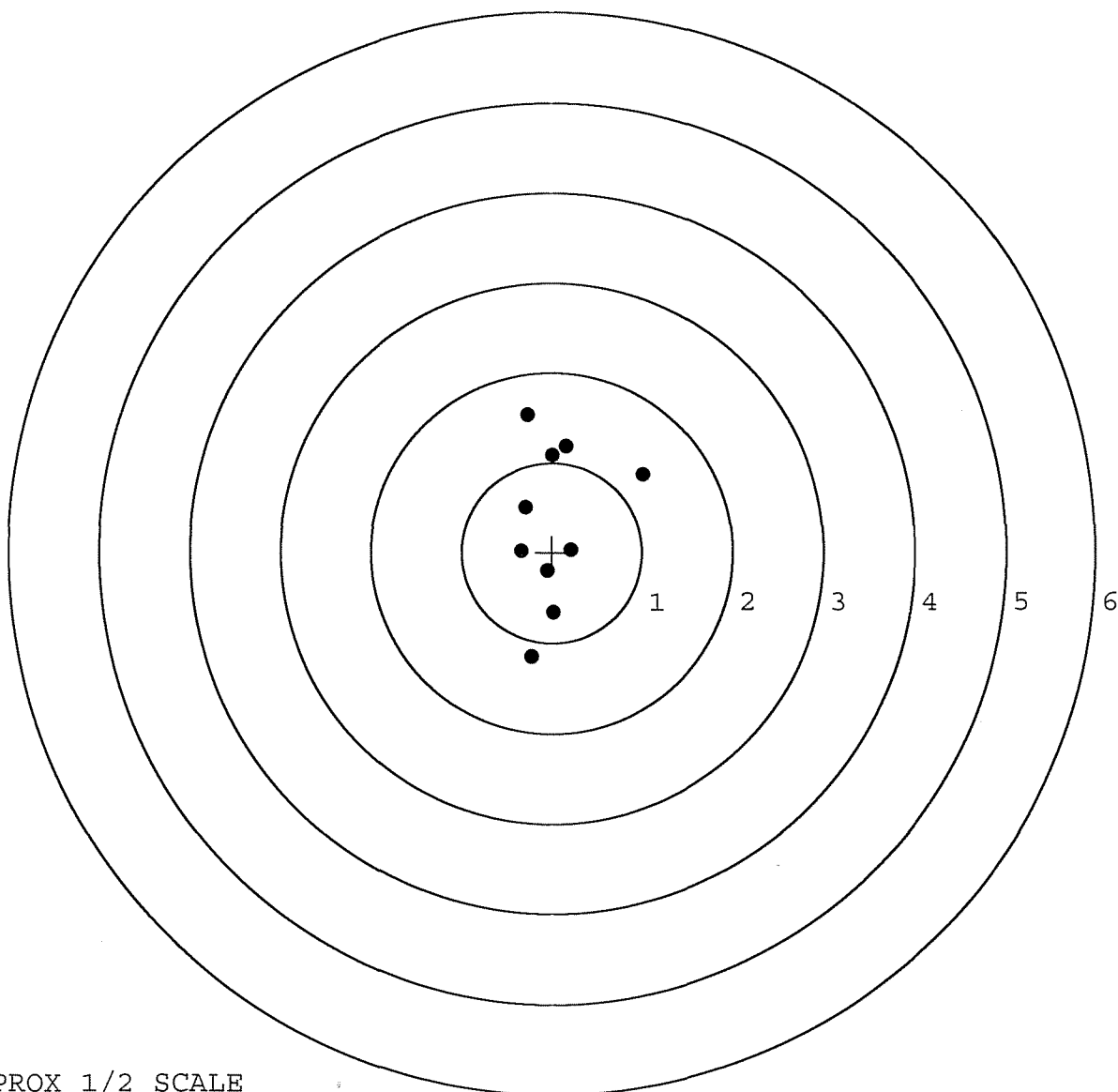
MEAN RADIUS: 0.823

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 7

in 3 IN DIAMETER: 10

POINT#	X	Y
1:	1.014	0.868
2:	0.163	1.185
3:	-0.273	1.527
4:	-0.293	0.503
5:	0.211	0.030
6:	-0.346	0.018
7:	-0.055	-0.213
8:	0.018	-0.668
9:	-0.230	-1.156
10:	0.002	1.086



TARGET APPROX 1/2 SCALE