

G 6360897

M-24  
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 56360897

| OP #      | OPERATION NAME                                                                                                                         | READINGS | DATE    | INITIAL |
|-----------|----------------------------------------------------------------------------------------------------------------------------------------|----------|---------|---------|
| 575 & 580 | ASSEMBLE ACTION AND STOCK                                                                                                              |          | 2-17-04 | RW      |
| 600       | PROOF                                                                                                                                  |          | 2-17-04 | RW      |
| 607       | CHECK HEADSPACE                                                                                                                        |          | 2-17-04 | RW      |
| 610       | DIS-ASSEMBLE GUN                                                                                                                       |          | 2-17-04 | RW      |
| 612       | MAGNAFLUX BBL ACTION<br>MAGNAFLUX BOLT                                                                                                 | RR       |         |         |
| 615       | ROLLMARK CALIBER                                                                                                                       |          | 2/25/04 | B       |
| 617       | DRILL AND TAP<br>SIGHT HOLES                                                                                                           |          | 2-20-04 | TRW     |
| 620       | APPLY COATINGS<br>(BARREL ACTION)                                                                                                      |          | 3-5     | TA      |
|           | (BOLT)                                                                                                                                 |          | 3-5     | TA      |
| 625       | FINAL ASSEMBLY                                                                                                                         |          |         |         |
|           | A) CLEAN INSIDE OF<br>BOLT ASSEMBLY                                                                                                    |          | 3/12/04 | RA      |
|           | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD                                                                         |          | 3/12/04 | RA      |
|           | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                                                                                                 |          | 3/12/04 | RA      |
|           | D) OIL FIRING PIN ASSEMBLY                                                                                                             |          | 3/12/04 | RA      |
|           | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE <span style="border: 1px solid black; padding: 2px;">2.50 LBS +/- .5 LBS</span> |          |         |         |

| OP #  | OPERATION NAME                                                        |                                           | READINGS                   |                       |                      | DATE        | INITIAL     |         |     |
|-------|-----------------------------------------------------------------------|-------------------------------------------|----------------------------|-----------------------|----------------------|-------------|-------------|---------|-----|
| 625   | F) SAFETY ON FORCE                                                    | 2 LBS MIN<br>10 LBS MAX                   | <u>7<sup>9</sup></u>       | <u>6<sup>22</sup></u> | <u>7<sup>5</sup></u> | 4-15-04     | RJL         |         |     |
| CONT. |                                                                       |                                           |                            |                       |                      |             |             |         |     |
|       | G) SAFETY OFF FORCE                                                   | 2 LBS MIN                                 | <u>2.50</u>                | <u>2.50</u>           | <u>2.50</u>          | 4-15-04     | RJL         |         |     |
|       | H) TRIGGER PULL TEST<br>AND RETAINABILITY                             |                                           |                            |                       |                      | 4-15-04     | RJL         |         |     |
|       | I) FIRING PIN INDENT                                                  | .020 MIN                                  | <u>027<sup>5</sup></u>     | <u>022</u>            | <u>022</u>           | 4-15-04     | RJL         |         |     |
|       | J) ASSEMBLE STOCK                                                     |                                           |                            |                       |                      | 3-18-04     | RJL         |         |     |
|       | K) ASSEMBLE SWIVEL<br>STUDS                                           |                                           |                            |                       |                      | 4-15-04     | RJL         |         |     |
|       | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                              |                                           |                            |                       |                      | 3-18-04     | RJL         |         |     |
|       | M) IRON SIGHT<br>ALIGNMENT                                            |                                           |                            |                       |                      | 3-18-04     | RJL         |         |     |
|       | N) DETACH FRONT AND<br>REAR SIGHTS AND PLACE<br>IN NUMBERED CONTAINER |                                           |                            |                       |                      | 3-18-04     | RJL         |         |     |
| 640   | GALLERY TEST AND<br>TARGET                                            |                                           | PASS                  FAIL |                       |                      | 3-31-04     | TRW         |         |     |
|       | MALFUNCTION                                                           |                                           | CORRECTION                 |                       |                      | 3-31-04     | TRW         |         |     |
|       | MALFUNCTION                                                           |                                           | CORRECTION                 |                       |                      | 3-31-04     | TRW         |         |     |
|       | MALFUNCTION                                                           |                                           | CORRECTION                 |                       |                      | 3-31-04     | TRW         |         |     |
|       | MALFUNCTION                                                           |                                           | CORRECTION                 |                       |                      | 3-31-04     | TRW         |         |     |
| 645   | INSPECT FOR LIVE AMMO                                                 |                                           |                            |                       |                      | 3-31-04     | TRW         |         |     |
| 655   | FINAL INSPECTION<br>A) HEADSPACE                                      |                                           |                            |                       |                      | 4-15-04     | RJL         |         |     |
|       | B) TRIGGER PULL                                                       | +/- .5 LBS<br>MIN 2.50 LBS<br>MAX 4.0 LBS | <u>4.54</u>                | <u>2.60</u>           | <u>2.68</u>          | <u>2.71</u> | <u>2.69</u> | 4-15-04 | RJL |
|       | C) FUNCTION                                                           |                                           |                            |                       |                      | 4-15-04     | RJL         |         |     |
| 660   | PACK                                                                  |                                           |                            |                       |                      | 4-15-04     | RA          |         |     |

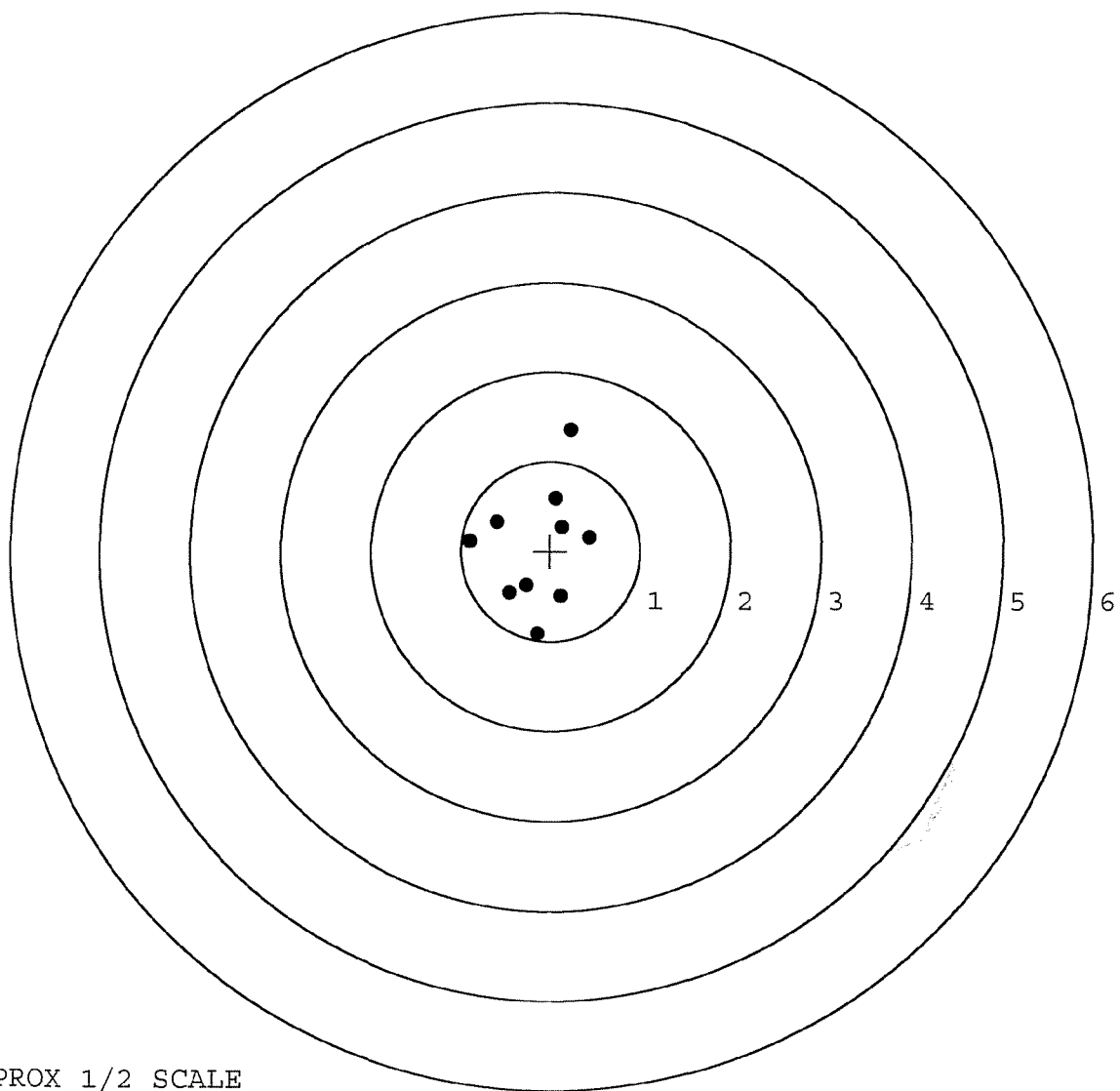
SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6360897.\_\_\_0  
FILE DATE AND TIME: 03/31/2004 07:08

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

|                                                             |       |
|-------------------------------------------------------------|-------|
| The Average X Centroid of the Five Target Set:              | 0.085 |
| The Average Y Centroid of the Five Target Set:              | 0.089 |
| The Average Point of Impact of the Five Target Set:         | 0.124 |
| The Average Mean Radius of the Five Target Set:             | 0.866 |
| The Distance from POA to Centroid Target #1:                | 0.155 |
| The Distance from Centroid Target #2 to Centroid Target #1: | 0.470 |
| The Distance from Centroid Target #3 to Centroid Target #1: | 0.263 |
| The Distance from Centroid Target #4 to Centroid Target #1: | 0.232 |
| The Distance from Centroid Target #5 to Centroid Target #1: | 0.380 |

|                               |        |        |        |
|-------------------------------|--------|--------|--------|
| SERIAL NUMBER: G6360897.____0 | POINT# | X      | Y      |
| TARGET NUMBER: 1              | 1:     | 0.428  | 0.154  |
| FILE DATE: 03/31/2004         | 2:     | 0.123  | 0.267  |
| FILE TIME: 07:08              | 3:     | 0.057  | 0.592  |
|                               | 4:     | 0.224  | 1.351  |
| X CENTROID: -0.145            | 5:     | -0.610 | 0.333  |
| Y CENTROID: 0.054             | 6:     | -0.906 | 0.119  |
| POA TO CENTROID: 0.155        | 7:     | 0.118  | -0.504 |
| HORZ SPREAD: 1.334            | 8:     | -0.271 | -0.386 |
| VERT SPREAD: 2.272            | 9:     | -0.464 | -0.462 |
| GROUP SPREAD: 2.303           | 10:    | -0.152 | -0.921 |
| MIN RADIUS: 0.342             |        |        |        |
| MAX RADIUS: 1.348             |        |        |        |
| MEAN RADIUS: 0.681            |        |        |        |
| # IN 1 IN DIAMETER: 2         |        |        |        |
| # IN 2 IN DIAMETER: 9         |        |        |        |
| # in 3 IN DIAMETER: 10        |        |        |        |



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6360897. 0

TARGET NUMBER: 2

FILE DATE: 03/31/2004

FILE TIME: 07:08

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 0.423  | -1.765 |
| 2:     | 0.526  | 2.163  |
| 3:     | 0.671  | 2.027  |
| 4:     | -0.541 | 1.302  |
| 5:     | 0.796  | 0.508  |
| 6:     | 0.439  | -0.114 |
| 7:     | -0.015 | -0.523 |
| 8:     | 0.043  | 0.303  |
| 9:     | -0.152 | 0.198  |
| 10:    | -0.495 | -0.068 |

X CENTROID: 0.169

Y CENTROID: 0.403

POA TO CENTROID: 0.437

HORZ SPREAD: 1.337

VERT SPREAD: 3.928

GROUP SPREAD: 3.929

MIN RADIUS: 0.161

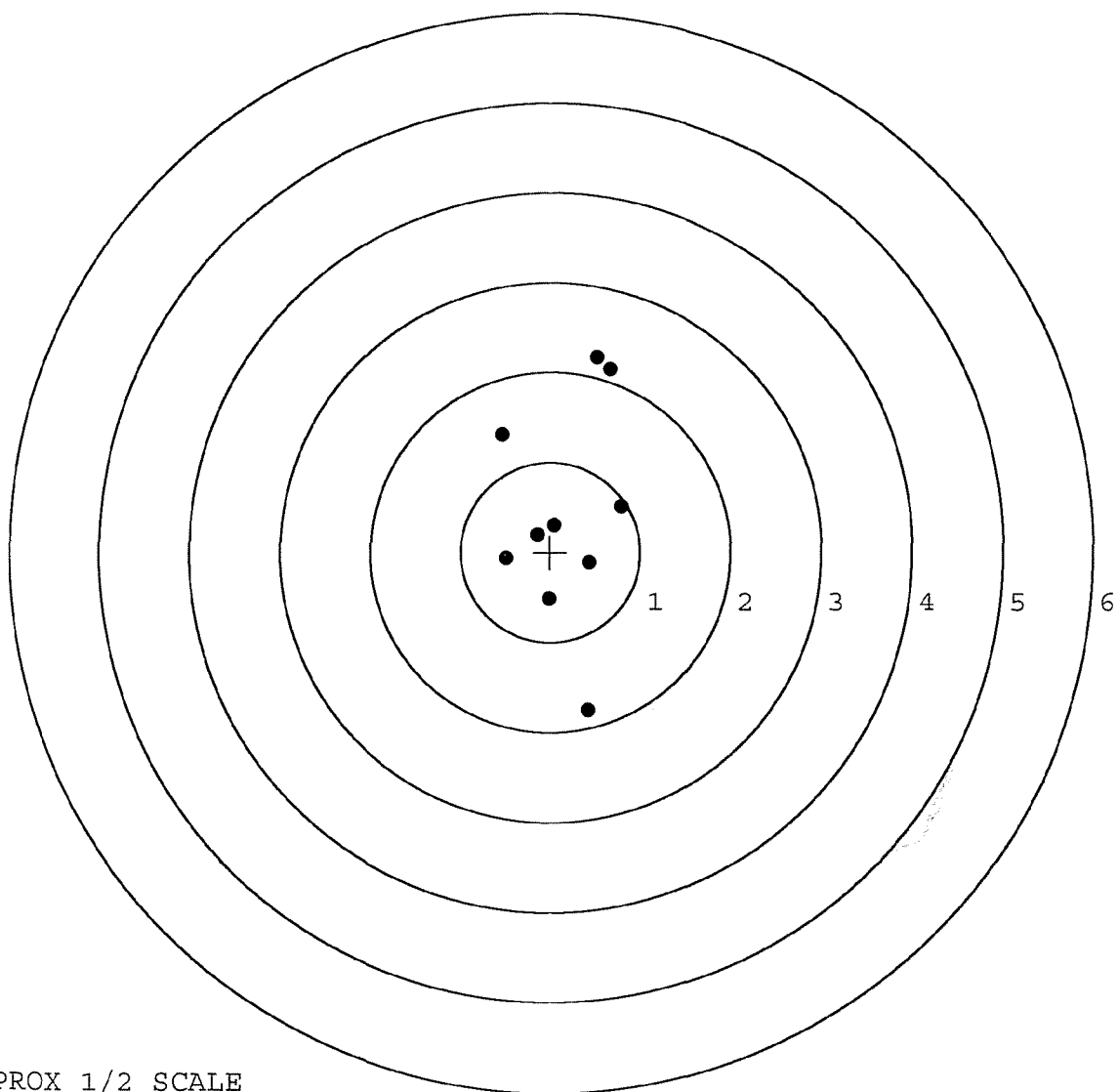
MAX RADIUS: 2.183

MEAN RADIUS: 1.034

# IN 1 IN DIAMETER: 2

# IN 2 IN DIAMETER: 6

# in 3 IN DIAMETER: 7

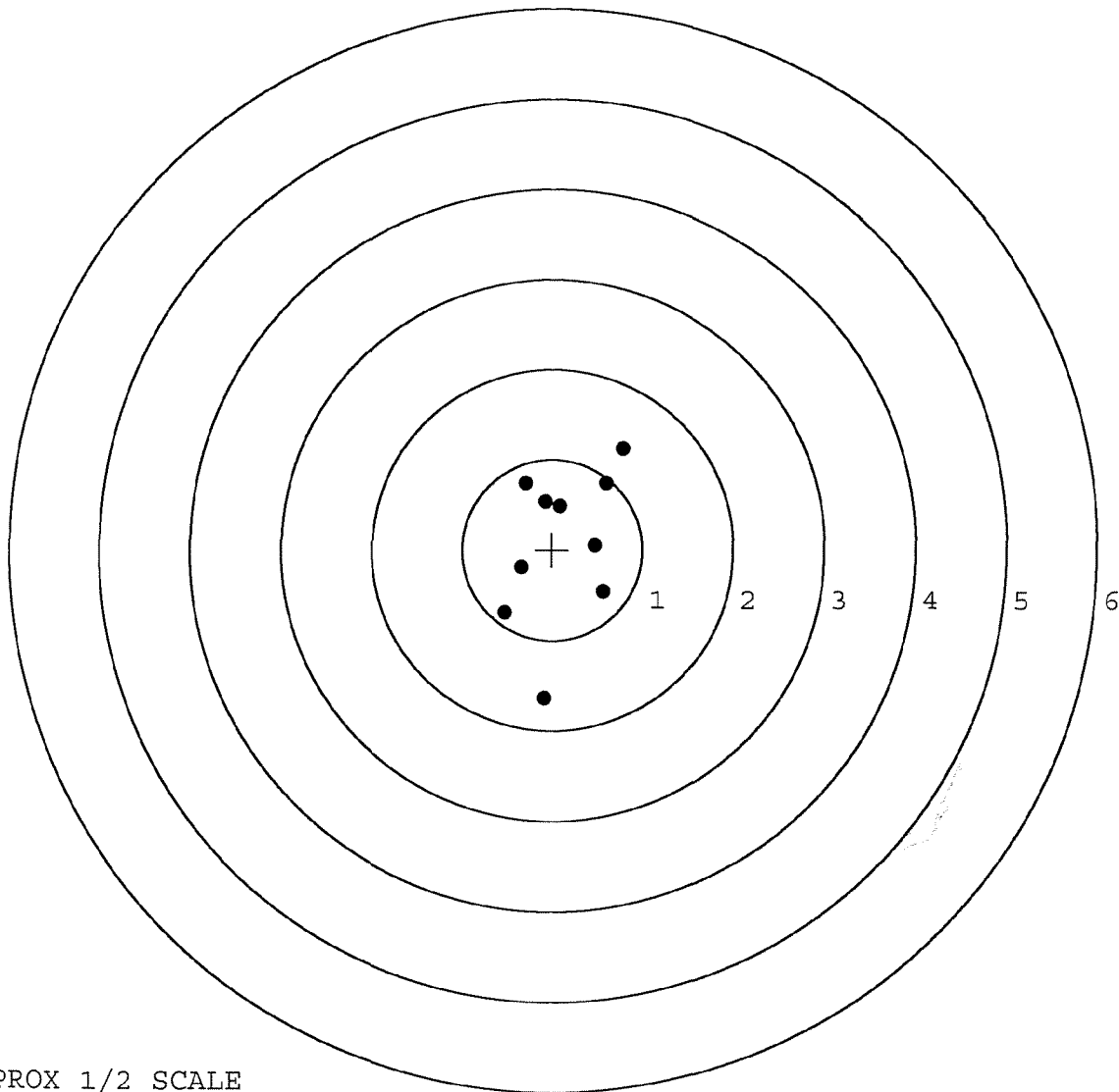


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6360897.\_\_\_\_0  
TARGET NUMBER: 3  
FILE DATE: 03/31/2004  
FILE TIME: 07:08

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | -0.088 | -1.651 |
| 2:     | 0.569  | -0.463 |
| 3:     | 0.477  | 0.053  |
| 4:     | 0.601  | 0.735  |
| 5:     | 0.786  | 1.114  |
| 6:     | -0.305 | 0.737  |
| 7:     | 0.086  | 0.486  |
| 8:     | -0.340 | -0.196 |
| 9:     | -0.528 | -0.699 |
| 10:    | -0.086 | 0.527  |

X CENTROID: 0.117  
Y CENTROID: 0.064  
POA TO CENTROID: 0.134  
HORZ SPREAD: 1.314  
VERT SPREAD: 2.765  
GROUP SPREAD: 2.900  
MIN RADIUS: 0.360  
MAX RADIUS: 1.728  
MEAN RADIUS: 0.810  
# IN 1 IN DIAMETER: 2  
# IN 2 IN DIAMETER: 8  
# in 3 IN DIAMETER: 9

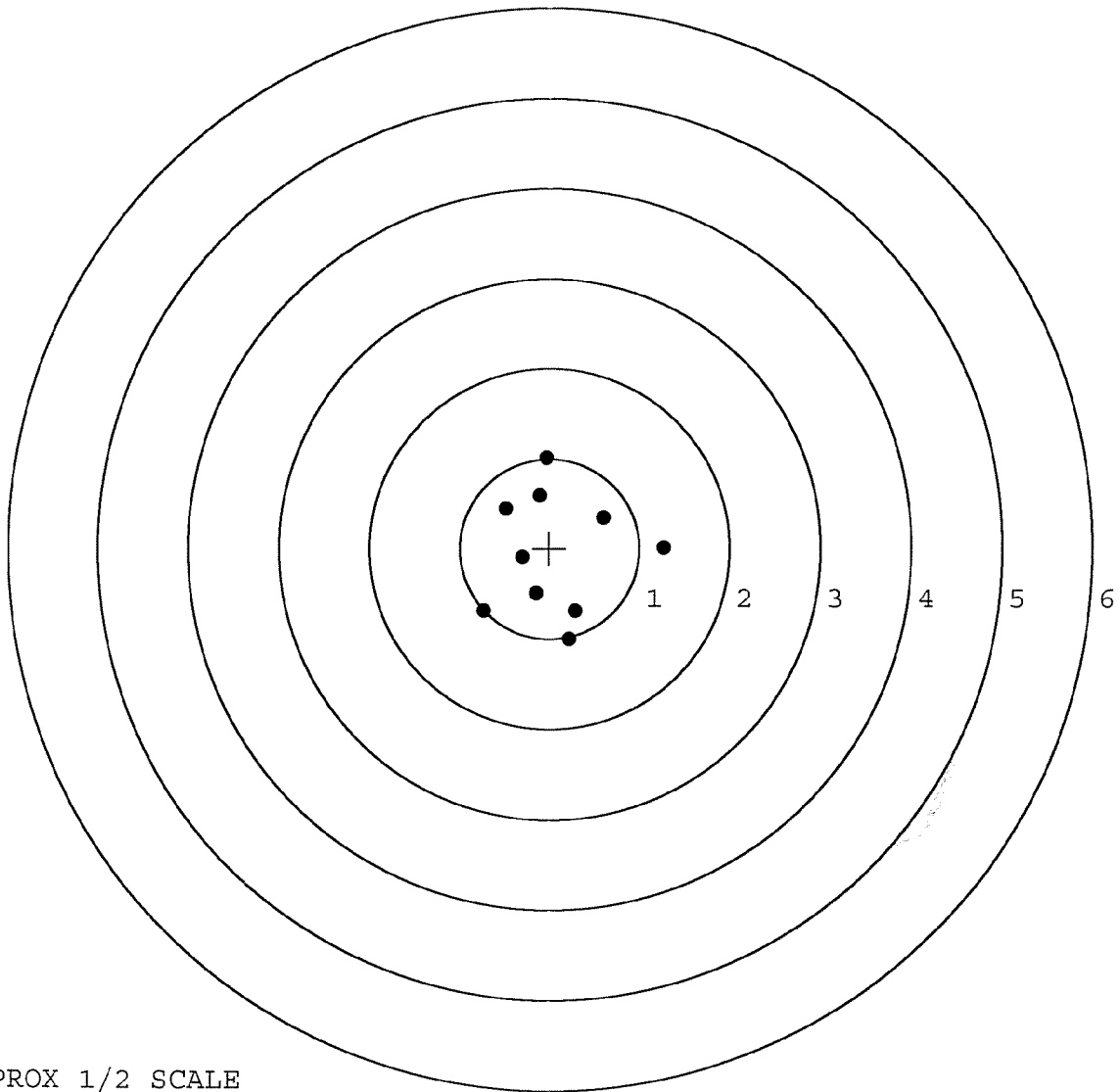


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6360897.\_\_\_\_0  
TARGET NUMBER: 4  
FILE DATE: 03/31/2004  
FILE TIME: 07:08

X CENTROID: 0.056  
Y CENTROID: -0.061  
POA TO CENTROID: 0.083  
HORZ SPREAD: 2.002  
VERT SPREAD: 2.020  
GROUP SPREAD: 2.123  
MIN RADIUS: 0.362  
MAX RADIUS: 1.214  
MEAN RADIUS: 0.789  
# IN 1 IN DIAMETER: 2  
# IN 2 IN DIAMETER: 7  
# in 3 IN DIAMETER: 10

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 1.268  | 0.009  |
| 2:     | 0.600  | 0.341  |
| 3:     | 0.226  | -1.008 |
| 4:     | 0.290  | -0.696 |
| 5:     | -0.153 | -0.504 |
| 6:     | -0.304 | -0.100 |
| 7:     | -0.734 | -0.696 |
| 8:     | -0.487 | 0.446  |
| 9:     | -0.111 | 0.589  |
| 10:    | -0.035 | 1.012  |



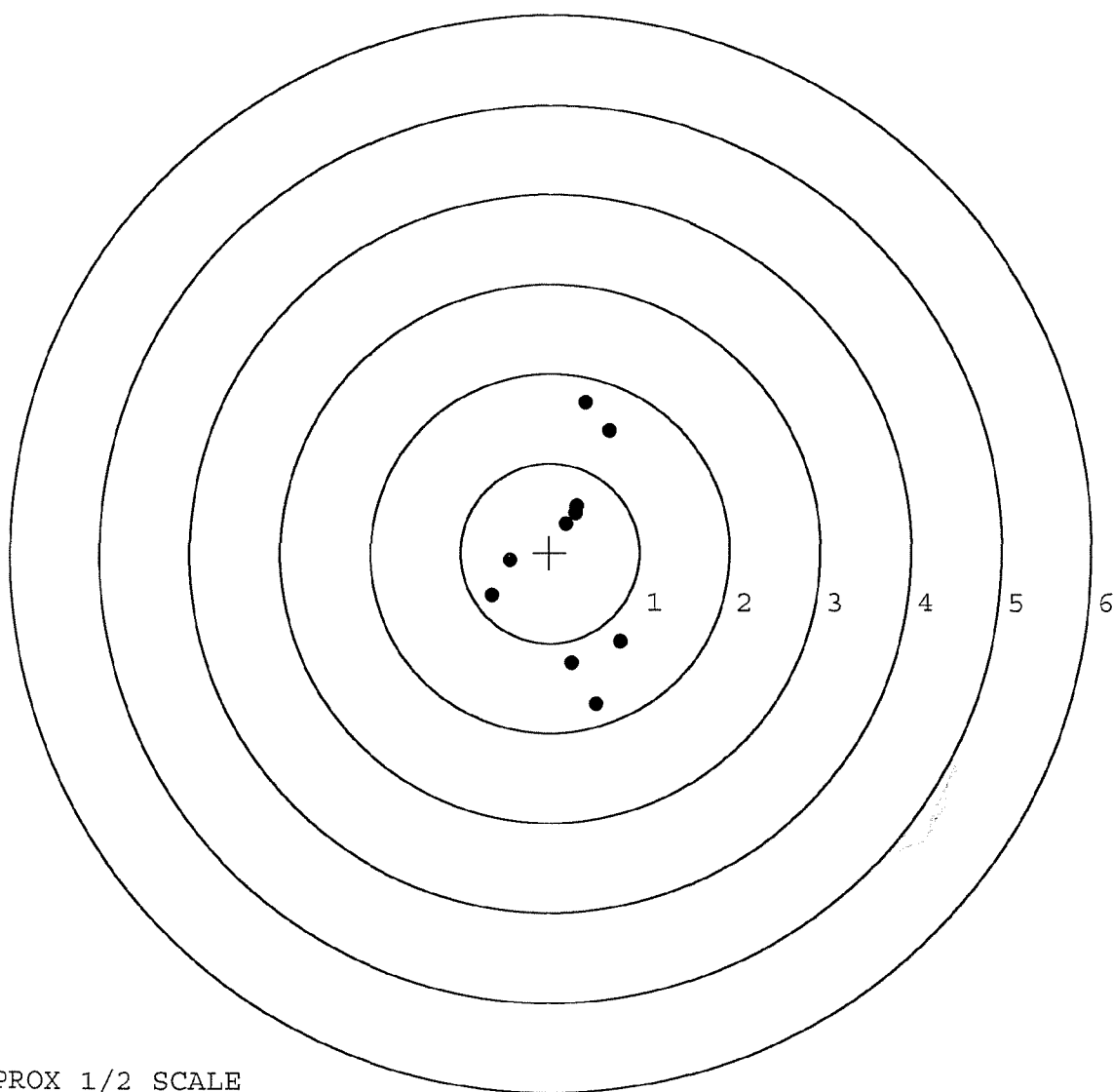
TARGET APPROX 1/2 SCALE



SERIAL NUMBER: G6360897. 0  
TARGET NUMBER: 5  
FILE DATE: 03/31/2004  
FILE TIME: 07:08

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 0.521  | -1.685 |
| 2:     | 0.252  | -1.226 |
| 3:     | 0.789  | -0.987 |
| 4:     | 0.180  | 0.323  |
| 5:     | 0.295  | 0.522  |
| 6:     | -0.447 | -0.091 |
| 7:     | -0.648 | -0.474 |
| 8:     | 0.664  | 1.361  |
| 9:     | 0.399  | 1.679  |
| 10:    | 0.284  | 0.441  |

X CENTROID: 0.229  
Y CENTROID: -0.014  
POA TO CENTROID: 0.229  
HORZ SPREAD: 1.437  
VERT SPREAD: 3.364  
GROUP SPREAD: 3.366  
MIN RADIUS: 0.340  
MAX RADIUS: 1.701  
MEAN RADIUS: 1.018  
# IN 1 IN DIAMETER: 2  
# IN 2 IN DIAMETER: 5  
# in 3 IN DIAMETER: 8



TARGET APPROX 1/2 SCALE

AVERAGE PULL FORCE BETWEEN  
INITIAL & CYCLE TESTS  
2.50 LBS (plus or minus 0.50 LBS)  
3.00 LBS (plus or minus 0.75 LBS)  
4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO. \_\_\_\_\_

DATE 3-18-04

TESTER TRW

|         | 2.50 LBS<br>INITIAL | 2.50 LBS AFTER<br>50 CYCLES | FINAL TEST & TO RESET<br>2.50 LBS |       | COMMENTS |
|---------|---------------------|-----------------------------|-----------------------------------|-------|----------|
| PULL #1 | 2.54                | 2.62                        |                                   | 2.57  |          |
| PULL #2 | 2.67                | 2.62                        |                                   | 2.75  |          |
| PULL #3 | 2.71                | 2.74                        |                                   | 2.75  |          |
| PULL #4 | 2.71                | 2.68                        |                                   | 2.72  |          |
| PULL #5 | 2.62                | 2.70                        |                                   | 2.71  |          |
| TOTAL   | 13.25               | 13.36                       |                                   | 13.50 |          |
| AVERAGE | 2.65                | 2.67                        |                                   | 2.70  |          |

|         | 3.00 LBS<br>INITIAL | 3.00 LBS AFTER<br>20 CYCLES |  | COMMENTS |
|---------|---------------------|-----------------------------|--|----------|
| PULL #1 | 3.20                | 3.42                        |  |          |
| PULL #2 | 3.28                | 3.32                        |  |          |
| PULL #3 | 3.01                | 3.38                        |  |          |
| PULL #4 | 3.35                | 3.34                        |  |          |
| PULL #5 | 3.38                | 3.40                        |  |          |
| TOTAL   | 16.22               | 16.86                       |  |          |
| AVERAGE | 3.24                | 3.37                        |  |          |

|         | 4.00 LBS<br>INITIAL | 4.00 LBS AFTER<br>20 CYCLES | MAX SETTING GREATER<br>THAN 4 LBS | RESET TO 4 LBS FOR<br>TARGET & ACCURACY |
|---------|---------------------|-----------------------------|-----------------------------------|-----------------------------------------|
| PULL #1 | 4.44                | 4.25                        |                                   | 4.49                                    |
| PULL #2 | 4.39                | 4.40                        |                                   | 4.50                                    |
| PULL #3 | 4.48                | 4.39                        |                                   | 4.52                                    |
| PULL #4 | 4.38                | 4.39                        |                                   | 4.42                                    |
| PULL #5 | 4.37                | 4.38                        |                                   | 4.40                                    |
| TOTAL   | 22.06               | 21.81                       |                                   | 22.33                                   |
| AVERAGE | 4.41                | 4.36                        |                                   | 4.46                                    |

VERY IMPORTANT  
INSTRUCTION BOOK  
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SAFE USE OF THIS  
RIFLE

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