

G 636 0947

M24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

DD FORM

proof of purchase



owner registration sticker



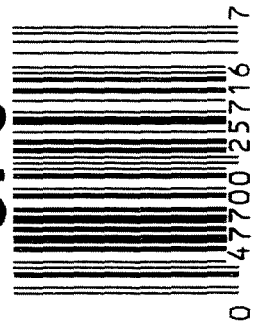
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

G6360947

UPC



VERY IMPORTANT-
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee.

SERIAL NO.
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SERIAL NO.

G6360947

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6360947

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		1-27-04	RTL
600	PROOF		1-27-04	RW
607	CHECK HEADSPACE		1-27-04	RW
610	DIS-ASSEMBLE GUN		1-27-04	RW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	INSPECTED JAN 28 2004 OPERATOR <i>BL</i>		
615	ROLLMARK CALIBER		1/29/04	LB
617	DRILL AND TAP SIGHT HOLES		1-28-04	TRW
620	APPLY COATINGS (BARREL ACTION)		2-7	TA
	(BOLT)		2-7	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2/17/04	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2/17/04	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2/17/04	DA
	D) OIL FIRING PIN ASSEMBLY		2/17/04	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>8.6</u> <u>7.25</u> <u>7.25</u>	2-24-04	RTL
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.0</u> <u>3.0</u> <u>3.0</u>	2-24-04	RTL
	H) TRIGGER PULL TEST AND RETAINABILITY		2-24-04	RTL
	I) FIRING PIN INDENT .020 MIN	<u>.021</u> <u>.022</u> <u>.022</u>	2-24-04	RTL
	J) ASSEMBLE STOCK		2-19-04	RLW
	K) ASSEMBLE SWIVEL STUDS		3-5-04	RR
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		2-19-04	RLW
	M) IRON SIGHT ALIGNMENT		2-19-04	RLW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		2-19-04	RLW
640	GALLERY TEST AND TARGET	PASS FAIL	2-20-04	TRW
	MALFUNCTION	CORRECTION	2-20-04	TRW
	MALFUNCTION	CORRECTION	2-20-04	TRW
	MALFUNCTION	CORRECTION	2-20-04	TRW
	MALFUNCTION	CORRECTION	2-20-04	TRW
645	INSPECT FOR LIVE AMMO		2-20-04	TRW
655	FINAL INSPECTION A) HEADSPACE		3-5-04	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>228</u> <u>232</u> <u>235</u> <u>235</u> <u>237</u>	2-24-04	RLR
	C) FUNCTION		3-5-04	RTL
660	PACK		3/8/04	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO. _____
DATE 2-19-04
TESTER TRW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.32	2.31		2.47	
PULL #2	2.24	2.33		2.05	
PULL #3	2.23	2.27		2.04	
PULL #4	2.22	2.25		2.08	
PULL #5	2.19	2.25		2.15	
TOTAL	11.20	11.41		10.79	
AVERAGE	2.24	2.28		2.15	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.29	3.11		
PULL #2	3.12	3.04		
PULL #3	3.09	3.10		
PULL #4	3.17	3.09		
PULL #5	3.27	3.13		
TOTAL	15.94	15.47		
AVERAGE	3.18	3.09		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.17	4.11		4.44
PULL #2	4.17	4.10		4.45
PULL #3	4.14	4.19		4.29
PULL #4	4.15	4.18		4.26
PULL #5	4.31	4.04		4.28
TOTAL	20.94	20.62		21.72
AVERAGE	4.18	4.12		4.34

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6360947.___0
FILE DATE AND TIME: 02/20/2004 07:26

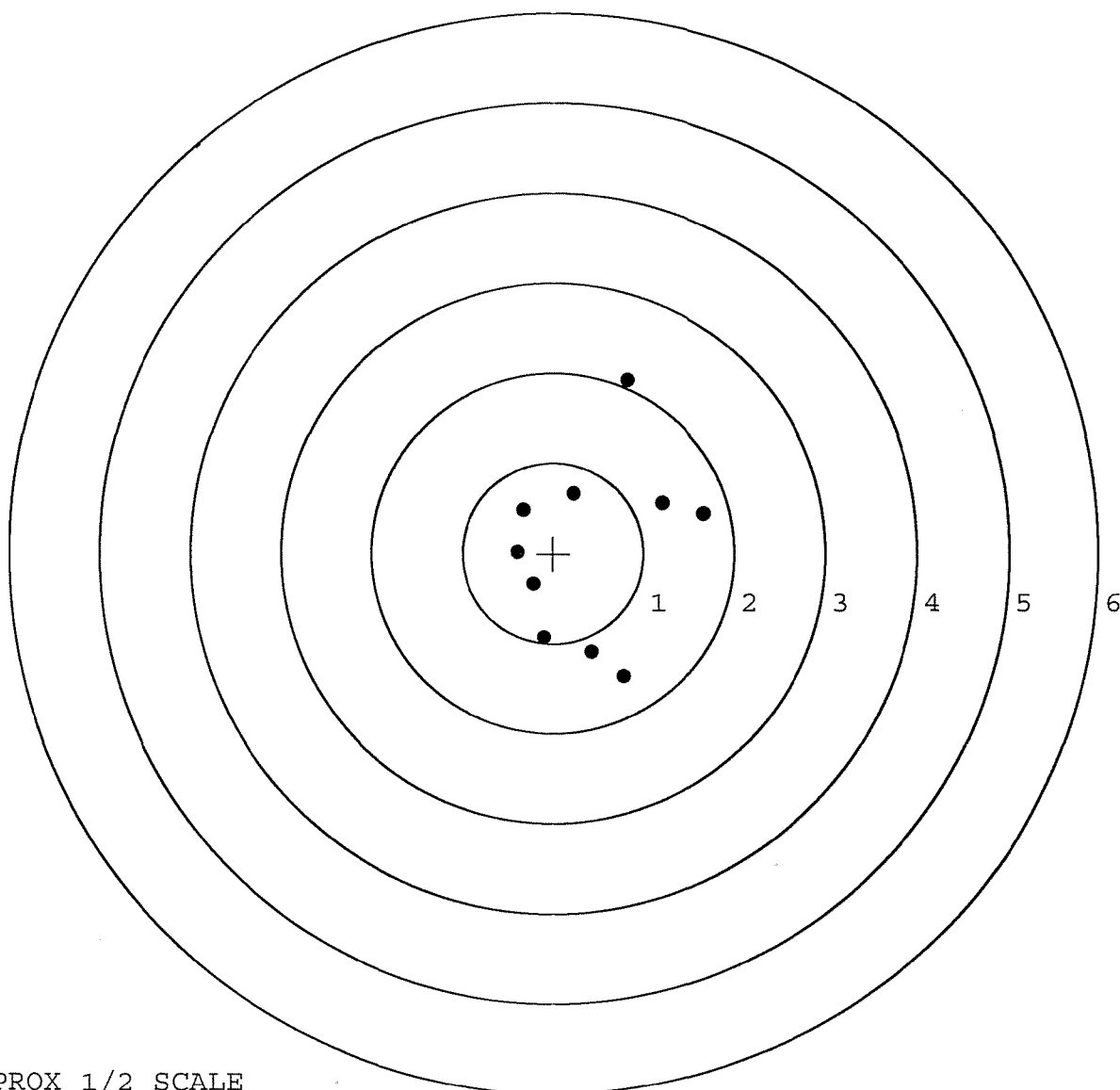
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	0.102
The Average Y Centroid of the Five Target Set:	0.045
The Average Point of Impact of the Five Target Set:	0.112
The Average Mean Radius of the Five Target Set:	0.957
The Distance from POA to Centroid Target #1:	0.409
The Distance from Centroid Target #2 to Centroid Target #1:	0.523
The Distance from Centroid Target #3 to Centroid Target #1:	0.462
The Distance from Centroid Target #4 to Centroid Target #1:	0.403
The Distance from Centroid Target #5 to Centroid Target #1:	0.421

SERIAL NUMBER: G6360947. __0
TARGET NUMBER: 1
FILE DATE: 02/20/2004
FILE TIME: 07:26

POINT#	X	Y
1:	0.782	-1.369
2:	0.432	-1.098
3:	-0.108	-0.935
4:	1.665	0.438
5:	1.208	0.549
6:	0.228	0.655
7:	-0.333	0.479
8:	-0.395	0.014
9:	-0.226	-0.338
10:	0.823	1.917

X CENTROID: 0.408
Y CENTROID: 0.031
POA TO CENTROID: 0.409
HORZ SPREAD: 2.060
VERT SPREAD: 3.286
GROUP SPREAD: 3.286
MIN RADIUS: 0.649
MAX RADIUS: 1.931
MEAN RADIUS: 1.093
IN 1 IN DIAMETER: 0
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 9

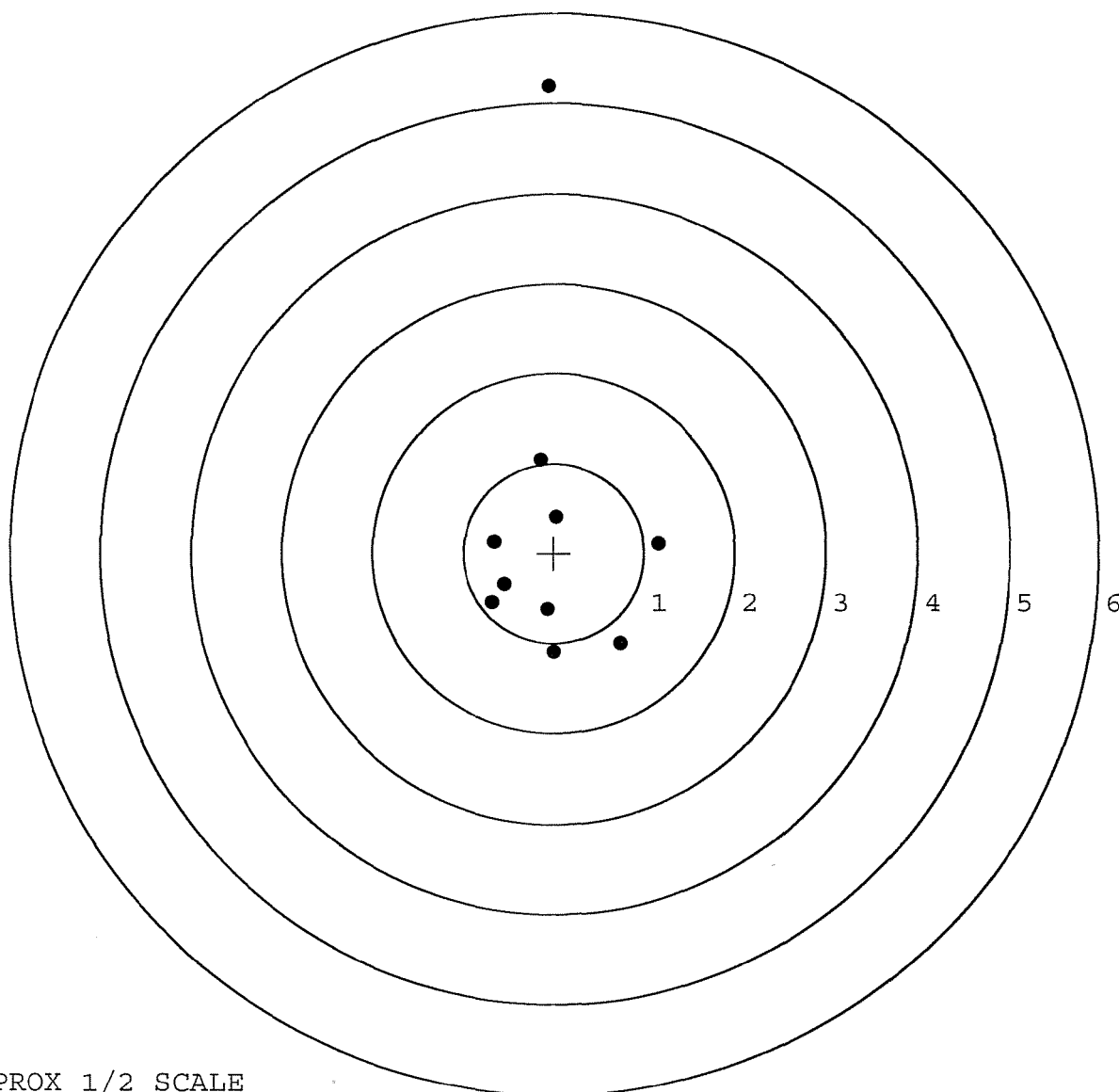


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6360947. __0
TARGET NUMBER: 2
FILE DATE: 02/20/2004
FILE TIME: 07:26

POINT#	X	Y
1:	0.746	-1.005
2:	1.164	0.109
3:	-0.006	-1.100
4:	-0.078	-0.632
5:	-0.684	-0.547
6:	-0.548	-0.346
7:	-0.658	0.128
8:	0.022	0.401
9:	-0.147	1.040
10:	-0.069	5.191

X CENTROID: -0.026
Y CENTROID: 0.324
POA TO CENTROID: 0.325
HORZ SPREAD: 1.848
VERT SPREAD: 6.291
GROUP SPREAD: 6.291
MIN RADIUS: 0.091
MAX RADIUS: 4.867
MEAN RADIUS: 1.341
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 8

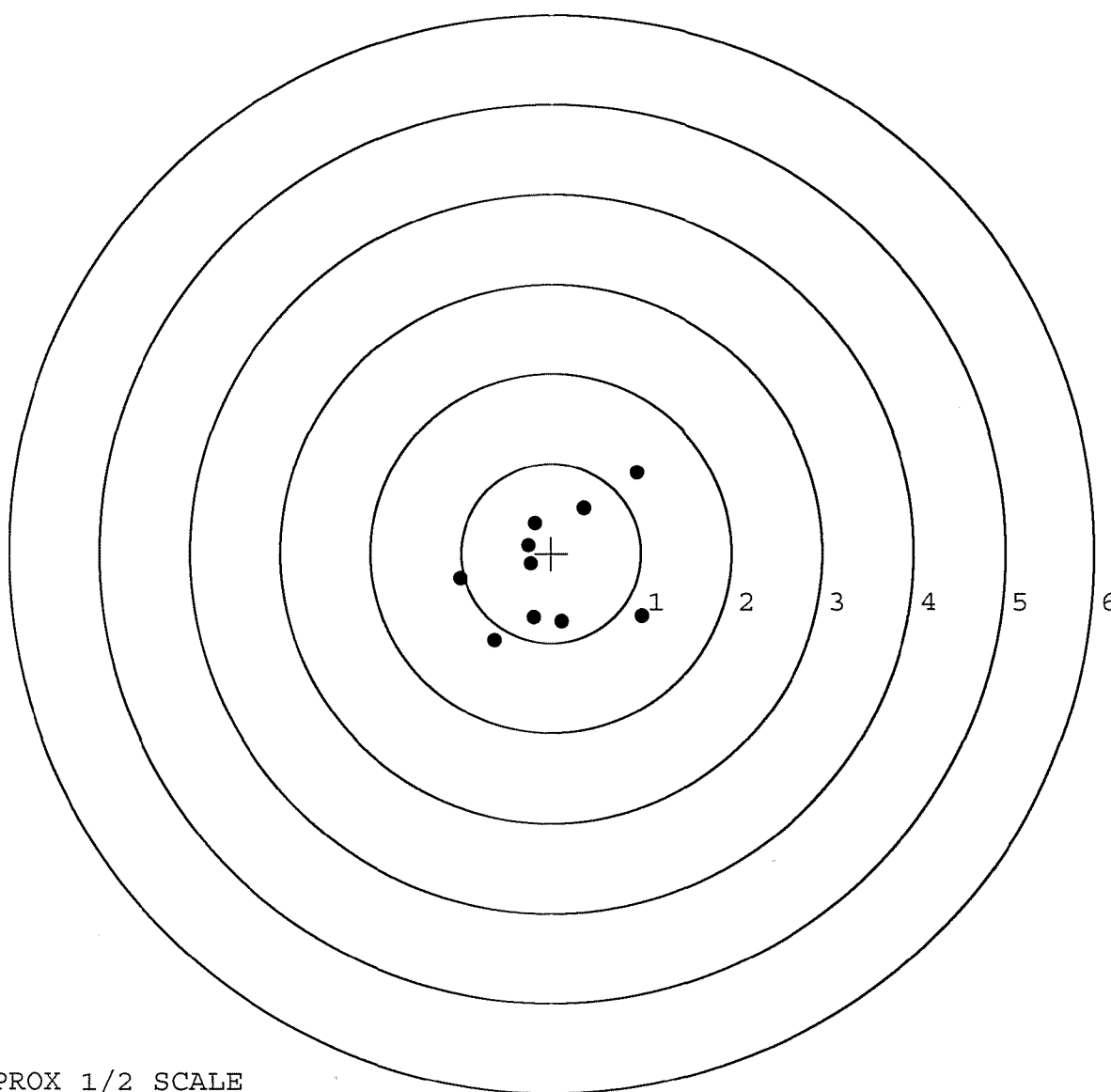


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6360947. __0
TARGET NUMBER: 3
FILE DATE: 02/20/2004
FILE TIME: 07:26

X CENTROID: -0.006
Y CENTROID: -0.175
POA TO CENTROID: 0.175
HORZ SPREAD: 2.021
VERT SPREAD: 1.874
GROUP SPREAD: 2.453
MIN RADIUS: 0.232
MAX RADIUS: 1.441
MEAN RADIUS: 0.772
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 6
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	1.008	-0.711
2:	0.117	-0.769
3:	-0.194	-0.726
4:	-0.628	-0.975
5:	-1.013	-0.284
6:	-0.230	-0.115
7:	-0.257	0.089
8:	-0.186	0.336
9:	0.371	0.502
10:	0.955	0.899



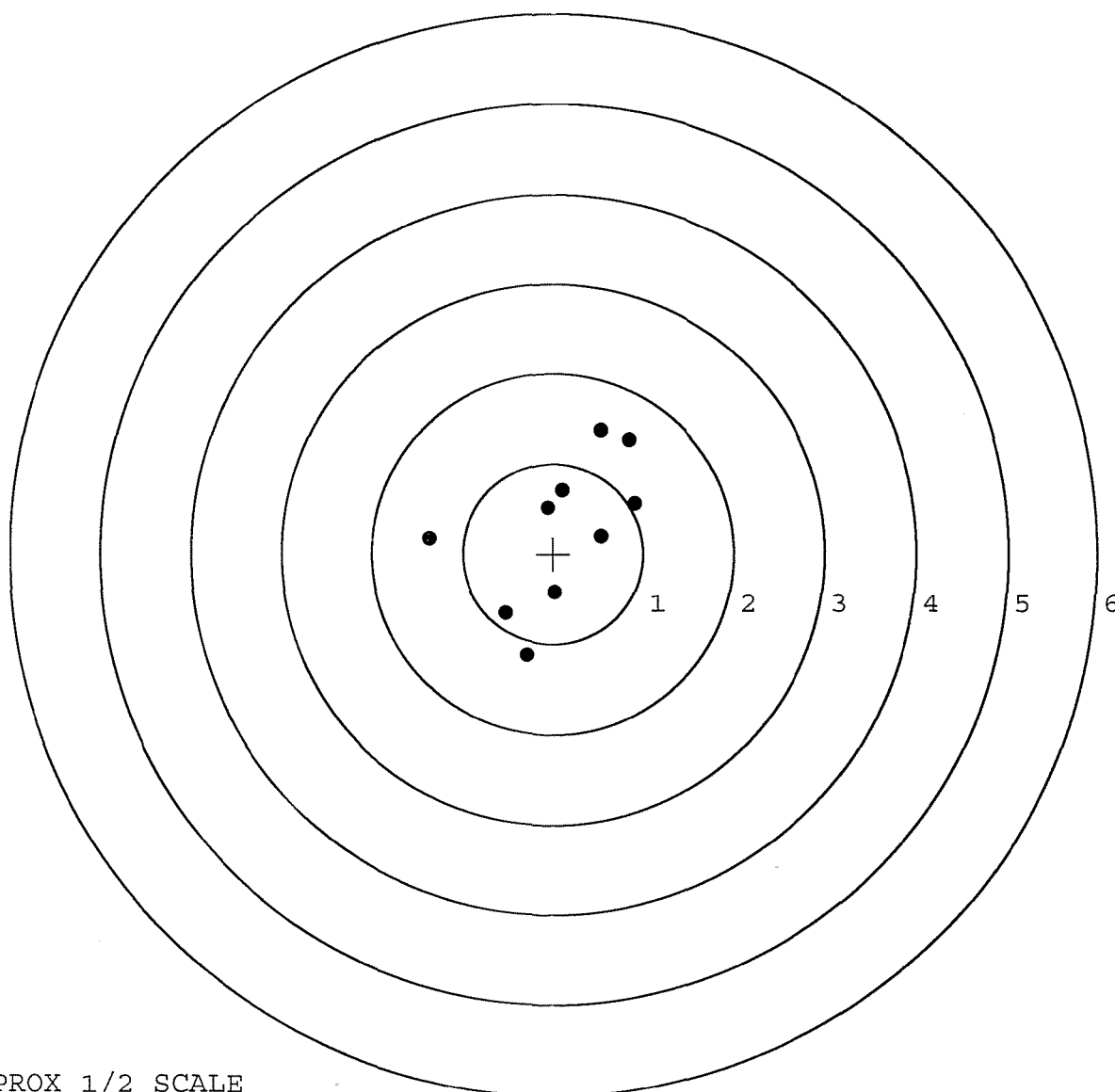
TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6360947. __0
TARGET NUMBER: 4
FILE DATE: 02/20/2004
FILE TIME: 07:26

X CENTROID: 0.072
Y CENTROID: 0.255
POA TO CENTROID: 0.265
HORZ SPREAD: 2.283
VERT SPREAD: 2.499
GROUP SPREAD: 2.476
MIN RADIUS: 0.290
MAX RADIUS: 1.444
MEAN RADIUS: 0.924

IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 10

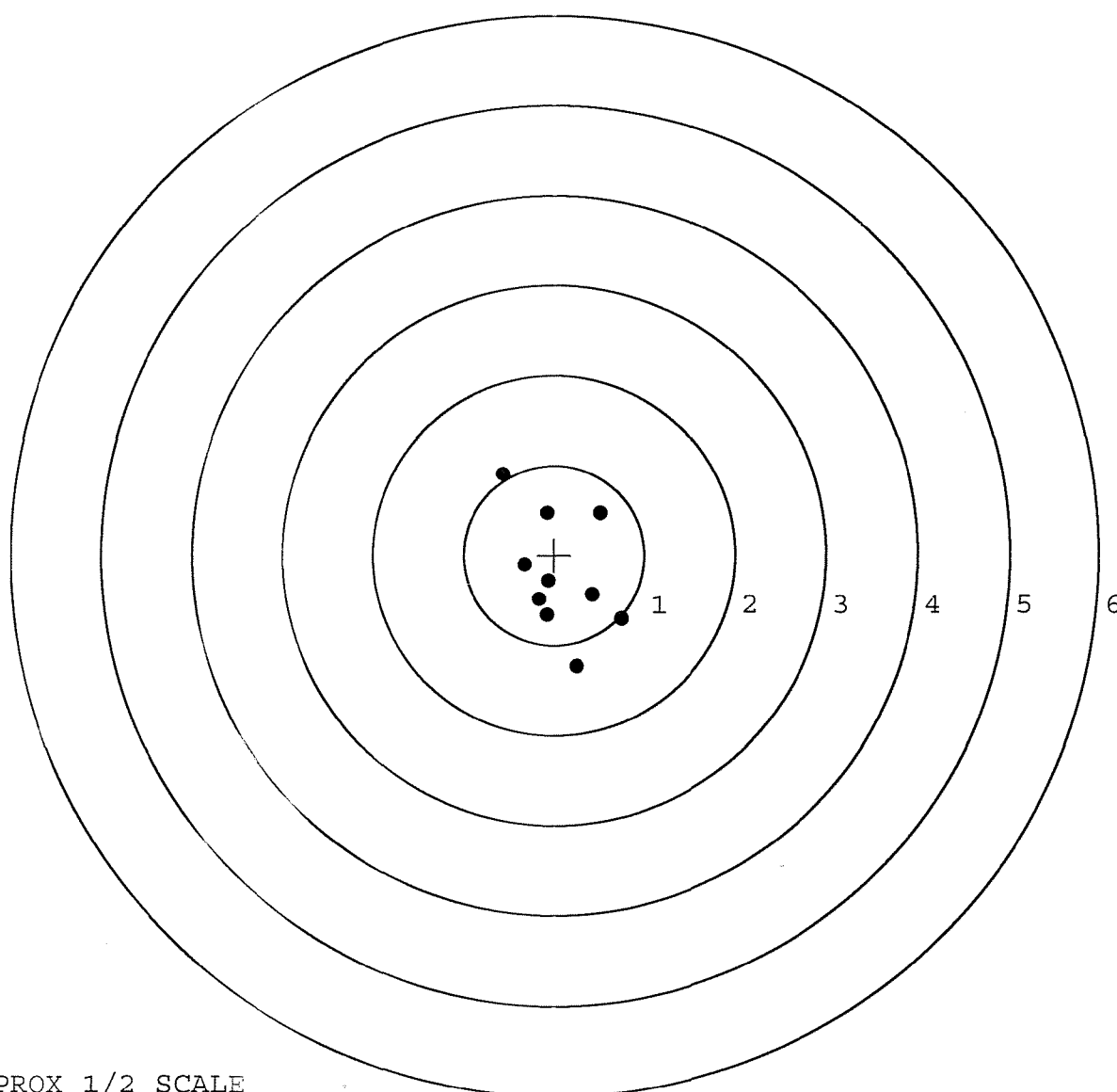
POINT#	X	Y
1:	0.913	0.555
2:	0.539	0.194
3:	0.852	1.265
4:	0.533	1.372
5:	0.105	0.702
6:	-0.060	0.513
7:	0.021	-0.433
8:	-0.292	-1.127
9:	-0.520	-0.661
10:	-1.370	0.172



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6360947. __0
TARGET NUMBER: 5
FILE DATE: 02/20/2004
FILE TIME: 07:26

	POINT#	X	Y
	1:	0.749	-0.712
	2:	0.427	-0.445
	3:	0.517	0.468
	4:	0.257	-1.239
X CENTROID:	5:	-0.083	0.467
Y CENTROID:	6:	-0.573	0.906
POA TO CENTROID:	7:	-0.333	-0.110
HORZ SPREAD:	8:	-0.071	-0.288
VERT SPREAD:	9:	-0.167	-0.494
GROUP SPREAD:	10:	-0.083	-0.667
MIN RADIUS:		0.155	
MAX RADIUS:		1.286	
MEAN RADIUS:		0.653	
# IN 1 IN DIAMETER:		5	
# IN 2 IN DIAMETER:		8	
# in 3 IN DIAMETER:		10	



TARGET APPROX 1/2 SCALE