

G6340888

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

SERIAL NO. **66360888**
ORDER NO. **25716**

DD **25716**

11PY

5716 66360888

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M/24 7.62 NATO S.W.S. (COMPLETE SYSTI
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SERIAL NO.



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

DD FORM

proof of purchase



owner registration sticker



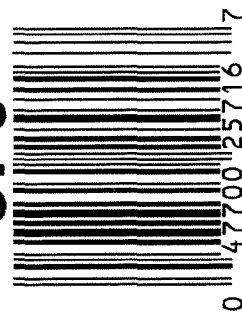
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

G6360888

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 66360 888

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		2-17-04	RW
600	PROOF		2-17-04	RW
607	CHECK HEADSPACE		2-17-04	RW
610	DIS-ASSEMBLE GUN		2-17-04	RW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	RK		
615	ROLLMARK CALIBER		2/25/04	AB
617	DRILL AND TAP SIGHT HOLES		2-20-04	TRW
620	APPLY COATINGS (BARREL ACTION)		3-5	TA
	(BOLT)		3-5	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3/9/04	RA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3/12/04	RA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3/12/04	RA
	D) OIL FIRING PIN ASSEMBLY		3/12/04	RA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>9⁰</u> <u>9⁰</u> <u>9⁰</u>	5-4-04	RR
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.50</u> <u>2.50</u> <u>2.50</u>	5-24-04	RR
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.021</u> <u>.021</u> <u>.021</u>	5-24-04	RR
	J) ASSEMBLE STOCK		4-26-04	RR
	K) ASSEMBLE SWIVEL STUDS		6-9-04	RR
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		4-26-04	RR
	M) IRON SIGHT ALIGNMENT		4-26-04	RR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		4-26-04	RR
640	GALLERY TEST AND TARGET	PASS FAIL	5-4-04	TRW
	MALFUNCTION	CORRECTION	5-4-04	TRW
	MALFUNCTION	CORRECTION	5-4-04	TRW
	MALFUNCTION	CORRECTION	5-4-04	TRW
	MALFUNCTION	CORRECTION	5-4-04	TRW
645	INSPECT FOR LIVE AMMO		5-4-04	TRW
655	FINAL INSPECTION A) HEADSPACE		6-9-04	RR
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.38</u> <u>2.44</u> <u>2.47</u> <u>2.44</u> <u>2.33</u>	5/25/04	DA
	C) FUNCTION		6-9-04	RR
660	PACK		6-10-04	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO. _____

DATE 4-23-04

TESTER TRW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.44	2.29		2.20	
PULL #2	2.52	2.20		2.27	
PULL #3	2.57	2.19		2.21	
PULL #4	2.57	2.17		2.23	
PULL #5	2.65	2.04		2.19	
TOTAL	12.75	10.89		11.10	
AVERAGE	2.55	2.17		2.22	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.17	3.03		
PULL #2	3.13	3.07		
PULL #3	3.06	3.09		
PULL #4	3.12	3.04		
PULL #5	3.11	3.06		
TOTAL	15.59	15.29		
AVERAGE	3.11	3.05		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.29	4.18		4.36
PULL #2	4.22	4.12		4.33
PULL #3	4.21	4.15		4.31
PULL #4	4.17	4.15		4.30
PULL #5	4.18	4.15		4.32
TOTAL	21.07	20.75		21.62
AVERAGE	4.21	4.15		4.32

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6360888.___0

FILE DATE AND TIME: 05/04/2004 06:41

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.076
The Average Y Centroid of the Five Target Set:	0.099
The Average Point of Impact of the Five Target Set:	0.125
The Average Mean Radius of the Five Target Set:	0.925
The Distance from POA to Centroid Target #1:	0.552
The Distance from Centroid Target #2 to Centroid Target #1:	0.804
The Distance from Centroid Target #3 to Centroid Target #1:	0.777
The Distance from Centroid Target #4 to Centroid Target #1:	0.467
The Distance from Centroid Target #5 to Centroid Target #1:	0.659

SERIAL NUMBER: G6360888. __0

TARGET NUMBER: 1

FILE DATE: 05/04/2004

FILE TIME: 06:41

X CENTROID: -0.547

Y CENTROID: -0.071

POA TO CENTROID: 0.552

HORZ SPREAD: 1.533

VERT SPREAD: 2.571

GROUP SPREAD: 2.974

MIN RADIUS: 0.580

MAX RADIUS: 1.548

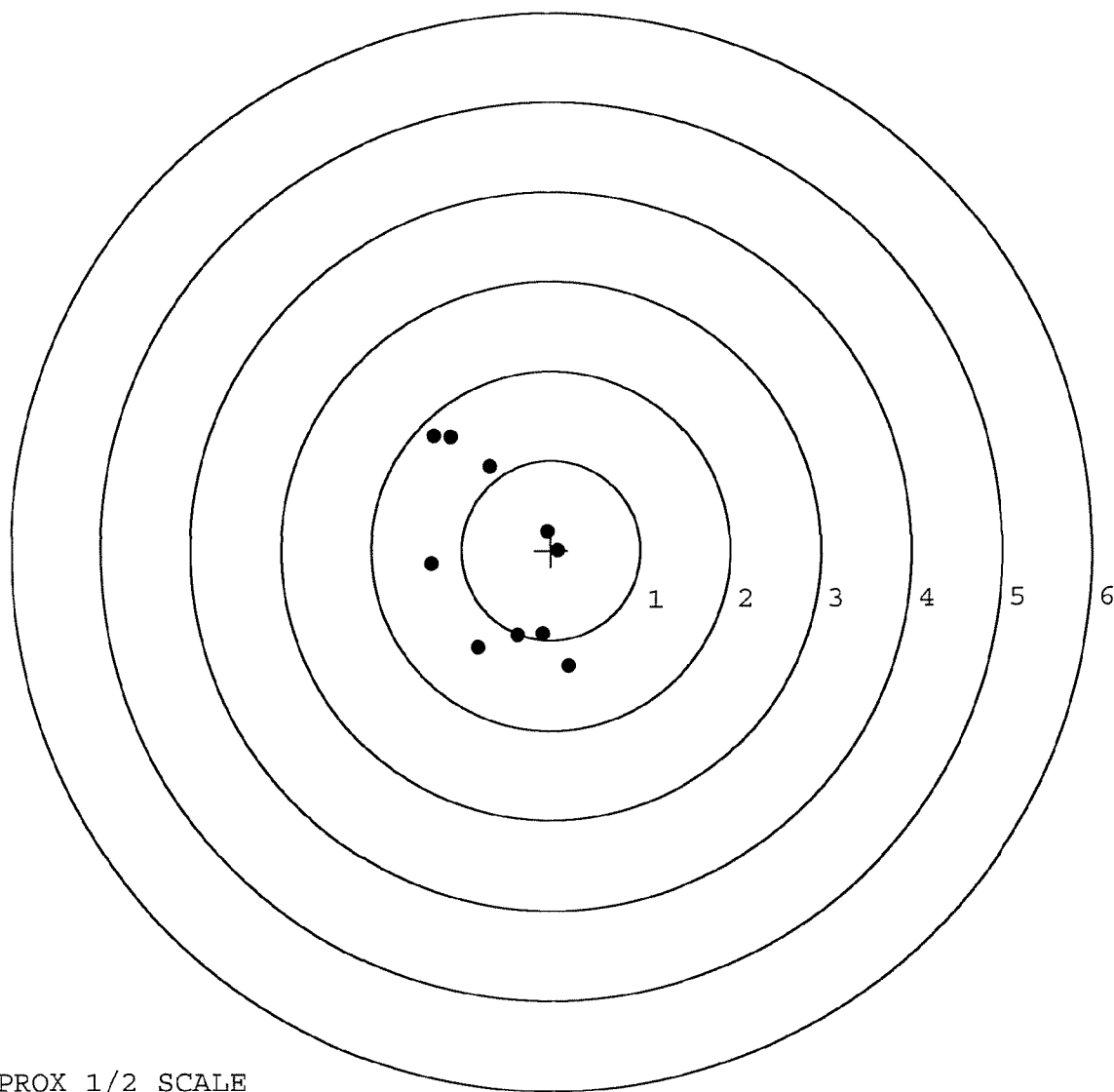
MEAN RADIUS: 1.037

IN 1 IN DIAMETER: 0

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 9

POINT#	X	Y
1:	0.199	-1.287
2:	-0.094	-0.940
3:	-0.375	-0.953
4:	-0.825	-1.082
5:	-1.334	-0.148
6:	0.078	-0.010
7:	-0.041	0.211
8:	-0.676	0.939
9:	-1.112	1.271
10:	-1.295	1.284

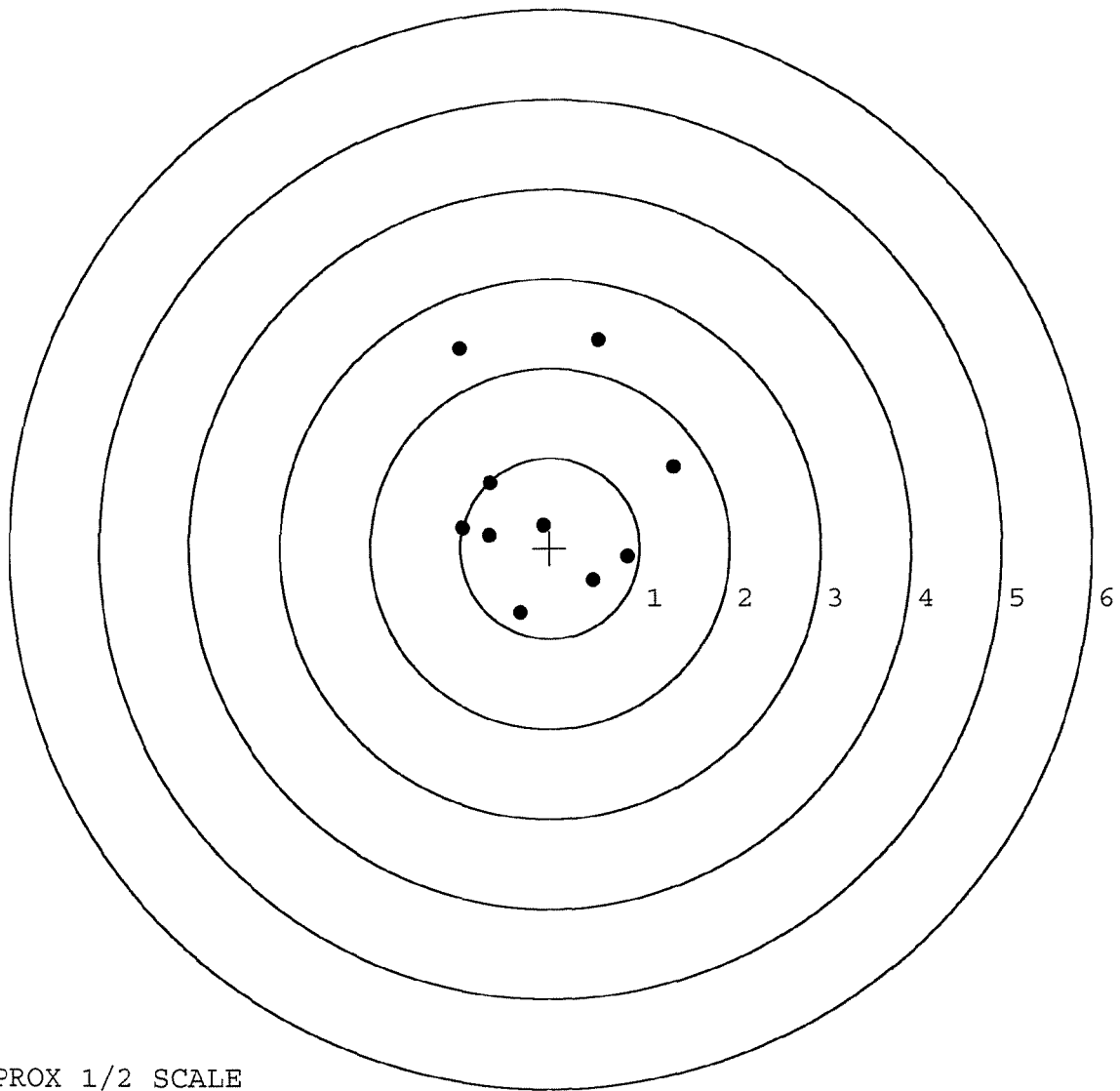


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6360888. __0
TARGET NUMBER: 2
FILE DATE: 05/04/2004
FILE TIME: 06:41

X CENTROID: -0.049
Y CENTROID: 0.559
POA TO CENTROID: 0.561
HORZ SPREAD: 2.387
VERT SPREAD: 3.030
GROUP SPREAD: 3.010
MIN RADIUS: 0.313
MAX RADIUS: 1.918
MEAN RADIUS: 1.143
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 8

POINT#	X	Y
1:	0.868	-0.096
2:	0.485	-0.359
3:	-0.333	-0.715
4:	-0.072	0.247
5:	-0.685	0.141
6:	-0.985	0.226
7:	-0.667	0.721
8:	1.374	0.894
9:	0.540	2.315
10:	-1.013	2.217

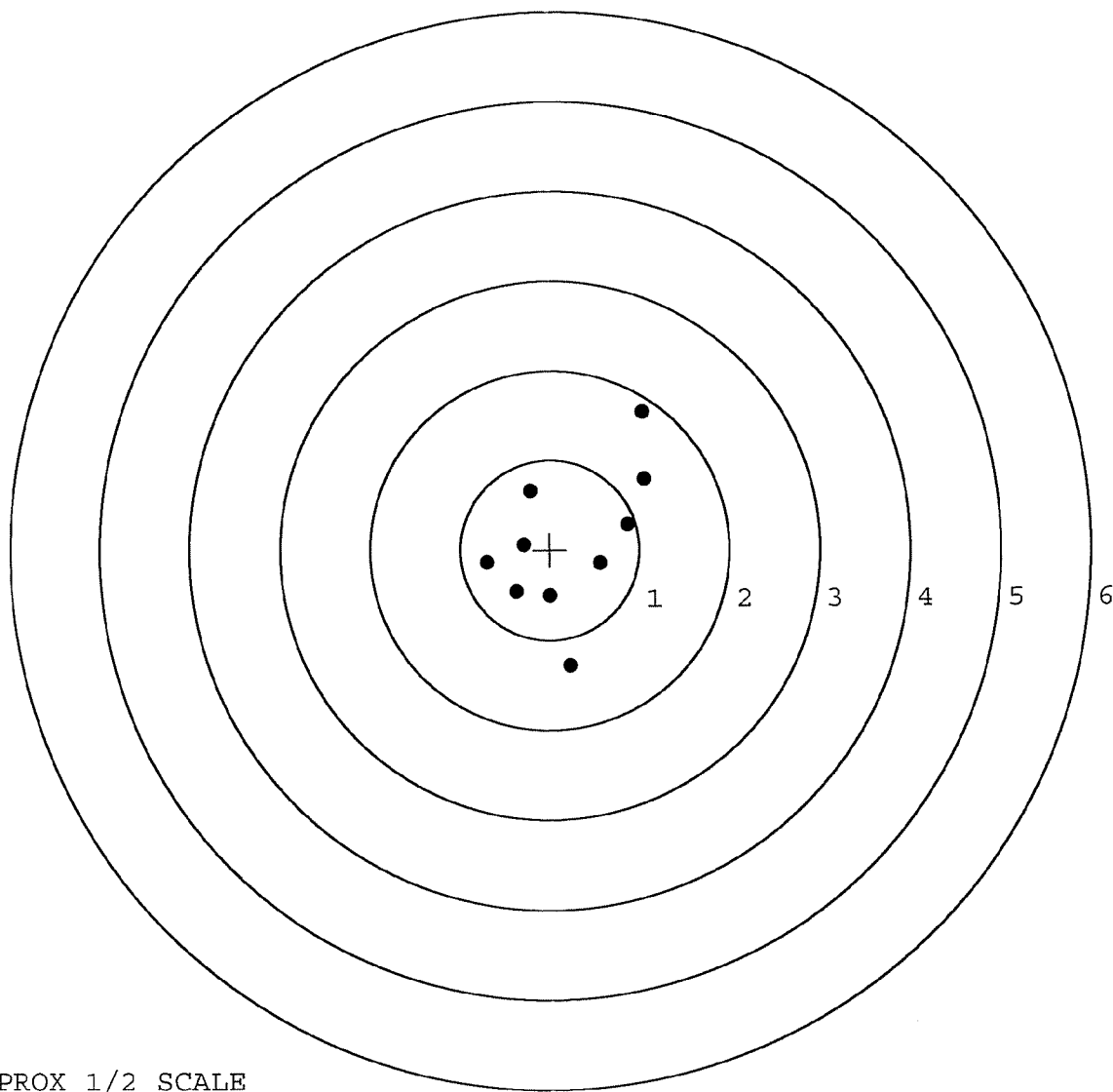


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6360888. __0
TARGET NUMBER: 3
FILE DATE: 05/04/2004
FILE TIME: 06:41

X CENTROID: 0.216
Y CENTROID: 0.073
POA TO CENTROID: 0.228
HORZ SPREAD: 1.763
VERT SPREAD: 2.814
GROUP SPREAD: 2.929
MIN RADIUS: 0.413
MAX RADIUS: 1.670
MEAN RADIUS: 0.884
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 7
in 3 IN DIAMETER: 9

POINT#	X	Y
1:	1.037	1.527
2:	1.059	0.786
3:	0.867	0.278
4:	0.562	-0.154
5:	0.224	-1.287
6:	0.006	-0.517
7:	-0.380	-0.472
8:	-0.704	-0.143
9:	-0.293	0.054
10:	-0.216	0.654

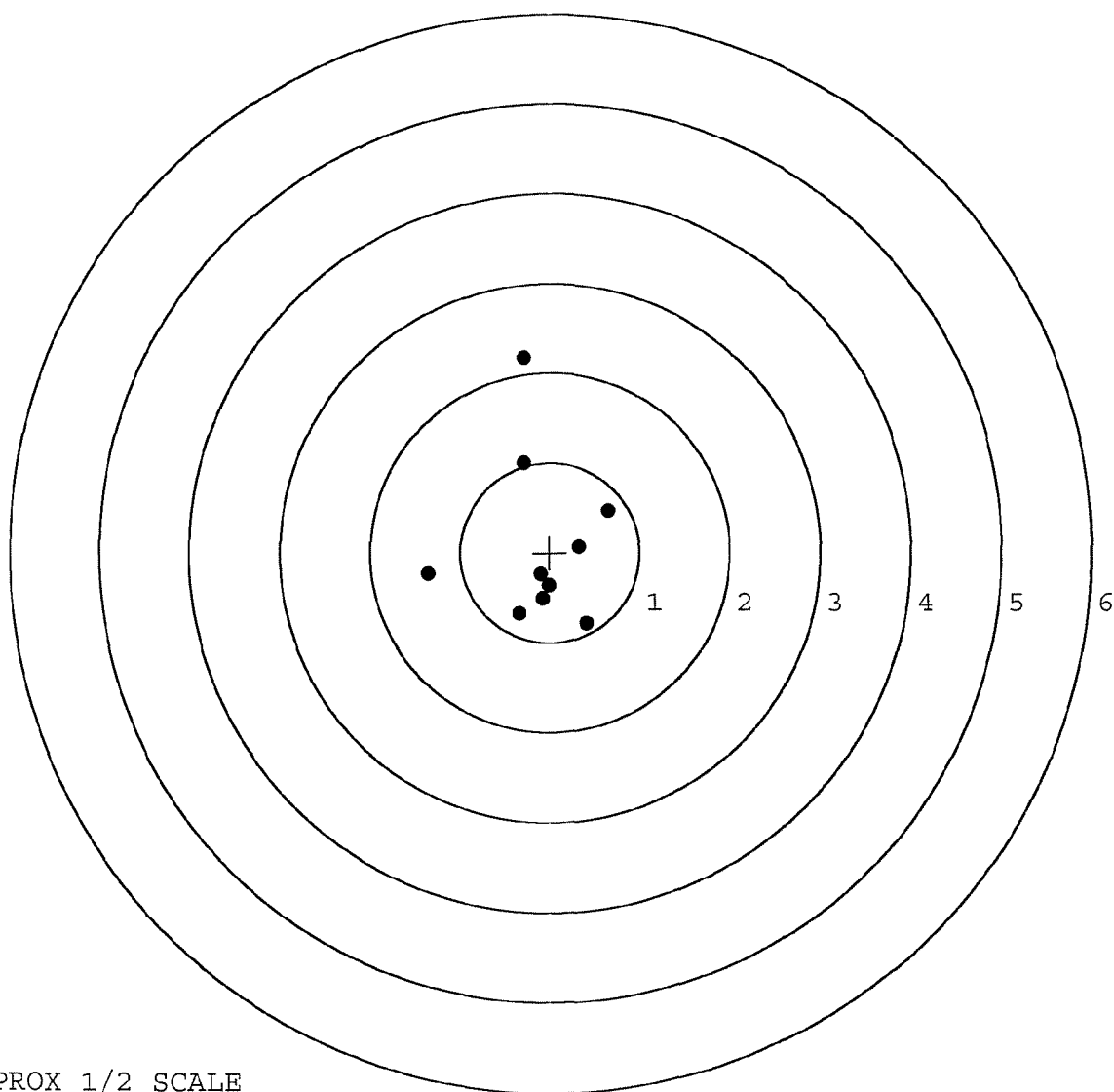


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6360888. __0
TARGET NUMBER: 4
FILE DATE: 05/04/2004
FILE TIME: 06:41

POINT#	X	Y
1:	0.413	-0.793
2:	-1.359	-0.237
3:	-0.290	0.997
4:	-0.293	2.169
5:	0.653	0.471
6:	0.332	0.070
7:	-0.102	-0.242
8:	-0.011	-0.368
9:	-0.080	-0.518
10:	-0.344	-0.682

X CENTROID: -0.108
Y CENTROID: 0.087
POA TO CENTROID: 0.139
HORZ SPREAD: 2.012
VERT SPREAD: 2.962
GROUP SPREAD: 3.045
MIN RADIUS: 0.329
MAX RADIUS: 2.090
MEAN RADIUS: 0.883
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 7
in 3 IN DIAMETER: 9

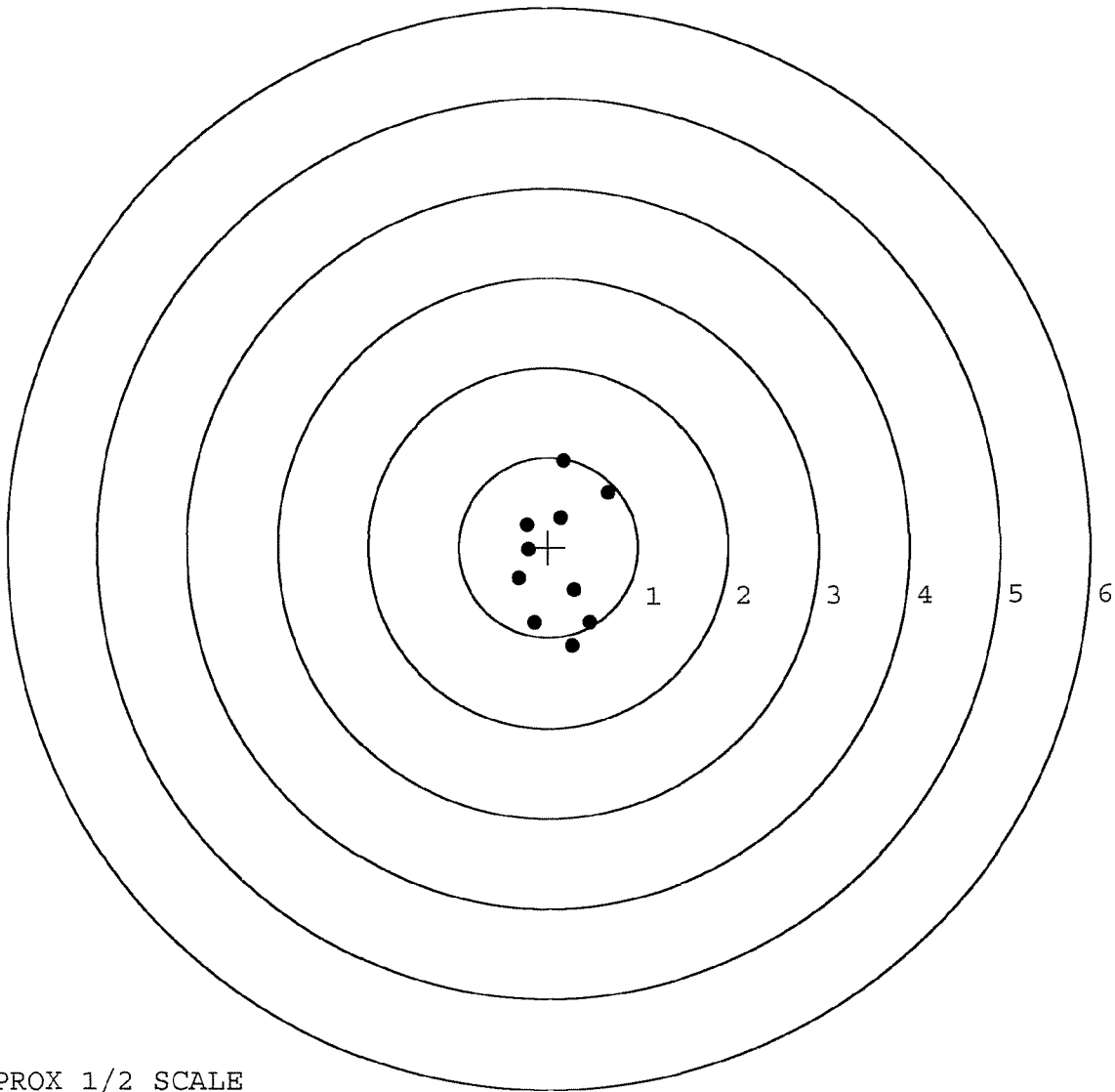


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6360888. __0
TARGET NUMBER: 5
FILE DATE: 05/04/2004
FILE TIME: 06:41

X CENTROID: 0.107
Y CENTROID: -0.150
POA TO CENTROID: 0.184
HORZ SPREAD: 1.003
VERT SPREAD: 2.067
GROUP SPREAD: 2.069
MIN RADIUS: 0.353
MAX RADIUS: 1.118
MEAN RADIUS: 0.676
IN 1 IN DIAMETER: 4
IN 2 IN DIAMETER: 9
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.463	-0.842
2:	0.260	-1.101
3:	0.288	-0.484
4:	-0.158	-0.845
5:	0.673	0.600
6:	0.149	0.331
7:	0.176	0.966
8:	-0.231	0.251
9:	-0.225	-0.029
10:	-0.330	-0.348



TARGET APPROX 1/2 SCALE