

G6360960

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

DD FORM

proof of purchase



owner registration sticker



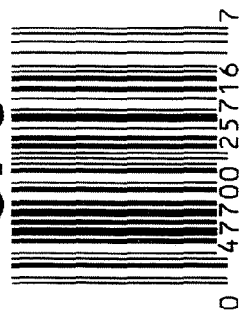
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

G6360960

UPC



REMINGTON
M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

SERIAL NO. G6360960
ORDER NO. 25716

DD FORM 1110-10-1 (Rev. 10-1-77) (For Use by the Department of Defense)

11PY

5716 G6360960

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M/24 7.62 NATO S.W.S. (COMPLETE SYST)

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SERIAL NO.



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6360960

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		4-1-04	RR
600	PROOF		4-1-04	RTL
607	CHECK HEADSPACE	MAGNA-FLUX	4-1-04	RTL
610	DIS-ASSEMBLE GUN	INSPECTED	4-1-04	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	APR 05 2004 OPERATOR RR		
615	ROLLMARK CALIBER		4/5/04	B
617	DRILL AND TAP SIGHT HOLES		4-2-04	TRW
620	APPLY COATINGS (BARREL ACTION)		4-7	TA
	(BOLT)		4-7	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4-22-04	RR
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4-22-04	RTL
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4-22-04	RTL
	D) OIL FIRING PIN ASSEMBLY		4-22-04	RTL
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.5</u> <u>6.4</u> <u>5.5</u>	6-1-04	DA
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.5</u> <u>2.5</u> <u>2.5</u>	6-1-04	DA
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>022.2</u> <u>021.9</u> <u>022</u>	6-1-04	DA
	J) ASSEMBLE STOCK		4-27-04	RTL
	K) ASSEMBLE SWIVEL STUDS		6-7-04	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		4-27-04	RR
	M) IRON SIGHT ALIGNMENT		4-27-04	RR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		4-27-04	RTL
640	GALLERY TEST AND TARGET	PASS FAIL	5-25-04	AK
	MALFUNCTION	CORRECTION	5-25-04	AK
	MALFUNCTION	CORRECTION	5-25-04	AK
	MALFUNCTION	CORRECTION	5-25-04	AK
	MALFUNCTION	CORRECTION	5-25-04	AK
645	INSPECT FOR LIVE AMMO		5-25-04	AK
655	FINAL INSPECTION A) HEADSPACE		6-7-04	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.94</u> <u>2.93</u> <u>2.96</u> <u>2.89</u> <u>2.92</u>	6-1-04	DA
	C) FUNCTION			
660	PACK		4/8/04	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO. _____

DATE 4-21-04

TESTER rw

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.57	2.57		2.76	
PULL #2	2.58	2.54		2.61	
PULL #3	2.62	2.41		2.63	
PULL #4	2.57	2.55		2.72	
PULL #5	2.58	2.53		2.79	
TOTAL	12.92	12.60		13.51	
AVERAGE	2.58	2.52		2.70	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.26	3.35		
PULL #2	3.17	3.38		
PULL #3	3.25	3.37		
PULL #4	3.33	3.39		
PULL #5	3.24	3.40		
TOTAL	16.25	16.89		
AVERAGE	3.25	3.38		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.23	4.29		4.25
PULL #2	4.15	4.27		4.29
PULL #3	4.27	4.17		4.19
PULL #4	4.21	4.28		4.25
PULL #5	4.18	4.22		4.03
TOTAL	21.04	21.23		21.01
AVERAGE	4.21	4.25		4.20

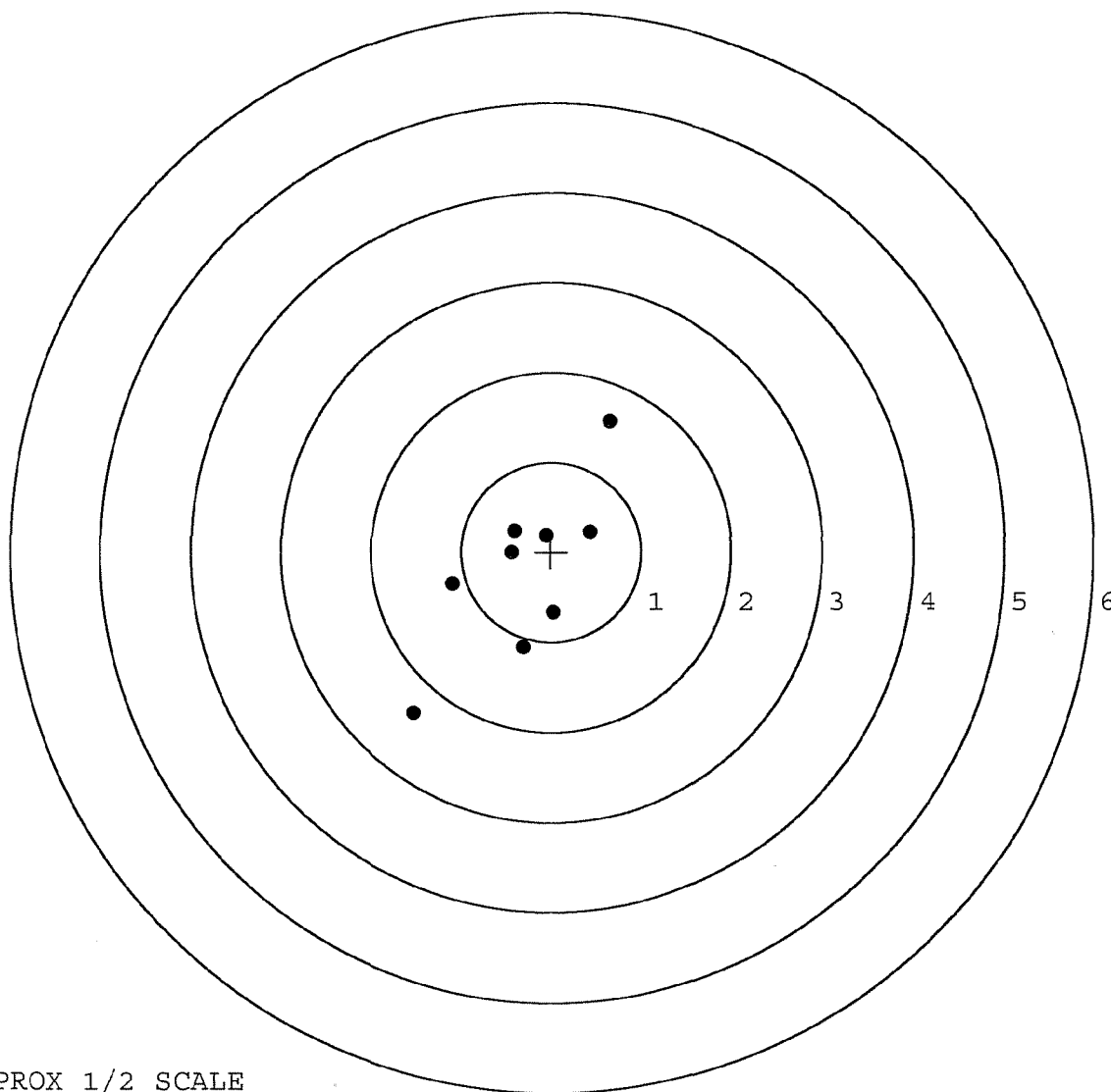
SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6360960.__0
FILE DATE AND TIME: 05/25/2004 06:56

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	0.006
The Average Y Centroid of the Five Target Set:	-0.152
The Average Point of Impact of the Five Target Set:	0.152
The Average Mean Radius of the Five Target Set:	0.802
The Distance from POA to Centroid Target #1:	0.366
The Distance from Centroid Target #2 to Centroid Target #1:	0.200
The Distance from Centroid Target #3 to Centroid Target #1:	0.490
The Distance from Centroid Target #4 to Centroid Target #1:	0.397
The Distance from Centroid Target #5 to Centroid Target #1:	0.518

SERIAL NUMBER: G6360960. 0	POINT#	X	Y
TARGET NUMBER: 1	1:	-0.319	-1.066
FILE DATE: 05/25/2004	2:	0.023	-0.678
FILE TIME: 06:56	3:	-1.528	-1.787
	4:	-1.097	-0.354
X CENTROID: -0.307	5:	-0.444	-0.011
Y CENTROID: -0.199	6:	-0.415	0.238
POA TO CENTROID: 0.366	7:	-0.059	0.183
HORZ SPREAD: 2.179	8:	0.429	0.222
VERT SPREAD: 3.245	9:	0.651	1.458
GROUP SPREAD: 3.909			
MIN RADIUS: 0.233			
MAX RADIUS: 2.003			
MEAN RADIUS: 0.906			
# IN 1 IN DIAMETER: 3			
# IN 2 IN DIAMETER: 7			
# in 3 IN DIAMETER: 7			



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6360960. __0

TARGET NUMBER: 2

FILE DATE: 05/25/2004

FILE TIME: 06:56

POINT#	X	Y
1:	0.327	-1.071
2:	0.786	0.018
3:	-0.739	-1.073
4:	-1.079	-1.660
5:	-0.030	-0.079
6:	0.259	0.405
7:	-0.122	0.553
8:	0.602	0.884
9:	-0.922	0.267
10:	-0.177	0.085

X CENTROID: -0.109

Y CENTROID: -0.167

POA TO CENTROID: 0.200

HORZ SPREAD: 1.865

VERT SPREAD: 2.544

GROUP SPREAD: 3.049

MIN RADIUS: 0.119

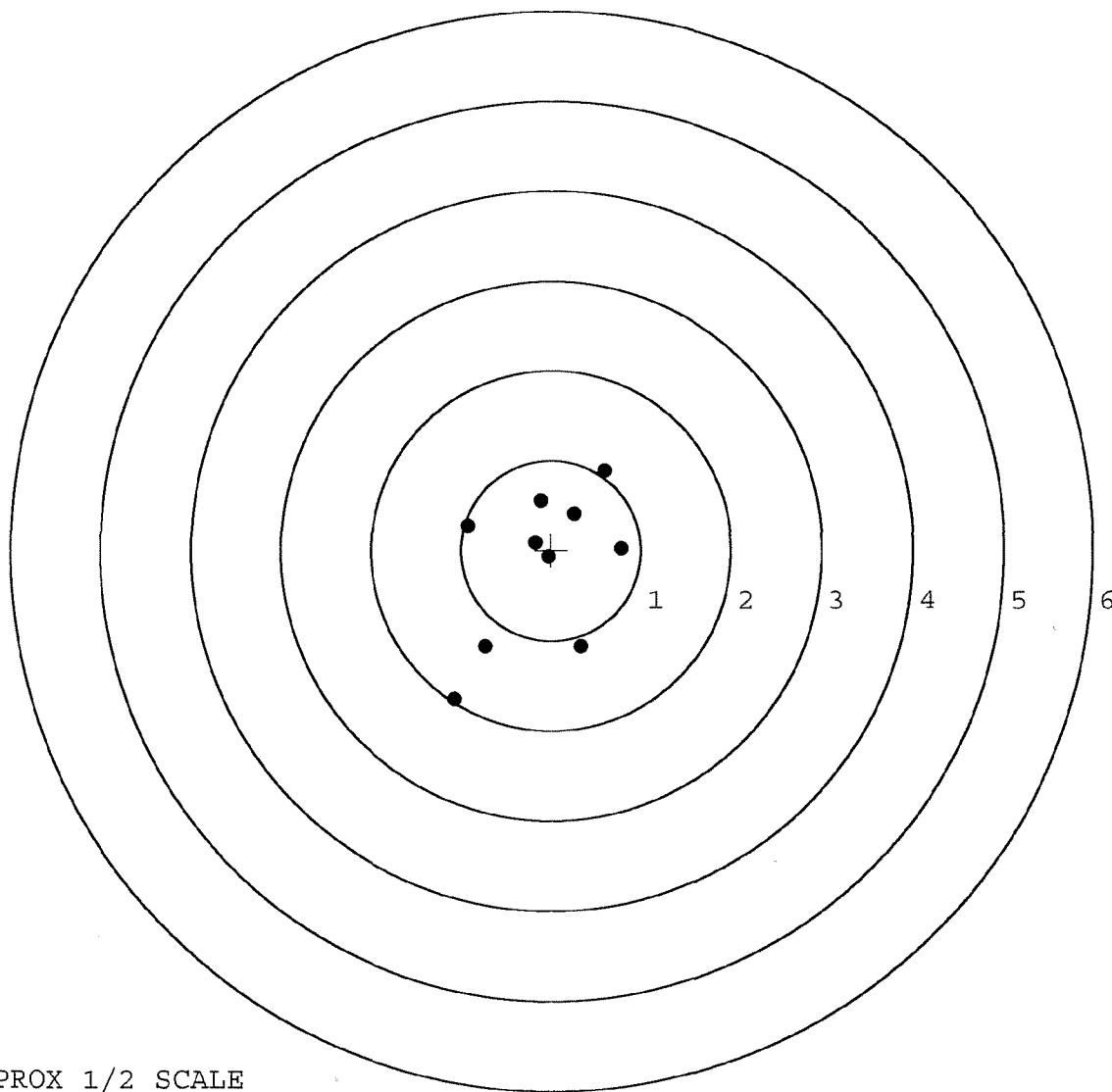
MAX RADIUS: 1.780

MEAN RADIUS: 0.877

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 6

in 3 IN DIAMETER: 9



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6360960. __0

TARGET NUMBER: 3

FILE DATE: 05/25/2004

FILE TIME: 06:56

POINT#	X	Y
1:	0.431	-1.010
2:	0.032	-1.358
3:	0.390	-0.336
4:	0.274	-0.201
5:	0.310	0.070
6:	0.033	0.440
7:	0.716	0.567
8:	0.198	1.422
9:	-0.272	-0.020
10:	-0.612	0.212

X CENTROID: 0.150

Y CENTROID: -0.021

POA TO CENTROID: 0.152

HORZ SPREAD: 1.328

VERT SPREAD: 2.780

GROUP SPREAD: 2.785

MIN RADIUS: 0.184

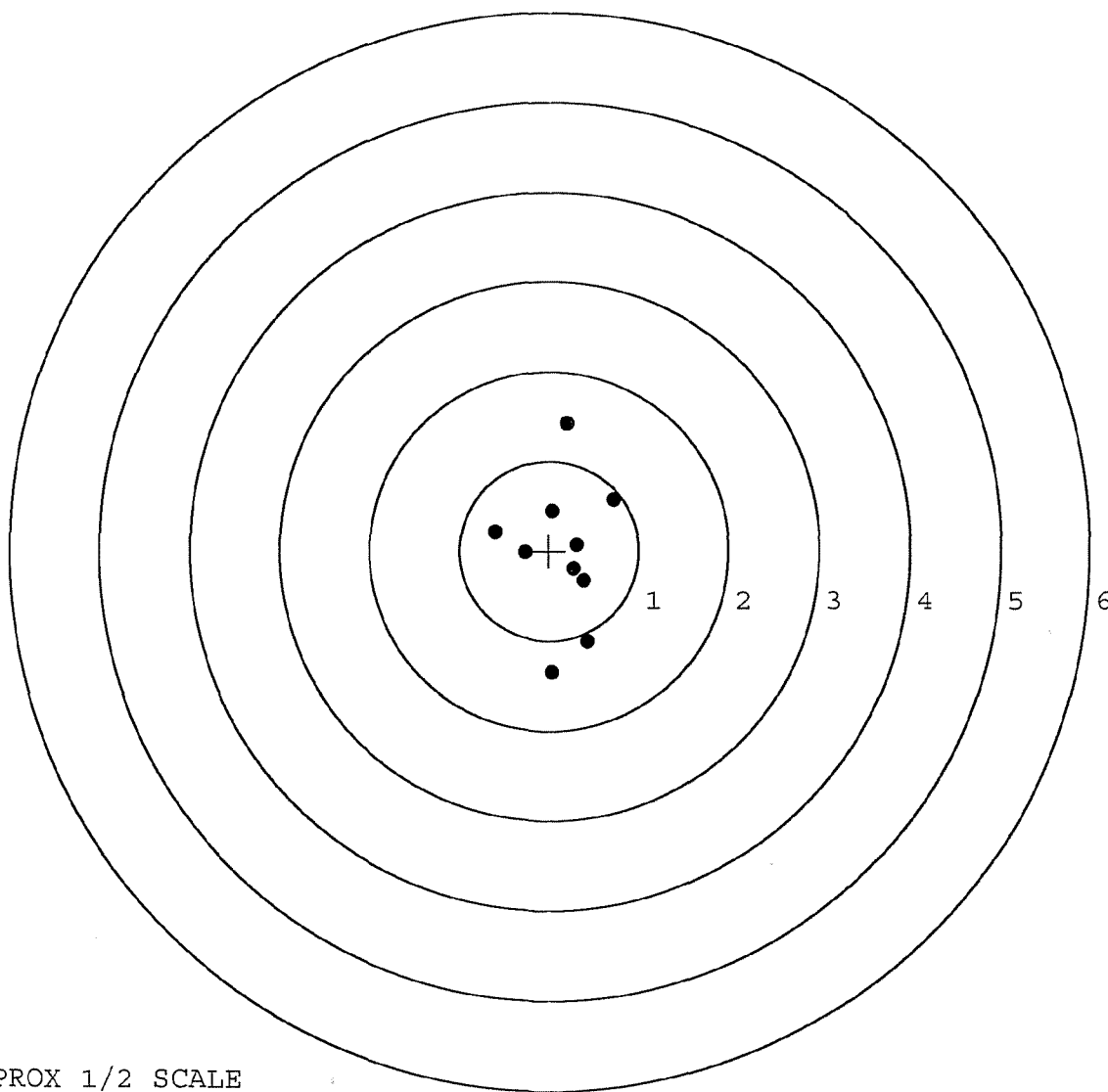
MAX RADIUS: 1.444

MEAN RADIUS: 0.712

IN 1 IN DIAMETER: 5

IN 2 IN DIAMETER: 7

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6360960. 0

TARGET NUMBER: 4

FILE DATE: 05/25/2004

FILE TIME: 06:56

POINT#	X	Y
1:	1.132	-0.993
2:	0.404	-0.903
3:	-0.341	-0.819
4:	-1.063	0.288
5:	0.544	1.149
6:	0.087	0.318
7:	0.250	-0.296
8:	-0.213	-0.194
9:	-0.011	0.138
10:	0.070	-0.075

X CENTROID: 0.086

Y CENTROID: -0.139

POA TO CENTROID: 0.163

HORZ SPREAD: 2.195

VERT SPREAD: 2.142

GROUP SPREAD: 2.221

MIN RADIUS: 0.066

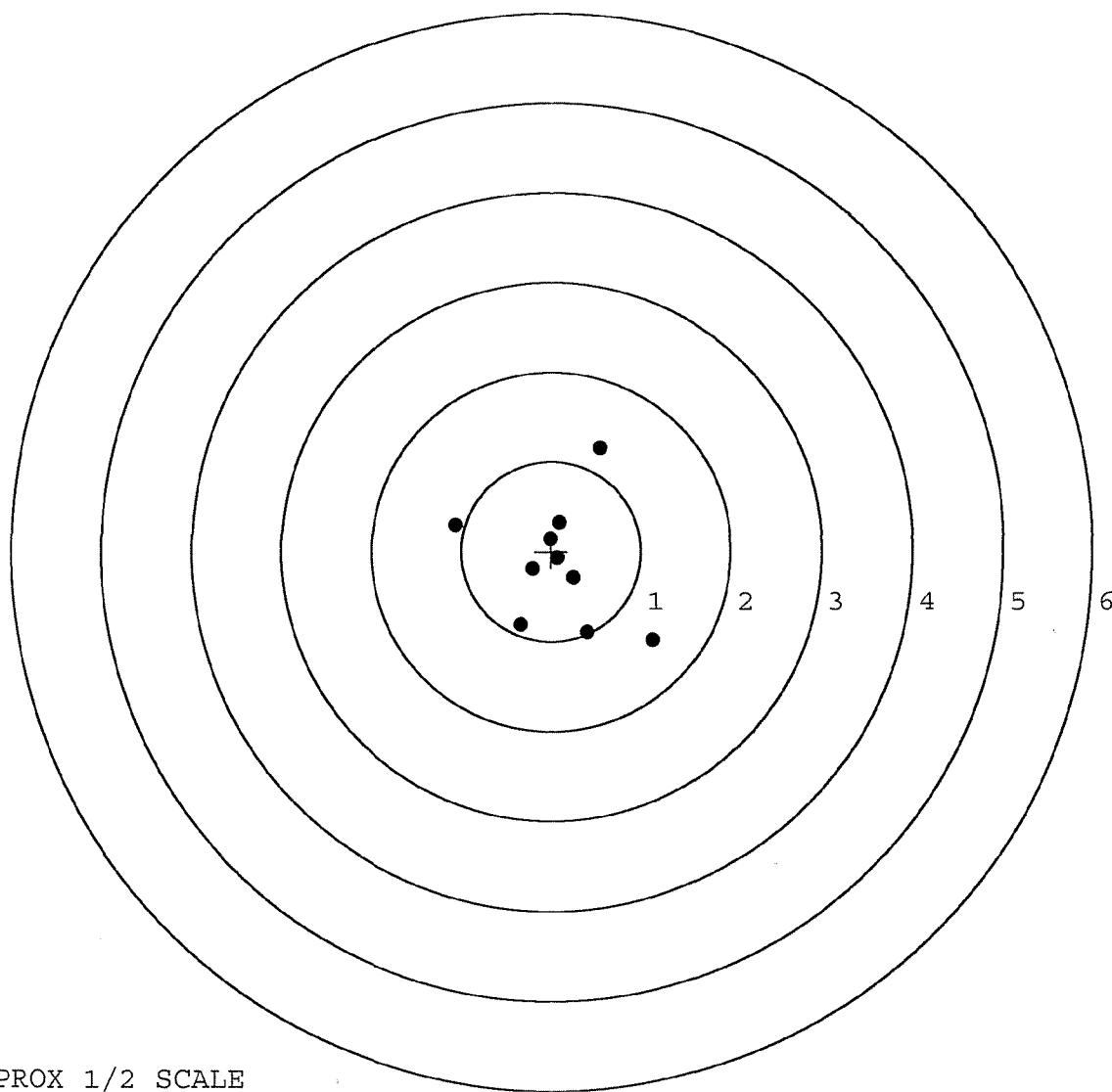
MAX RADIUS: 1.367

MEAN RADIUS: 0.692

IN 1 IN DIAMETER: 5

IN 2 IN DIAMETER: 7

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6360960. 0

TARGET NUMBER: 5

FILE DATE: 05/25/2004

FILE TIME: 06:56

POINT#	X	Y
1:	1.455	-2.114
2:	0.355	-0.155
3:	0.306	-0.270
4:	0.351	-0.493
5:	0.066	-0.622
6:	-0.497	-0.508
7:	-0.255	0.226
8:	-1.127	0.235
9:	0.457	0.741
10:	0.988	0.618

X CENTROID: 0.210

Y CENTROID: -0.234

POA TO CENTROID: 0.314

HORZ SPREAD: 2.582

VERT SPREAD: 2.855

GROUP SPREAD: 3.491

MIN RADIUS: 0.103

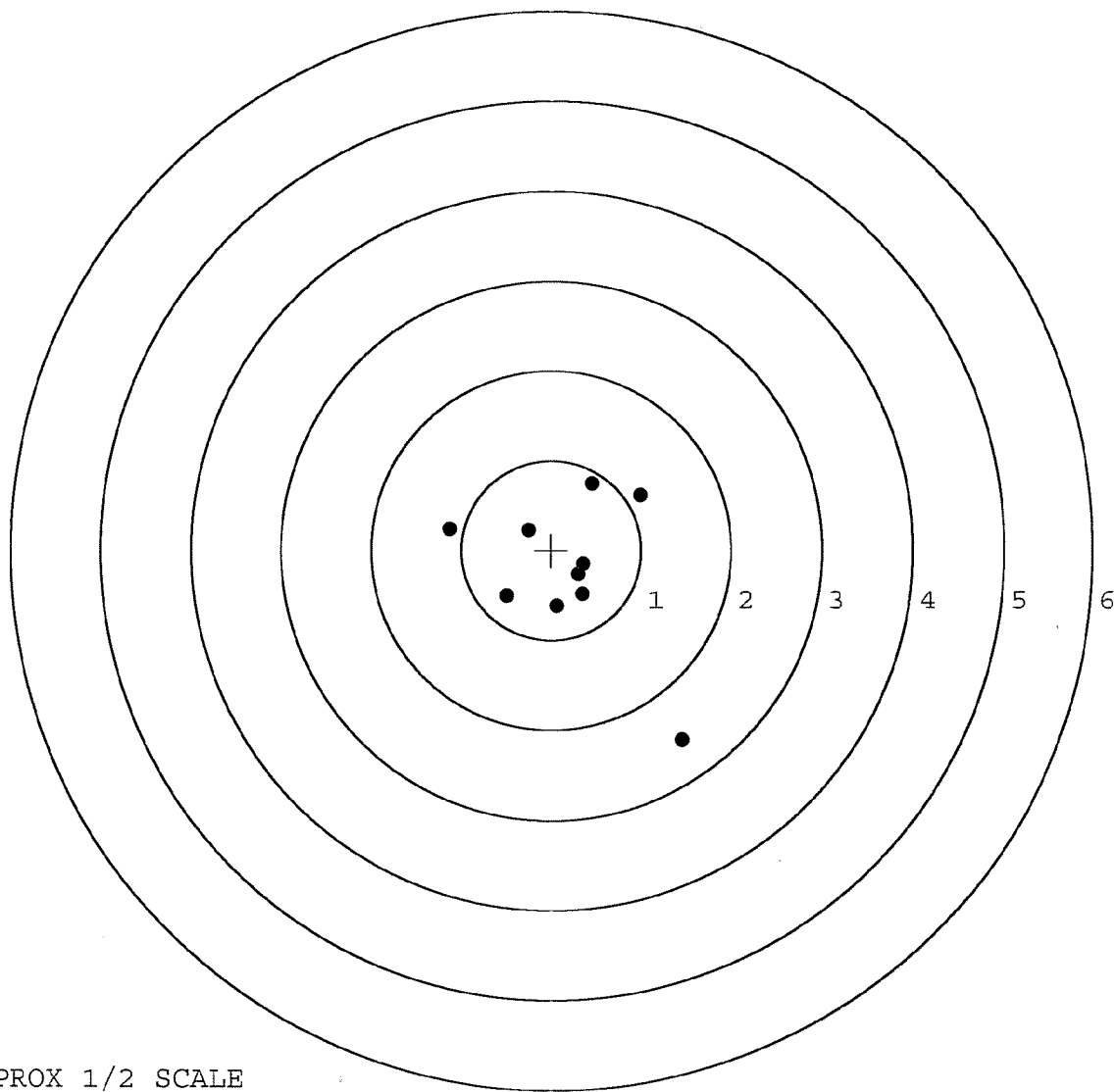
MAX RADIUS: 2.255

MEAN RADIUS: 0.822

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 6

in 3 IN DIAMETER: 9



TARGET APPROX 1/2 SCALE