

G6360902

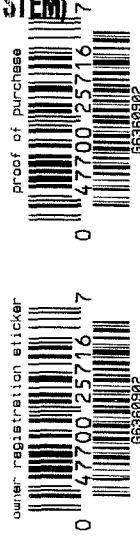
M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

DD FORM

proof of purchase

owner registration sticker



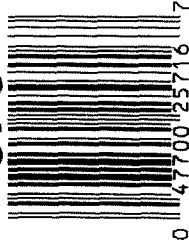
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 9

G6360902

UPC



VERY IMPORTANT Instruction Book enclosed to assure safe use of this weapon.		M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM) BOLT ACTION CENTERFIRE RIFLE 24" BARREL 7.62 NATO		Made in Illinois, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.	
SERIAL NO. 66360902		DD 25716		19CY	
					
				2060902 5716 66360902	

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



SERIAL NO.



M240008362

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
REMINGTON

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 66360902

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		2-17-04	RW
600	PROOF		2-17-04	RW
607	CHECK HEADSPACE		2-17-04	RW
610	DIS-ASSEMBLE GUN		2-17-04	RW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	RL		
615	ROLLMARK CALIBER		2/25/04	B
617	DRILL AND TAP SIGHT HOLES		2-20-04	TRW
620	APPLY COATINGS (BARREL ACTION)		3-5	TA
	(BOLT)		3-5	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-8-04	RW
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-8-04	RW
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-8-04	RW
	D) OIL FIRING PIN ASSEMBLY		3-8-04	RW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			
		2.50 LBS +/- .5 LBS		

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>10⁻⁹</u> <u>6⁻⁹</u> <u>6⁻⁹</u>	4-15-04	RR
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.20</u> <u>2.50</u> <u>2.20</u>	4-15-04	RR
	H) TRIGGER PULL TEST AND RETAINABILITY		4-15-04	RR
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.023</u> <u>.022</u>	4-15-04	RR
	J) ASSEMBLE STOCK		3-10-04	RW
	K) ASSEMBLE SWIVEL STUDS		4-15-04	RR
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		3-10-04	RW
	M) IRON SIGHT ALIGNMENT		3-10-04	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		3-10-04	RW
640	GALLERY TEST AND TARGET	PASS FAIL	4-2-04	✓
	MALFUNCTION	CORRECTION	4-2-04	✓
	MALFUNCTION	CORRECTION	4-2-04	✓
	MALFUNCTION	CORRECTION	4-2-04	✓
	MALFUNCTION	CORRECTION	4-2-04	✓
645	INSPECT FOR LIVE AMMO		4-2-04	✓
655	FINAL INSPECTION A) HEADSPACE		4-15-04	RR
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>288</u> <u>292</u> <u>280</u> <u>293</u> <u>293</u>	4-15-04	RR
	C) FUNCTION		4-15-04	RR
660	PACK		4/15/04	RA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO. G 6360902

DATE 3-9-04

TESTER _____

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.40	2.53		2.53	
PULL #2	2.45	2.40		2.56	
PULL #3	2.56	2.55		2.53	
PULL #4	2.54	2.47		2.54	
PULL #5	2.49	2.35		2.59	
TOTAL	12.44	12.30		12.75	
AVERAGE	2.48	2.46		2.55	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.16	3.26		
PULL #2	3.15	3.24		
PULL #3	3.17	3.24		
PULL #4	3.11	3.21		
PULL #5	3.10	3.17		
TOTAL	15.69	16.12		
AVERAGE	3.13	3.22		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.17	4.12		4.02
PULL #2	4.22	4.12		4.11
PULL #3	4.26	4.14		3.91
PULL #4	4.23	3.89		4.26
PULL #5	4.21	3.94		4.05
TOTAL	21.09	20.23		20.35
AVERAGE	4.21	4.04		4.07

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6360902.___0

FILE DATE AND TIME: 04/02/2004 08:03

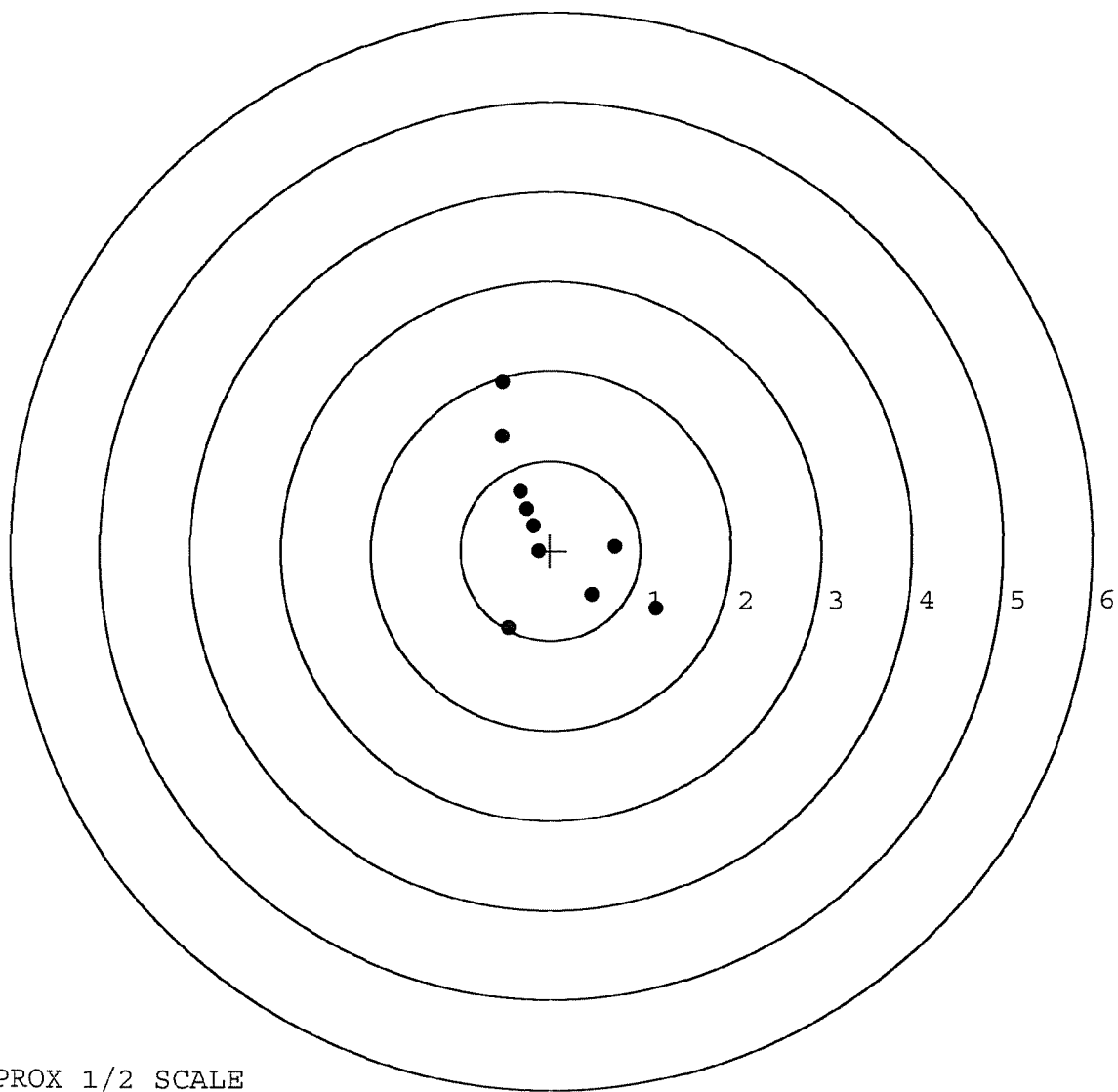
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	0.055
The Average Y Centroid of the Five Target Set:	0.079
The Average Point of Impact of the Five Target Set:	0.097
The Average Mean Radius of the Five Target Set:	0.706
The Distance from POA to Centroid Target #1:	0.259
The Distance from Centroid Target #2 to Centroid Target #1:	0.332
The Distance from Centroid Target #3 to Centroid Target #1:	0.372
The Distance from Centroid Target #4 to Centroid Target #1:	0.369
The Distance from Centroid Target #5 to Centroid Target #1:	0.280

SERIAL NUMBER: G6360902. __0
TARGET NUMBER: 1
FILE DATE: 04/02/2004
FILE TIME: 08:03

X CENTROID: -0.014
Y CENTROID: 0.259
POA TO CENTROID: 0.259
HORZ SPREAD: 1.714
VERT SPREAD: 2.740
GROUP SPREAD: 3.046
MIN RADIUS: 0.186
MAX RADIUS: 1.700
MEAN RADIUS: 0.853
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 6
in 3 IN DIAMETER: 9

POINT#	X	Y
1:	1.170	-0.647
2:	0.466	-0.498
3:	0.714	0.047
4:	-0.468	-0.864
5:	-0.127	-0.010
6:	-0.198	0.279
7:	-0.267	0.463
8:	-0.345	0.664
9:	-0.544	1.278
10:	-0.536	1.876

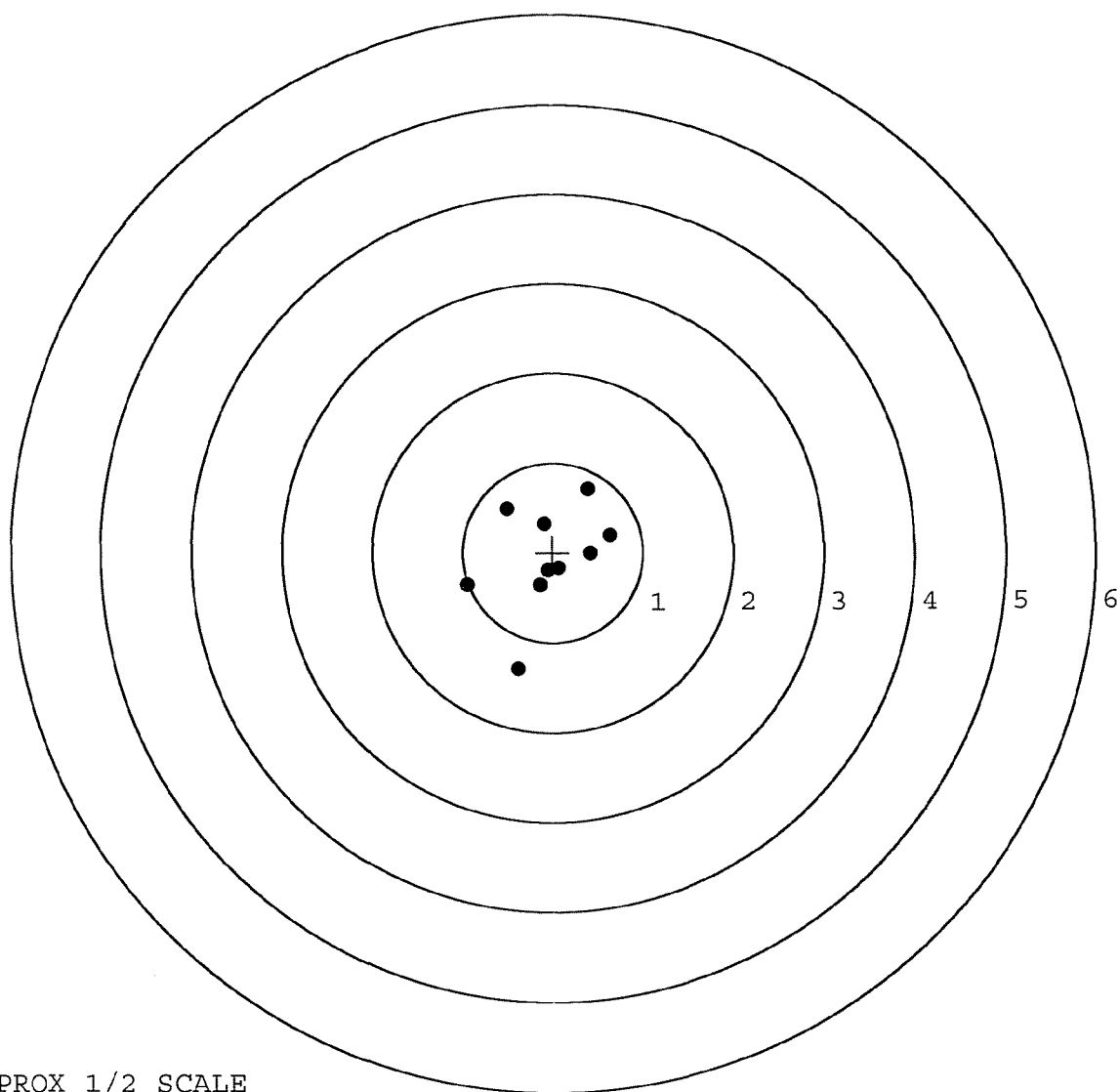


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6360902.___0
TARGET NUMBER: 2
FILE DATE: 04/02/2004
FILE TIME: 08:03

POINT#	X	Y
1:	-0.384	-1.294
2:	-0.952	-0.362
3:	0.400	0.711
4:	-0.500	0.493
5:	-0.090	0.323
6:	0.645	0.194
7:	0.415	-0.012
8:	0.072	-0.177
9:	-0.059	-0.204
10:	-0.140	-0.373

X CENTROID: -0.059
Y CENTROID: -0.070
POA TO CENTROID: 0.092
HORZ SPREAD: 1.597
VERT SPREAD: 2.005
GROUP SPREAD: 2.153
MIN RADIUS: 0.134
MAX RADIUS: 1.266
MEAN RADIUS: 0.607
IN 1 IN DIAMETER: 5
IN 2 IN DIAMETER: 9
in 3 IN DIAMETER: 10

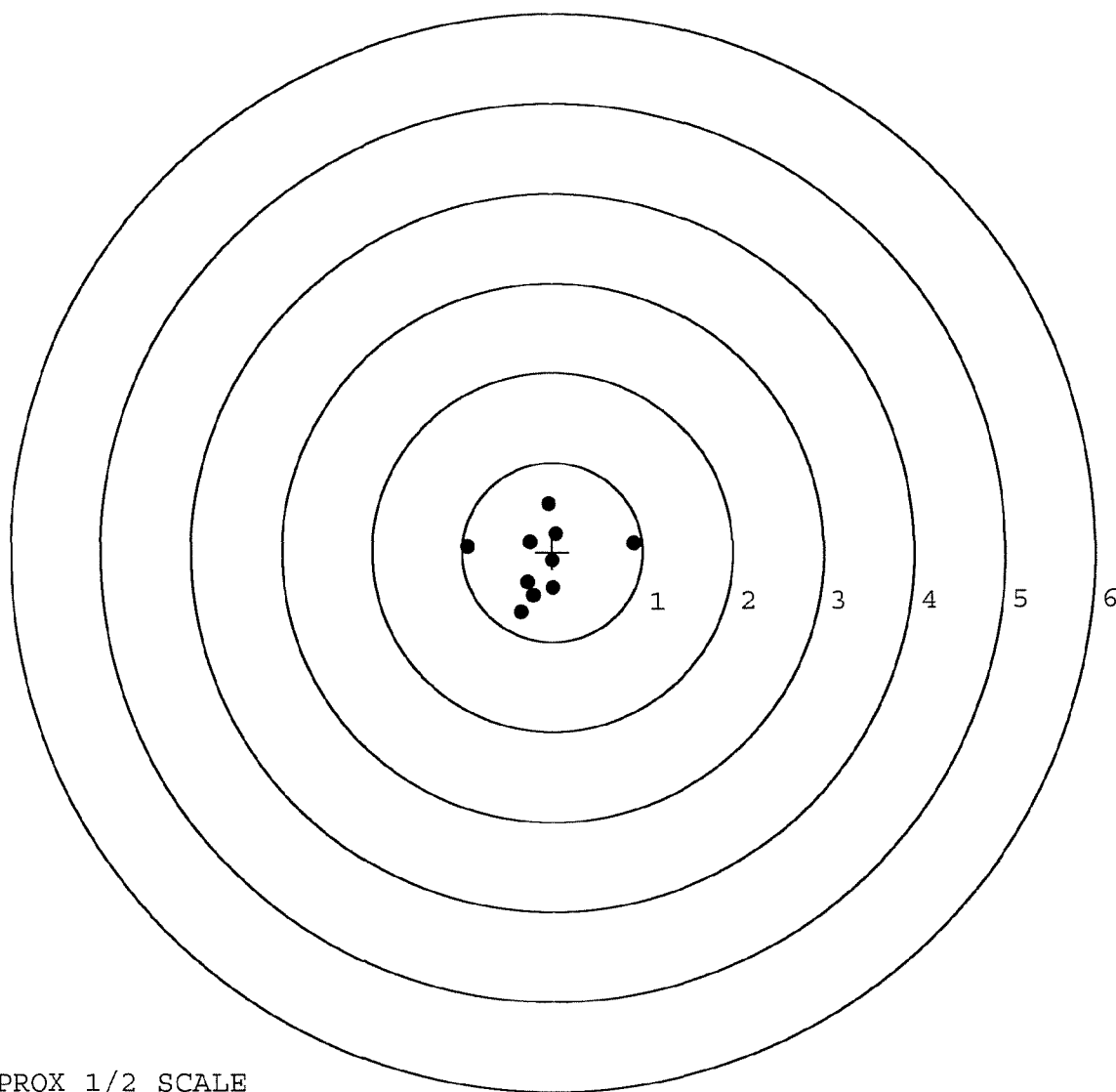


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6360902. __0
TARGET NUMBER: 3
FILE DATE: 04/02/2004
FILE TIME: 08:03

X CENTROID: -0.111
Y CENTROID: -0.100
POA TO CENTROID: 0.149
HORZ SPREAD: 1.852
VERT SPREAD: 1.209
GROUP SPREAD: 1.852
MIN RADIUS: 0.110
MAX RADIUS: 1.036
MEAN RADIUS: 0.488
IN 1 IN DIAMETER: 6
IN 2 IN DIAMETER: 9
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.906	0.096
2:	-0.946	0.064
3:	-0.039	0.534
4:	-0.248	0.112
5:	0.044	0.204
6:	-0.001	-0.094
7:	0.011	-0.401
8:	-0.274	-0.346
9:	-0.215	-0.492
10:	-0.348	-0.675

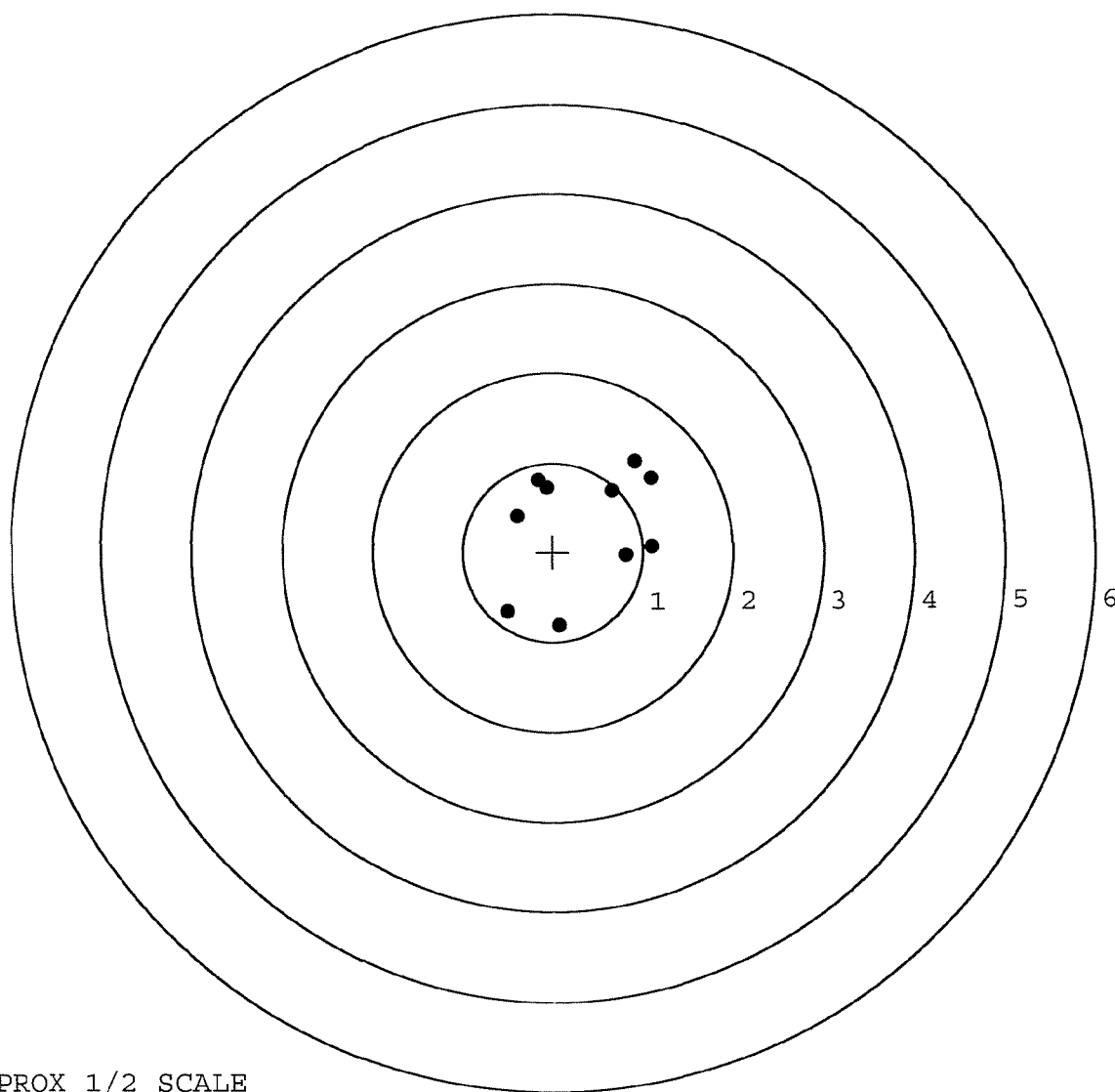


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6360902. __0
TARGET NUMBER: 4
FILE DATE: 04/02/2004
FILE TIME: 08:03

X CENTROID: 0.354
Y CENTROID: 0.301
POA TO CENTROID: 0.464
HORZ SPREAD: 1.605
VERT SPREAD: 1.839
GROUP SPREAD: 2.206
MIN RADIUS: 0.496
MAX RADIUS: 1.299
MEAN RADIUS: 0.818
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 8
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	1.099	0.064
2:	0.808	-0.034
3:	0.658	0.692
4:	0.076	-0.825
5:	-0.506	-0.673
6:	-0.154	0.811
7:	-0.064	0.723
8:	-0.392	0.406
9:	0.915	1.014
10:	1.095	0.828

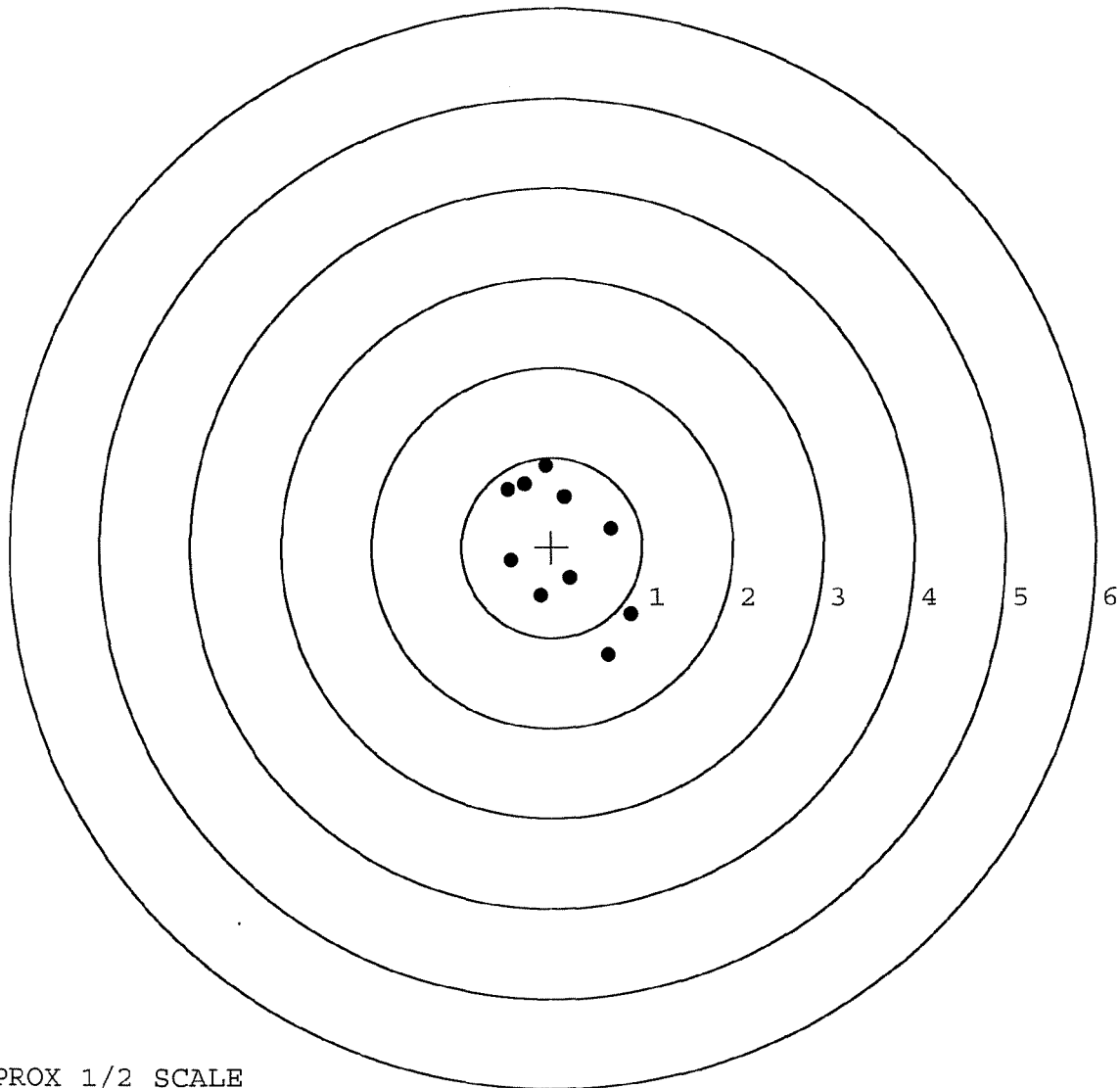


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6360902. __0
TARGET NUMBER: 5
FILE DATE: 04/02/2004
FILE TIME: 08:03

X CENTROID: 0.108
Y CENTROID: 0.006
POA TO CENTROID: 0.108
HORZ SPREAD: 1.365
VERT SPREAD: 2.103
GROUP SPREAD: 2.216
MIN RADIUS: 0.361
MAX RADIUS: 1.306
MEAN RADIUS: 0.766
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 8
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.632	-1.190
2:	0.878	-0.746
3:	-0.068	0.913
4:	-0.305	0.704
5:	-0.487	0.641
6:	0.145	0.566
7:	0.651	0.207
8:	0.203	-0.342
9:	-0.124	-0.541
10:	-0.448	-0.148



TARGET APPROX 1/2 SCALE