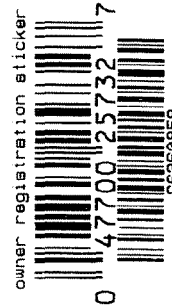
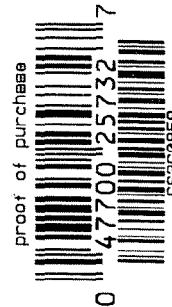


G 636095-9

M/24 7.62 NATO (RIFLE ONLY)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

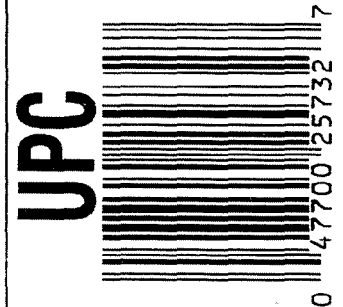
- INSTRUCTION BOOK 3518

DD FORM 200348



ORDER NO.	25732
BARREL LENGTH	24"
CAPACITY	5

G6360959



REMINGTON
 M/24 7.62 NATO (RIFLE ONLY)
 BOLT ACTION CENTERFIRE RIFLE
 24" BARREL 7.62 NATO
 Made in Illinois, U.S.A. Pat. & Reg. U.S. Pat. & Reg. Office
 SERIAL NO. 66360959
 ORDER NO. 25732
 DD
 14KY
 5732 66360959

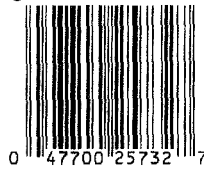
ORDER 25732
M/24 7.62 NATO (RIFLE ONLY)

UPC



ORDER 25732
M/24 7.62 NATO (RIFLE ONLY)

UPC



SERIAL NO.



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6360959

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		4-1-04	RTL
600	PROOF		4-1-04	RTL
607	CHECK HEADSPACE	MAGNA-FLUX/INSPECTED	4-1-04	RTL
610	DIS-ASSEMBLE GUN	APR 05 2004	4-1-04	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>BK</u>		
615	ROLLMARK CALIBER		4/5/04	RB
617	DRILL AND TAP SIGHT HOLES		4-2-04	TRLW
620	APPLY COATINGS (BARREL ACTION)		4-7	TH
	(BOLT)		4-7	TH
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		5-6-04	RTL
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		5-6-04	PR
	C) INSPECT EJECTOR HOLE FOR CHAMFER		5-6-04	PR
	D) OIL FIRING PIN ASSEMBLY		5-6-04	PR
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7.50</u> <u>7.50</u> <u>7.50</u>	5-11-04	RTL
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.50</u> <u>2.50</u> <u>2.25</u>	5-11-04	RTL
	H) TRIGGER PULL TEST AND RETAINABILITY		5-11-04	RTL
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.022</u> <u>.023</u>	5-11-04	RTL
	J) ASSEMBLE STOCK		5-12-04	RTL
	K) ASSEMBLE SWIVEL STUDS		5-12-04	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640	GALLERY TEST AND TARGET	PASS FAIL	6-10-04	K
	MALFUNCTION	CORRECTION	6-10-04	A
	MALFUNCTION	CORRECTION	6-10-04	A
	MALFUNCTION	CORRECTION	6-10-04	A
	MALFUNCTION	CORRECTION	6-10-04	A
645	INSPECT FOR LIVE AMMO		6-10-04	A
655	FINAL INSPECTION A) HEADSPACE		5-12-04	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.73</u> <u>2.80</u> <u>2.77</u> <u>2.78</u> <u>2.73</u>	5/11/04	DA
	C) FUNCTION		5-12-04	RTL
660	PACK		5/12/04	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO. _____

DATE _____

TESTER _____

4-28-04

RW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.53	2.51		2.64	
PULL #2	2.76	2.51		2.66	
PULL #3	2.72	2.69		2.68	
PULL #4	2.69	2.81		2.38	
PULL #5	2.78	2.70		2.70	
TOTAL	13.48	13.22		13.06	
AVERAGE	2.70	2.64		2.61	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.37	3.21		
PULL #2	3.29	3.23		
PULL #3	3.29	3.16		
PULL #4	3.05	3.10		
PULL #5	3.33	3.11		
TOTAL	16.33	15.81		
AVERAGE	3.27	3.16		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.14	4.28		4.27
PULL #2	4.27	4.26		4.15
PULL #3	4.10	4.25		4.17
PULL #4	4.14	4.16		4.22
PULL #5	4.18	4.05		4.24
TOTAL	20.83	21.00		21.05
AVERAGE	4.17	4.20		4.21

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6360959. __0
FILE DATE AND TIME: 05/10/2004 10:14

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

Ave. MEAN - 642

SERIAL NUMBER: G6360959. __0

TARGET NUMBER: 1

FILE DATE: 05/10/2004

FILE TIME: 10:14

POINT#	X	Y
1:	0.659	-0.122
2:	-0.041	-0.754
3:	-0.317	0.028
4:	0.088	0.312
5:	-0.460	0.537

X CENTROID: -0.014

Y CENTROID: 0.049

POA TO CENTROID: 0.051

HORZ SPREAD: 1.119

VERT SPREAD: 1.291

GROUP SPREAD: 1.357

MIN RADIUS: 0.282

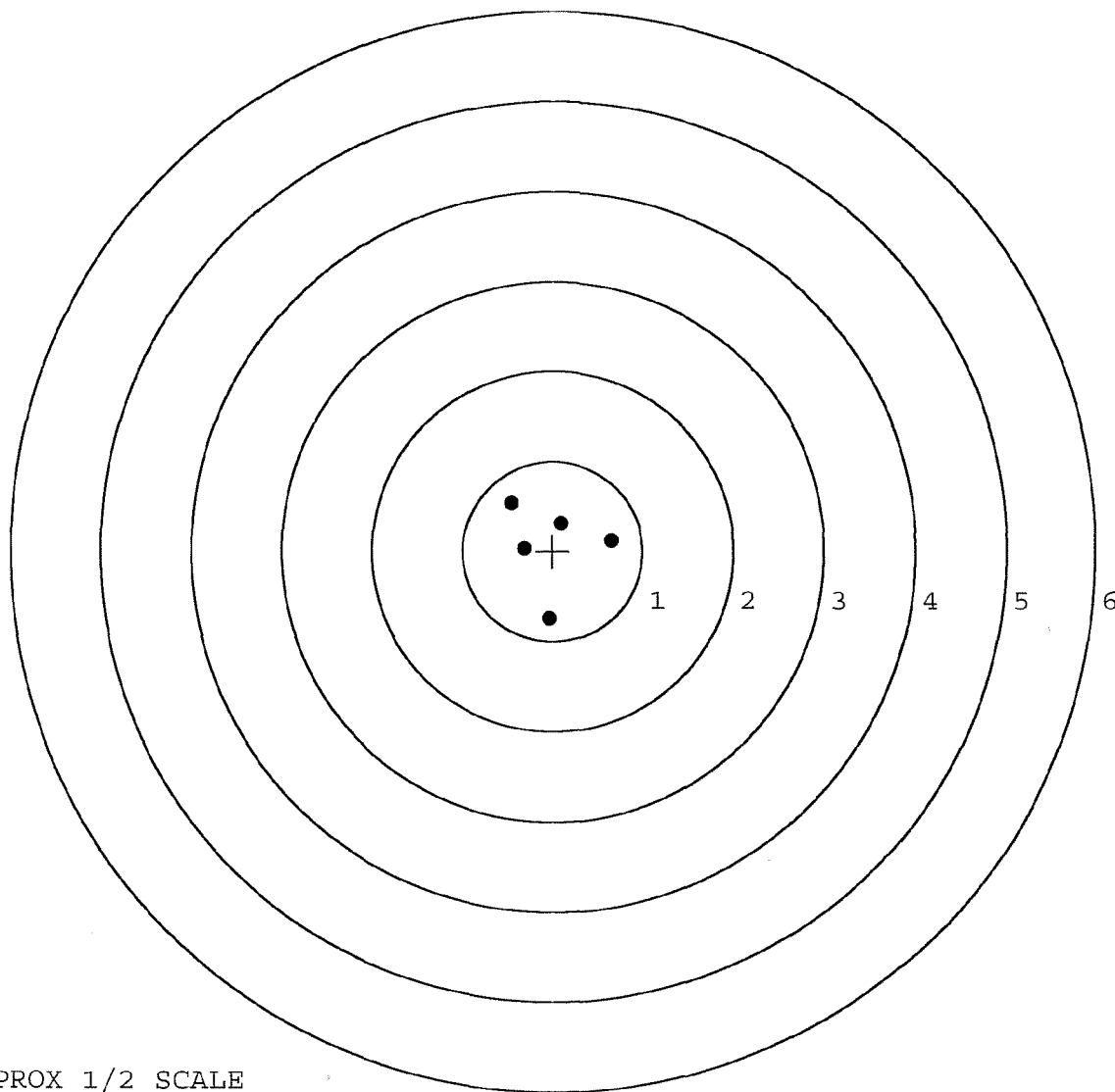
MAX RADIUS: 0.803

MEAN RADIUS: 0.545

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6360959. __0

TARGET NUMBER: 2

FILE DATE: 05/10/2004

FILE TIME: 10:14

POINT#	X	Y
1:	0.823	0.506
2:	0.339	0.452
3:	-0.175	-0.133
4:	-0.899	0.147
5:	-0.472	-0.969

X CENTROID: -0.077

Y CENTROID: 0.001

POA TO CENTROID: 0.077

HORZ SPREAD: 1.722

VERT SPREAD: 1.475

GROUP SPREAD: 1.963

MIN RADIUS: 0.166

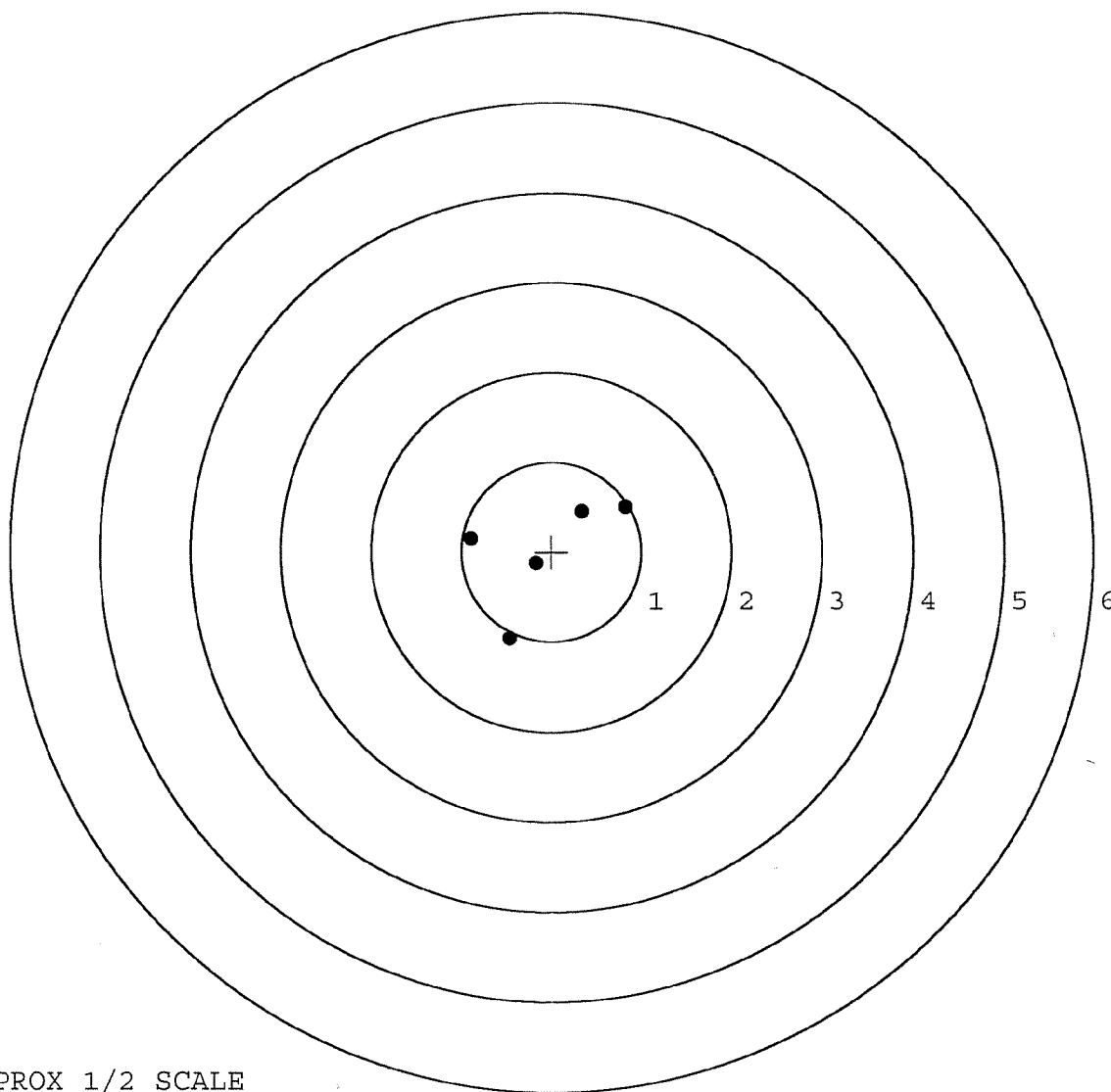
MAX RADIUS: 1.047

MEAN RADIUS: 0.739

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE