

G 636 0892

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6360892

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		1-26-04	RTL
600	PROOF		1-26-04	RW
607	CHECK HEADSPACE		1-26-04	RW
610	DIS-ASSEMBLE GUN		1-26-04	RW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	INSPECTED JAN 26 2004 OPERATOR <i>BR</i>		
615	ROLLMARK CALIBER		1/27/04	SB
617	DRILL AND TAP SIGHT HOLES		1-27-04	TRL
620	APPLY COATINGS (BARREL ACTION)		2-4	TA
	(BOLT)		2-4	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-9-04	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-9-04	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-9-04	DA
	D) OIL FIRING PIN ASSEMBLY		2-9-04	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5⁵⁰</u> <u>5⁵⁰</u> <u>5⁵⁰</u>	3-10-04	RTL
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>2⁵⁰</u> <u>2⁵⁰</u> <u>2²⁵</u>	3-10-04	RTL
	H) TRIGGER PULL TEST AND RETAINABILITY		3-10-04	RTL
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.022</u> <u>.022</u>	3-10-04	RTL
	J) ASSEMBLE STOCK		2-10-04	RW
	K) ASSEMBLE SWIVEL STUDS		3-10-04	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		2-10-04	RW
	M) IRON SIGHT ALIGNMENT		2-10-04	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		2-10-04	RW
640	GALLERY TEST AND TARGET	PASS FAIL	2-13-04	TRW
	MALFUNCTION	CORRECTION	2-13-04	TRW
	MALFUNCTION	CORRECTION	2-13-04	TRW
	MALFUNCTION	CORRECTION	2-13-04	TRW
	MALFUNCTION	CORRECTION	2-13-04	TRW
645	INSPECT FOR LIVE AMMO		2-13-04	TRW
655	FINAL INSPECTION A) HEADSPACE		3-10-04	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>275</u> <u>272</u> <u>274</u> <u>275</u> <u>280</u>	3-10-04	RTL
	C) FUNCTION		3-10-04	RTL
660	PACK		3/11/04	RA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO. _____

DATE 2-10-04

TESTER TRLW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.53	2.64		2.61	
PULL #2	2.44	2.77		2.49	
PULL #3	2.55	2.77		2.34	
PULL #4	2.71	2.75		2.45	
PULL #5	2.74	2.91		2.71	
TOTAL	12.97	13.84		12.60	
AVERAGE	2.59	2.76		2.52	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.41	3.02		
PULL #2	3.36	3.28		
PULL #3	3.43	3.27		
PULL #4	3.43	3.26		
PULL #5	3.52	3.43		
TOTAL	17.15	16.26		
AVERAGE	3.43	3.25		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.42	4.09		4.13
PULL #2	4.25	4.09		3.96
PULL #3	4.21	4.06		4.03
PULL #4	4.19	4.10		4.10
PULL #5	4.33	4.21		4.13
TOTAL	21.40	20.55		20.35
AVERAGE	4.28	4.11		4.07

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

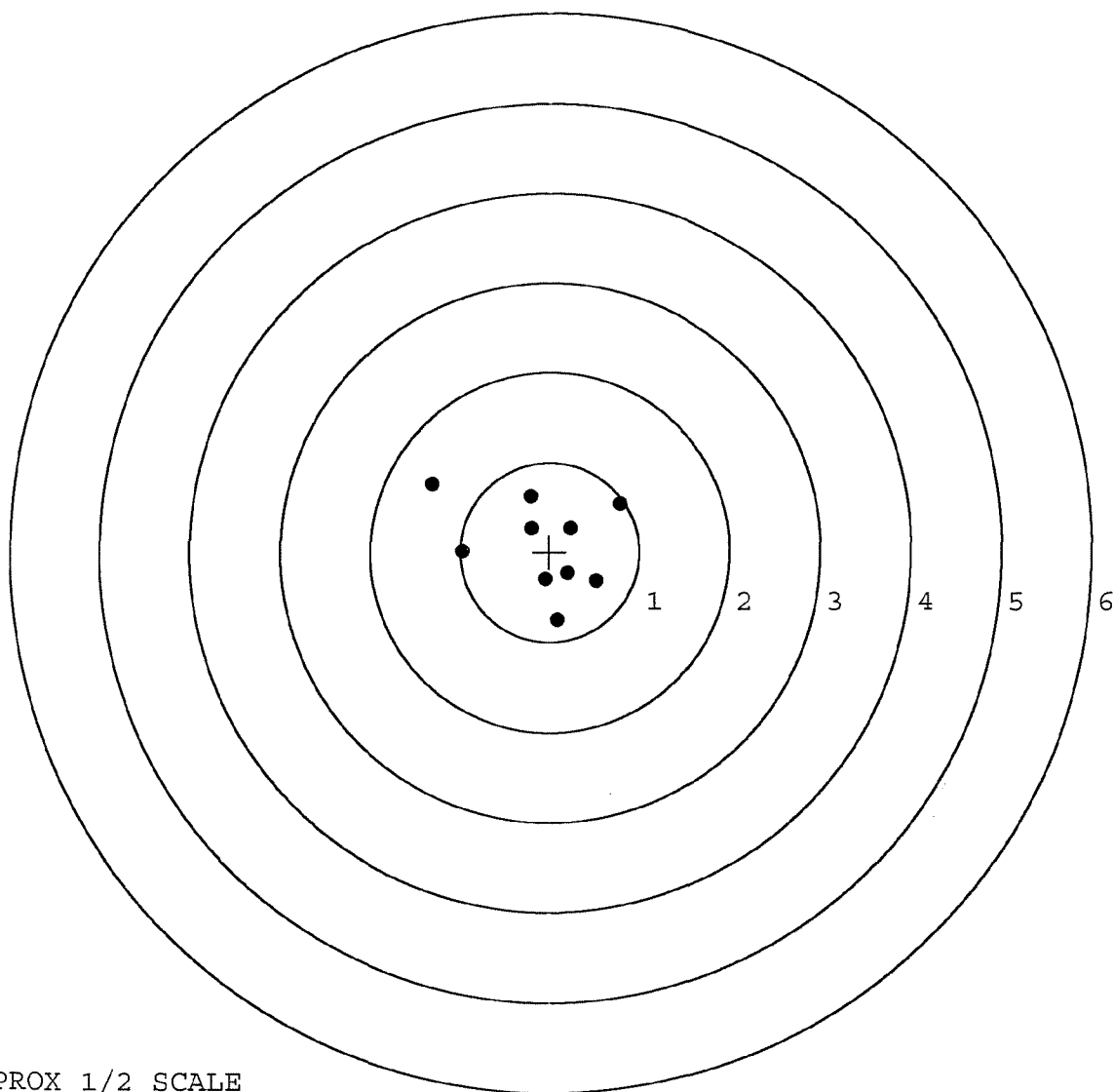
FIREARM SERIAL NUMBER / DATASET NAME: G6360892.___0

FILE DATE AND TIME: 02/13/2004 09:14

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.007
The Average Y Centroid of the Five Target Set:	0.029
The Average Point of Impact of the Five Target Set:	0.030
The Average Mean Radius of the Five Target Set:	0.664
The Distance from POA to Centroid Target #1:	0.124
The Distance from Centroid Target #2 to Centroid Target #1:	0.149
The Distance from Centroid Target #3 to Centroid Target #1:	0.236
The Distance from Centroid Target #4 to Centroid Target #1:	0.038
The Distance from Centroid Target #5 to Centroid Target #1:	0.177

SERIAL NUMBER: G6360892.____0	POINT#	X	Y
TARGET NUMBER: 1	1:	0.091	-0.763
FILE DATE: 02/13/2004	2:	0.520	-0.329
FILE TIME: 09:14	3:	-0.053	-0.310
	4:	0.791	0.538
X CENTROID: -0.094	5:	0.230	0.262
Y CENTROID: 0.082	6:	-0.214	0.623
POA TO CENTROID: 0.124	7:	-0.212	0.263
HORZ SPREAD: 2.111	8:	-0.977	0.008
VERT SPREAD: 1.528	9:	-1.320	0.765
GROUP SPREAD: 2.141	10:	0.205	-0.241
MIN RADIUS: 0.216			
MAX RADIUS: 1.404			
MEAN RADIUS: 0.686			
# IN 1 IN DIAMETER: 4			
# IN 2 IN DIAMETER: 9			
# in 3 IN DIAMETER: 10			



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6360892. 0

TARGET NUMBER: 2

FILE DATE: 02/13/2004

FILE TIME: 09:14

POINT#	X	Y
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1:	-0.493	-0.819
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2:	0.653	-0.279
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3:	0.188	-0.281
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4:	0.344	0.307
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5:	0.068	0.404
----	-------	-------

6:	0.029	0.806
----	-------	-------

7:	-0.363	0.189
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8:	-0.050	-0.057
----	--------	--------

9:	-0.222	-0.279
----	--------	--------

10:	0.011	-0.169
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X CENTROID: 0.016

Y CENTROID: -0.018

POA TO CENTROID: 0.024

HORZ SPREAD: 1.146

VERT SPREAD: 1.625

GROUP SPREAD: 1.707

MIN RADIUS: 0.077

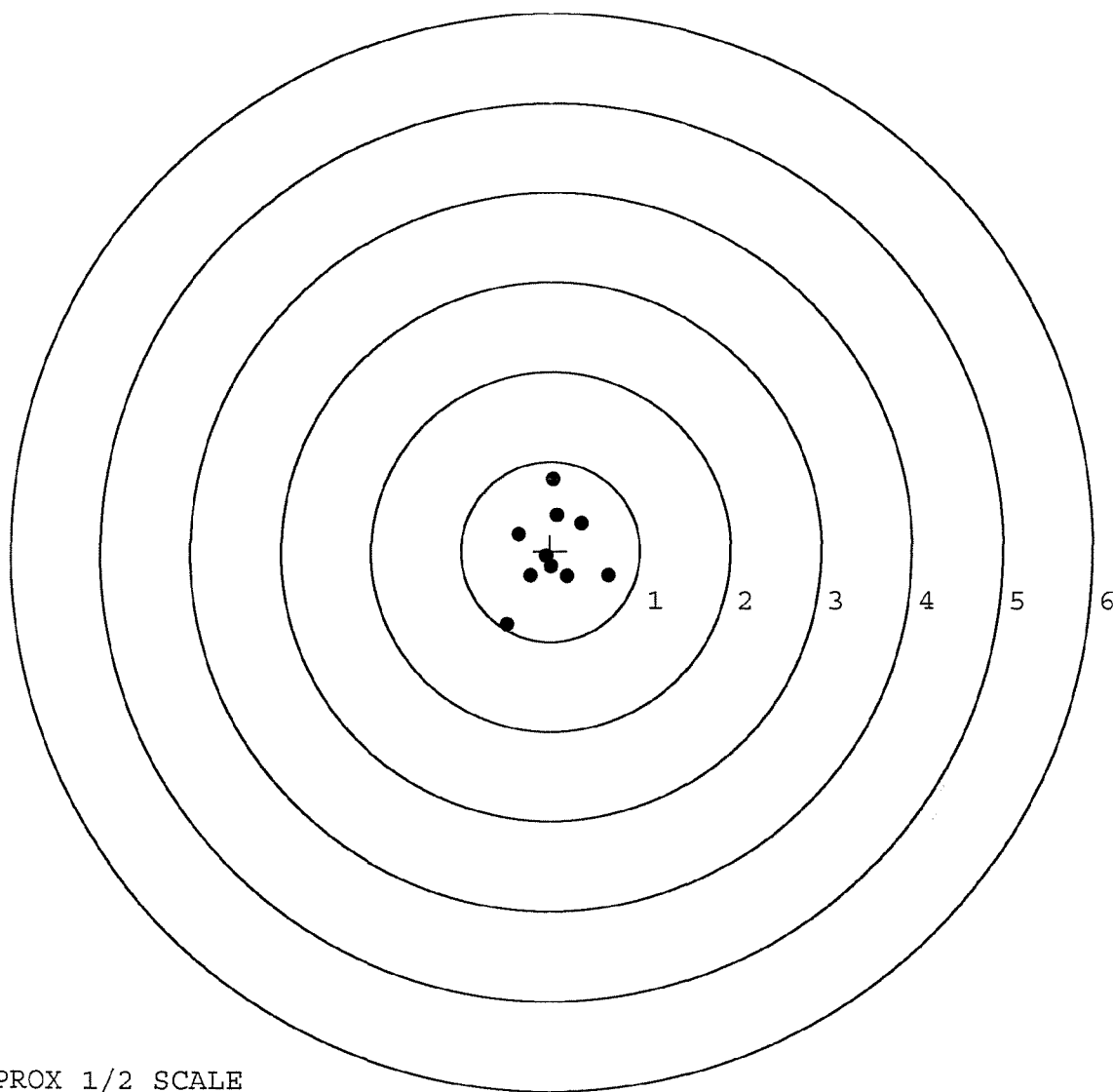
MAX RADIUS: 0.949

MEAN RADIUS: 0.468

IN 1 IN DIAMETER: 7

IN 2 IN DIAMETER: 10

in 3 IN DIAMETER: 10

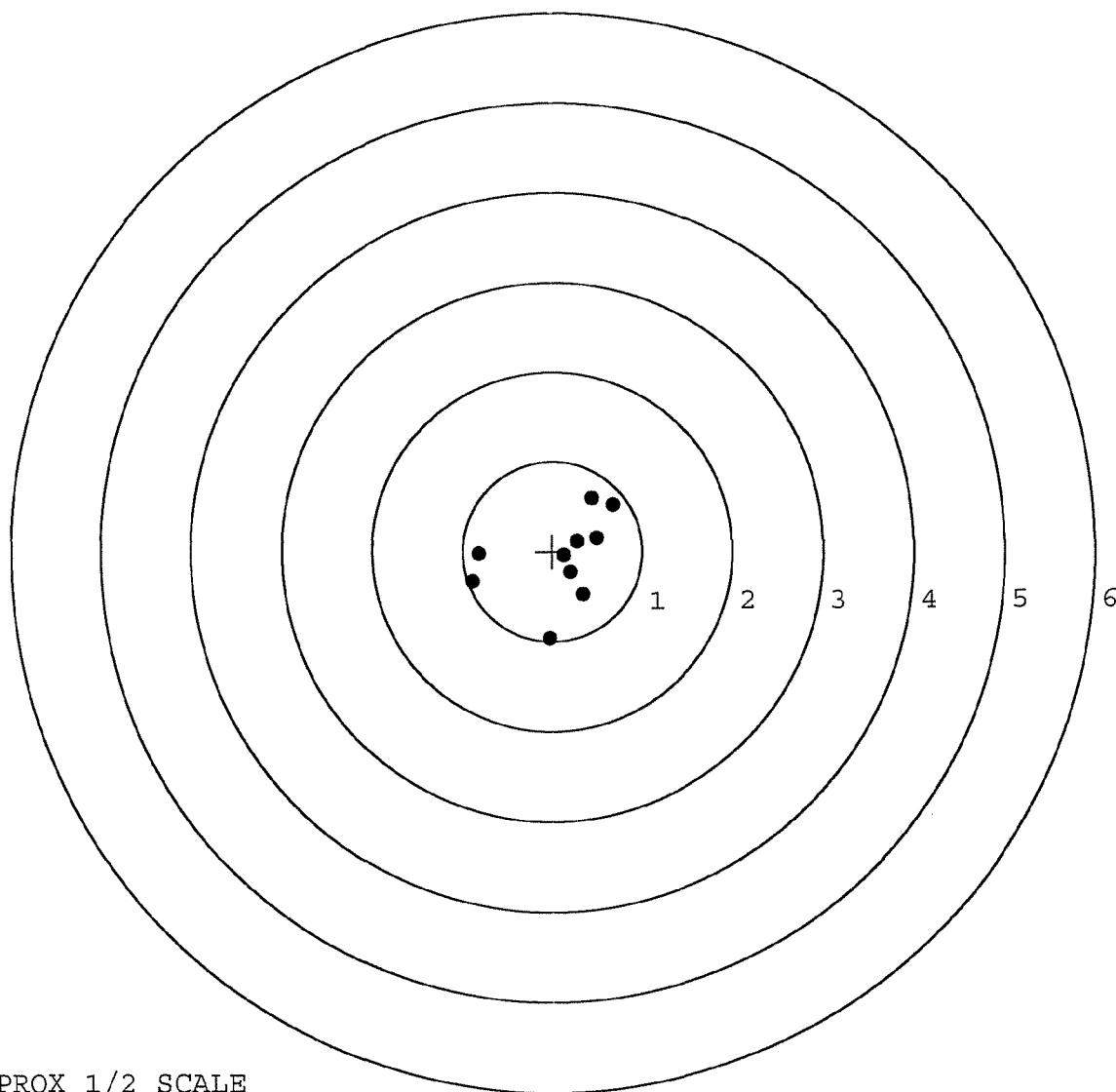


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6360892.____0
TARGET NUMBER: 3
FILE DATE: 02/13/2004
FILE TIME: 09:14

X CENTROID: 0.084
Y CENTROID: -0.074
POA TO CENTROID: 0.112
HORZ SPREAD: 1.577
VERT SPREAD: 1.565
GROUP SPREAD: 1.792
MIN RADIUS: 0.052
MAX RADIUS: 1.011
MEAN RADIUS: 0.590
IN 1 IN DIAMETER: 5
IN 2 IN DIAMETER: 9
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	-0.033	-0.976
2:	-0.892	-0.335
3:	-0.821	-0.030
4:	0.450	0.589
5:	0.685	0.516
6:	0.502	0.150
7:	0.275	0.113
8:	0.131	-0.051
9:	0.204	-0.234
10:	0.341	-0.481

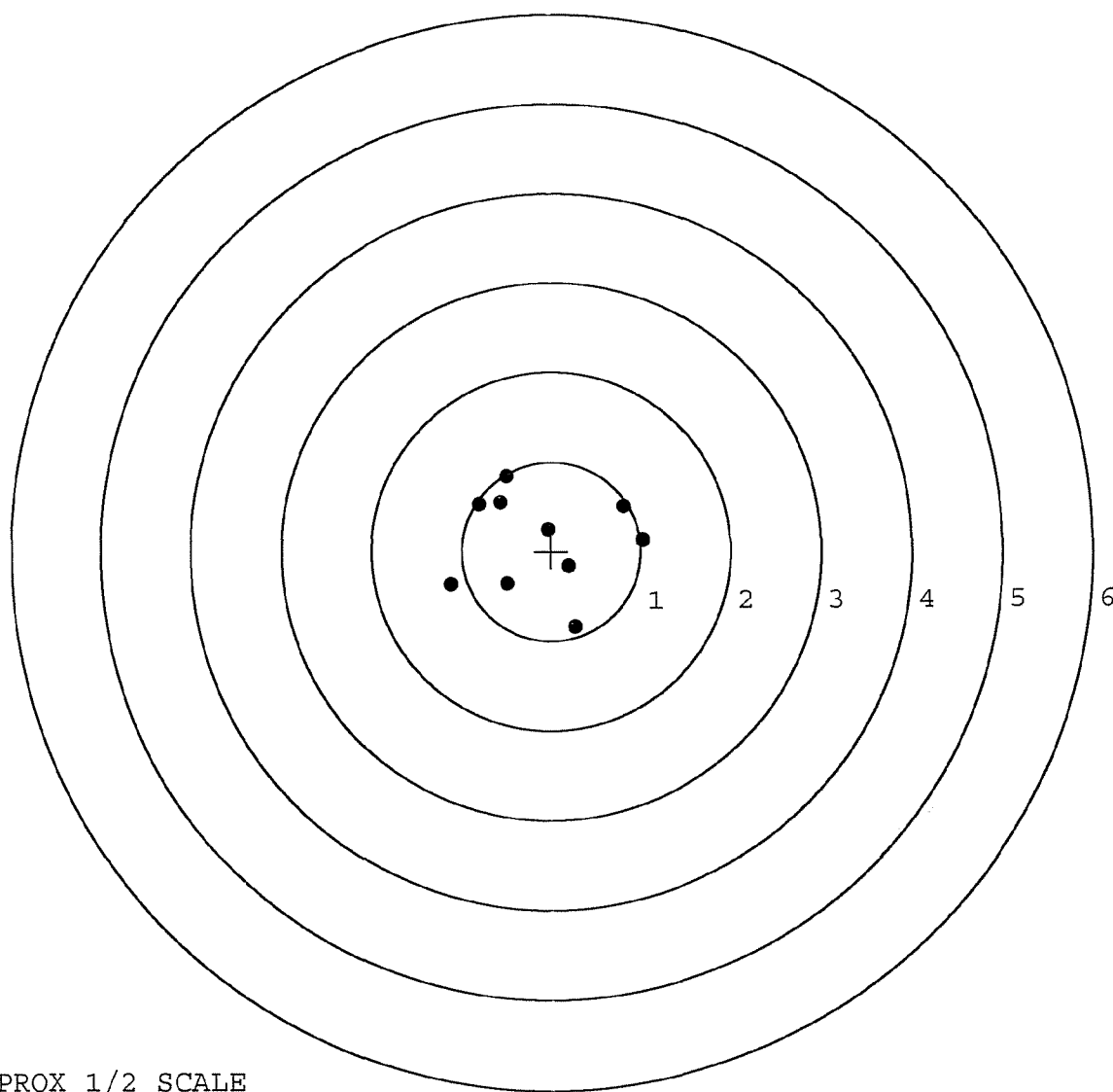


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6360892.____0
TARGET NUMBER: 4
FILE DATE: 02/13/2004
FILE TIME: 09:14

X CENTROID: -0.124
Y CENTROID: 0.104
POA TO CENTROID: 0.162
HORZ SPREAD: 2.148
VERT SPREAD: 1.699
GROUP SPREAD: 2.204
MIN RADIUS: 0.163
MAX RADIUS: 1.149
MEAN RADIUS: 0.776
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 6
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.267	-0.853
2:	1.025	0.123
3:	0.811	0.506
4:	0.197	-0.173
5:	-0.038	0.243
6:	-0.500	-0.360
7:	-1.123	-0.371
8:	-0.809	0.532
9:	-0.563	0.552
10:	-0.505	0.846



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6360892. __0

TARGET NUMBER: 5

FILE DATE: 02/13/2004

FILE TIME: 09:14

X CENTROID: 0.080

Y CENTROID: 0.051

POA TO CENTROID: 0.095

HORZ SPREAD: 2.489

VERT SPREAD: 1.490

GROUP SPREAD: 2.602

MIN RADIUS: 0.362

MAX RADIUS: 1.577

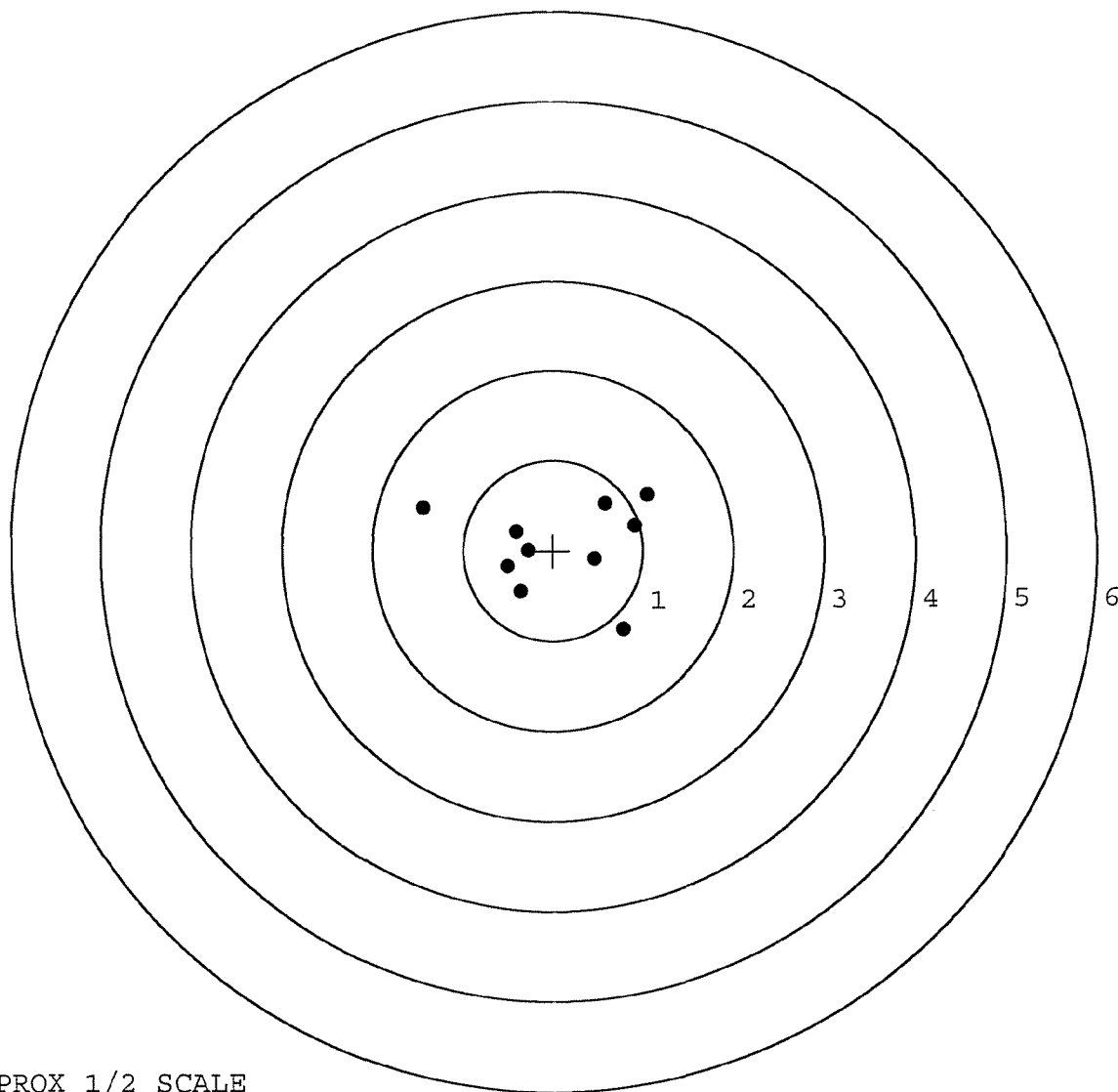
MEAN RADIUS: 0.801

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 7

in 3 IN DIAMETER: 9

POINT#	X	Y
1:	0.782	-0.876
2:	0.461	-0.098
3:	0.911	0.279
4:	0.588	0.520
5:	1.054	0.614
6:	-1.435	0.486
7:	-0.406	0.216
8:	-0.279	0.006
9:	-0.507	-0.178
10:	-0.366	-0.460



TARGET APPROX 1/2 SCALE

VERY IMPORTANT
 Instruction Book
 enclosed to assure
 safe use of this
 firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
 BOLT ACTION CENTERFIRE RIFLE
 24" BARREL 7.62 NATO

DD

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BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



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BARREL LENGTH

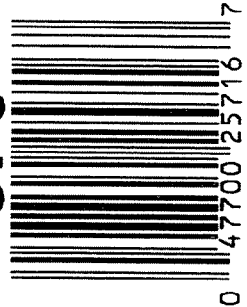
24"

CAPACITY

6

G6360892

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DD FORM