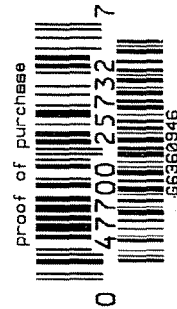


G-6360946

M/24 7.62 NATO (RIFLE ONLY)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

DD FORM 200348

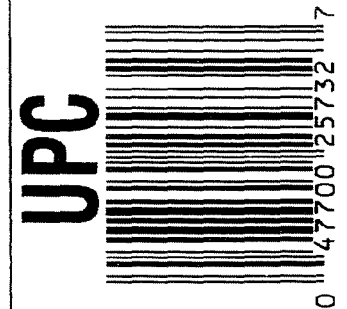


ORDER NO. 25732

BARREL LENGTH 24"

CAPACITY 5

G6360946



NOT PROTECTIVE ORDER
 REMINGTON
 66360946
 25732
 14KY

M/24 7.62 NATO (RIFLE ONLY)
 BOLT ACTION CENTERFIRE RIFLE
 24" BARREL 7.62 NATO

MADE IN U.S.A. Pat. 6-78, 691, 701, 702, 703, 704, 705, 706, 707, 708, 709, 710, 711, 712, 713, 714, 715, 716, 717, 718, 719, 720, 721, 722, 723, 724, 725, 726, 727, 728, 729, 730, 731, 732, 733, 734, 735, 736, 737, 738, 739, 740, 741, 742, 743, 744, 745, 746, 747, 748, 749, 750, 751, 752, 753, 754, 755, 756, 757, 758, 759, 760, 761, 762, 763, 764, 765, 766, 767, 768, 769, 770, 771, 772, 773, 774, 775, 776, 777, 778, 779, 780, 781, 782, 783, 784, 785, 786, 787, 788, 789, 790, 791, 792, 793, 794, 795, 796, 797, 798, 799, 800, 801, 802, 803, 804, 805, 806, 807, 808, 809, 810, 811, 812, 813, 814, 815, 816, 817, 818, 819, 820, 821, 822, 823, 824, 825, 826, 827, 828, 829, 830, 831, 832, 833, 834, 835, 836, 837, 838, 839, 840, 841, 842, 843, 844, 845, 846, 847, 848, 849, 850, 851, 852, 853, 854, 855, 856, 857, 858, 859, 860, 861, 862, 863, 864, 865, 866, 867, 868, 869, 870, 871, 872, 873, 874, 875, 876, 877, 878, 879, 880, 881, 882, 883, 884, 885, 886, 887, 888, 889, 890, 891, 892, 893, 894, 895, 896, 897, 898, 899, 900, 901, 902, 903, 904, 905, 906, 907, 908, 909, 910, 911, 912, 913, 914, 915, 916, 917, 918, 919, 920, 921, 922, 923, 924, 925, 926, 927, 928, 929, 930, 931, 932, 933, 934, 935, 936, 937, 938, 939, 940, 941, 942, 943, 944, 945, 946, 947, 948, 949, 950, 951, 952, 953, 954, 955, 956, 957, 958, 959, 960, 961, 962, 963, 964, 965, 966, 967, 968, 969, 970, 971, 972, 973, 974, 975, 976, 977, 978, 979, 980, 981, 982, 983, 984, 985, 986, 987, 988, 989, 990, 991, 992, 993, 994, 995, 996, 997, 998, 999, 1000

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 25732

ORDER 25732

M/24 7.62 NATO (RIFLE ONLY)

UPC



ORDER 25732

M/24 7.62 NATO (RIFLE ONLY)

UPC



SERIAL NO.



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6360946

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		3-15-04	RTL
600	PROOF		3-23-04	RTL
607	CHECK HEADSPACE		3-23-04	RTL
610	DIS-ASSEMBLE GUN		3-24-04	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	INSPECTED DATE 3-5-2004 OPERATOR <u>RL</u>		
615	ROLLMARK CALIBER		3/25/04	AB
617	DRILL AND TAP SIGHT HOLES			
620	APPLY COATINGS (BARREL ACTION)		4-21	TA
	(BOLT)		4-21	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		5-6-04	RLW
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		5-6-04	RLW
	C) INSPECT EJECTOR HOLE FOR CHAMFER		5-6-04	RLW
	D) OIL FIRING PIN ASSEMBLY		5-6-04	RLW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7.0</u> <u>7.0</u> <u>7.25</u>	5-11-04	RTL
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.50</u> <u>2.25</u> <u>2.50</u>	5-11-04	RTL
	H) TRIGGER PULL TEST AND RETAINABILITY		5-11-04	RTL
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.023</u> <u>.024</u>	5-11-04	RTL
	J) ASSEMBLE STOCK		5-6-04	RLW
	K) ASSEMBLE SWIVEL STUDS		5-12-04	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640	GALLERY TEST AND TARGET	PASS FAIL	5-10-04	A
	MALFUNCTION	CORRECTION	5-10-04	A
	MALFUNCTION	CORRECTION	5-10-04	A
	MALFUNCTION	CORRECTION	5-10-04	A
	MALFUNCTION	CORRECTION	5-10-04	A
645	INSPECT FOR LIVE AMMO		5-10-04	A
655	FINAL INSPECTION A) HEADSPACE		5-12-04	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.85</u> <u>2.83</u> <u>2.81</u> <u>2.77</u> <u>2.70</u>	5/11/04	DA
	C) FUNCTION		5-12-04	RTL
660	PACK		5/12/04	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)

3.00 LBS (plus or minus 0.75 LBS)

4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO. _____

DATE

3-29-04

TESTER

RW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.64	2.46		2.54	
PULL #2	2.66	2.57		2.41	
PULL #3	2.59	2.65		2.41	
PULL #4	2.42	2.64		2.26	
PULL #5	2.64	2.70		2.55	
TOTAL	12.95	13.02		12.17	
AVERAGE	2.59	2.60		2.43	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.27	3.14		
PULL #2	3.21	3.03		
PULL #3	3.19	3.11		
PULL #4	3.22	3.12		
PULL #5	3.26	3.16		
TOTAL	16.15	15.56		
AVERAGE	3.23	3.11		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.09	4.06		4.12
PULL #2	4.00	4.08		4.09
PULL #3	4.03	4.02		4.09
PULL #4	4.05	4.02		4.17
PULL #5	4.03	4.05		4.19
TOTAL	20.20	20.23		20.66
AVERAGE	4.04	4.05		4.13

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6360946.__0
FILE DATE AND TIME: 05/10/2004 10:20

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

Ave. mean - .8005

SERIAL NUMBER: G6360946. __0

TARGET NUMBER: 1

FILE DATE: 05/10/2004

FILE TIME: 10:20

POINT#	X	Y
1:	-0.401	-1.001
2:	0.326	-0.443
3:	0.226	-0.184
4:	-0.871	0.411
5:	-0.459	0.959

X CENTROID: -0.236

Y CENTROID: -0.052

POA TO CENTROID: 0.241

HORZ SPREAD: 1.197

VERT SPREAD: 1.960

GROUP SPREAD: 1.961

MIN RADIUS: 0.480

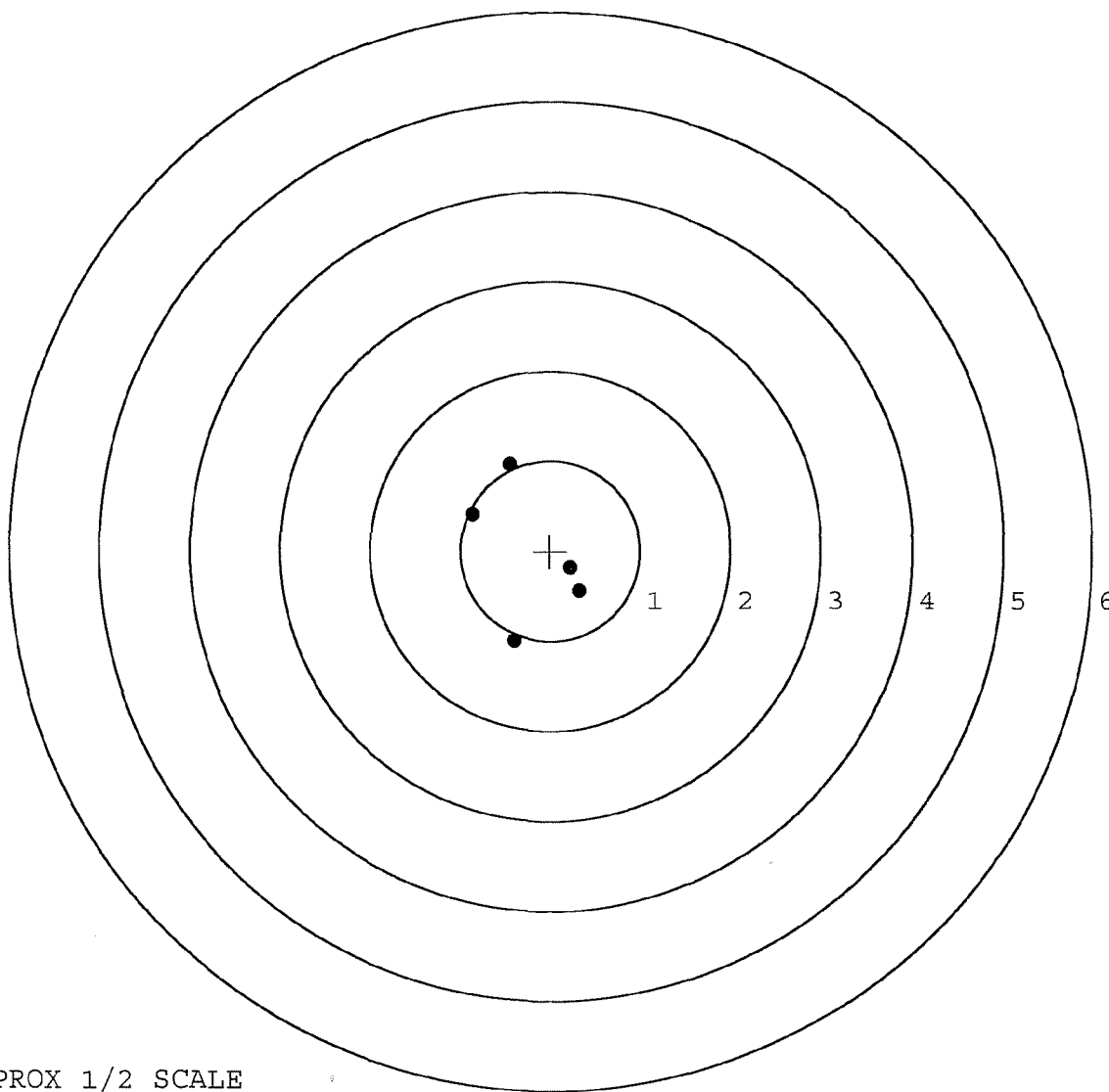
MAX RADIUS: 1.035

MEAN RADIUS: 0.790

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6360946. __0

TARGET NUMBER: 2

FILE DATE: 05/10/2004

FILE TIME: 10:20

POINT#	X	Y
1:	0.105	-1.128
2:	-0.112	-1.277
3:	0.499	0.048
4:	-0.333	0.564
5:	-0.177	0.388

X CENTROID: -0.004

Y CENTROID: -0.281

POA TO CENTROID: 0.281

HORZ SPREAD: 0.832

VERT SPREAD: 1.841

GROUP SPREAD: 1.854

MIN RADIUS: 0.601

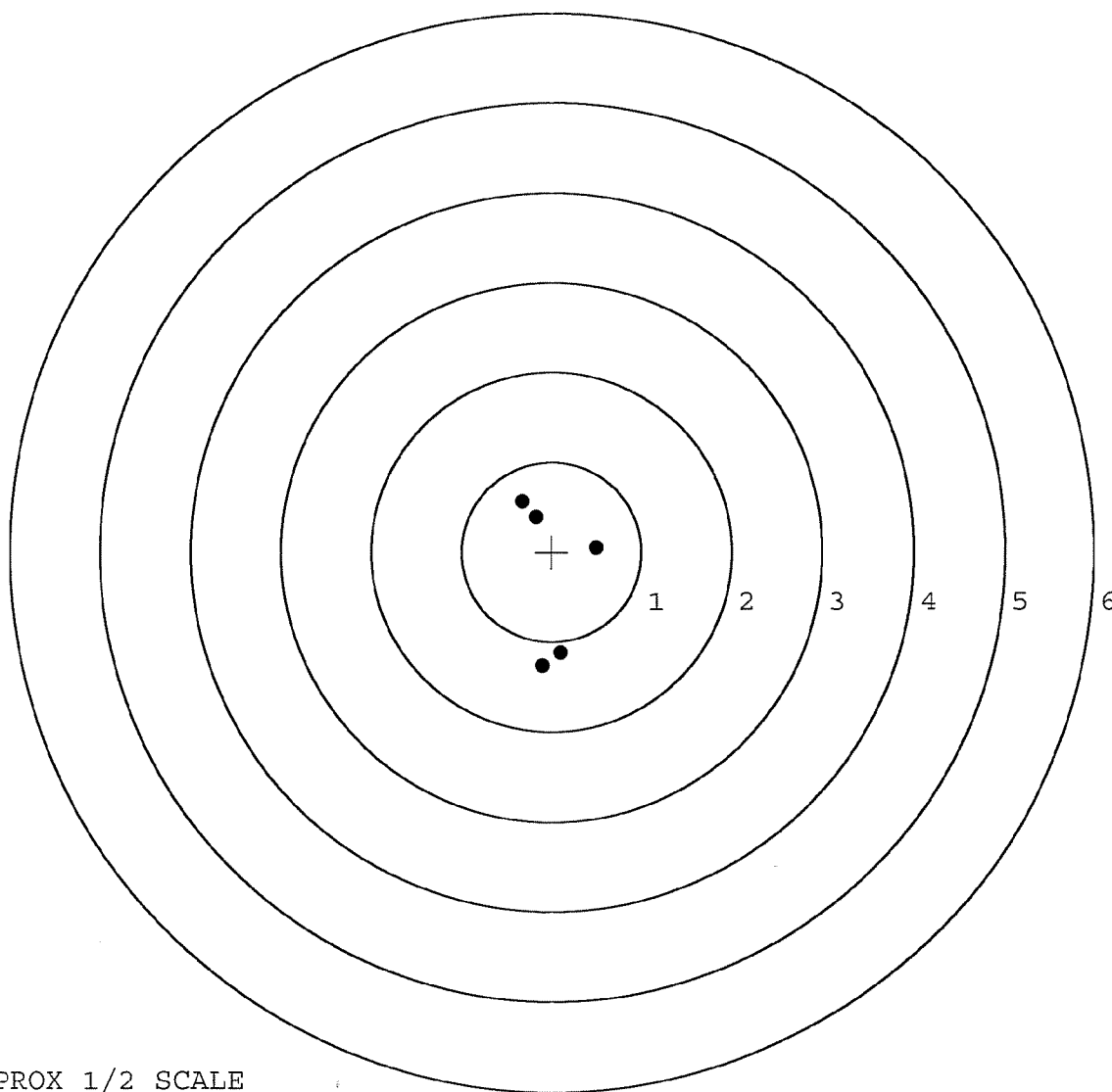
MAX RADIUS: 1.002

MEAN RADIUS: 0.811

IN 1 IN DIAMETER: 0

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE