

G6360896

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6360896

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		4-1-04	RTL
600	PROOF		4-1-04	RTL
607	CHECK HEADSPACE	MAGNA - FLUX	4-1-04	RTL
610	DIS-ASSEMBLE GUN	INSPECTED	4-1-04	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	APR 12 2004 OPERATOR <i>BR</i>		
615	ROLLMARK CALIBER		4/5/04	JS
617	DRILL AND TAP SIGHT HOLES		4-2-04	TRW
620	APPLY COATINGS (BARREL ACTION)		4-7	TA
	(BOLT)		4-7	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4-26-04	RTL
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4-26-04	RTL
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4-26-04	RTL
	D) OIL FIRING PIN ASSEMBLY		4-26-04	RTL
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.50</u> <u>6.50</u> <u>6.50</u>	5-24-04	RTL
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.25</u> <u>2.50</u> <u>2.50</u>	5-24-04	RTL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.021</u> <u>.021</u> <u>.021</u>	5-24-04	RTL
	J) ASSEMBLE STOCK		4-26-04	RR
	K) ASSEMBLE SWIVEL STUDS		6-9-04	Rev
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		4-26-04	RR
	M) IRON SIGHT ALIGNMENT		4-26-04	RR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		4-26-04	RR
640	GALLERY TEST AND TARGET	PASS FAIL	5-4-04	A
	MALFUNCTION	CORRECTION	5-4-04	A
	MALFUNCTION	CORRECTION	5-4-04	A
	MALFUNCTION	CORRECTION	5-4-04	A
	MALFUNCTION	CORRECTION	5-4-04	A
645	INSPECT FOR LIVE AMMO		5-4-04	A
655	FINAL INSPECTION A) HEADSPACE		6-9-04	Rev
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.72</u> <u>2.64</u> <u>2.65</u> <u>2.58</u> <u>2.50</u>	5/25/04	DA
	C) FUNCTION		6-9-04	Rev
660	PACK		6/10/04	DA

AVERAGE PULL FORCE BETWEEN

INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)

3.00 LBS (plus or minus 0.75 LBS)

4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO. _____

DATE 4-26-04TESTER TRW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.67	2.59		2.83	
PULL #2	2.74	2.66		2.67	
PULL #3	2.70	2.65		2.78	
PULL #4	2.68	2.68		2.76	
PULL #5	2.63	2.65		2.66	
TOTAL	13.42	13.23		13.70	
AVERAGE	2.68	2.64		2.74	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.11	3.20		
PULL #2	3.19	3.13		
PULL #3	3.18	3.14		
PULL #4	3.19	3.20		
PULL #5	3.29	3.22		
TOTAL	15.96	15.89		
AVERAGE	3.19	3.17		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.38	4.39		4.28
PULL #2	4.32	4.25		3.97
PULL #3	4.12	4.36		4.24
PULL #4	4.36	4.42		4.21
PULL #5	4.36	4.39		4.29
TOTAL	21.54	21.81		20.99
AVERAGE	4.30	4.36		4.19

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6360896.___0
FILE DATE AND TIME: 05/04/2004 06:36

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.149
The Average Y Centroid of the Five Target Set:	-0.130
The Average Point of Impact of the Five Target Set:	0.198
The Average Mean Radius of the Five Target Set:	0.808
The Distance from POA to Centroid Target #1:	0.228
The Distance from Centroid Target #2 to Centroid Target #1:	0.031
The Distance from Centroid Target #3 to Centroid Target #1:	0.301
The Distance from Centroid Target #4 to Centroid Target #1:	0.136
The Distance from Centroid Target #5 to Centroid Target #1:	0.052

SERIAL NUMBER: G6360896. __0

TARGET NUMBER: 1

FILE DATE: 05/04/2004

FILE TIME: 06:36

POINT#	X	Y
1:	0.726	-0.534
2:	-0.363	-0.910
3:	-0.624	-0.920
4:	-1.220	-0.504
5:	-1.367	-0.309
6:	-0.569	0.459
7:	0.883	0.837
8:	0.560	0.481
9:	0.237	0.109
10:	-0.084	-0.084

X CENTROID: -0.182

Y CENTROID: -0.137

POA TO CENTROID: 0.228

HORZ SPREAD: 2.250

VERT SPREAD: 1.757

GROUP SPREAD: 2.525

MIN RADIUS: 0.112

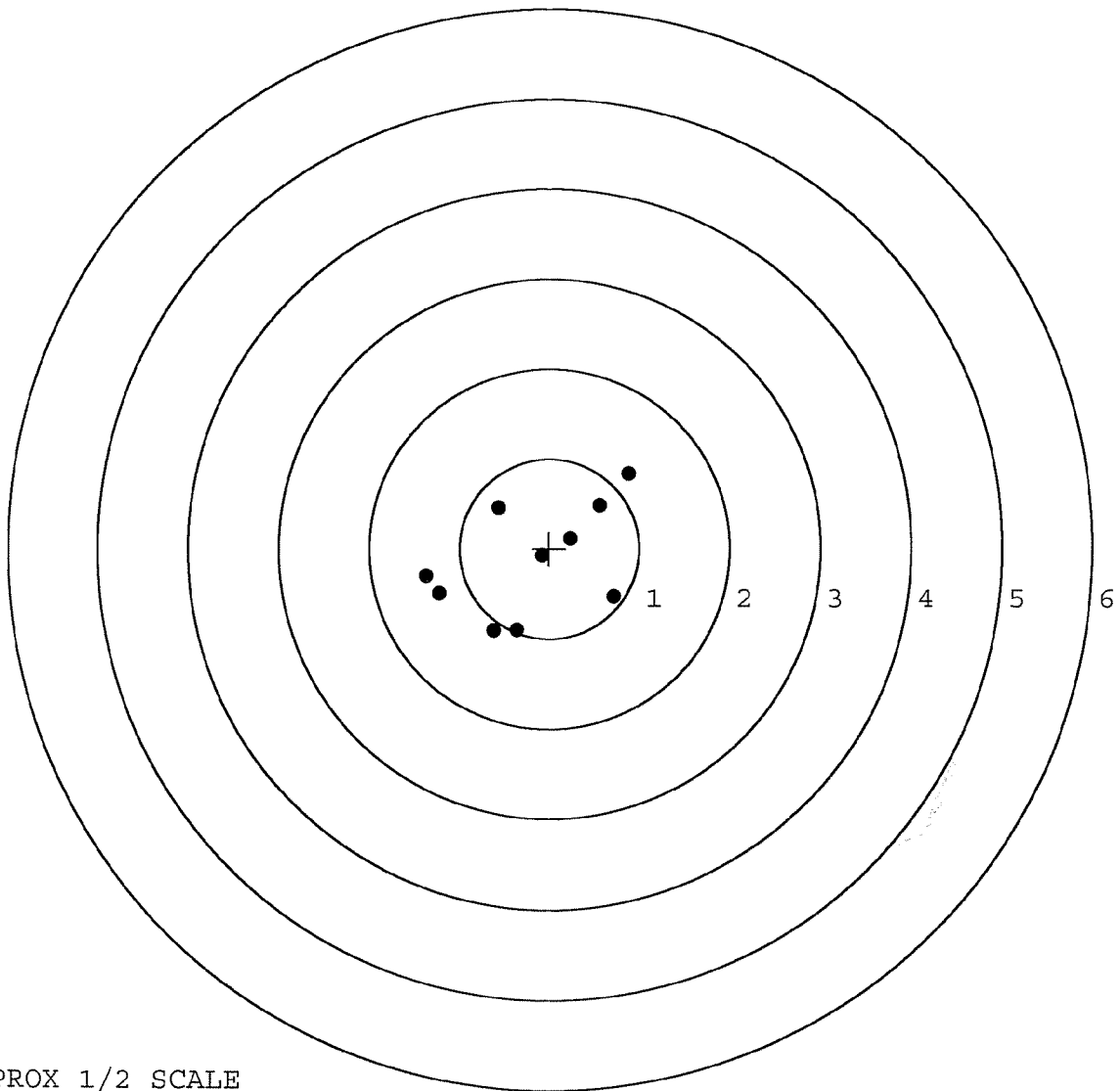
MAX RADIUS: 1.444

MEAN RADIUS: 0.870

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 7

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6360896.____0

TARGET NUMBER: 2

FILE DATE: 05/04/2004

FILE TIME: 06:36

POINT#	X	Y
1:	0.727	-0.480
2:	0.464	0.764
3:	-0.201	0.409
4:	-0.970	0.093
5:	-0.547	-0.033
6:	-0.693	-0.628
7:	-0.649	-0.965
8:	0.273	-0.261
9:	0.378	-0.585
10:	-0.348	0.141

X CENTROID: -0.157

Y CENTROID: -0.154

POA TO CENTROID: 0.220

HORZ SPREAD: 1.697

VERT SPREAD: 1.729

GROUP SPREAD: 2.056

MIN RADIUS: 0.352

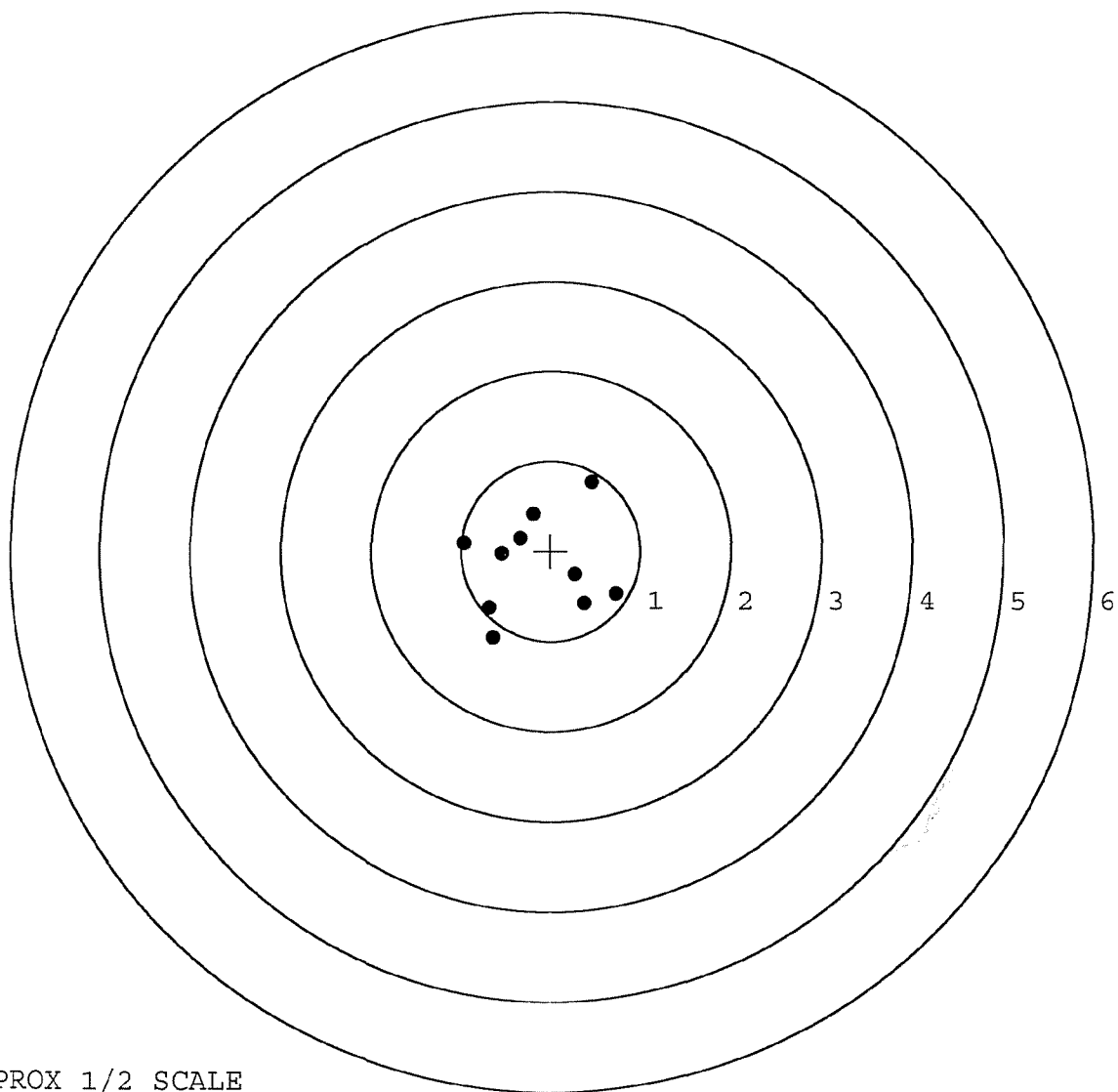
MAX RADIUS: 1.109

MEAN RADIUS: 0.702

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 9

in 3 IN DIAMETER: 10

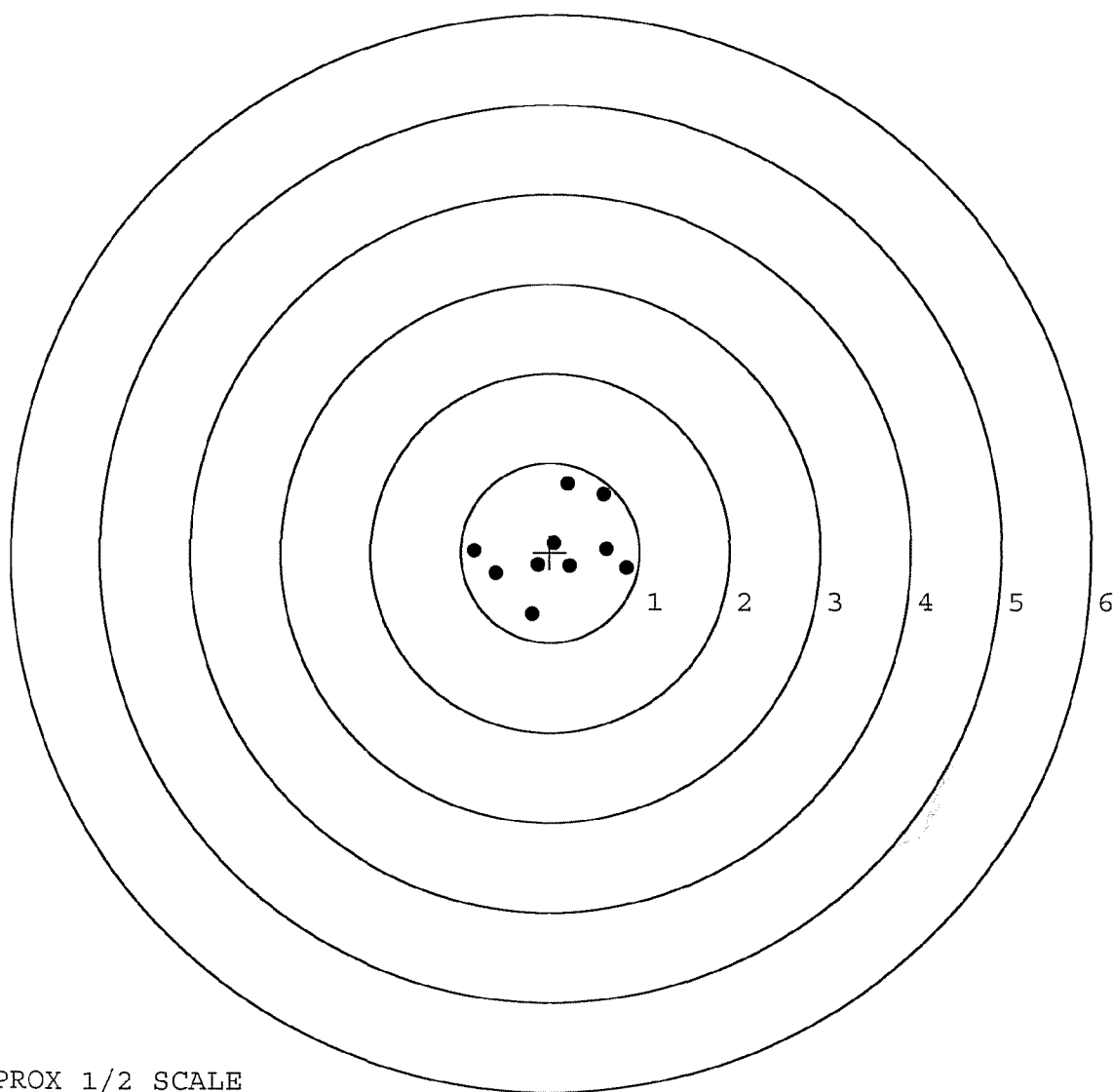


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6360896. __0
TARGET NUMBER: 3
FILE DATE: 05/04/2004
FILE TIME: 06:36

X CENTROID: 0.076
Y CENTROID: 0.017
POA TO CENTROID: 0.078
HORZ SPREAD: 1.712
VERT SPREAD: 1.458
GROUP SPREAD: 1.724
MIN RADIUS: 0.088
MAX RADIUS: 0.929
MEAN RADIUS: 0.596
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 10
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.859	-0.182
2:	0.639	0.039
3:	0.604	0.652
4:	0.199	0.767
5:	-0.205	-0.691
6:	-0.611	-0.237
7:	-0.853	0.021
8:	0.222	-0.155
9:	-0.140	-0.143
10:	0.048	0.100



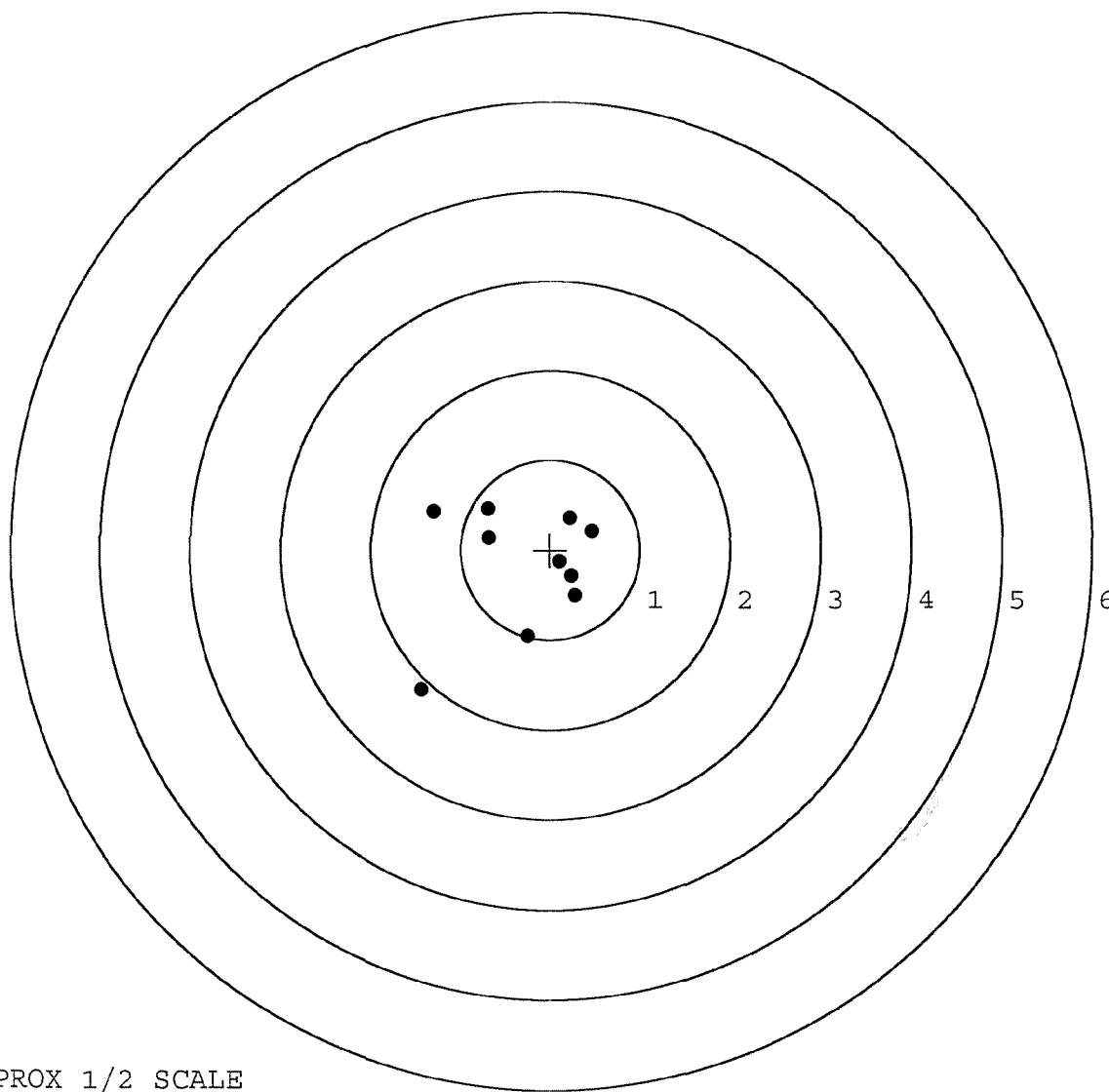
TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6360896. __0
TARGET NUMBER: 4
FILE DATE: 05/04/2004
FILE TIME: 06:36

X CENTROID: -0.309
Y CENTROID: -0.186
POA TO CENTROID: 0.361
HORZ SPREAD: 1.900
VERT SPREAD: 2.016
GROUP SPREAD: 2.593
MIN RADIUS: 0.417
MAX RADIUS: 1.776
MEAN RADIUS: 0.825

POINT#	X	Y
1:	-0.259	-0.965
2:	-1.438	-1.557
3:	-1.304	0.430
4:	0.462	0.208
5:	0.218	0.358
6:	-0.701	0.459
7:	-0.690	0.139
8:	0.103	-0.127
9:	0.236	-0.290
10:	0.279	-0.511

IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 8
in 3 IN DIAMETER: 9



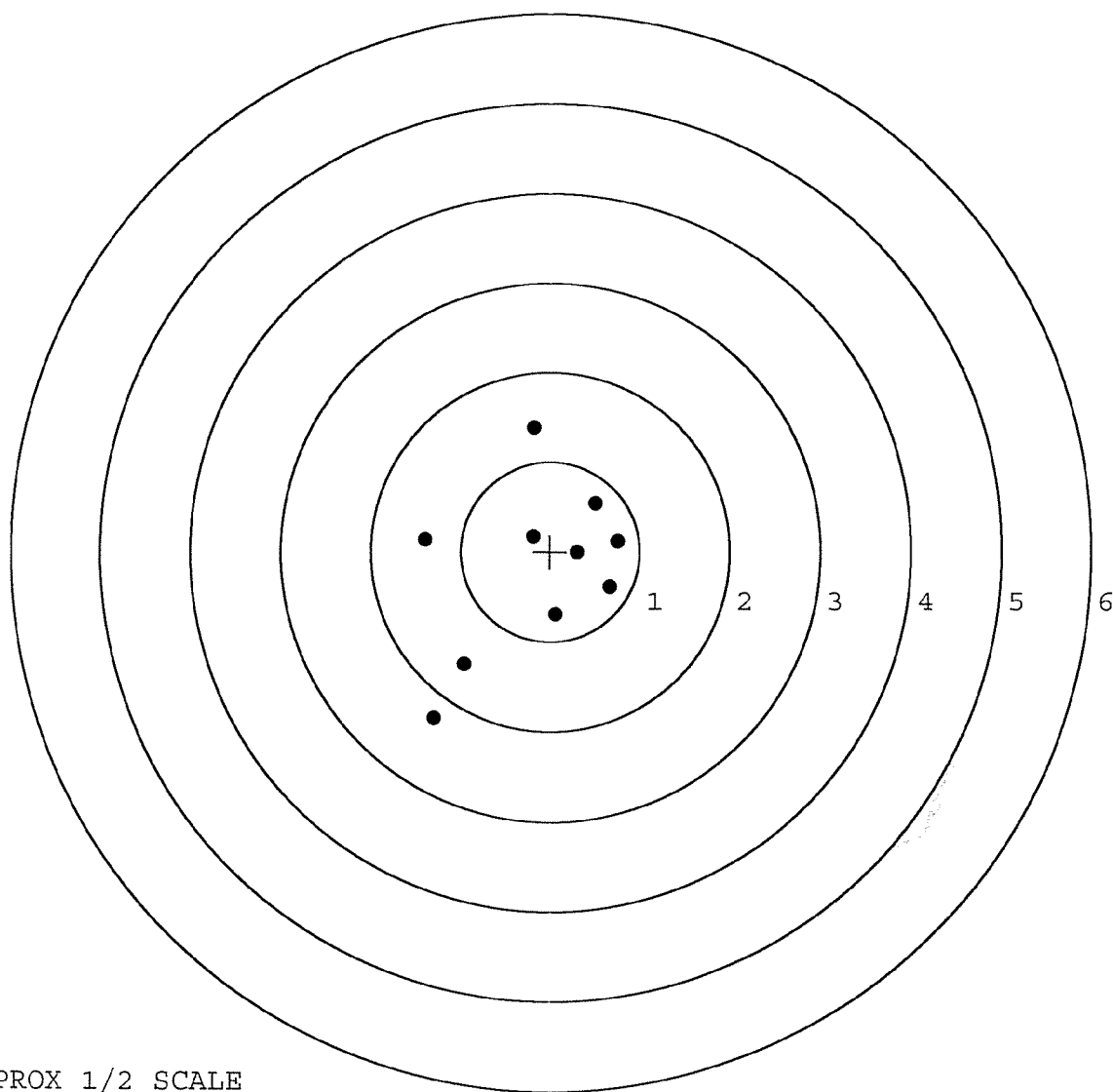
TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6360896. __0
TARGET NUMBER: 5
FILE DATE: 05/04/2004
FILE TIME: 06:36

X CENTROID: -0.173
Y CENTROID: -0.189
POA TO CENTROID: 0.256
HORZ SPREAD: 2.155
VERT SPREAD: 3.235
GROUP SPREAD: 3.421
MIN RADIUS: 0.363
MAX RADIUS: 2.013
MEAN RADIUS: 1.046

POINT#	X	Y
1:	0.670	-0.394
2:	0.757	0.117
3:	0.509	0.534
4:	0.306	-0.009
5:	0.062	-0.706
6:	-0.193	0.173
7:	-0.966	-1.256
8:	-1.295	-1.860
9:	-1.398	0.135
10:	-0.183	1.375

IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 6
in 3 IN DIAMETER: 8



TARGET APPROX 1/2 SCALE

VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
firearm

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

SERIAL NO.
66360896

ORDER NO.
25716

DD

Made in Illinois, U.S. Pat. & Reg. Off. Harca Registrada Patente Deposee.

5716 66360896

11PY

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



SERIAL NO.



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

DD FORM

proof of purchase



owner registration sticker



ORDER NO. **25716**

BARREL LENGTH 24"

CAPACITY 6

G6360896

UPC

