

G-636 0893

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
firearm

Remington®

M/24 7.62 NATO (RIFLE ONLY)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

SERIAL NO.
G6360893

ORDER NO.
25732

DD

Made in Union, NY Reg. U.S. Pat. & tm. Off. Marca Registrada. Marque Deposee.

5732 G6360893

14KY

ORDER 25732
M/24 7.62 NATO (RIFLE ONLY)

UPC



ORDER 25732
M/24 7.62 NATO (RIFLE ONLY)

UPC



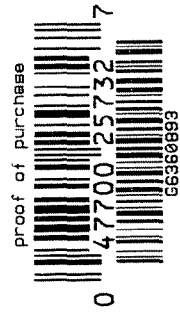
SERIAL NO.



M/24 7.62 NATO (RIFLE ONLY)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

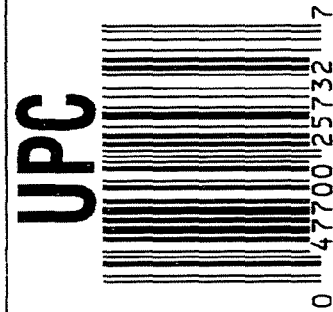
- INSTRUCTION BOOK 3518

DD FORM 200348



ORDER NO.	25732
BARREL LENGTH	24"
CAPACITY	5

G6360893



M-24
INSPECTION CHECKLIST-NEW GUNS

G 636 0 893
GUN SERIAL # G 636 0 893

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		4-1-04	RTL
600	PROOF		4-1-04	RTL
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	4-1-04	RTL
610	DIS-ASSEMBLE GUN	APR 5 2004	4-1-04	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>RTL</u>		
615	ROLLMARK CALIBER		4/5/04	TR
617	DRILL AND TAP SIGHT HOLES		4-2-04	TRW
620	APPLY COATINGS (BARREL ACTION)		4-7	TH
	(BOLT)		4-7	TH
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		5-4-04	RTL
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		5-4-04	RTL
	C) INSPECT EJECTOR HOLE FOR CHAMFER		5-4-04	RTL
	D) OIL FIRING PIN ASSEMBLY		5-4-04	RTL
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7⁰</u> <u>10²⁵</u> <u>7⁰</u>	5-11-04	RTL
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2²⁵</u> <u>2²⁵</u> <u>2²⁵</u>	5-11-04	RTL
	H) TRIGGER PULL TEST AND RETAINABILITY		5-11-04	RTL
	I) FIRING PIN INDENT .020 MIN	<u>023</u> <u>023</u> <u>023</u>	5-11-04	RTL
	J) ASSEMBLE STOCK		5-5-04	RTL
	K) ASSEMBLE SWIVEL STUDS		5-12-04	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640	GALLERY TEST AND TARGET	PASS FAIL	5-10-04	<i>[initials]</i>
	MALFUNCTION	CORRECTION	5-10-04	<i>[initials]</i>
	MALFUNCTION	CORRECTION	5-10-04	<i>[initials]</i>
	MALFUNCTION	CORRECTION	5-10-04	<i>[initials]</i>
	MALFUNCTION	CORRECTION	5-10-04	<i>[initials]</i>
645	INSPECT FOR LIVE AMMO		5-10-04	<i>[initials]</i>
655	FINAL INSPECTION A) HEADSPACE		5-12-04	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.89</u> <u>2.91</u> <u>2.94</u> <u>2.96</u> <u>2.64</u>	5-11-04	RTL
	C) FUNCTION		5-11-04	RTL
660	PACK		5/12/04	10A

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO. _____

DATE 5-3-04

TESTER TRW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.35	2.51		2.37	
PULL #2	2.33	2.61		2.26	
PULL #3	2.30	2.73		2.14	
PULL #4	2.23	2.65		2.16	
PULL #5	2.15	2.82		2.34	
TOTAL	11.36	13.32		11.27	
AVERAGE	2.27	2.66		2.25	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.13	3.09		
PULL #2	3.21	3.26		
PULL #3	3.38	2.99		
PULL #4	3.34	3.17		
PULL #5	3.29	3.34		
TOTAL	16.35	15.85		
AVERAGE	3.27	3.17		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.42	4.01		4.15
PULL #2	4.40	4.10		4.28
PULL #3	4.36	4.27		4.26
PULL #4	4.40	4.05		4.27
PULL #5	4.32	4.09		4.30
TOTAL	21.90	20.52		21.26
AVERAGE	4.38	4.10		4.25

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6360893.__0
FILE DATE AND TIME: 05/10/2004 10:39

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

Ave. mean - .4985

SERIAL NUMBER: G6360893. __0

TARGET NUMBER: 1

FILE DATE: 05/10/2004

FILE TIME: 10:39

POINT#	X	Y
1:	0.214	-0.456
2:	0.755	-0.068
3:	0.005	0.397
4:	-0.318	-0.128
5:	-0.979	0.690

X CENTROID: -0.065

Y CENTROID: 0.087

POA TO CENTROID: 0.108

HORZ SPREAD: 1.734

VERT SPREAD: 1.146

GROUP SPREAD: 1.892

MIN RADIUS: 0.318

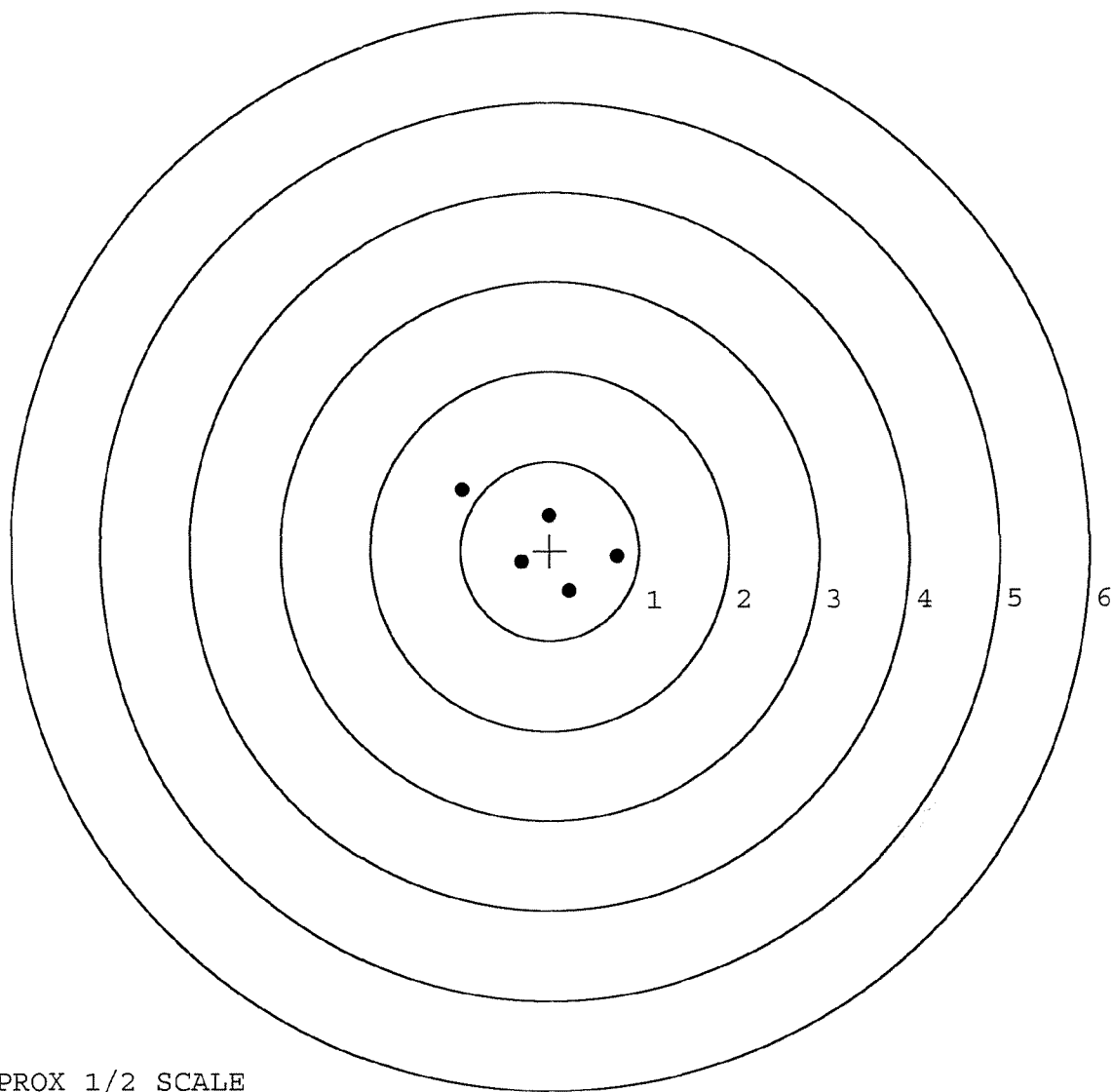
MAX RADIUS: 1.095

MEAN RADIUS: 0.638

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 5

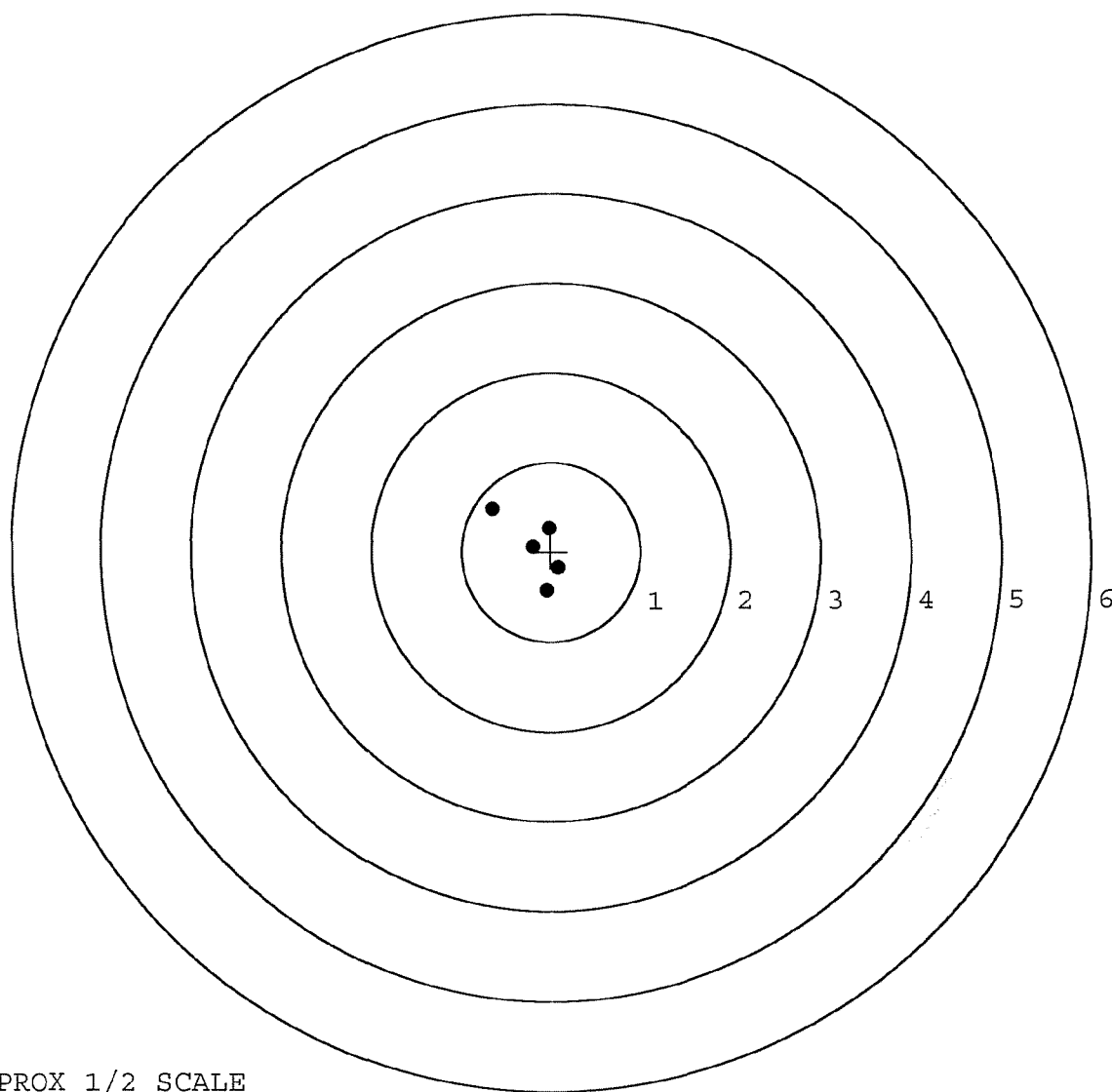


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6360893. __0
TARGET NUMBER: 2
FILE DATE: 05/10/2004
FILE TIME: 10:39

POINT#	X	Y
1:	-0.049	-0.438
2:	0.084	-0.185
3:	-0.206	0.056
4:	-0.026	0.265
5:	-0.650	0.486

X CENTROID: -0.169
Y CENTROID: 0.037
POA TO CENTROID: 0.173
HORZ SPREAD: 0.734
VERT SPREAD: 0.924
GROUP SPREAD: 1.102
MIN RADIUS: 0.041
MAX RADIUS: 0.658
MEAN RADIUS: 0.359
IN 1 IN DIAMETER: 4
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE