

G6360950

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

DD FORM

proof of purchase



owner registration sticker



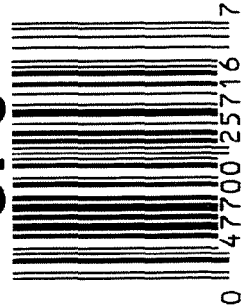
ORDER NO. **25716**

BARREL LENGTH 24"

CAPACITY 6

G6360950

UPC



REMINGTON
 MANUFACTURING COMPANY
 1000 N. 10TH ST.
 RIFLE DIV.
 1000 N. 10TH ST.
 RIFLE DIV.

Remington®
M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
 BOLT ACTION CENTERFIRE RIFLE
 24" BARREL 7.62 NATO

MADE IN U.S.A.
 Reg. U.S. Pat. & Tm. Off. RemCo Registered Trademark

SERIAL NO.
66360950

ORDER NO.
25716

DD

11PY

5716 66360950

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SERIAL NO.

 66360950

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 66360950

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		2-17-04	RW
600	PROOF		2-17-04	RW
607	CHECK HEADSPACE		2-17-04	RW
610	DIS-ASSEMBLE GUN		2-17-04	RW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	INSPECTED PEL OPERATOR <i>RW</i>		
615	ROLLMARK CALIBER		2/25/04	JB
617	DRILL AND TAP SIGHT HOLES		2-20-04	TRW
620	APPLY COATINGS (BARREL ACTION)		3-5	TR
	(BOLT)		3-5	TR
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-8-04	RW
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-8-04	RW
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-8-04	RW
	D) OIL FIRING PIN ASSEMBLY		3-8-04	RW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7.5</u> <u>7.5</u> <u>7.0</u>	5-7-04	TRW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.5</u> <u>2.5</u> <u>2.5</u>	5-7-04	TRW
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.0235</u> <u>.025</u>	5-7-04	TRW
	J) ASSEMBLE STOCK		3-8-04	RW
	K) ASSEMBLE SWIVEL STUDS		6-1-04	RW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		3-8-04	RW
	M) IRON SIGHT ALIGNMENT		3-8-04	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		3-8-04	RW
640	GALLERY TEST AND TARGET	PASS FAIL	5-4-04	TRW
	MALFUNCTION	CORRECTION	5-4-04	TRW
	MALFUNCTION	CORRECTION	5-4-04	TRW
	MALFUNCTION	CORRECTION	5-4-04	TRW
	MALFUNCTION	CORRECTION	5-4-04	TRW
645	INSPECT FOR LIVE AMMO		5-4-04	TRW
655	FINAL INSPECTION A) HEADSPACE		6-9-04	RW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.65</u> <u>2.73</u> <u>2.82</u> <u>2.82</u> <u>2.90</u>	5/24/04	OA
	C) FUNCTION		6-9-04	RW
660	PACK		6-10-04	OA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO. _____

DATE

4-20-07

TESTER

TRW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.22	2.70		2.52	
PULL #2	2.16	2.82		2.47	
PULL #3	2.40	2.69		2.43	
PULL #4	2.56	2.62		2.35	
PULL #5	2.47	2.44		2.26	
TOTAL	11.81	13.27		12.03	
AVERAGE	2.36	2.65		2.40	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.33	3.52		
PULL #2	3.40	3.47		
PULL #3	3.50	3.46		
PULL #4	3.43	3.45		
PULL #5	3.43	3.35		
TOTAL	17.09	17.25		
AVERAGE	3.41	3.45		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.23	4.33		4.17
PULL #2	4.34	4.17		4.13
PULL #3	4.30	4.17		4.19
PULL #4	4.56	4.40		4.31
PULL #5	4.27	4.47		4.13
TOTAL	21.70	21.54		20.93
AVERAGE	4.34	4.30		4.18

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6360950.__0
FILE DATE AND TIME: 05/04/2004 06:31

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	0.102
The Average Y Centroid of the Five Target Set:	-0.177
The Average Point of Impact of the Five Target Set:	0.204
The Average Mean Radius of the Five Target Set:	0.915
The Distance from POA to Centroid Target #1:	0.100
The Distance from Centroid Target #2 to Centroid Target #1:	0.346
The Distance from Centroid Target #3 to Centroid Target #1:	0.025
The Distance from Centroid Target #4 to Centroid Target #1:	0.073
The Distance from Centroid Target #5 to Centroid Target #1:	0.128

SERIAL NUMBER: G6360950. __0

TARGET NUMBER: 1

FILE DATE: 05/04/2004

FILE TIME: 06:31

POINT#	X	Y
1:	1.281	-0.921
2:	-0.375	-1.776
3:	-0.054	-0.915
4:	0.407	-0.220
5:	-0.659	-0.371
6:	-0.203	-0.010
7:	0.407	0.339
8:	0.852	0.617
9:	-0.440	0.829
10:	-0.888	1.481

X CENTROID: 0.033

Y CENTROID: -0.095

POA TO CENTROID: 0.100

HORZ SPREAD: 2.169

VERT SPREAD: 3.257

GROUP SPREAD: 3.297

MIN RADIUS: 0.251

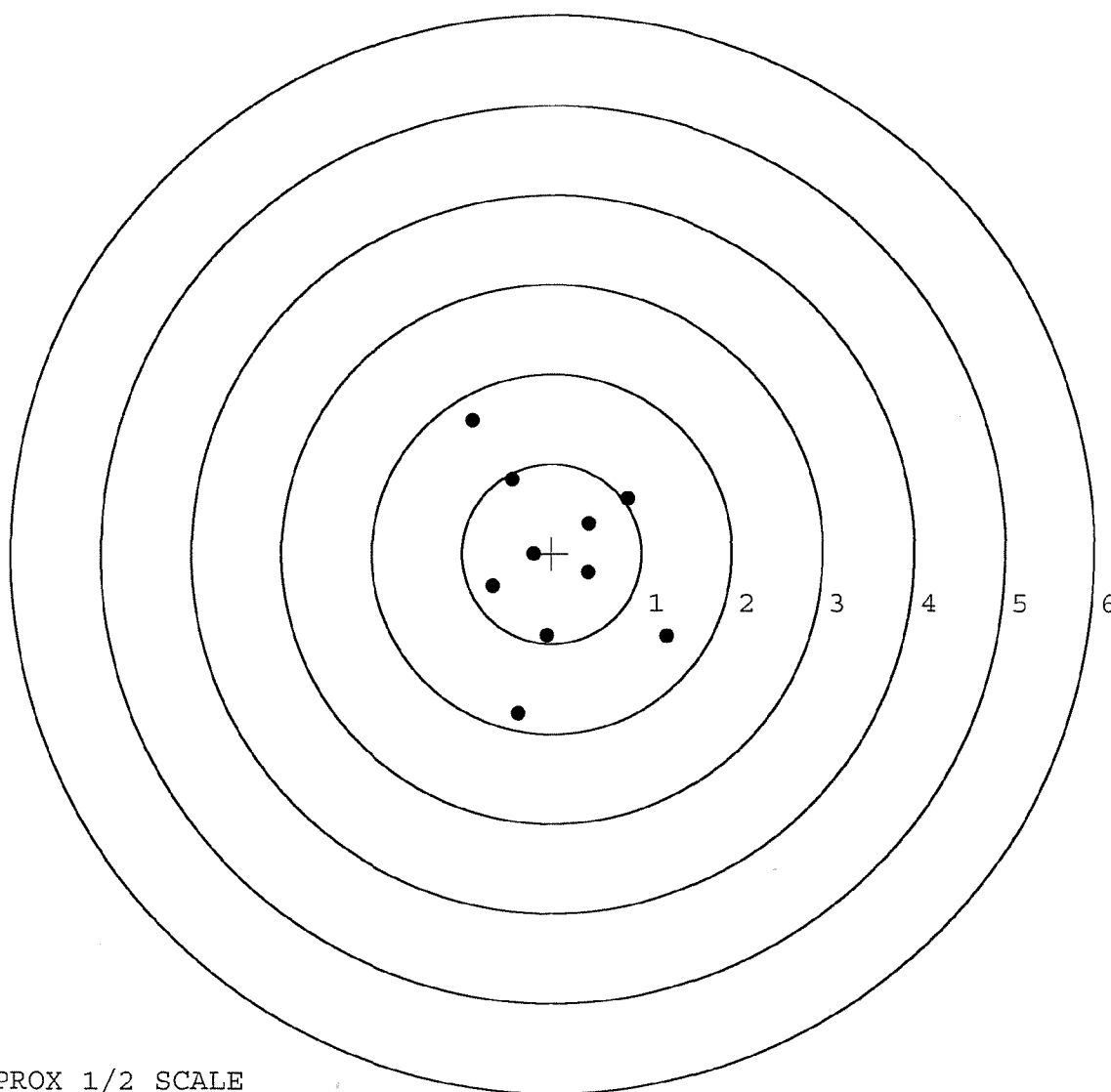
MAX RADIUS: 1.825

MEAN RADIUS: 0.996

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 8



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6360950. __0

TARGET NUMBER: 2

FILE DATE: 05/04/2004

FILE TIME: 06:31

POINT#	X	Y
1:	0.959	-2.811
2:	0.060	-2.543
3:	0.438	-1.492
4:	1.008	-0.609
5:	-0.207	-0.319
6:	0.104	-0.151
7:	-0.138	0.065
8:	0.185	0.188
9:	0.481	1.801
10:	-0.236	2.359

X CENTROID: 0.265

Y CENTROID: -0.351

POA TO CENTROID: 0.440

HORZ SPREAD: 1.244

VERT SPREAD: 5.170

GROUP SPREAD: 5.306

MIN RADIUS: 0.257

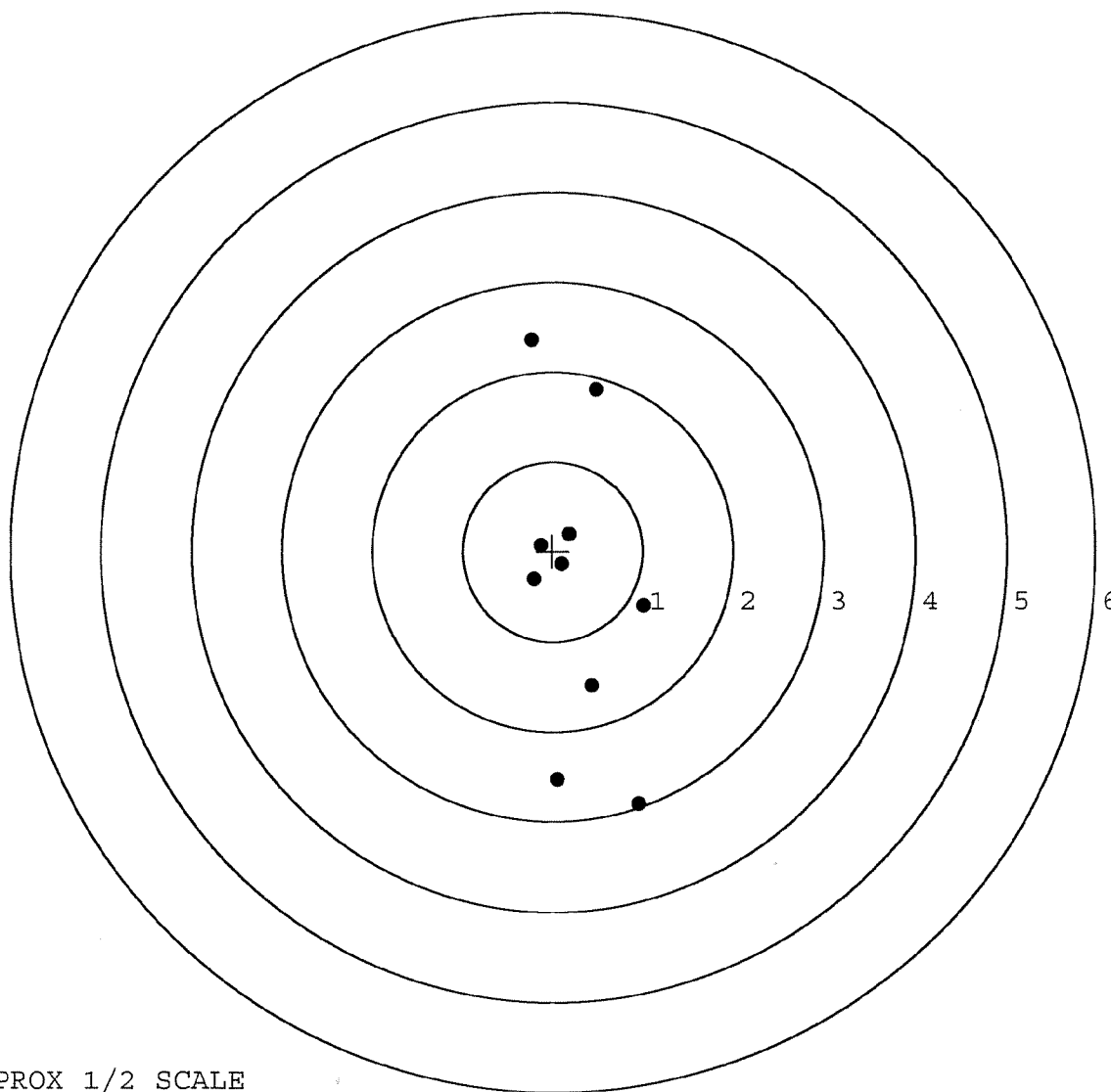
MAX RADIUS: 2.756

MEAN RADIUS: 1.347

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 6



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6360950. __0

TARGET NUMBER: 3

FILE DATE: 05/04/2004

FILE TIME: 06:31

POINT#	X	Y
1:	1.411	-0.186
2:	0.573	-0.066
3:	0.057	-0.855
4:	-1.162	-1.365
5:	-0.042	-0.310
6:	0.126	-0.092
7:	-0.024	-0.010
8:	0.100	0.611
9:	-0.679	1.405
10:	0.062	-0.306

X CENTROID: 0.042

Y CENTROID: -0.117

POA TO CENTROID: 0.125

HORZ SPREAD: 2.573

VERT SPREAD: 2.770

GROUP SPREAD: 2.830

MIN RADIUS: 0.088

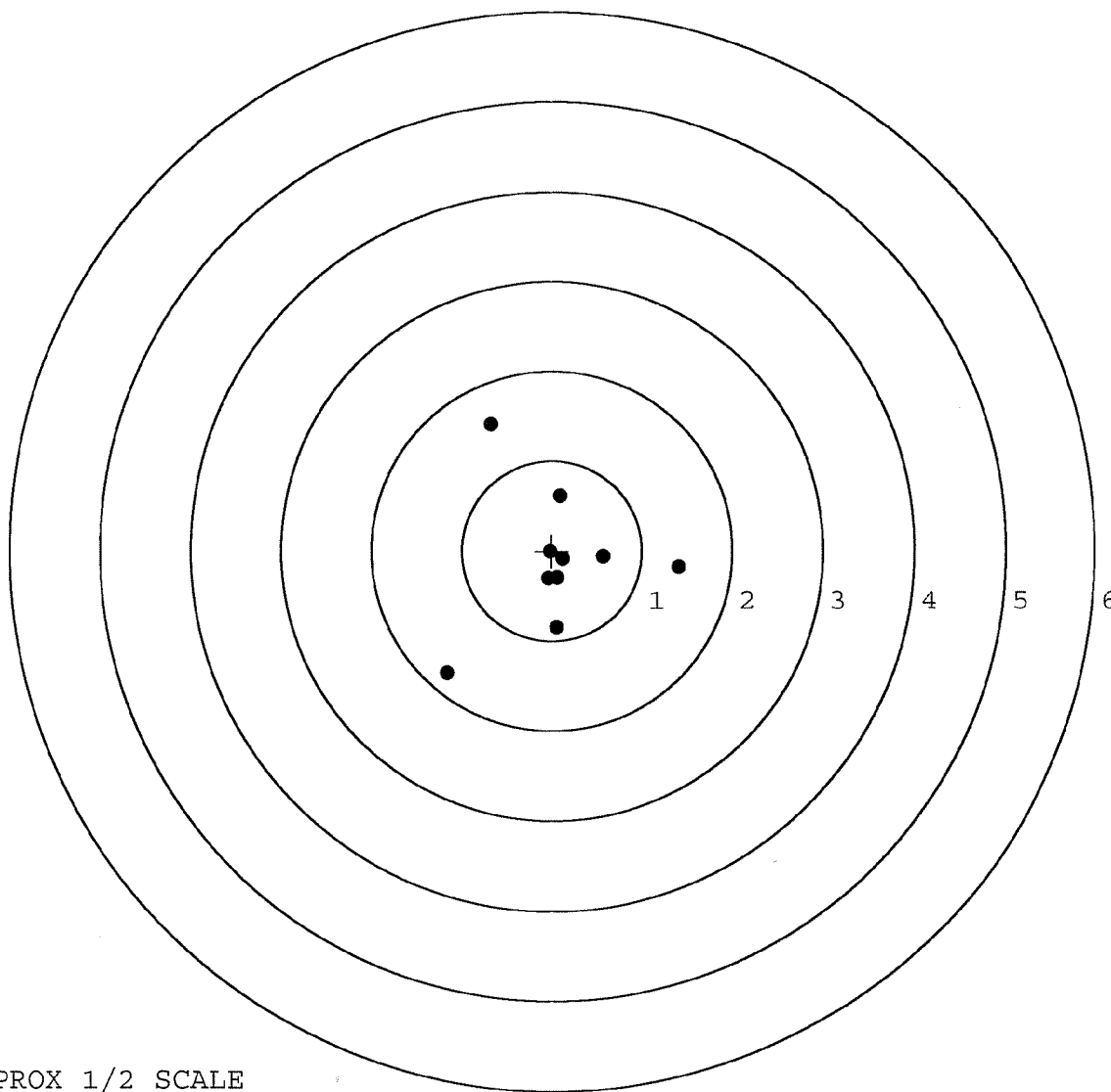
MAX RADIUS: 1.734

MEAN RADIUS: 0.740

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 7

in 3 IN DIAMETER: 8



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6360950. __0

TARGET NUMBER: 4

FILE DATE: 05/04/2004

FILE TIME: 06:31

POINT#	X	Y
1:	0.938	-0.851
2:	0.556	-0.597
3:	0.090	-0.786
4:	-0.484	-0.668
5:	0.658	0.384
6:	0.400	0.659
7:	-1.128	0.242
8:	-0.434	0.121
9:	-0.216	0.011
10:	-0.127	-0.191

X CENTROID: 0.025

Y CENTROID: -0.168

POA TO CENTROID: 0.169

HORZ SPREAD: 2.066

VERT SPREAD: 1.510

GROUP SPREAD: 2.337

MIN RADIUS: 0.154

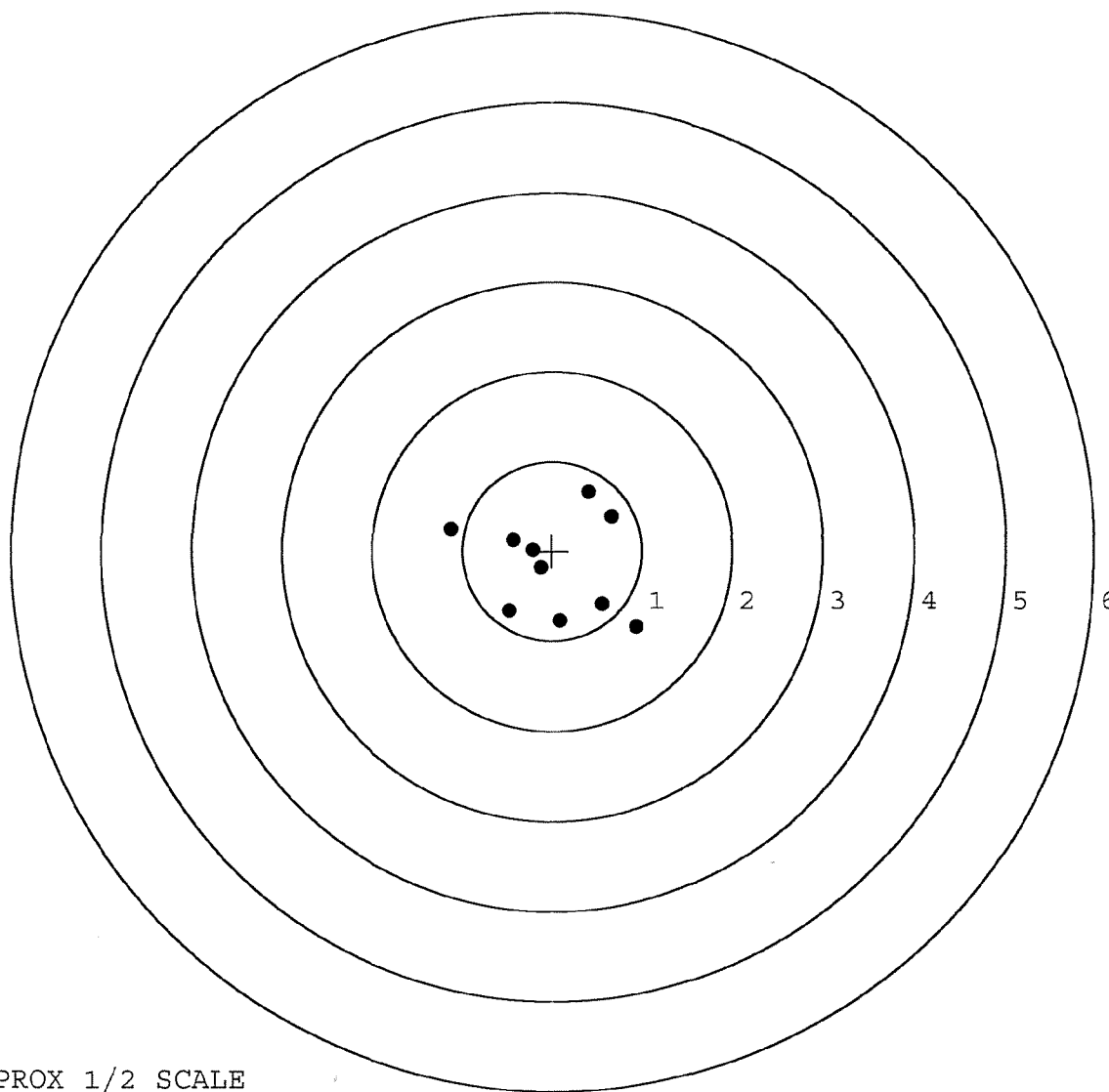
MAX RADIUS: 1.224

MEAN RADIUS: 0.713

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 8

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6360950. __0

TARGET NUMBER: 5

FILE DATE: 05/04/2004

FILE TIME: 06:31

POINT#	X	Y
1:	0.651	-0.733
2:	0.880	-0.481
3:	-0.537	-1.101
4:	-0.257	-0.747
5:	-0.635	-0.280
6:	1.066	0.316
7:	-0.483	0.413
8:	0.503	0.560
9:	0.215	0.384
10:	0.055	0.126

X CENTROID: 0.146

Y CENTROID: -0.154

POA TO CENTROID: 0.212

HORZ SPREAD: 1.701

VERT SPREAD: 1.661

GROUP SPREAD: 2.140

MIN RADIUS: 0.295

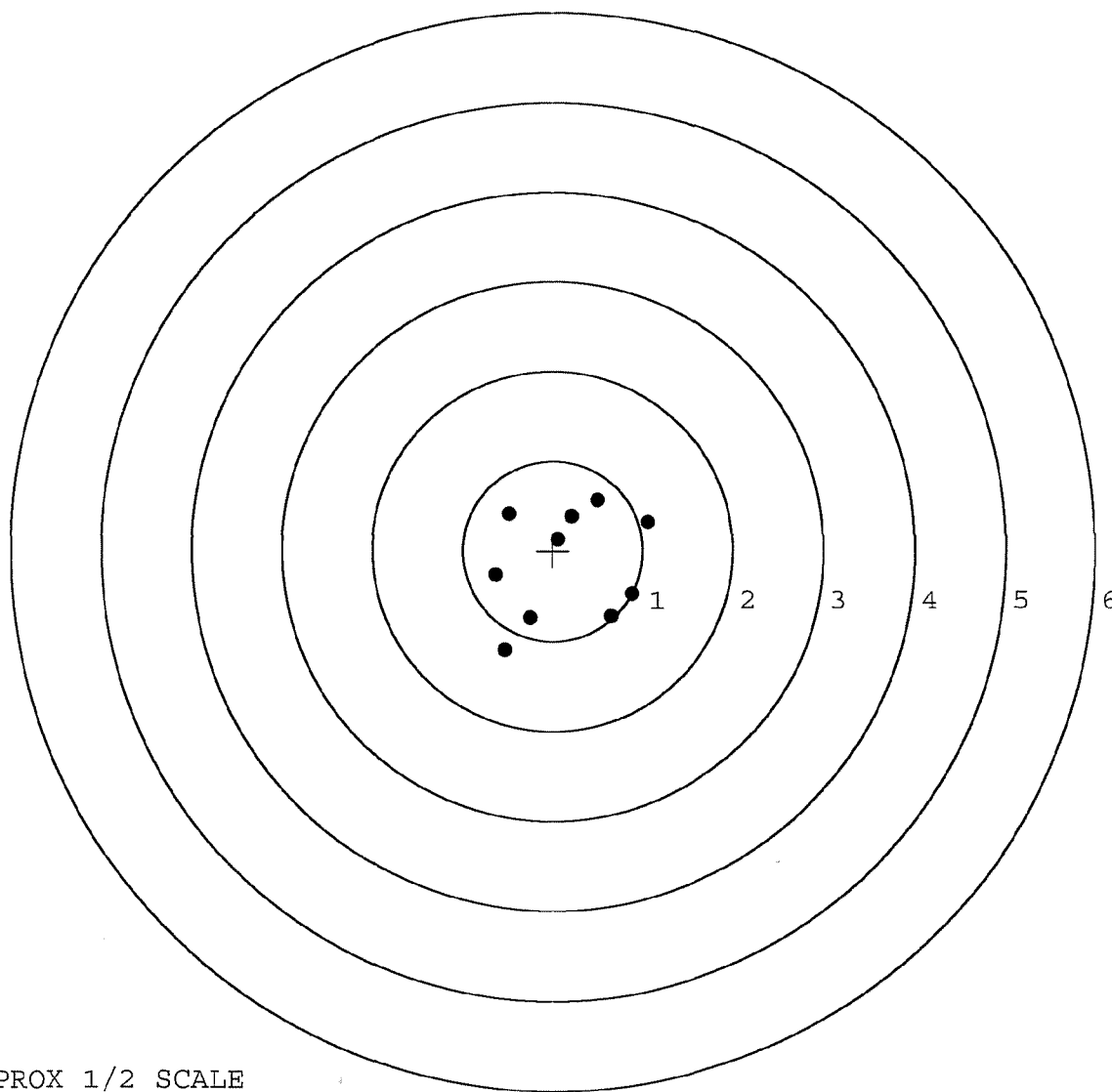
MAX RADIUS: 1.167

MEAN RADIUS: 0.776

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 8

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE