

G 636 0906

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYS
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat & tm. Off. Marca Registrada



5716 66360906

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



0 47700 25716 7

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M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



0 47700 25716 7

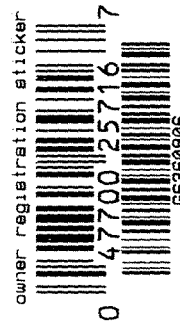
SERIAL NO.



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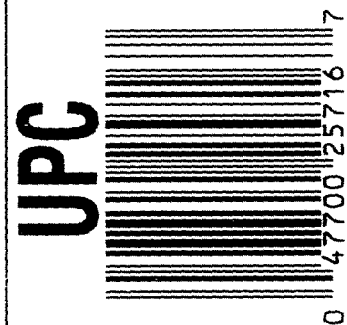
M24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

— INSTRUCTION BOOK 3518



ORDER NO.	25716
BARREL LENGTH	24"
CAPACITY	6

G6360906



DD FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6360906

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		1-27-04	RTL
600	PROOF		1-27-04	RW
607	CHECK HEADSPACE		1-27-04	RW
610	DIS-ASSEMBLE GUN		1-27-04	RW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	INSPECTED OPERATOR <i>RK</i>		
615	ROLLMARK CALIBER		1/29/04	AB
617	DRILL AND TAP SIGHT HOLES		1-28-04	TRW
620	APPLY COATINGS (BARREL ACTION)		2-7	TA
	(BOLT)		2-7	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-23-04	RK
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-23-04	RK
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-23-04	RK
	D) OIL FIRING PIN ASSEMBLY		2-23-04	RK
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7⁰</u> <u>7⁰</u> <u>6¹⁵</u>	2-24-04	RT
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2⁰</u> <u>2⁰</u> <u>2⁰</u>	2-24-04	RT
	H) TRIGGER PULL TEST AND RETAINABILITY		2-24-04	RT
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.022</u>	2-24-04	RT
	J) ASSEMBLE STOCK		2-20-04	RT
	K) ASSEMBLE SWIVEL STUDS		3-9-04	RT
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		2-20-04	RT
	M) IRON SIGHT ALIGNMENT		2-20-04	RT
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		2-20-04	RT
640	GALLERY TEST AND TARGET	PASS FAIL	2-24-04	TRW
	MALFUNCTION	CORRECTION	2-24-04	TRW
	MALFUNCTION	CORRECTION	2-24-04	TRW
	MALFUNCTION	CORRECTION	2-24-04	TRW
	MALFUNCTION	CORRECTION	2-24-04	TRW
645	INSPECT FOR LIVE AMMO		2-24-04	TRW
655	FINAL INSPECTION A) HEADSPACE		3-9-04	RT
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.61</u> <u>2.64</u> <u>2.84</u> <u>2.74</u> <u>2.52</u>	2-24-04	RT
	C) FUNCTION		3-9-04	RT
660	PACK		3/9/04	RA

INITIAL & CYCLE TESTS
 2.50 LBS (plus or minus 0.50 LBS)
 3.00 LBS (plus or minus 0.75 LBS)
 4.00 LBS (plus or minus 1.00 LBS)

DATE 2.24.04
 TESTER TRW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.25	2.82		2.77	
PULL #2	2.22	2.95		2.63	
PULL #3	2.31	2.89		2.71	
PULL #4	2.35	2.88		2.70	
PULL #5	2.52	2.94		2.56	
TOTAL	11.65	14.48		13.37	
AVERAGE	2.33	2.89		2.67	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.37	3.46		
PULL #2	3.31	3.56		
PULL #3	3.46	3.55		
PULL #4	3.58	3.60		
PULL #5	3.58	3.50		
TOTAL	17.30	17.67		
AVERAGE	3.46	3.53		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.40	4.24		4.57
PULL #2	4.34	4.13		4.51
PULL #3	4.35	4.06		4.33
PULL #4	4.45	4.16		4.50
PULL #5	4.55	4.28		4.63
TOTAL	22.09	20.87		22.54
AVERAGE	4.41	4.17		4.50

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6360906.___0

FILE DATE AND TIME: 02/24/2004 07:14

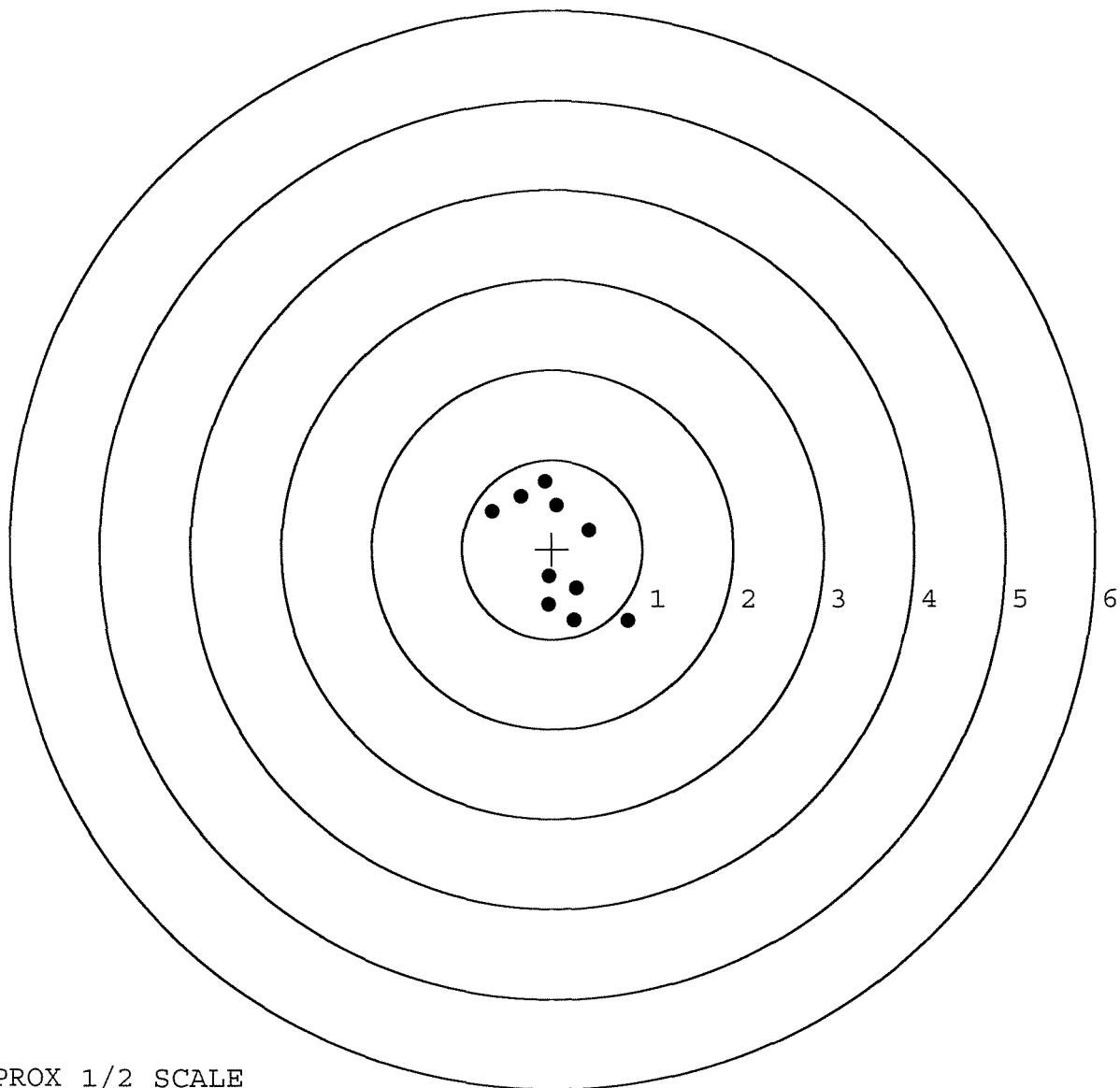
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	0.017
The Average Y Centroid of the Five Target Set:	-0.135
The Average Point of Impact of the Five Target Set:	0.136
The Average Mean Radius of the Five Target Set:	0.751
The Distance from POA to Centroid Target #1:	0.078
The Distance from Centroid Target #2 to Centroid Target #1:	0.181
The Distance from Centroid Target #3 to Centroid Target #1:	0.126
The Distance from Centroid Target #4 to Centroid Target #1:	0.206
The Distance from Centroid Target #5 to Centroid Target #1:	0.135

SERIAL NUMBER: G6360906. __0
TARGET NUMBER: 1
FILE DATE: 02/24/2004
FILE TIME: 07:14

X CENTROID: 0.061
Y CENTROID: -0.048
POA TO CENTROID: 0.078
HORZ SPREAD: 1.508
VERT SPREAD: 1.555
GROUP SPREAD: 1.938
MIN RADIUS: 0.284
MAX RADIUS: 1.075
MEAN RADIUS: 0.658
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 9
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.835	-0.795
2:	0.240	-0.792
3:	0.272	-0.439
4:	-0.046	-0.622
5:	-0.040	-0.313
6:	0.410	0.218
7:	0.050	0.491
8:	-0.082	0.760
9:	-0.352	0.591
10:	-0.673	0.422

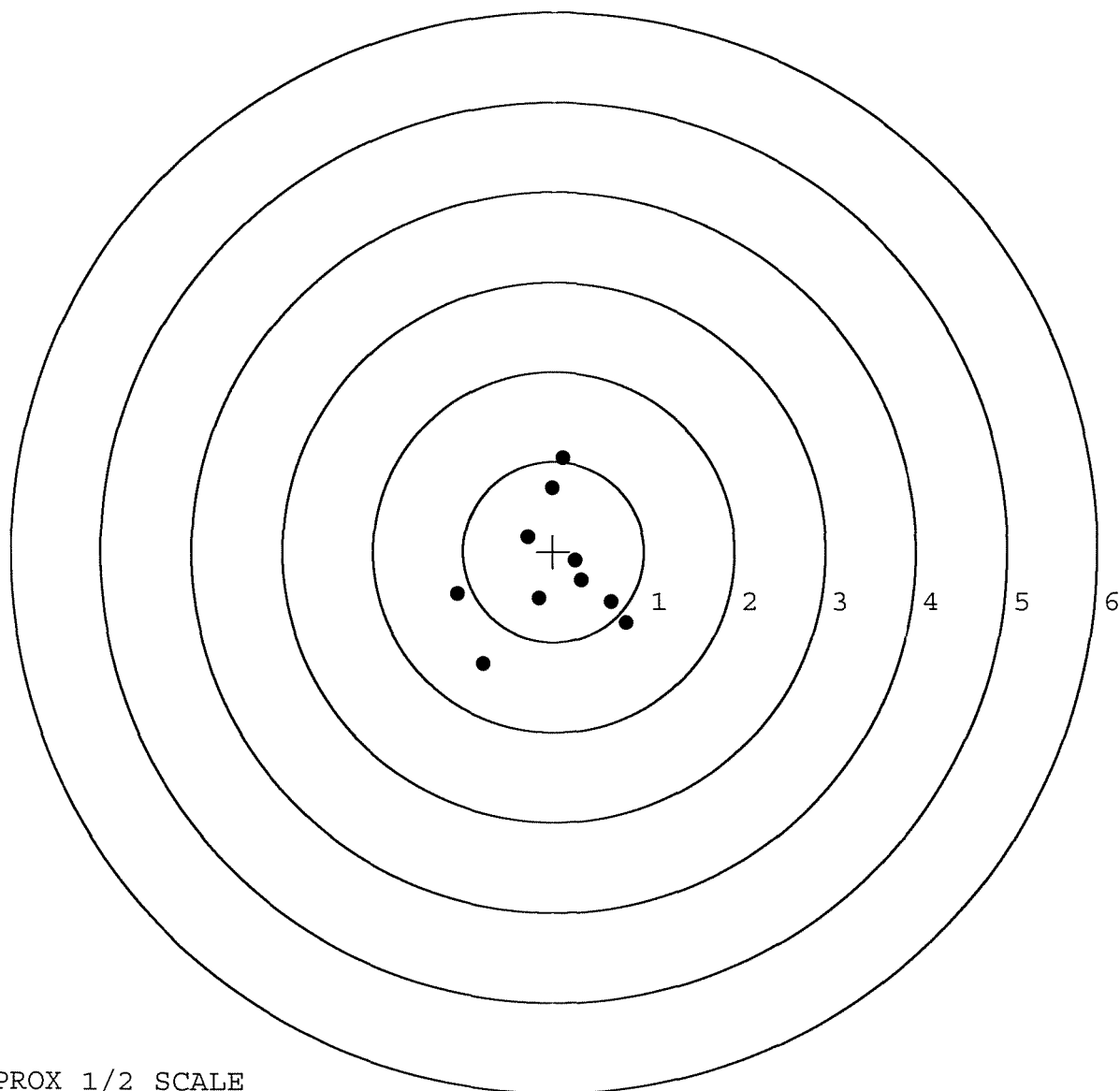


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6360906. __0
TARGET NUMBER: 2
FILE DATE: 02/24/2004
FILE TIME: 07:14

X CENTROID: -0.019
Y CENTROID: -0.211
POA TO CENTROID: 0.211
HORZ SPREAD: 1.867
VERT SPREAD: 2.282
GROUP SPREAD: 2.448
MIN RADIUS: 0.286
MAX RADIUS: 1.282
MEAN RADIUS: 0.771
IN 1 IN DIAMETER: 4
IN 2 IN DIAMETER: 6
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	-0.778	-1.244
2:	-1.062	-0.474
3:	-0.161	-0.525
4:	0.805	-0.788
5:	0.640	-0.556
6:	0.310	-0.317
7:	0.246	-0.103
8:	-0.285	0.162
9:	-0.015	0.702
10:	0.109	1.038

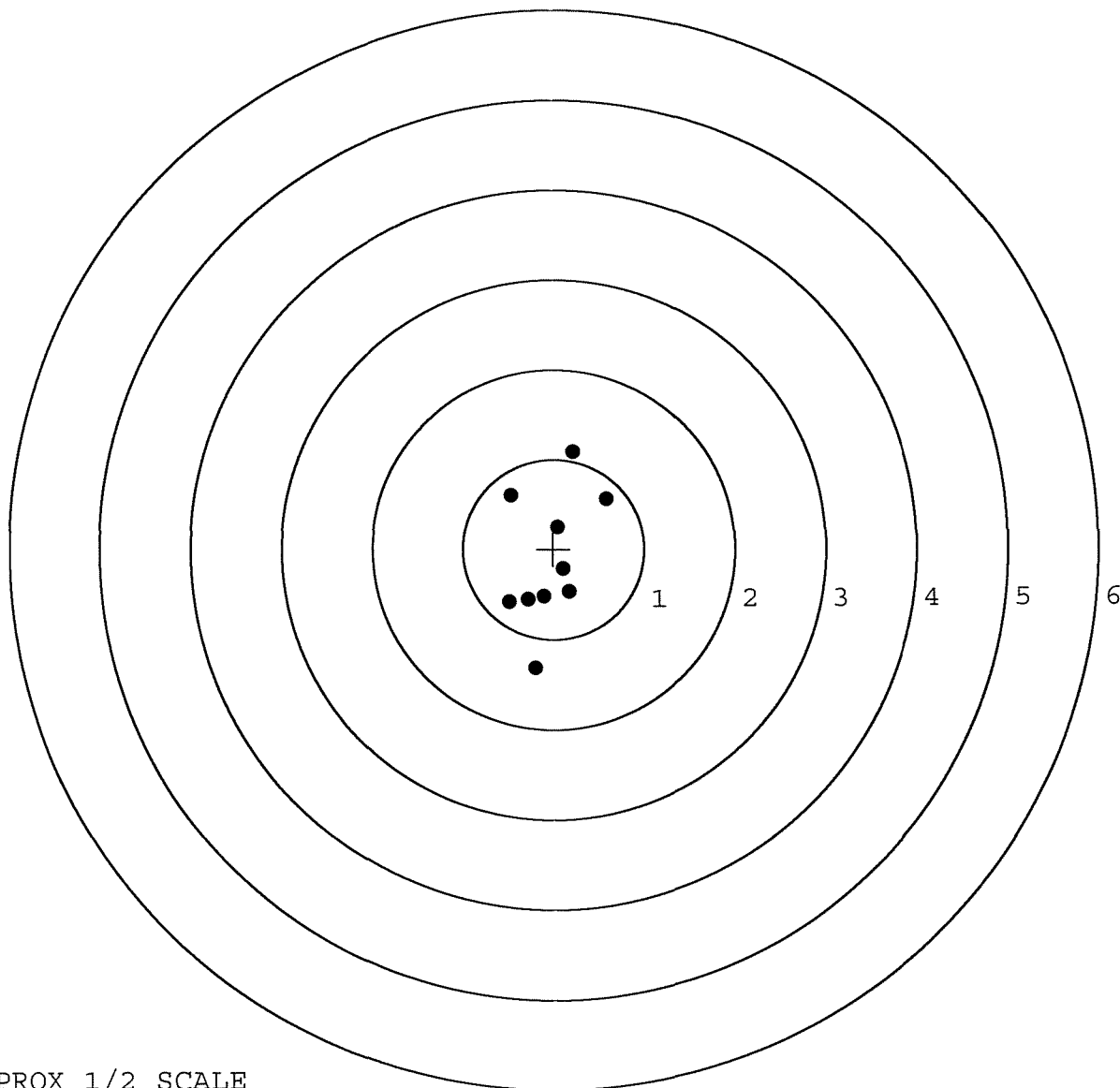


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6360906. __0
 TARGET NUMBER: 3
 FILE DATE: 02/24/2004
 FILE TIME: 07:14

X CENTROID: -0.039
 Y CENTROID: -0.123
 POA TO CENTROID: 0.129
 HORZ SPREAD: 1.078
 VERT SPREAD: 2.411
 GROUP SPREAD: 2.449
 MIN RADIUS: 0.179
 MAX RADIUS: 1.237
 MEAN RADIUS: 0.675
 # IN 1 IN DIAMETER: 4
 # IN 2 IN DIAMETER: 8
 # in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.589	0.558
2:	0.224	1.086
3:	0.053	0.240
4:	-0.462	0.599
5:	0.108	-0.224
6:	0.180	-0.480
7:	-0.203	-1.325
8:	-0.112	-0.530
9:	-0.281	-0.561
10:	-0.489	-0.592

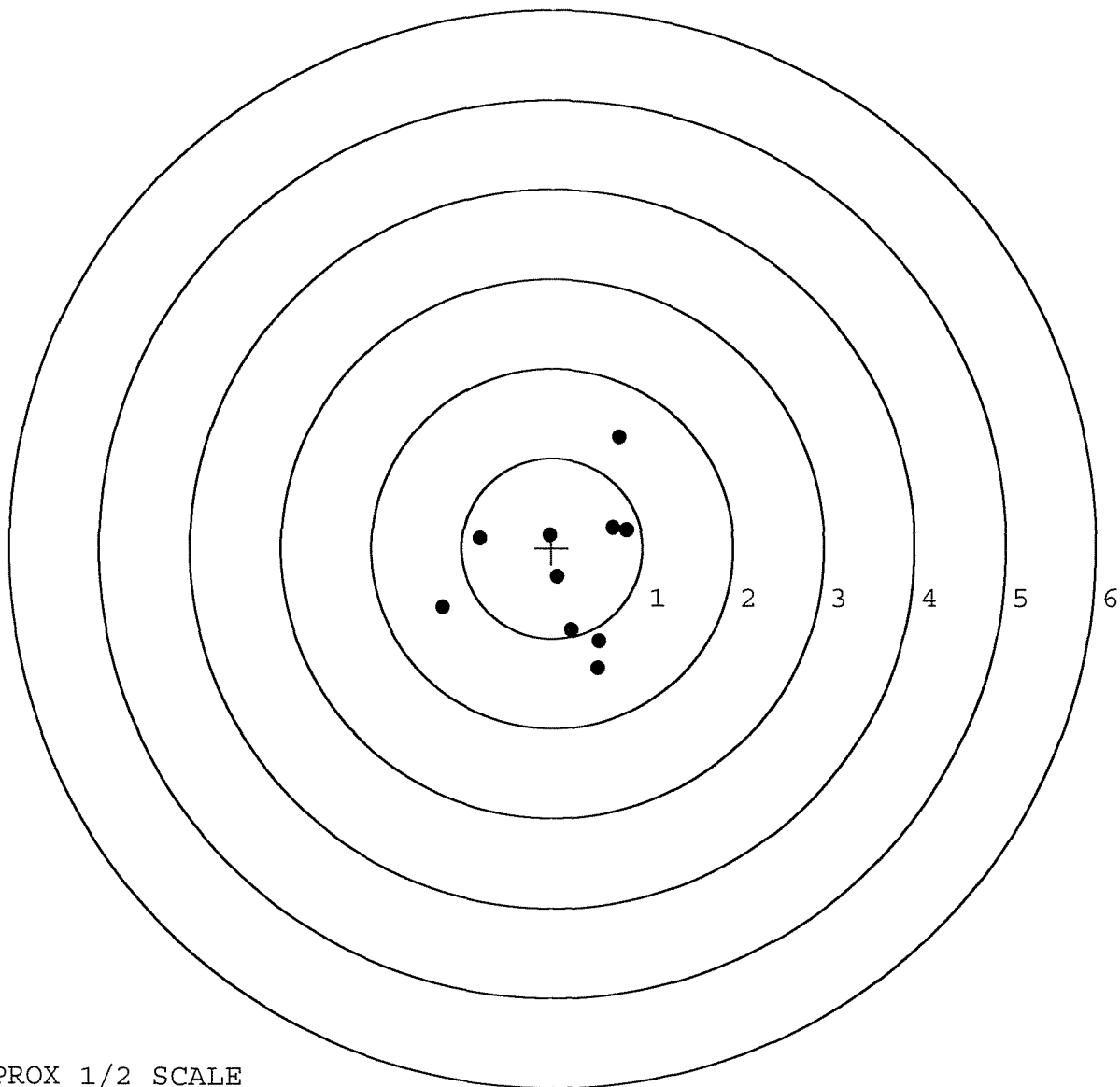


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6360906. __0
TARGET NUMBER: 4
FILE DATE: 02/24/2004
FILE TIME: 07:14

X CENTROID: 0.153
Y CENTROID: -0.233
POA TO CENTROID: 0.278
HORZ SPREAD: 2.032
VERT SPREAD: 2.566
GROUP SPREAD: 2.727
MIN RADIUS: 0.129
MAX RADIUS: 1.586
MEAN RADIUS: 0.877
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 6
in 3 IN DIAMETER: 9

POINT#	X	Y
1:	0.510	-1.328
2:	0.524	-1.027
3:	0.220	-0.907
4:	0.825	0.202
5:	0.667	0.230
6:	0.746	1.238
7:	-0.023	0.145
8:	0.063	-0.325
9:	-0.796	0.110
10:	-1.207	-0.665

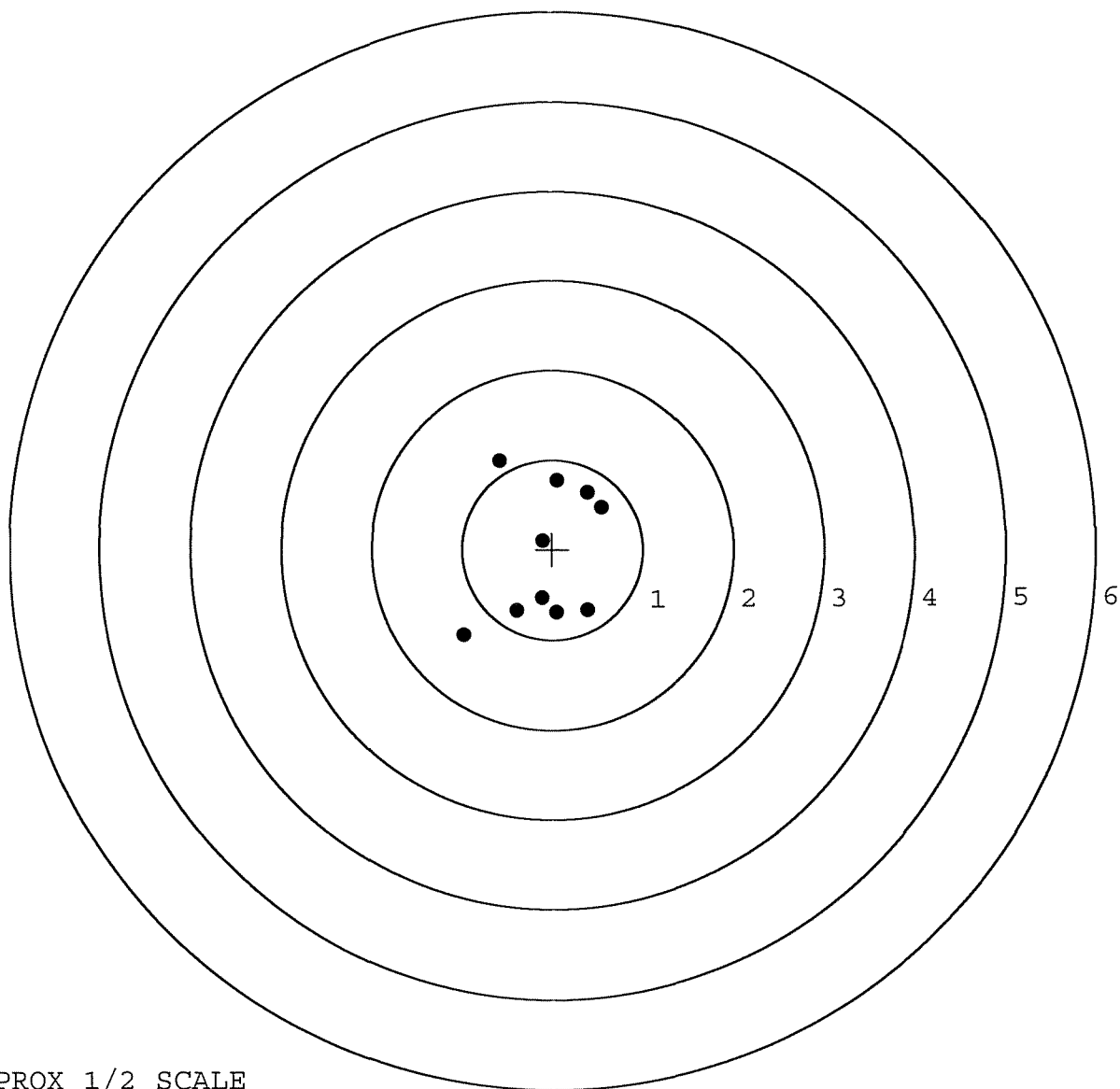


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6360906. __0
TARGET NUMBER: 5
FILE DATE: 02/24/2004
FILE TIME: 07:14

POINT#	X	Y
1:	0.392	-0.675
2:	0.551	0.473
3:	0.398	0.637
4:	0.063	0.772
5:	-0.577	0.988
6:	-0.111	0.095
7:	0.053	-0.703
8:	-0.116	-0.543
9:	-0.396	-0.686
10:	-0.985	-0.951

X CENTROID: -0.073
Y CENTROID: -0.059
POA TO CENTROID: 0.094
HORZ SPREAD: 1.536
VERT SPREAD: 1.939
GROUP SPREAD: 2.106
MIN RADIUS: 0.159
MAX RADIUS: 1.276
MEAN RADIUS: 0.772
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 8
in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE