

G 6360895

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 06360895

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		1-23-04	RTZ
600	PROOF		1-26-04	RW
607	CHECK HEADSPACE		1-26-04	RW
610	DIS-ASSEMBLE GUN		1-26-04	RW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	INSPECTED JAN 27 2004 OPERATOR <u>RL</u>		
615	ROLLMARK CALIBER		1/27/04	SB
617	DRILL AND TAP SIGHT HOLES		1-27-04	TRCJ
620	APPLY COATINGS (BARREL ACTION)		2-4	TA
	(BOLT)		2-4	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-9-04	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-9-04	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-9-04	DA
	D) OIL FIRING PIN ASSEMBLY		2-9-04	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7⁰</u> <u>7⁰</u> <u>7⁰</u>	<u>2-23-04</u>	<u>RTL</u>
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>4⁰</u> <u>4⁰</u> <u>4⁰</u>	<u>2-23-04</u>	<u>RTL</u>
	H) TRIGGER PULL TEST AND RETAINABILITY		<u>2-24-04</u>	<u>RTL</u>
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	<u>2-23-04</u>	<u>RTL</u>
	J) ASSEMBLE STOCK		<u>1-9-04</u>	<u>RTL</u>
	K) ASSEMBLE SWIVEL STUDS		<u>3-4-04</u>	<u>RTL</u>
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		<u>1-9-04</u>	<u>RTL</u>
	M) IRON SIGHT ALIGNMENT		<u>1-9-04</u>	<u>RTL</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		<u>1-9-04</u>	<u>RTL</u>
640	GALLERY TEST AND TARGET	PASS FAIL	<u>2-10-04</u>	<u>TRLW</u>
	MALFUNCTION	CORRECTION	<u>2-10-04</u>	<u>TRLW</u>
	MALFUNCTION	CORRECTION	<u>2-10-04</u>	<u>TRLW</u>
	MALFUNCTION	CORRECTION	<u>2-10-04</u>	<u>TRLW</u>
	MALFUNCTION	CORRECTION	<u>2-10-04</u>	<u>TRLW</u>
645	INSPECT FOR LIVE AMMO		<u>2-10-04</u>	<u>TRLW</u>
655	FINAL INSPECTION A) HEADSPACE		<u>3-4-04</u>	<u>RTL</u>
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>258</u> <u>239</u> <u>243</u> <u>244</u> <u>252</u>	<u>2-24-04</u>	<u>RTL</u>
	C) FUNCTION		<u>3-4-04</u>	<u>RTL</u>
660	PACK		<u>3/8/04</u>	<u>RA</u>

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO. _____

DATE

2-23-04

TESTER

EW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.50	2.52		2.56	
PULL #2	2.52	2.44		2.26	
PULL #3	2.49	2.46		2.59	
PULL #4	2.51	2.44		2.56	
PULL #5	2.50	2.47		2.33	
TOTAL	12.52	12.33		12.30	
AVERAGE	2.50	2.47		2.46	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.08	3.18		
PULL #2	3.33	3.14		
PULL #3	3.31	3.33		
PULL #4	3.26	3.36		
PULL #5	3.31	3.09		
TOTAL	16.29	16.10		
AVERAGE	3.26	3.22		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.13	4.02		4.07
PULL #2	4.06	4.08		4.14
PULL #3	4.10	4.08		4.22
PULL #4	4.05	4.05		4.26
PULL #5	4.17	4.18		4.06
TOTAL	20.51	20.41		20.75
AVERAGE	4.10	4.08		4.15

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6360895.__0
FILE DATE AND TIME: 02/10/2004 07:23

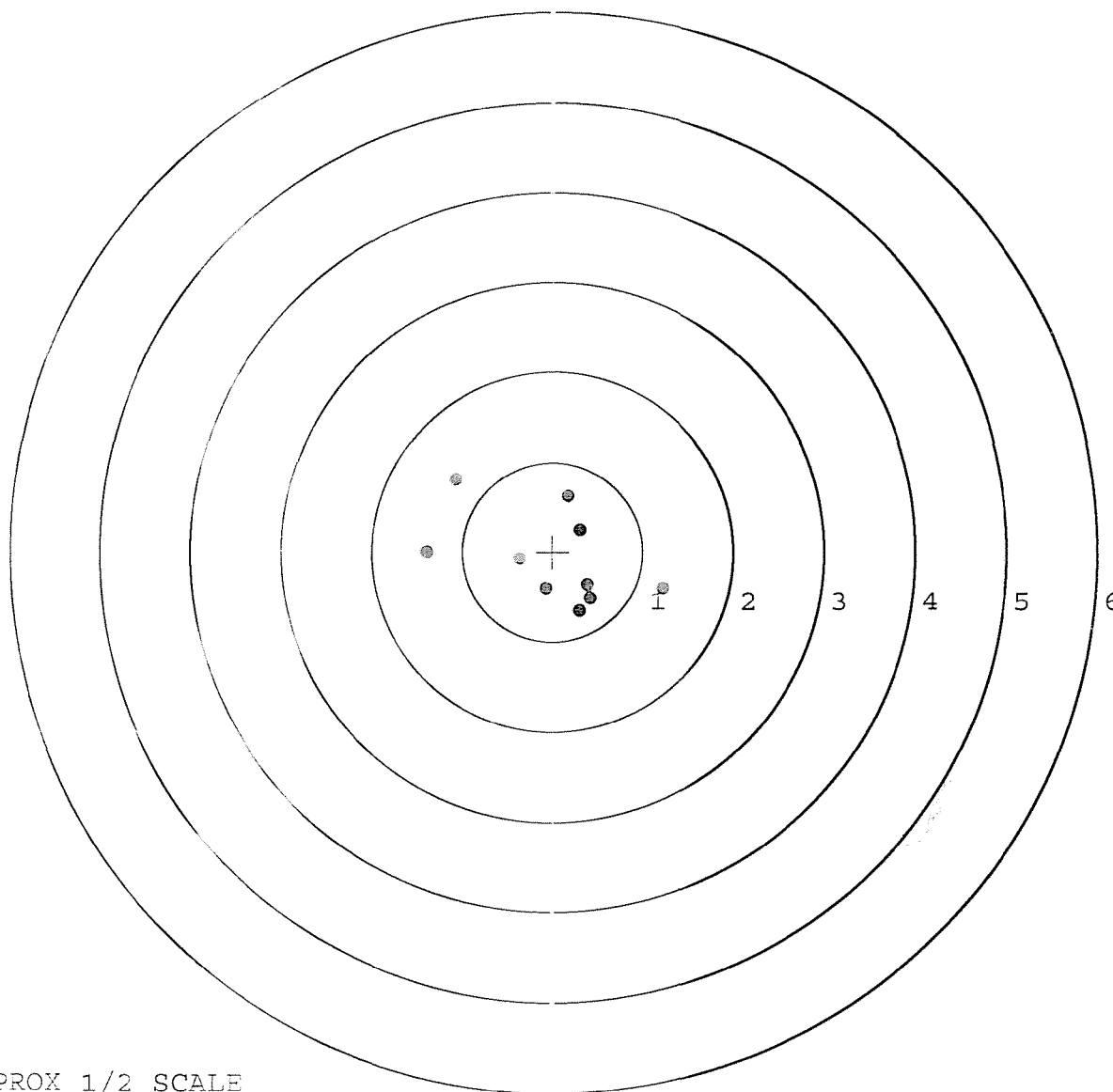
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.047
The Average Y Centroid of the Five Target Set:	-0.008
The Average Point of Impact of the Five Target Set:	0.048
The Average Mean Radius of the Five Target Set:	0.743
The Distance from POA to Centroid Target #1:	0.078
The Distance from Centroid Target #2 to Centroid Target #1:	0.111
The Distance from Centroid Target #3 to Centroid Target #1:	0.098
The Distance from Centroid Target #4 to Centroid Target #1:	0.163
The Distance from Centroid Target #5 to Centroid Target #1:	0.144

SERIAL NUMBER: G6360895. 0
TARGET NUMBER: 1
FILE DATE: 02/10/2004
FILE TIME: 07:23

X CENTROID: -0.008
Y CENTROID: -0.077
POA TO CENTROID: 0.078
HORZ SPREAD: 2.623
VERT SPREAD: 1.477
GROUP SPREAD: 2.654
MIN RADIUS: 0.341
MAX RADIUS: 1.391
MEAN RADIUS: 0.771
IN 1 IN DIAMETER: 4
IN 2 IN DIAMETER: 7
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	1.226	-0.410
2:	0.313	0.245
3:	0.177	0.626
4:	-1.073	0.814
5:	-1.397	-0.006
6:	-0.362	-0.076
7:	-0.078	-0.411
8:	0.303	-0.663
9:	0.421	-0.523
10:	0.387	-0.368



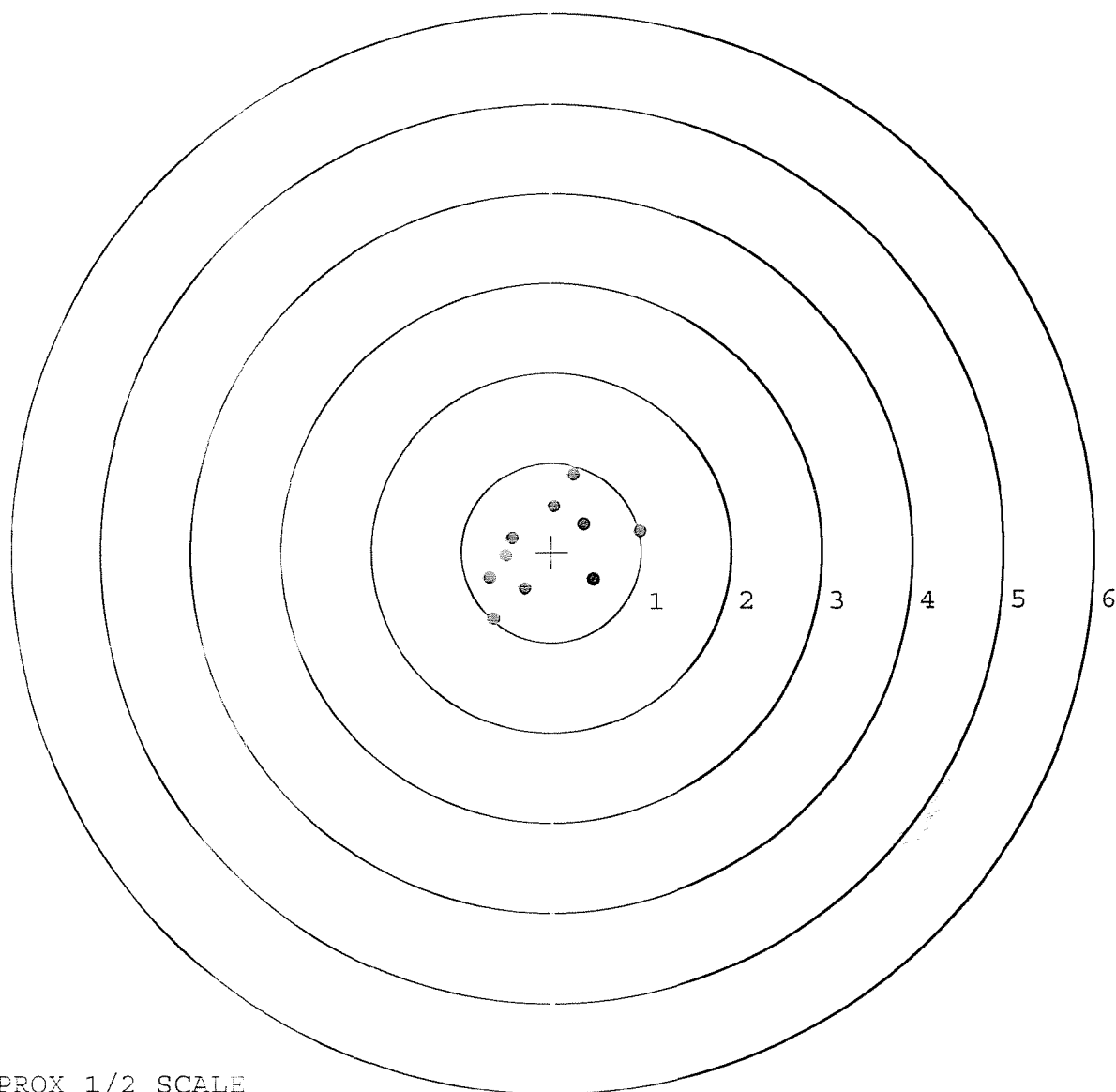
TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6360895.____0
TARGET NUMBER: 2
FILE DATE: 02/10/2004
FILE TIME: 07:23

X CENTROID: -0.047
Y CENTROID: 0.027
POA TO CENTROID: 0.054
HORZ SPREAD: 1.684
VERT SPREAD: 1.603
GROUP SPREAD: 1.912
MIN RADIUS: 0.408
MAX RADIUS: 1.060
MEAN RADIUS: 0.662

IN 1 IN DIAMETER: 4
IN 2 IN DIAMETER: 9
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.993	0.231
2:	0.468	-0.313
3:	0.360	0.312
4:	0.027	0.508
5:	0.253	0.862
6:	-0.295	-0.413
7:	-0.653	-0.741
8:	-0.691	-0.289
9:	-0.435	0.154
10:	-0.502	-0.044



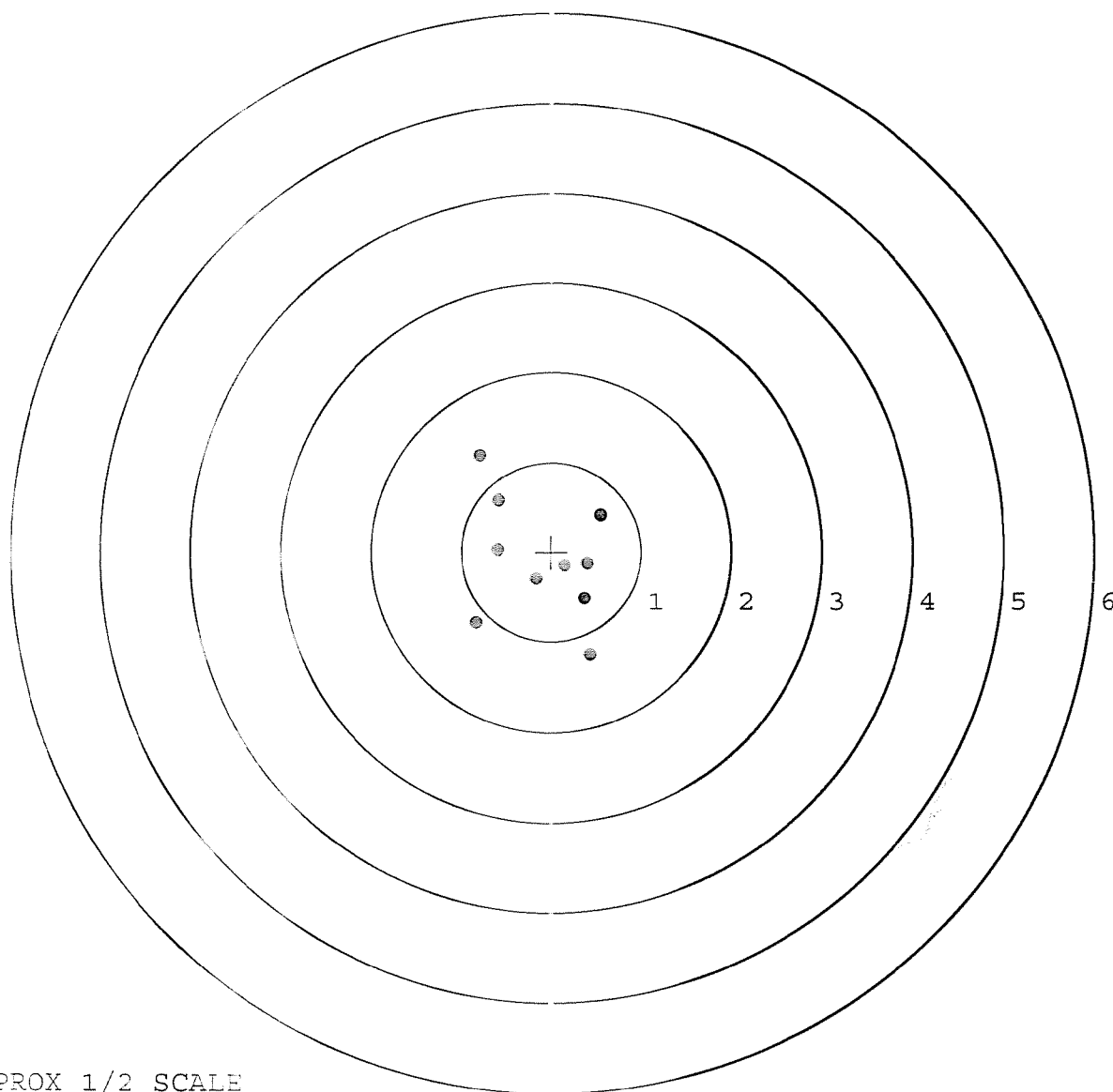
TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6360895. 0
TARGET NUMBER: 3
FILE DATE: 02/10/2004
FILE TIME: 07:23

X CENTROID: -0.105
Y CENTROID: -0.096
POA TO CENTROID: 0.142
HORZ SPREAD: 1.396
VERT SPREAD: 2.230
GROUP SPREAD: 2.552
MIN RADIUS: 0.213
MAX RADIUS: 1.361
MEAN RADIUS: 0.737

IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 7
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.446	-1.153
2:	-0.838	-0.795
3:	0.377	-0.522
4:	0.410	-0.133
5:	0.153	-0.148
6:	0.558	0.411
7:	-0.171	-0.299
8:	-0.598	0.026
9:	-0.589	0.574
10:	-0.794	1.077



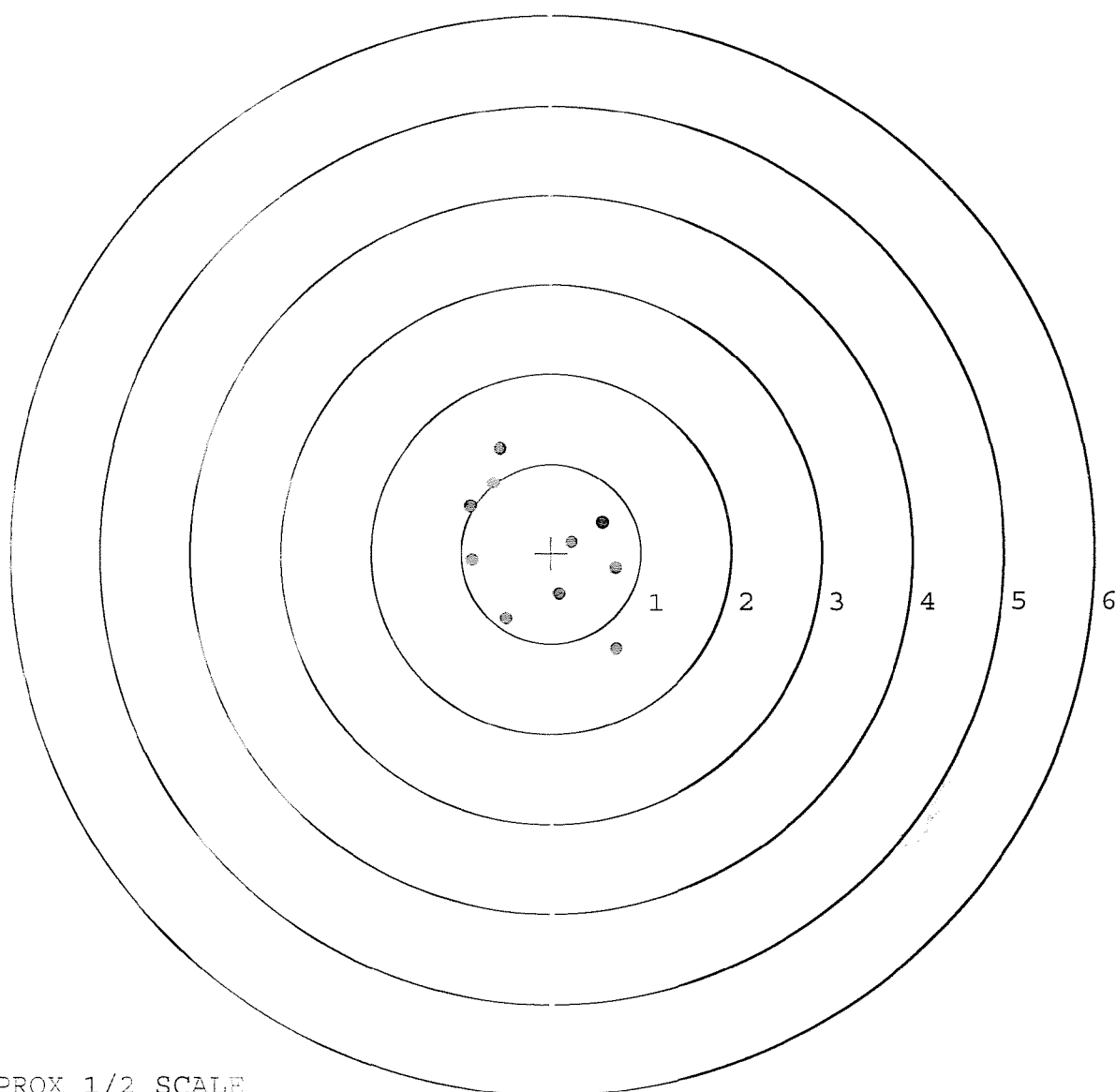
TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6360895.____0
TARGET NUMBER: 4
FILE DATE: 02/10/2004
FILE TIME: 07:23

X CENTROID: -0.114
Y CENTROID: 0.047
POA TO CENTROID: 0.124
HORZ SPREAD: 1.625
VERT SPREAD: 2.239
GROUP SPREAD: 2.587
MIN RADIUS: 0.355
MAX RADIUS: 1.395
MEAN RADIUS: 0.860

IN 1 IN DIAMETER: 1
IN 3 IN DIAMETER: 8
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.729	-1.064
2:	0.722	-0.167
3:	0.574	0.345
4:	0.232	0.123
5:	0.088	-0.459
6:	-0.502	-0.733
7:	-0.874	-0.078
8:	-0.896	0.532
9:	-0.650	0.794
10:	-0.567	1.175



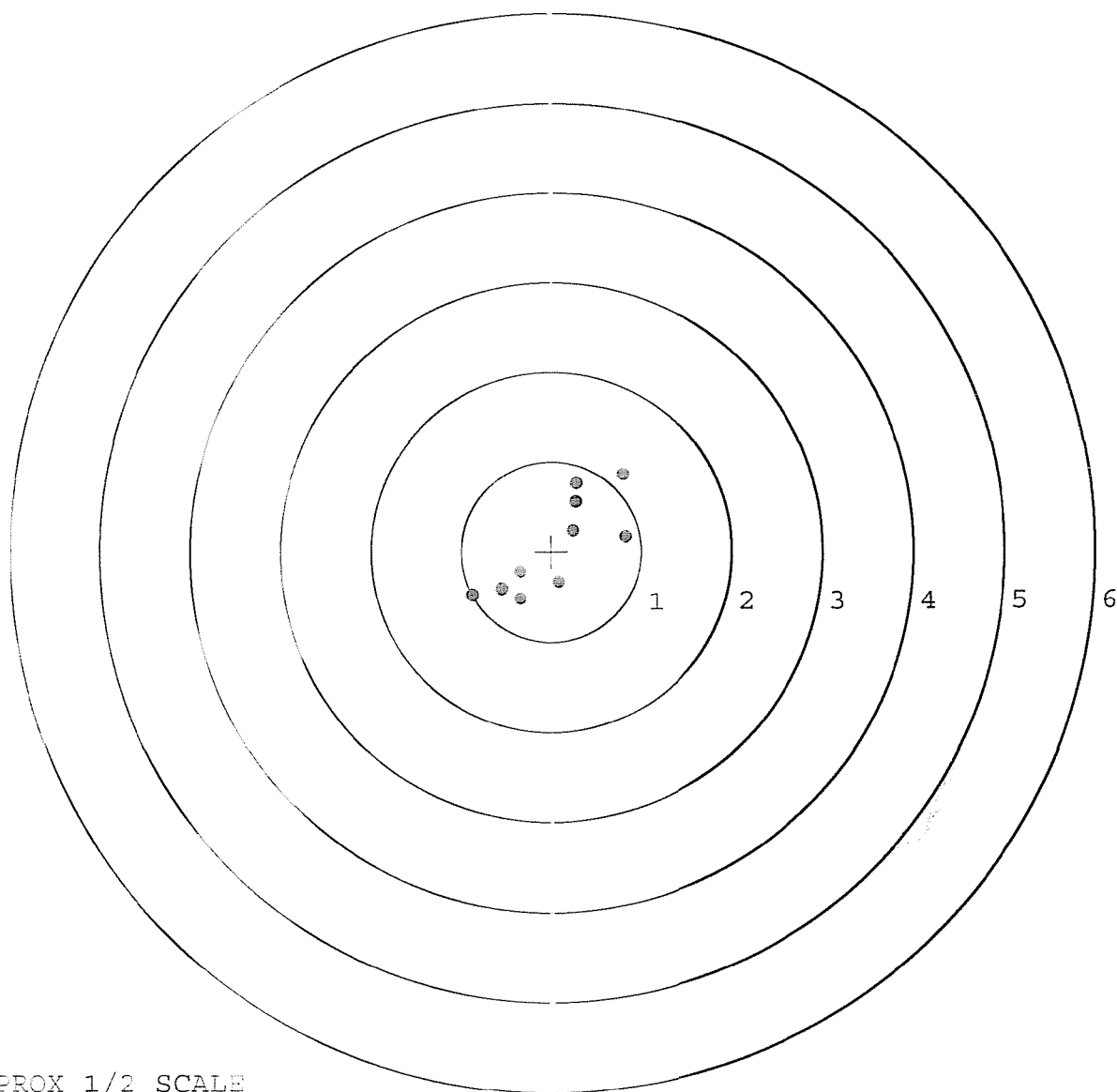
TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6360895.0
TARGET NUMBER: 5
FILE DATE: 02/10/2004
FILE TIME: 07:23

X CENTROID: 0.041
Y CENTROID: 0.058
POA TO CENTROID: 0.071
HORZ SPREAD: 1.703
VERT SPREAD: 1.379
GROUP SPREAD: 2.149
MIN RADIUS: 0.267
MAX RADIUS: 1.107
MEAN RADIUS: 0.683

IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 6
IN 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.827	0.166
2:	0.806	0.858
3:	0.085	-0.336
4:	-0.876	-0.480
5:	0.281	0.754
6:	0.277	0.547
7:	0.242	0.233
8:	-0.341	-0.226
9:	-0.343	-0.521
10:	-0.549	-0.415



TARGET APPROX 1/2 SCALE

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee.

SERIAL NO.
G6360895

ORDER NO.
25716

DD

5716 G6360895

09AY

ORDER25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



ORDER25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



SERIAL NO.



G6360895

M24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
DELTA ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

— INSTRUCTION BOOK 3518

DD FORM

proof of purchase



owner registration sticker



ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6360895

UPC

