

G-6340898

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # GL360898

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		3-15-04	RTZ
600	PROOF		3-23-04	RTZ
607	CHECK HEADSPACE		3-23-04	RTZ
610	DIS-ASSEMBLE GUN		3-24-04	RTZ
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	MAGNAFLUX - FLUX INSPECTED TIME 2:5 2004 OPERATOR <i>PK</i>		
615	ROLLMARK CALIBER		3/25/04	JS
617	DRILL AND TAP SIGHT HOLES			
620	APPLY COATINGS (BARREL ACTION)		4-21	TA
	(BOLT)		4-21	TH
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		5-11-04	RW
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		5-11-04	RW
	C) INSPECT EJECTOR HOLE FOR CHAMFER		5-11-04	RW
	D) OIL FIRING PIN ASSEMBLY		5-11-04	RW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>8 1/6s</u> <u>7 1/6s</u> <u>7 1/6s</u>	5-20-09	AC
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2 1/6s</u> <u>2 1/6s</u> <u>2 1/6s</u>	5-20-04	AC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.021</u> <u>.022</u> <u>.022</u>	5-20-04	AC
	J) ASSEMBLE STOCK		5-11-04	RLW
	K) ASSEMBLE SWIVEL STUDS		5-21-04	RLW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640	GALLERY TEST AND TARGET	PASS FAIL	5-12-04	TRW
	MALFUNCTION	CORRECTION	5-12-04	TRW
	MALFUNCTION	CORRECTION	5-12-04	TRW
	MALFUNCTION	CORRECTION	5-12-04	TRW
	MALFUNCTION	CORRECTION	5-12-04	TRW
645	INSPECT FOR LIVE AMMO		5-12-04	TRW
655	FINAL INSPECTION A) HEADSPACE		5-21-04	RLW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.87</u> <u>2.86</u> <u>2.82</u> <u>2.88</u> <u>2.62</u>	5/20/04	DA
	C) FUNCTION		5-21-04	RLW
660	PACK		5/24/04	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO.

DATE

TESTER

5-11-04

RW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.64	2.25		2.35	
PULL #2	2.67	2.26		2.34	
PULL #3	2.62	2.35		2.38	
PULL #4	2.62	2.34		2.35	
PULL #5	2.59	2.31		2.40	
TOTAL	13.14	11.51		11.82	
AVERAGE	2.63	2.30		2.36	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.25	3.42		
PULL #2	3.28	3.28		
PULL #3	3.38	3.29		
PULL #4	3.40	3.35		
PULL #5	3.34	3.35		
TOTAL	16.65	16.69		
AVERAGE	3.33	3.34		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.35	4.38		4.41
PULL #2	4.37	4.41		4.52
PULL #3	4.39	4.42		4.35
PULL #4	4.15	4.39		4.36
PULL #5	4.29	4.27		4.46
TOTAL	21.55	21.87		22.10
AVERAGE	4.31	4.37		4.42

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6360898. __0

FILE DATE AND TIME: 05/12/2004 06:57

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

Ave. mean - 1.566

SERIAL NUMBER: G6360898.____0

TARGET NUMBER: 1

FILE DATE: 05/12/2004

FILE TIME: 06:57

POINT#	X	Y
1:	0.150	-0.505
2:	-0.293	-0.498
3:	0.323	0.150
4:	-0.752	0.522
5:	-0.164	0.176

X CENTROID: -0.147

Y CENTROID: -0.031

POA TO CENTROID: 0.150

HORZ SPREAD: 1.075

VERT SPREAD: 1.027

GROUP SPREAD: 1.367

MIN RADIUS: 0.208

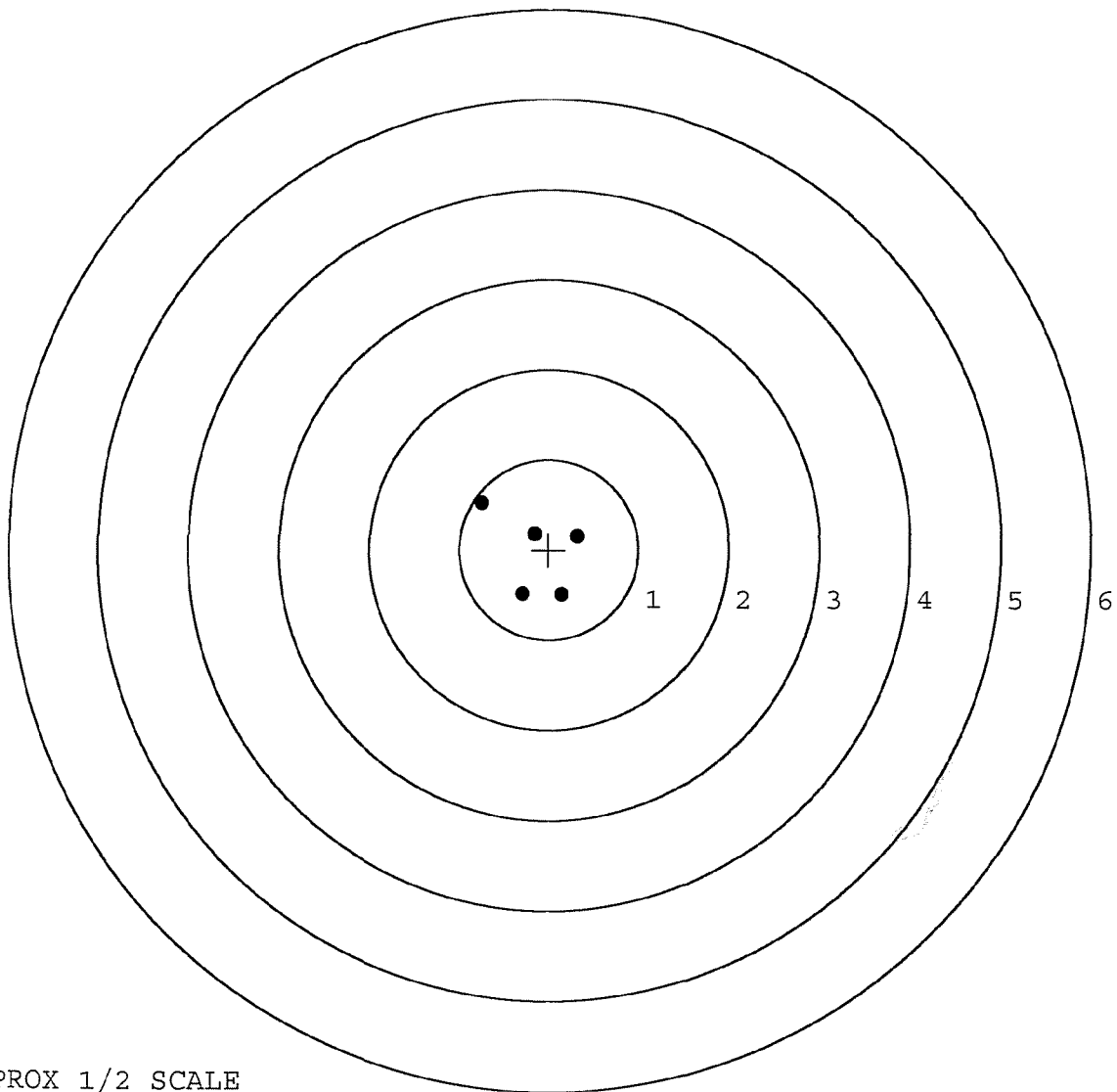
MAX RADIUS: 0.820

MEAN RADIUS: 0.516

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5

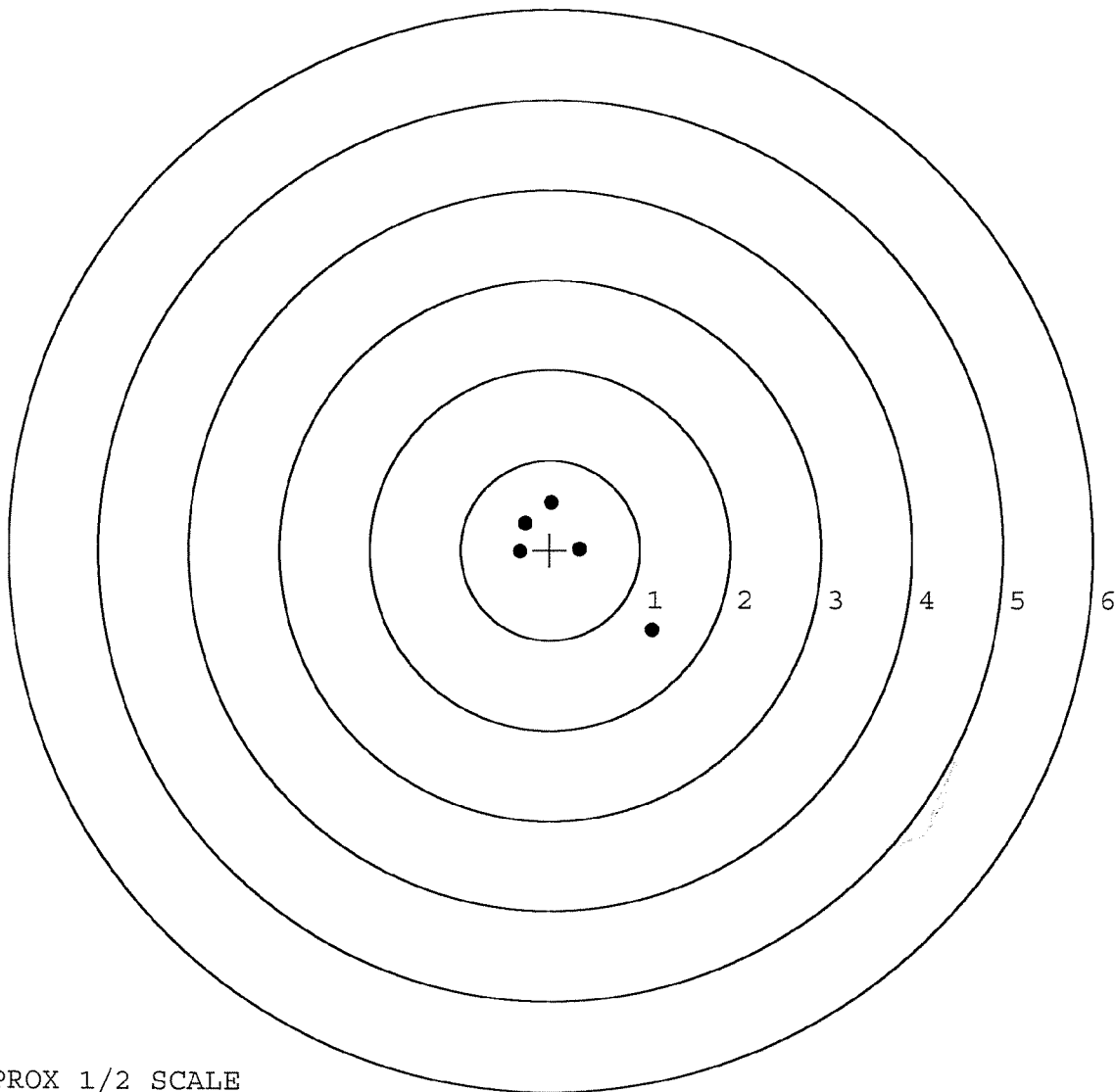


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6360898.____0
TARGET NUMBER: 2
FILE DATE: 05/12/2004
FILE TIME: 06:57

POINT#	X	Y
1:	0.328	0.011
2:	-0.335	-0.023
3:	-0.274	0.299
4:	0.019	0.531
5:	1.139	-0.889

X CENTROID: 0.175
Y CENTROID: -0.014
POA TO CENTROID: 0.176
HORZ SPREAD: 1.474
VERT SPREAD: 1.420
GROUP SPREAD: 1.846
MIN RADIUS: 0.155
MAX RADIUS: 1.301
MEAN RADIUS: 0.616
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

VERY IMPORTANT! Book enclosed to assure safe use of this firearm.

Remington®

M/24 7.62 NATO (RIFLE ONLY)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Union, NY Reg. U.S. Pat. & TM. Off. Harco Registrada Marque Deposee

SERIAL NO. G6360898	ORDER NO. 25732
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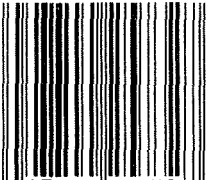
DD

24KY

5732 G6360898

ORDER 25732
M/24 7.62 NATO (RIFLE ONLY)

UPC



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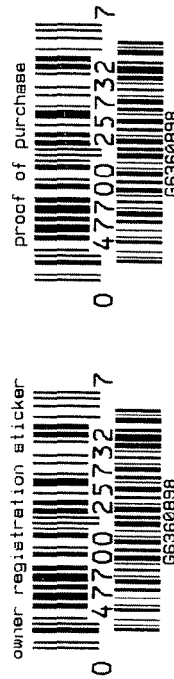


G6360898

M/24 7.62 NATO (RIFLE ONLY)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

DD FORM 200348



ORDER NO.	25732
BARREL LENGTH	24"
CAPACITY	5

G6360898

