

G-6360968
Replace
C-6523405

Arms Services Repair & Estimate System

File

Add Repair

Estimate Repair

Expedite Repair

Inquiry

Repair Tools

CSR Tools

Reports

Table Maintenance

System Maintenance

Help

Repair Inquiry

Repair Number: RE00085669

Serial: C6523405 Model M24 SWS Center Fire
Caliber: 7.62 NATO

Repairman:

Status: Closed 9/28/2004 2:38:02 PM

Address Information

Customer:

Received From

Return To:

Received From

Name: C CO SPT BN 1ST SWTG A

C CO SPT BN 1ST SWTG A

Address 1: AHN ARMAMENT FACILITY

Address 2:

PO Box:

City: FT BRAGG

State: NC Zip Code: 28310 Country: US

State: NC Zip Code: 28310 Country: US

FFL:

Contact / Condition

Problems

Estimate

History / Status

Shipping / Billing

Contact Information

Received Condition

Accessories Received

Phone:

Fax:

Email:

Comments:

Fair

Condition Notes:

CSR Notes:

Code	Desc	Qty
A007	With Studs	3
A010	Hard Case	1
A017	Scope Bases	3

Repair Search

Refresh

Close

nagletj

9/28/2004

3:05 PM

CAPS

NUM

INS

SCPL

start

2

3

Arms Services Repair & Estimate System

4

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6360968.___0
FILE DATE AND TIME: 11/04/2004 08:54

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	0.047
The Average Y Centroid of the Five Target Set:	-0.007
The Average Point of Impact of the Five Target Set:	0.047
The Average Mean Radius of the Five Target Set:	0.740
The Distance from POA to Centroid Target #1:	0.128
The Distance from Centroid Target #2 to Centroid Target #1:	0.134
The Distance from Centroid Target #3 to Centroid Target #1:	0.190
The Distance from Centroid Target #4 to Centroid Target #1:	0.159
The Distance from Centroid Target #5 to Centroid Target #1:	0.376

SERIAL NUMBER: G6360968.___0

TARGET NUMBER: 1

FILE DATE: 11/04/2004

FILE TIME: 08:54

X CENTROID: -0.002

Y CENTROID: 0.128

POA TO CENTROID: 0.128

HORZ SPREAD: 1.774

VERT SPREAD: 2.309

GROUP SPREAD: 2.369

MIN RADIUS: 0.202

MAX RADIUS: 1.266

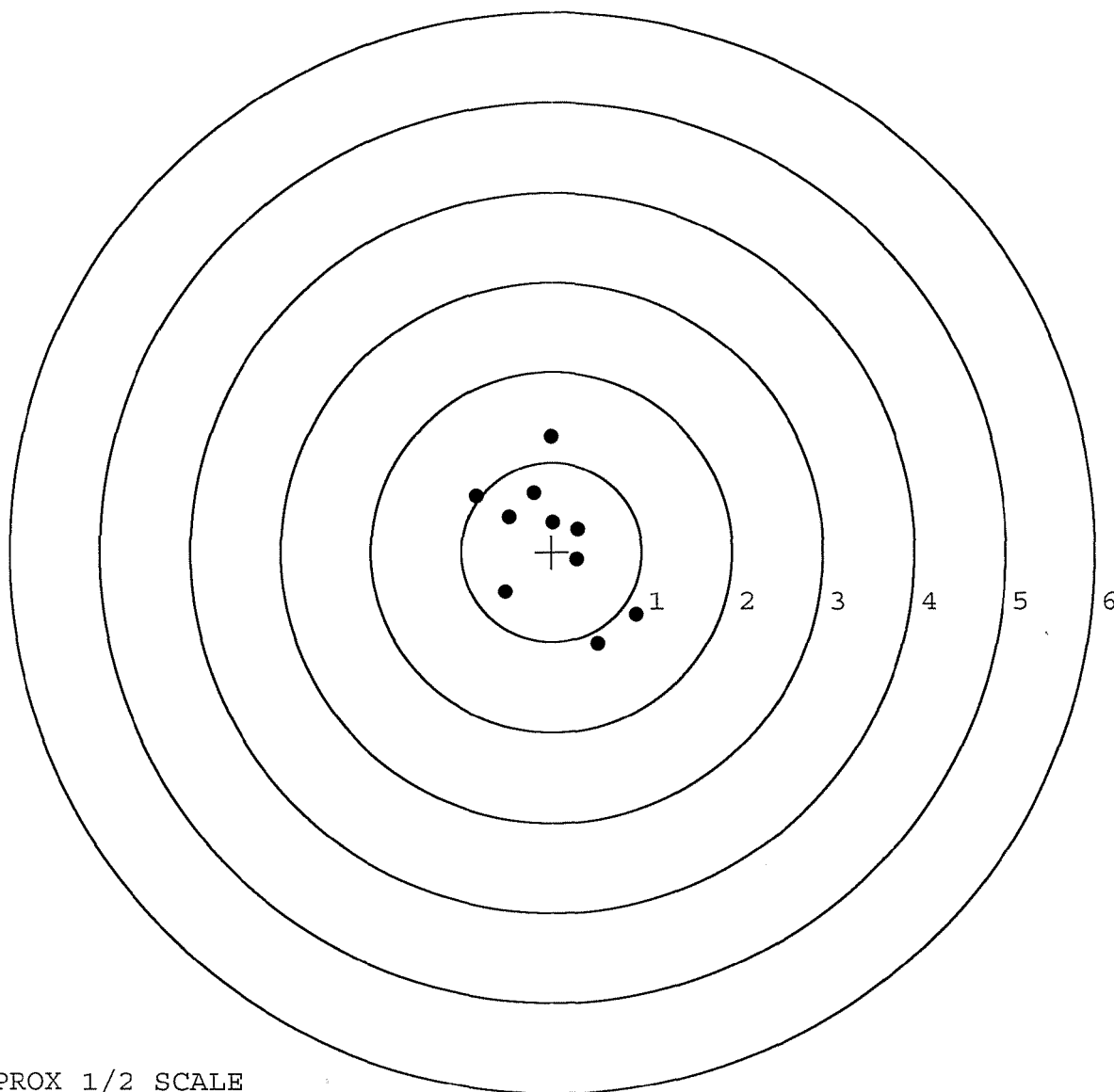
MEAN RADIUS: 0.740

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 7

in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.935	-0.704
2:	0.520	-1.026
3:	-0.517	-0.448
4:	0.281	-0.080
5:	0.289	0.255
6:	0.007	0.330
7:	-0.204	0.659
8:	-0.477	0.388
9:	-0.839	0.621
10:	-0.012	1.283



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6360968. __0

TARGET NUMBER: 2

FILE DATE: 11/04/2004

FILE TIME: 08:54

X CENTROID: 0.070

Y CENTROID: 0.014

POA TO CENTROID: 0.072

HORZ SPREAD: 1.309

VERT SPREAD: 1.937

GROUP SPREAD: 1.982

MIN RADIUS: 0.170

MAX RADIUS: 1.097

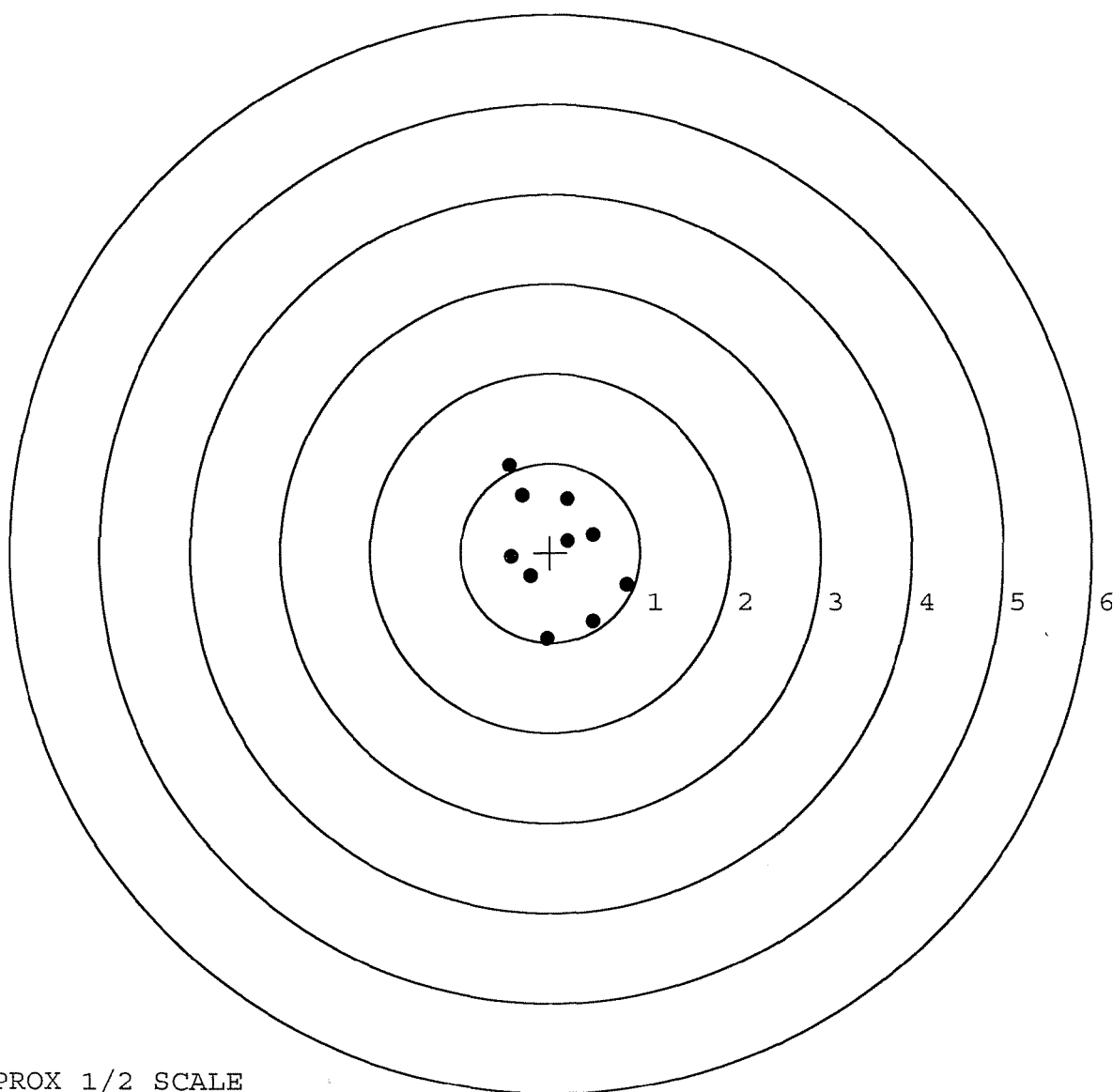
MEAN RADIUS: 0.669

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 9

in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.474	-0.773
2:	0.851	-0.354
3:	-0.042	-0.961
4:	0.476	0.203
5:	0.194	0.131
6:	0.192	0.597
7:	-0.226	-0.262
8:	-0.440	-0.047
9:	-0.319	0.634
10:	-0.458	0.976

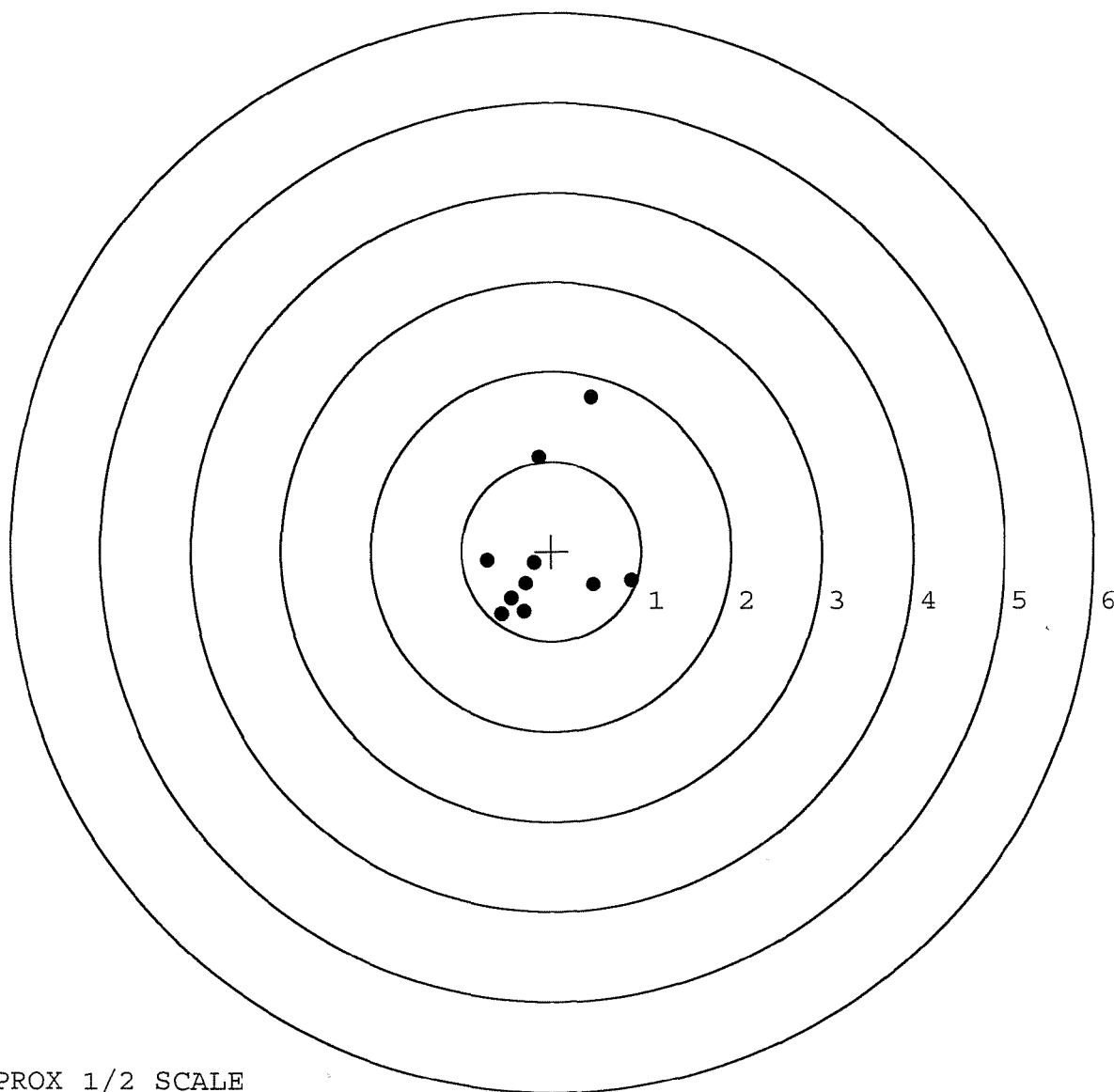


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6360968. __0
TARGET NUMBER: 3
FILE DATE: 11/04/2004
FILE TIME: 08:54

X CENTROID: -0.085
Y CENTROID: -0.043
POA TO CENTROID: 0.095
HORZ SPREAD: 1.603
VERT SPREAD: 2.416
GROUP SPREAD: 2.616
MIN RADIUS: 0.140
MAX RADIUS: 1.836
MEAN RADIUS: 0.783
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 7
in 3 IN DIAMETER: 9

POINT#	X	Y
1:	0.893	-0.320
2:	0.467	-0.371
3:	-0.143	1.049
4:	0.445	1.715
5:	-0.710	-0.103
6:	-0.196	-0.128
7:	-0.292	-0.362
8:	-0.450	-0.530
9:	-0.308	-0.677
10:	-0.558	-0.701



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6360968. __0

TARGET NUMBER: 4

FILE DATE: 11/04/2004

FILE TIME: 08:54

X CENTROID: -0.040

Y CENTROID: -0.027

POA TO CENTROID: 0.049

HORZ SPREAD: 2.373

VERT SPREAD: 1.664

GROUP SPREAD: 2.564

MIN RADIUS: 0.362

MAX RADIUS: 1.444

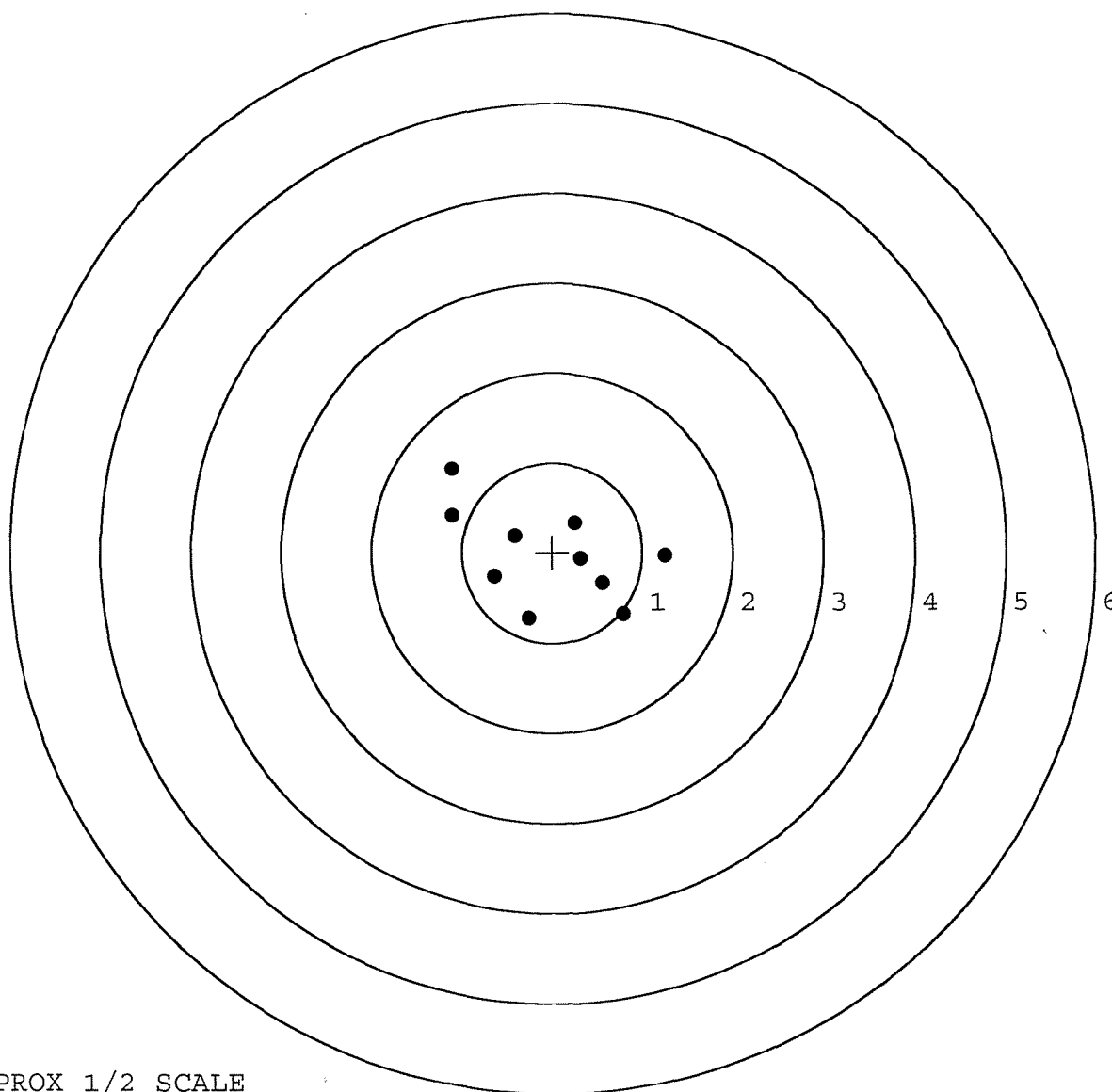
MEAN RADIUS: 0.828

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 6

in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.785	-0.680
2:	1.253	-0.040
3:	0.559	-0.338
4:	0.319	-0.071
5:	0.253	0.333
6:	-0.426	0.182
7:	-0.641	-0.265
8:	-0.268	-0.731
9:	-1.120	0.409
10:	-1.119	0.933



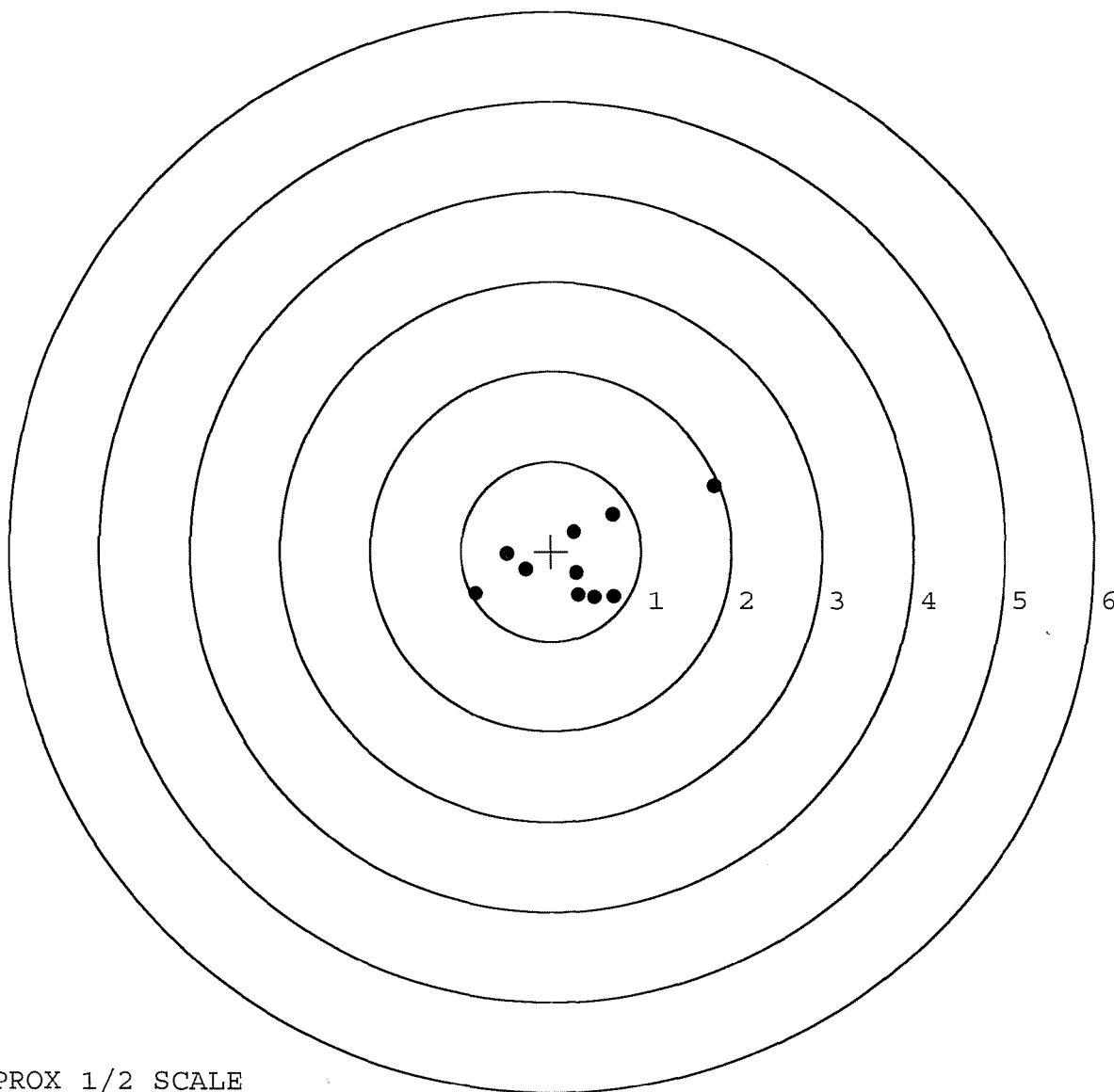
TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6360968. __0
TARGET NUMBER: 5
FILE DATE: 11/04/2004
FILE TIME: 08:54

X CENTROID: 0.290
Y CENTROID: -0.110
POA TO CENTROID: 0.310
HORZ SPREAD: 2.646
VERT SPREAD: 1.234
GROUP SPREAD: 2.902
MIN RADIUS: 0.128
MAX RADIUS: 1.734
MEAN RADIUS: 0.678

IN 1 IN DIAMETER: 4
IN 2 IN DIAMETER: 8
in 3 IN DIAMETER: 9

POINT#	X	Y
1:	1.812	-0.721
2:	0.683	0.413
3:	0.251	0.219
4:	0.695	-0.506
5:	0.481	-0.513
6:	0.303	-0.486
7:	0.280	-0.237
8:	-0.493	-0.032
9:	-0.834	-0.471
10:	-0.281	-0.206



TARGET APPROX 1/2 SCALE

For use of this form, see DA PAM 738-750 and 738-751: the proponent agency is DCSLOG

For use of this form, see DA PAM 738-750 and 738-751: the proponent agency is DCSLOG

DA FORM 2404, APR 79 Replaces edition of 1 Jan 64, which will be used USAPPC V1.10

DA FORM 2404, APR 79

Replaces edition of 1 Jan 64, which will be used

USAPPC V1.10

M2400083186

M-24 INSPECTION CHECKLIST
CONTRACT #: DAAE-20-02-D-0127

R & E NUMBER	85669		
SERIAL NUMBER	06523405 New G 6360968		
LOG-IN DATE	9-28-04		
INSPECT AND VERIFY:			
OPERATION #	OPERATION NAME	DATE	INITIAL
550	DIS-ASSEMBLE GUN	10-6-04	AC
560 A	RE-BARREL	10-7-04	K
B	DRILL AND TAP	10-12-04	TRW
575	ASSEMBLE	10-18-04	RTL
600	PROOF	10-11-04	AC
605	CHECK HEADSPACE	10-11-04	RTL
610	DIS-ASSEMBLE GUN	10-11-04	RTL
612	MAGNAFLUX	OPERATOR	
615	ROLLMARK CALIBER	10/13/04	CW
618	ROTO-BLAST	10/14/04	LB
620	APPLY COATINGS	10/25/04	HP
625 A	FINAL ASSEMBLY	10-27-04	RTL
B	TRIGGER PULL TEST		
C	SAFETY "ON" FORCE		
D	SAFETY "OFF" FORCE		
E	FIRING PIN INDENT		
640	TARGET	11-4-04	TRW
655	FINAL INSPECT	11-5-04	AC
660	PACK	11-6-04	QA
		SHIP DATE	
		QAR INSPECTION DATE	

Arms Services Repair & Estimate System

File Add Repair Estimate Repair Expedite Repair Inquiry Repair Tools CSR Tools Reports Table Maintenance System Maintenance Help

Repair Inquiry

Repair Number: **RE00023081** Serial: C6523405 Model 700 Center Fire Caliber: 7.62 NATO M-24 (SWS) Repairman: Status: Closed 2/16/01 10:32:12 AM

Verify Repair

Address Information

Customer Received From Return To Received From

Name: C CO SPT BN C CO SPT BN

Address 1: USA JFK SWCS USA JFK SWCS

Address 2: PO Box: PO Box:

City: FT BRAGG FT BRAGG

State: NC Zip Code: 28310 Country: US State: NC Zip Code: 28310 Country: US

FEL

Contact / Condition Problems Estimate History / Status Shipping / Billing

Contact Information

Phone: Fax: Email: Comments:

Received Condition

Condition: Poor

Condition Notes: CSR Notes:

Accessories Received

Code	Desc	Qty
A007	With Stud	1
A008	With Swivel	1
A016	Scope Mounts	1
A017	Scope Base	1
A026	Scope	1

Repair Search Refresh Close

maglet 2/17/01 7:44 AM CAPS NUM INS SCRL

Start NIS... Inb... Expl... Part... SA... Ar... Nag... Ne... 7:44 AM

Serial Number: **C6523405**

Model: **700**



RE00023081

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6523405
10 Apr 2001

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.0442
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .044
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .062367

THE AMR FOR THIS RIFLE IS: 1.075

CENTROIDAL DISTANCES

0	TO	1	.110941
1	TO	2	.360081
1	TO	3	.16844
1	TO	4	.129769
1	TO	5	.123859

2
4
1
5 <----POA

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 1 ☐

POA TO CENTROID: .110

MIN RADIUS : .508

MEAN RADIUS : 1.240

MAX RADIUS : 2.590

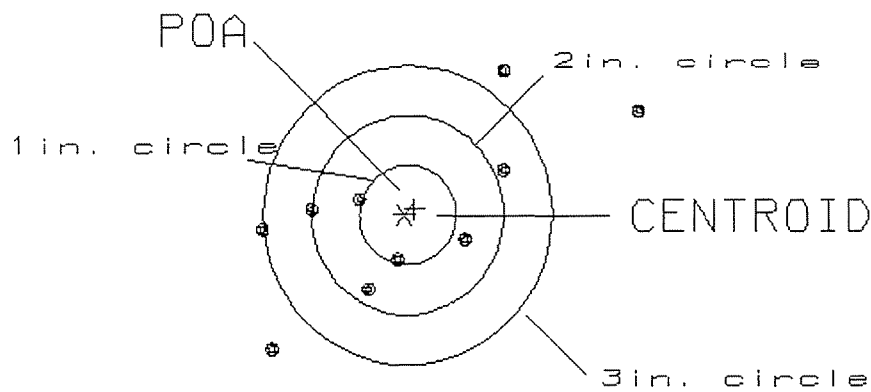
CENTROID X : -.098

CENTROID Y : -.052

10 Apr 2001

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6523405

CENTERFIRE PATTERN # 1



OF SHOTS= 10

IN CIRCLE

HS= 3.84

0

VS= 2.78

4

GS= 4.44

6

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 2

POA TO CENTROID: .309

MIN RADIUS : .008

MEAN RADIUS : .823

MAX RADIUS : 1.588

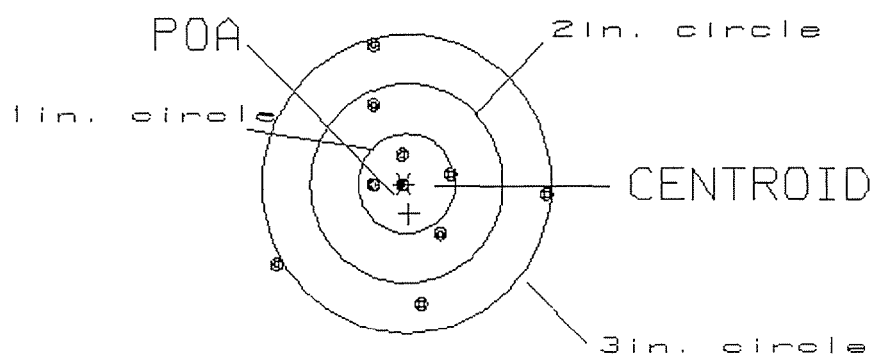
CENTROID X : -.051

CENTROID Y : .305

10 Apr 2001

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6523405

CENTERFIRE PATTERN # 2



OF SHOTS= 10

IN CIRCLE

HS= 2.80

4

VS= 2.56

6

GS= 2.90

9

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 3 ☐

POA TO CENTROID: .074

MIN RADIUS : .263

MEAN RADIUS : .920

MAX RADIUS : 1.461

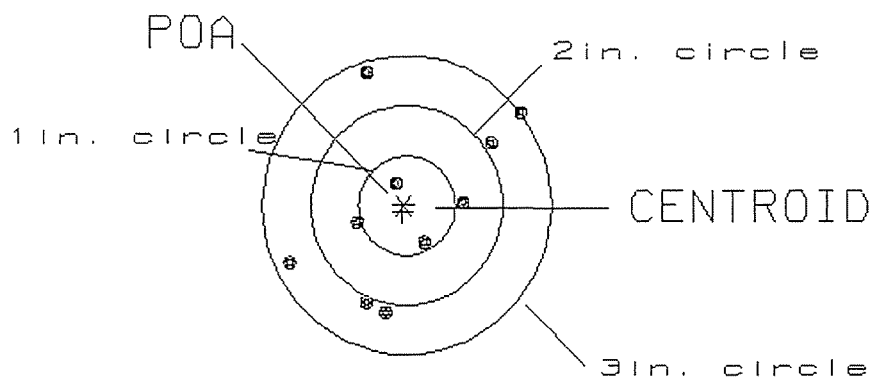
CENTROID X : .016

CENTROID Y : .072

10 Apr 2001

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6523405

CENTERFIRE PATTERN # 3



OF SHOTS= 10

IN CIRCLE

HS= 2.36

2

VS= 2.34

4

GS= 2.79

10

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

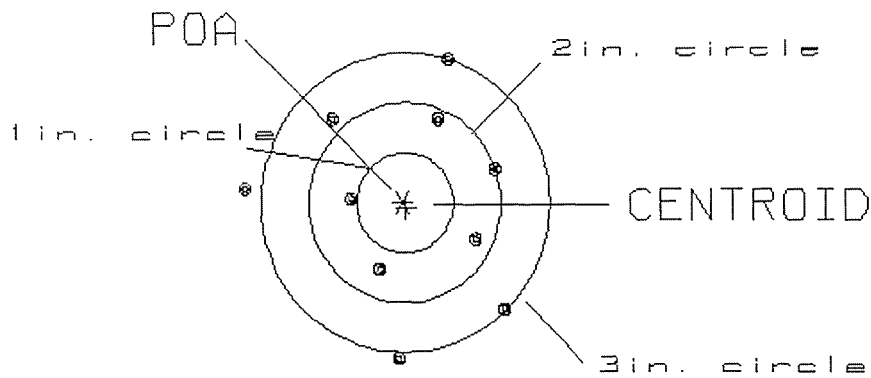
PATTERN #: 4

POA TO CENTROID: .072
 MIN RADIUS : .599
 MEAN RADIUS : 1.130
 MAX RADIUS : 1.719
 CENTROID X : -.036
 CENTROID Y : .062

10 Apr 2001

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6523405

CENTERFIRE PATTERN # 4



OF SHOTS= 10

IN CIRCLE

HS= 2.76

0

VS= 2.99

5

GS= 3.04

7

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 5 ☐

POA TO CENTROID: .175

MIN RADIUS : .467

MEAN RADIUS : 1.260

MAX RADIUS : 1.988

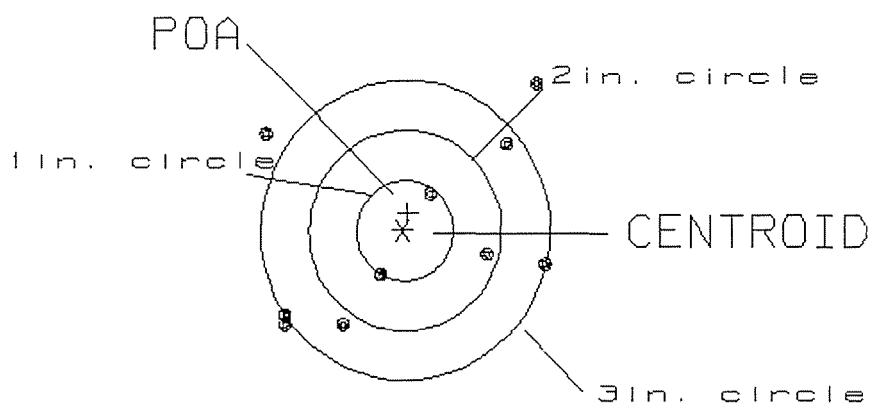
CENTROID X : -.052

CENTROID Y : -.167

10 Apr 2001

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6523405

CENTERFIRE PATTERN # 5



OF SHOTS= 10

IN CIRCLE

HS= 2.91

2

VS= 2.41

3

GS= 3.52

6

Remington® **DUPONT**
REG. U.S. PAT. & TM. OFF.

MODEL 700™ H24

MADE IN ILION, N.Y. U.S.A. Reg. U.S. Pat & Tm. Off, Marca Registrada Marque Deposee.

01

SERIAL NO.
C6523405

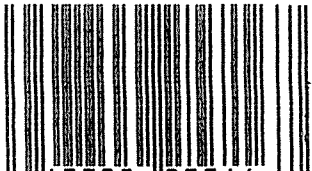
ORDER NO.
5716

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.



5716 C6523405

UPC



0 47700 25716 7

CENTROIDAL DISTANCE CALCULATIONS
FOR RIFLE # C6523405
13 Sep 1990

CENTROIDAL DISTANCES

0 TO	1	.54791
1 TO	2	.194165
1 TO	3	.891267
1 TO	4	.457962
1 TO	5	1.0469

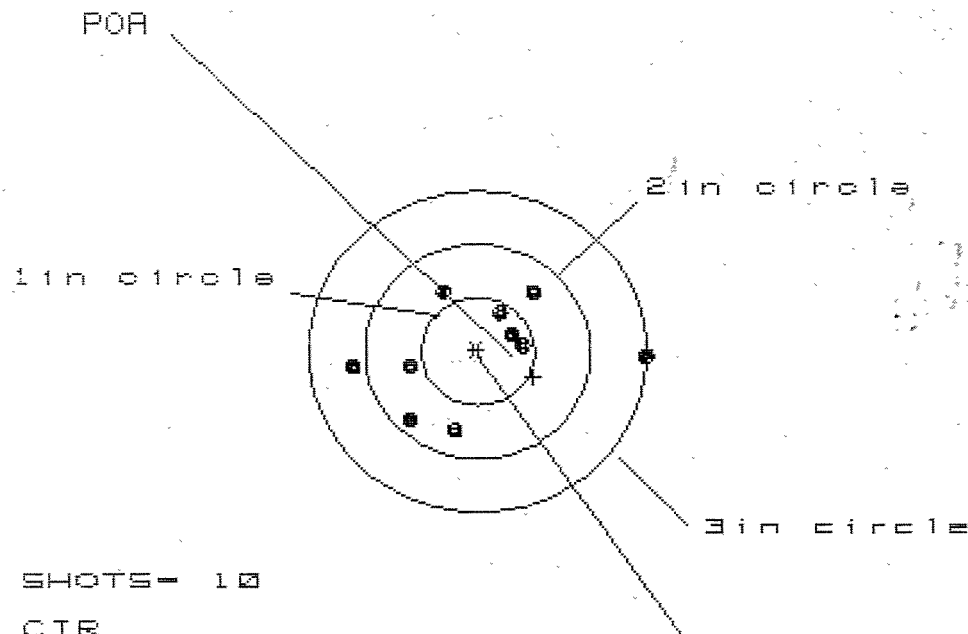
$\bar{x} = -0.0018$ <----POA

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -0.0018
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $.1018$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.101816$
THE AMR FOR THIS RIFLE IS: $.8906$

13 Sep 1998

FILE:/PATTERNING/CENTERFIRE_PATT/C6523485

CENTERFIRE PATTERNS # 1



OF SHOTS- 10

IN CIR

1in = 3

2in = 8

3in = 9

HS= 2.564

VS= 1.270

GS= 2.564

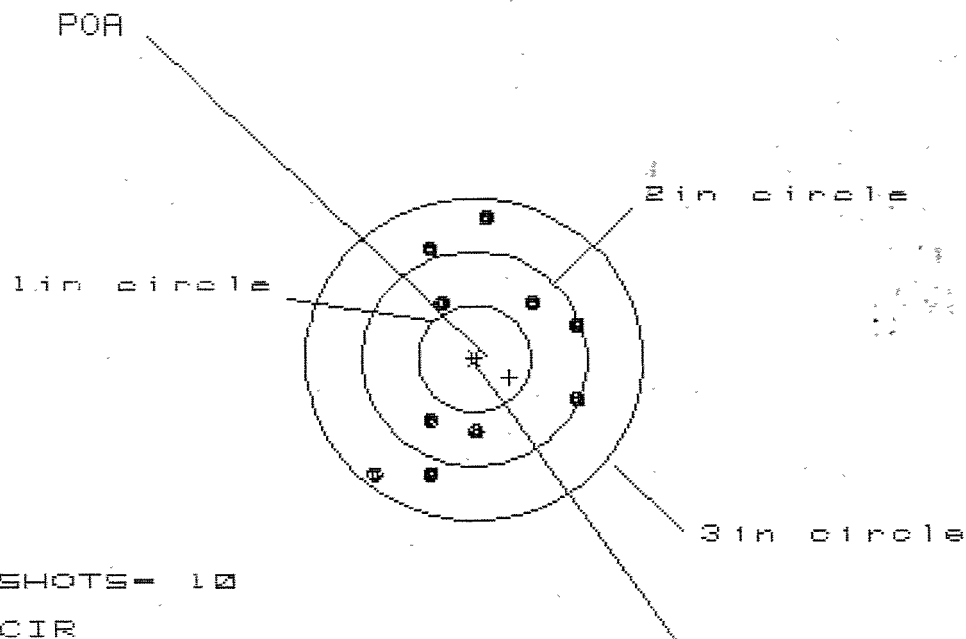
CENTROID #

PATTERN #	:	1		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.502	.660	.548
MINIMUM X	:	-1.062	-.895	-.598
MAXIMUM Y	:	.553	.544	.529
MINIMUM Y	:	-.717	-.726	-.741
CENTROID X	:	-.494	-.661	-.549
CENTROID Y	:	.237	.246	.261
POA TO CENTROID in.	:	.548	.706	.608
MIN RADIUS	:	.293	.441	.331
MEAN RADIUS	:	.734	.649	.598
MAX RADIUS	:	1.505	.903	.859
HORIZONTAL SPREAD	:	2.564	1.555	1.146
VERTICAL SPREAD	:	1.270	1.270	1.270
EXTREME SPREAD	:	2.564	1.689	1.618
NUMBER IN ONE INCH CIRCLE	=		3	
NUMBER IN TWO INCH CIRCLE	=		8	
NUMBER IN THREE INCH CIRCLE	=		9	

13 Sep 1990

FILE:/PATTERNING/CENTERFIRE_PATT/C6523405

CENTERFIRE PATTERNS # 2



OF SHOTS- 10

IN CIR

1 in = 0

2 in = 6

3 in = 10

HS= 1.825

VS= 2.348

GS= 2.536

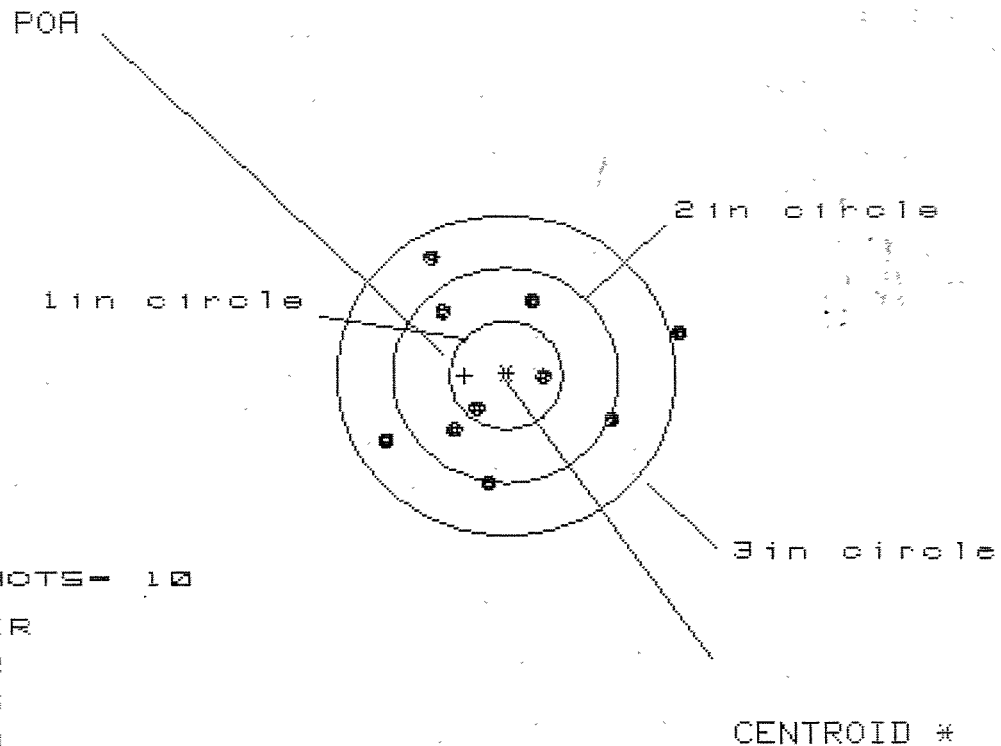
CENTROID *

PATTERN #	:	2		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	.927	.827	.826
MINIMUM X	:	-.898	-.539	-.540
MAXIMUM Y	:	1.277	1.159	1.070
MINIMUM Y	:	-1.071	-1.189	-1.044
CENTROID X	:	-.310	-.210	-.209
CENTROID Y	:	.175	.293	.148
POA TO CENTROID in.	:	.356	.360	.256
MIN RADIUS	:	.596	.564	.611
MEAN RADIUS	:	.959	.897	.858
MAX RADIUS	:	1.389	1.305	1.191
HORIZONTAL SPREAD	:	1.825	1.366	1.366
VERTICAL SPREAD	:	2.348	2.348	2.114
EXTREME SPREAD	:	2.536	2.407	2.114
NUMBER IN ONE INCH CIRCLE	=		0	
NUMBER IN TWO INCH CIRCLE	=		6	
NUMBER IN THREE INCH CIRCLE	=		10	

13 Sep 1990

FILE:/PATTERNING/CENTERFIRE_PATT/C6523485

CENTERFIRE PATTERNS # 3



OF SHOTS- 10

IN CIR

1in = 2

2in = 6

3in = 8

HS= 2.577

VS= 2.030

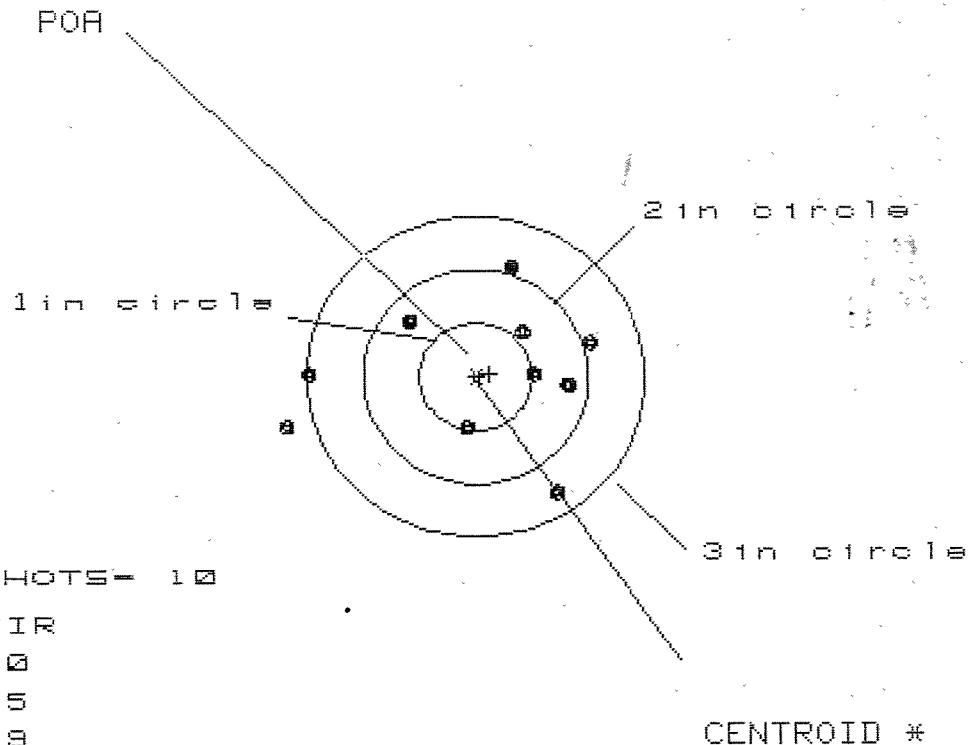
GS= 2.766

PATTERN #	:	3		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.558	1.152	1.090
MINIMUM X	:	-1.018	-.845	-.907
MAXIMUM Y	:	1.054	1.100	.926
MINIMUM Y	:	-.976	-.930	-.793
CENTROID X	:	.366	.193	.255
CENTROID Y	:	.003	-.043	-.180
POA TO CENTROID in.	:	.367	.198	.312
MIN RADIUS	:	.345	.243	.167
MEAN RADIUS	:	.908	.809	.739
MAX RADIUS	:	1.613	1.220	1.122
HORIZONTAL SPREAD	:	2.577	1.997	1.997
VERTICAL SPREAD	:	2.030	2.030	1.719
EXTREME SPREAD	:	2.766	2.226	2.002
NUMBER IN ONE INCH CIRCLE	=		2	
NUMBER IN TWO INCH CIRCLE	=		6	
NUMBER IN THREE INCH CIRCLE	=		9	

13 Sep 1998

FILE:/PATTERNING/CENTERFIRE_PATT/C8523485

CENTERFIRE PATTERNS # 4



OF SHOTS- 10

IN CIR

1in = 0

2in = 5

3in = 9

HS= 2.749

VS= 2.028

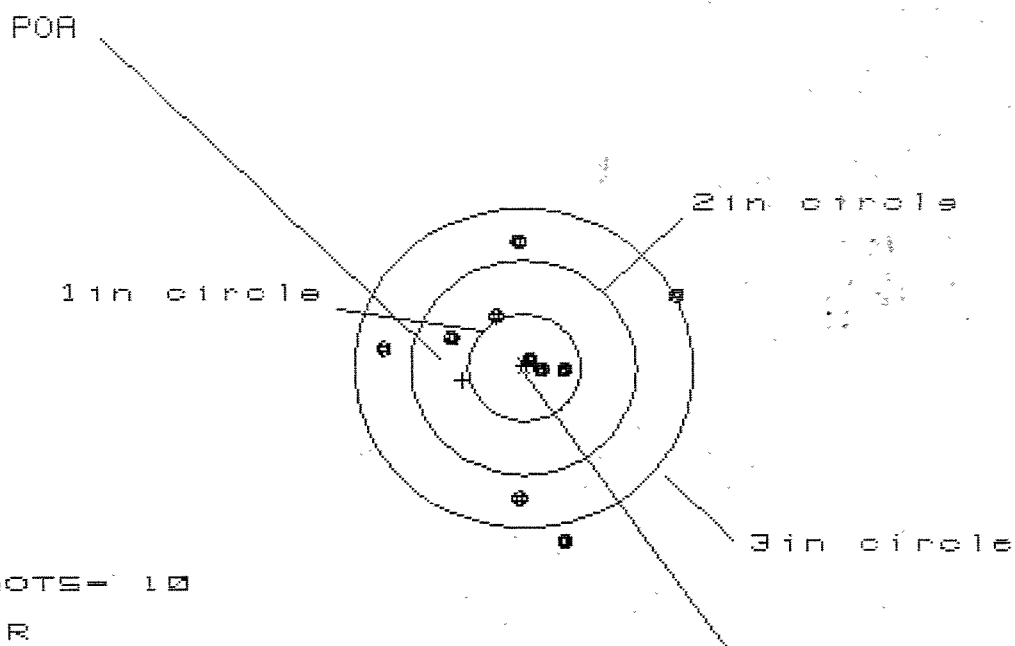
GS= 2.864

PATTERN #	:	4		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.017	.825	.617
MINIMUM X	:	-1.732	-1.664	-.966
MAXIMUM Y	:	.992	.935	.926
MINIMUM Y	:	-1.035	-1.093	-1.102
CENTROID X	:	-.117	.075	.283
CENTROID Y	:	-.023	.034	.043
POA TO CENTROID in.	:	.120	.082	.286
MIN RADIUS	:	.504	.350	.156
MEAN RADIUS	:	.987	.846	.689
MAX RADIUS	:	1.806	1.666	1.157
HORIZONTAL SPREAD	:	2.749	2.489	1.583
VERTICAL SPREAD	:	2.028	2.028	2.028
EXTREME SPREAD	:	2.864	2.508	2.068
NUMBER IN ONE INCH CIRCLE	=		0	
NUMBER IN TWO INCH CIRCLE	=		5	
NUMBER IN THREE INCH CIRCLE	=		9	

13 Sep 1998

FILE:/PATTERNING/CENTERFIRE_PATT/C6523485

CENTERFIRE PATTERNS # 5



OF SHOTS- 10

IN CIR

1in = 3

2in = 5

3in = 9

HS= 2.543

VS= 2.820

GS= 2.849

PATTERN #	5		
SHOTS (BEST OF)	10	9	8
MAXIMUM X	1.330	1.366	.566
MINIMUM X	-1.213	-1.177	-1.006
MAXIMUM Y	1.155	.970	1.032
MINIMUM Y	-1.665	-1.356	-1.294
CENTROID X	.546	.510	.339
CENTROID Y	.117	.302	.240
POA TO CENTROID in.	.558	.592	.415
MIN RADIUS	.087	.123	.241
MEAN RADIUS	.865	.758	.680
MAX RADIUS	1.696	1.451	1.303
HORIZONTAL SPREAD	2.543	2.543	1.572
VERTICAL SPREAD	2.820	2.326	2.326
EXTREME SPREAD	2.849	2.596	2.326
NUMBER IN ONE INCH CIRCLE =		3	
NUMBER IN TWO INCH CIRCLE =		5	
NUMBER IN THREE INCH CIRCLE =		9	

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. C6523405

DATE 9/11/90

TESTER WB

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.42	2.26	2.27	2.50	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.32	2.27	2.24	2.38	
PULL #3	2.25	2.37	2.50	2.51	
PULL #4	2.24	2.31	2.55	2.40	
PULL #5	2.25	2.39	2.64	2.42	
TOTAL	11.48	11.60	12.20	12.21	
AVG.	2.29	2.32	2.40	2.442	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.25	3.31		
PULL #2	3.24	3.31		
PULL #3	3.14	3.16		
PULL #4	3.27	3.23		
PULL #5	3.27	3.06		
TOTAL	16.17	16.07		
AVG.	3.23	3.21		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.19	4.31		4.00
PULL #2	4.21	4.27		3.90
PULL #3	4.19	4.21		4.22
PULL #4	4.22	4.22		4.04
PULL #5	4.15	4.16		4.20
TOTAL	20.96	21.17		20.36
AVG.	4.19	4.23		4.07

CAD 702

M-24

CONTRACT # DAAA21-87-C-0086

GUN SERIAL # R 6523405

OP. #	OP. NAME	READINGS	DATE	INIT
575 & 580	Assemble Action and Stock		8-21-90	DB
600	Proof		8-21-90	DM
607	Check Headspace		8-21-90	DM
610	Dis-assemble Gun		8-21-90	DM
612	Magnaflux Barrel Action		8/22/90	KCR
	Magnaflux Bolt		8/22/90	KCR
615	Rollmark Caliber		8/22/90	GS
617	Drill and Tap Sight Holes		8/23/90	LB
618	Polish Barrel		8/23/90	WB
620	Apply Coatings (Barrel Action)		8/20/90	HA
	Apply Coating (Bolt)		8/20/90	HA
625	Final Assembly A) Clean inside of Bolt Assembly		8/31/90	RW
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head		8/31/90	RW
	C) Inspect Ejector Hole for Chamfer		8/31/90	RW
	D) Oil Firing Pin Ass'y		8/31/90	RW
	E) Adjust Trigger Pull to Min Setting and Stake		9/1/90	WB

op. #	OP. NAME	READINGS					DATE	INIT
625 nt.	F) Safety On Force	4	4	4			9/4/90	WB
	G) Safety Off Force	2	2 1/4	2			9/4/90	WB
	H) Trigger Pull Test & Retainability						9/4/90	WB
	I) Firing Pin Indent	.023	.023	.023			9/4/90	WB
	J) Assemble Stock						9/13/90	RW
	K) Assemble Swivel Studs						9/15/90	JS
	L) Attach Front and Rear Sight Assemblies						9/13/90	RW
	M) Iron Sight Alignment						9/13/90	RW
	N) Detach Front & Rear Sights & place in numbered container						9/13/90	RW
	O) Attach Scope to Rifle						9/13/90	RW
	P) Detach & Attach Scope 20 Times						9/13/90	RW
640	Gallery Target & Test						9-13-90	AC
	A) Time						9-13-90	AC
	B) Malfunctions						9-13-90	AC
	C) Pierced Primers						9-13-90	AC
	D) Optical Clarity of Scope						9-13-90	AC
645	Inspect for Live Ammo						9-13-90	AC
655	Final Inspection						9/15/90	JS
	A) Headspace						9-15-90	JS
	B) Trigger Pull	2.50	2.38	2.51	2.40	2.42	9/15/90	JS
	C) Function						9/15/90	JS
660	Pack						9-18-90	JS