

G6360952

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

DD FORM

proof of purchase



owner registration sticker



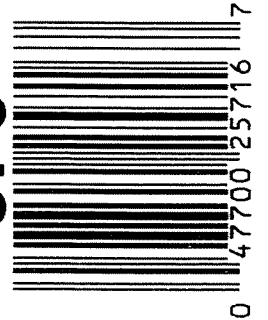
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

G6360952

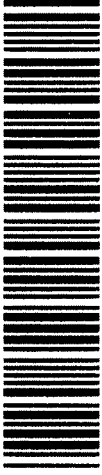
UPC



Remington

**M/24 7.62 NATO S.W.S. (C
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO**

Made in Ilion, NY Reg. U.S. Pat. & tm. Of



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ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

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M/24 7.62 NATO S.W.S. (COMPLETE SYST

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SERIAL NO.



66360952

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6360952

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		4-6-04	RTL
600	PROOF		4-6-04	RTL
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	4-6-04	RTL
610	DIS-ASSEMBLE GUN	MAGNA-FLUX INSPECTED MAY 20 2004	4-6-04	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	APR 07 2004 OPERATOR <u>BR</u>		
615	ROLLMARK CALIBER		4/8/04	AB
617	DRILL AND TAP SIGHT HOLES		5-20-04	TRW
620	APPLY COATINGS (BARREL ACTION)		5-26	TA
	(BOLT)		5-26	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		5-29-04	RTL
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		5-29-04	RTL
	C) INSPECT EJECTOR HOLE FOR CHAMFER		5-29-04	RTL
	D) OIL FIRING PIN ASSEMBLY		5-29-04	RTL
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7.9</u> <u>7.9</u> <u>6.5</u>	6/2/04	DA
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.2</u> <u>2.5</u> <u>2.5</u>	6/2/04	DA
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.022</u> <u>.022</u>	6/2/04	DA
	J) ASSEMBLE STOCK		5-29-04	RTR
	K) ASSEMBLE SWIVEL STUDS		5-29-04	RTR
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		5-29-04	RTR
	M) IRON SIGHT ALIGNMENT		5-29-04	RTR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		5-29-04	RTR
640	GALLERY TEST AND TARGET	PASS FAIL	6-1-04	TRW
	MALFUNCTION	CORRECTION	6-1-04	TRW
	MALFUNCTION	CORRECTION	6-1-04	TRW
	MALFUNCTION	CORRECTION	6-1-04	TRW
	MALFUNCTION	CORRECTION	6-1-04	TRW
645	INSPECT FOR LIVE AMMO		6-1-04	TRW
655	FINAL INSPECTION A) HEADSPACE		6-2-04	RTR
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.77</u> <u>2.81</u> <u>2.78</u> <u>2.77</u> <u>2.78</u>	6/2/04	DA
	C) FUNCTION		6-2-04	RTR
660	PACK		6-4-04	DA

AVERAGE PULL FORCE BETWEEN
 INITIAL & CYCLE TESTS
 2.50 LBS (plus or minus 0.50 LBS)
 3.00 LBS (plus or minus 0.75 LBS)
 4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO.

DATE

TESTER

5-25-04

PW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.61	2.35		2.58	
PULL #2	2.57	2.45		2.64	
PULL #3	2.49	2.37		2.63	
PULL #4	2.47	2.44		2.65	
PULL #5	2.47	2.46		2.63	
TOTAL	12.61	12.07		13.13	
AVERAGE	2.52	2.41		2.63	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.24	3.23		
PULL #2	3.12	3.24		
PULL #3	3.20	3.25		
PULL #4	3.22	3.14		
PULL #5	3.21	3.22		
TOTAL	15.99	16.08		
AVERAGE	3.20	3.22		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.28	4.39		4.41
PULL #2	4.25	4.37		4.44
PULL #3	4.29	4.30		4.37
PULL #4	4.31	4.18		4.44
PULL #5	4.28	4.30		4.41
TOTAL	21.41	21.54		22.07
AVERAGE	4.28	4.31		4.41

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6360952.___0

FILE DATE AND TIME: 06/01/2004 10:13

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

avg. mean = .791

SERIAL NUMBER: G6360952. 0

TARGET NUMBER: 1

FILE DATE: 06/01/2004

FILE TIME: 10:13

POINT#	X	Y
1:	-0.052	1.110
2:	-0.307	0.385
3:	0.009	0.462
4:	0.417	-0.122
5:	-0.125	-1.276

X CENTROID: -0.012

Y CENTROID: 0.112

POA TO CENTROID: 0.112

HORZ SPREAD: 0.724

VERT SPREAD: 2.386

GROUP SPREAD: 2.387

MIN RADIUS: 0.351

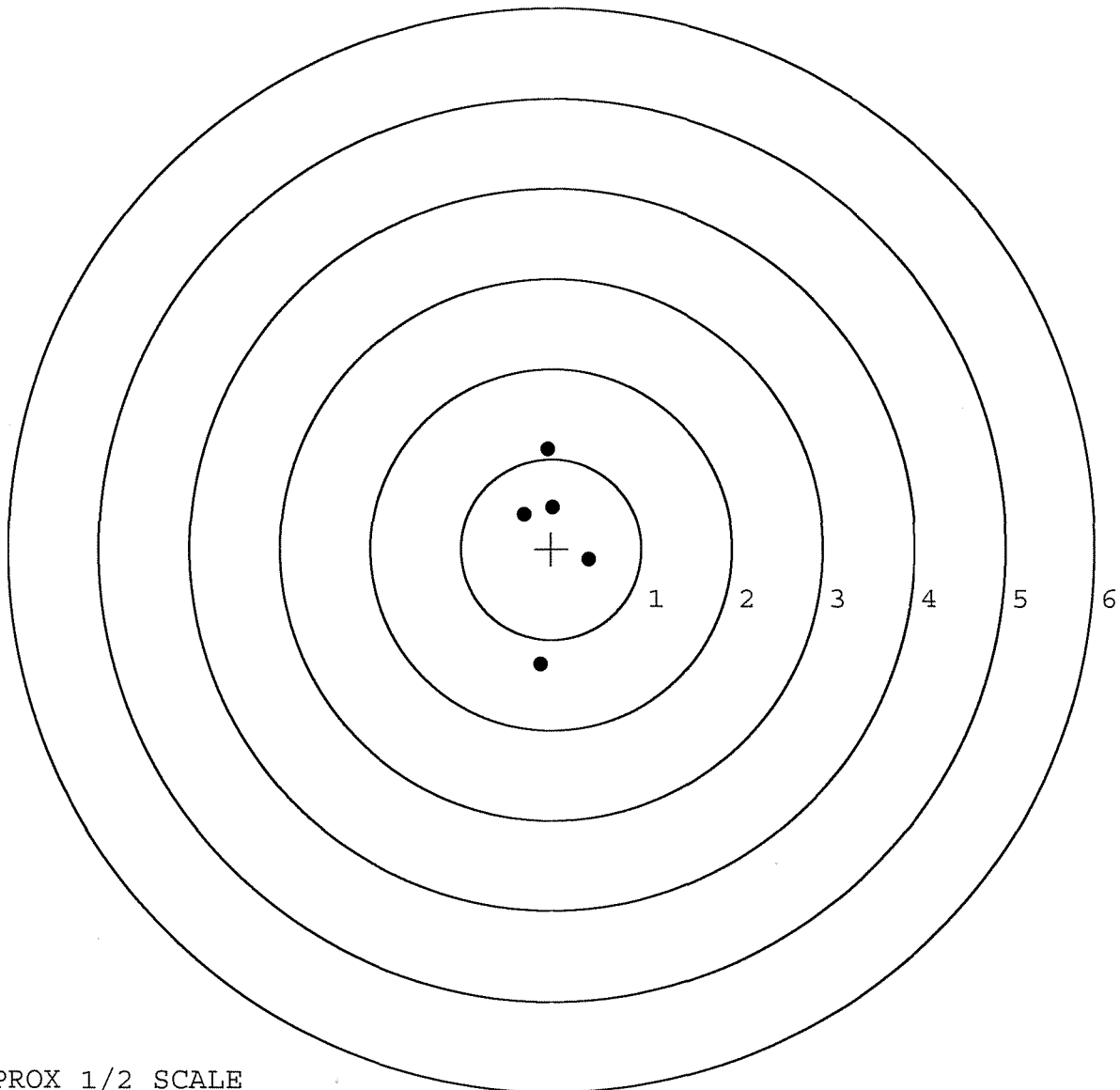
MAX RADIUS: 1.392

MEAN RADIUS: 0.727

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6360952. __0

TARGET NUMBER: 2

FILE DATE: 06/01/2004

FILE TIME: 10:13

POINT#	X	Y
1:	0.549	-1.211
2:	-0.770	0.799
3:	-0.086	0.011
4:	0.205	-0.657
5:	-0.114	-1.056

X CENTROID: -0.043

Y CENTROID: 0.062

POA TO CENTROID: 0.075

HORZ SPREAD: 1.319

VERT SPREAD: 2.267

GROUP SPREAD: 2.362

MIN RADIUS: 0.066

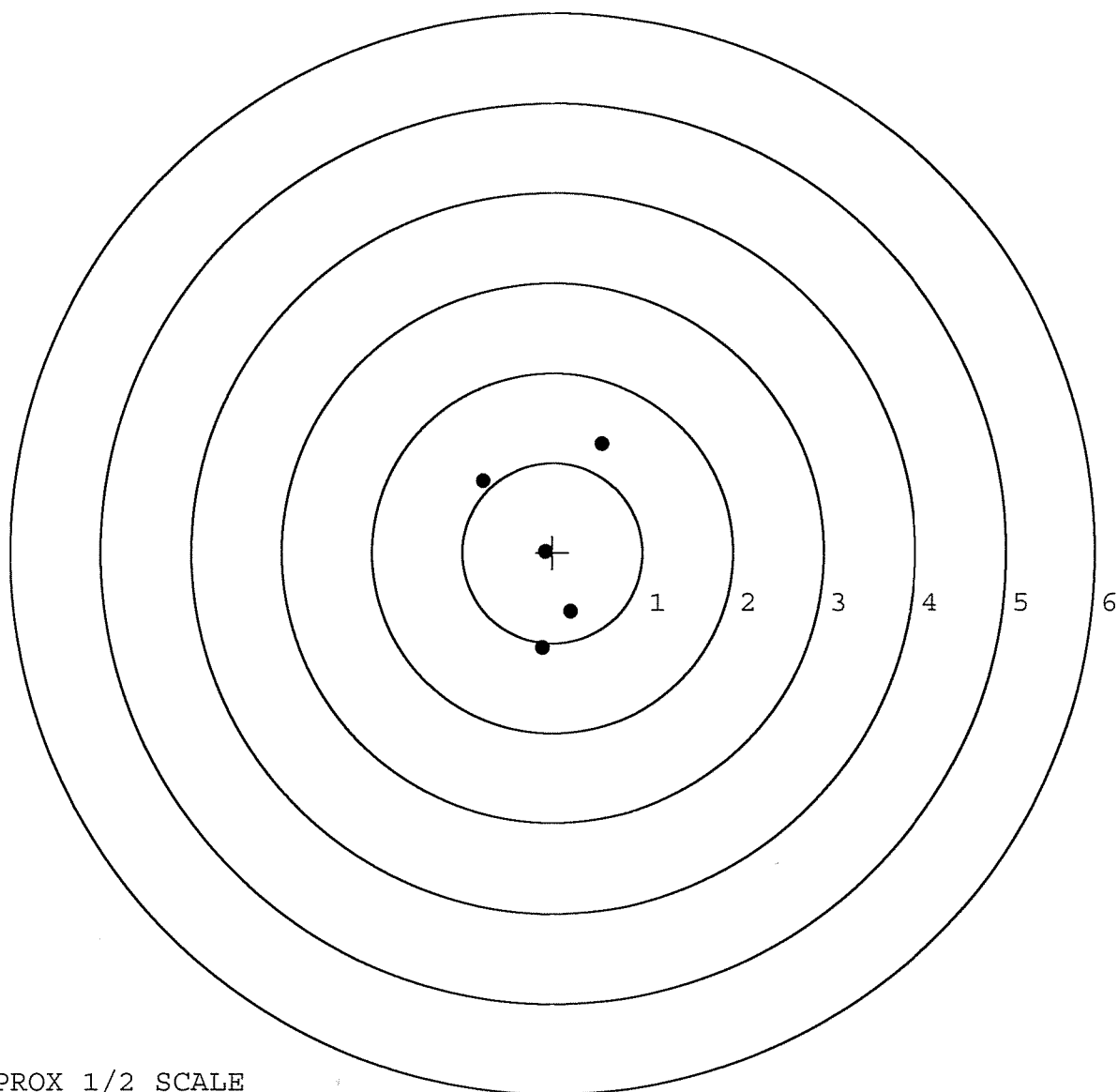
MAX RADIUS: 1.293

MEAN RADIUS: 0.855

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 2

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE