

G6360912

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Serial NO. **G6360912**
ORDER NO. **25716**
DD

Made in Illinois, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee.


5716 G6360912

09AY

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



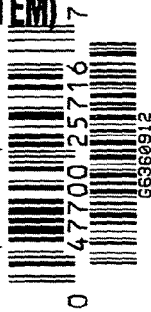
SERIAL NO.



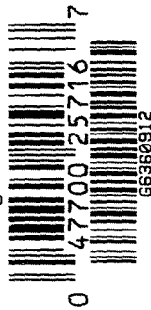
M24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



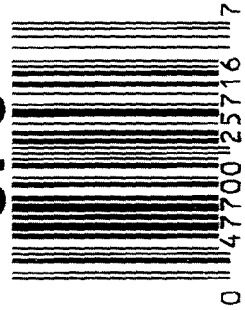
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6360912

UPC



DD FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6360912

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		1-23-04	RTL
600	PROOF		1-26-04	RW
607	CHECK HEADSPACE		1-26-04	RW
610	DIS-ASSEMBLE GUN		1-26-04	RW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <i>BK</i>		
615	ROLLMARK CALIBER		1/27/04	SB
617	DRILL AND TAP SIGHT HOLES		1-27-04	TRLW
620	APPLY COATINGS (BARREL ACTION)		2-4	TA
	(BOLT)		2-4	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-11-04	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-11-04	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-11-04	DA
	D) OIL FIRING PIN ASSEMBLY		2-11-04	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.2</u> <u>5.2</u> <u>5.2</u>	2-20-04	DA
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.2</u> <u>3.2</u> <u>3.2</u>	2-20-04	DA
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.022</u> <u>.022</u>	2-20-04	DA
	J) ASSEMBLE STOCK		2-11-04	RL
	K) ASSEMBLE SWIVEL STUDS		3-3-04	RL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		2-11-04	RL
	M) IRON SIGHT ALIGNMENT		2-11-04	RL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		2-11-04	RL
640	GALLERY TEST AND TARGET	PASS FAIL	2-16-04	TRW
	MALFUNCTION	CORRECTION	2-16-04	TRW
	MALFUNCTION	CORRECTION	2-16-04	TRW
	MALFUNCTION	CORRECTION	2-16-04	TRW
	MALFUNCTION	CORRECTION	2-16-04	TRW
645	INSPECT FOR LIVE AMMO		2-16-04	TRW
655	FINAL INSPECTION A) HEADSPACE		3-3-04	RL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.34</u> <u>2.25</u> <u>2.24</u> <u>2.24</u> <u>2.26</u>	2/29/04	DA
	C) FUNCTION		3-3-04	RL
660	PACK		5/4/04	DA

AVERAGE PULL FORCE BETWEEN

INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)

3.00 LBS (plus or minus 0.75 LBS)

4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO. _____

DATE

2-10-04

TESTER

RTL

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.49	2.54		2.62	
PULL #2	2.55	2.48		2.48	
PULL #3	2.53	2.43		2.40	
PULL #4	2.63	2.38		2.48	
PULL #5	2.65	2.42		2.37	
TOTAL	12.85	12.25		12.35	
AVERAGE	2.57	2.45		2.47	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.34	3.25		
PULL #2	3.26	3.33		
PULL #3	3.24	3.26		
PULL #4	3.30	3.38		
PULL #5	3.29	3.37		
TOTAL	16.33	16.59		
AVERAGE	3.26	3.31		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.29	4.24		4.17
PULL #2	4.43	4.11		4.16
PULL #3	4.37	4.12		4.15
PULL #4	4.42	4.04		4.18
PULL #5	4.31	4.13		4.19
TOTAL	21.82	20.64		20.85
AVERAGE	4.36	4.12		4.17

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6360912.___0

FILE DATE AND TIME: 02/16/2004 07:11

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.044
The Average Y Centroid of the Five Target Set:	-0.058
The Average Point of Impact of the Five Target Set:	0.073
The Average Mean Radius of the Five Target Set:	0.808
The Distance from POA to Centroid Target #1:	0.236
The Distance from Centroid Target #2 to Centroid Target #1:	0.183
The Distance from Centroid Target #3 to Centroid Target #1:	0.129
The Distance from Centroid Target #4 to Centroid Target #1:	0.308
The Distance from Centroid Target #5 to Centroid Target #1:	0.476

SERIAL NUMBER: G6360912.___0

TARGET NUMBER: 1

FILE DATE: 02/16/2004

FILE TIME: 07:11

POINT#	X	Y
1:	0.673	0.275
2:	0.356	0.192
3:	-0.486	0.066
4:	-0.610	0.535
5:	-1.363	0.143
6:	-1.205	-0.326
7:	-0.217	-0.313
8:	0.425	-0.211
9:	0.169	-0.433
10:	-0.018	-0.559

X CENTROID: -0.228

Y CENTROID: -0.063

POA TO CENTROID: 0.236

HORZ SPREAD: 2.036

VERT SPREAD: 1.094

GROUP SPREAD: 2.040

MIN RADIUS: 0.250

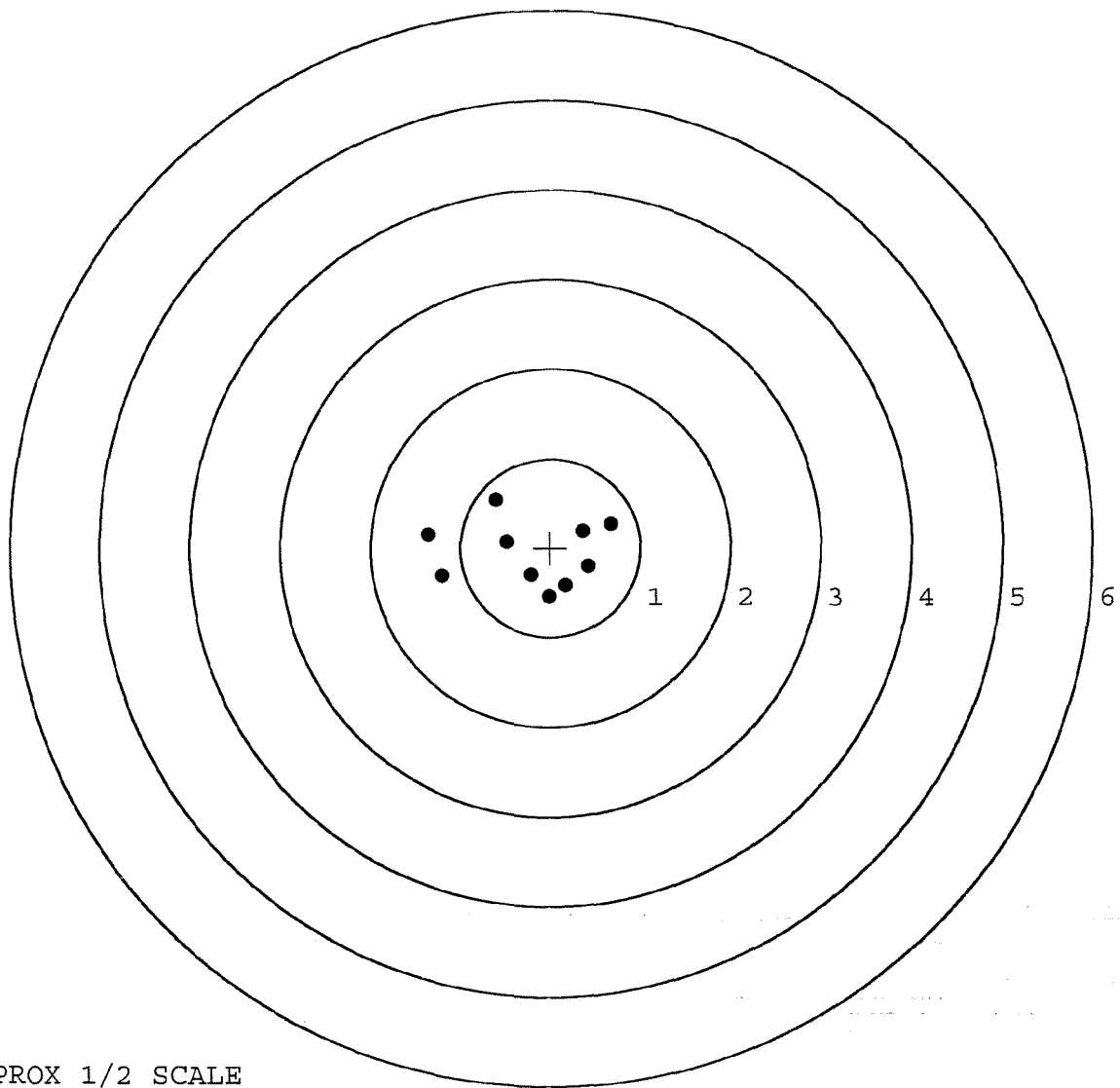
MAX RADIUS: 1.154

MEAN RADIUS: 0.676

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 8

in 3 IN DIAMETER: 10



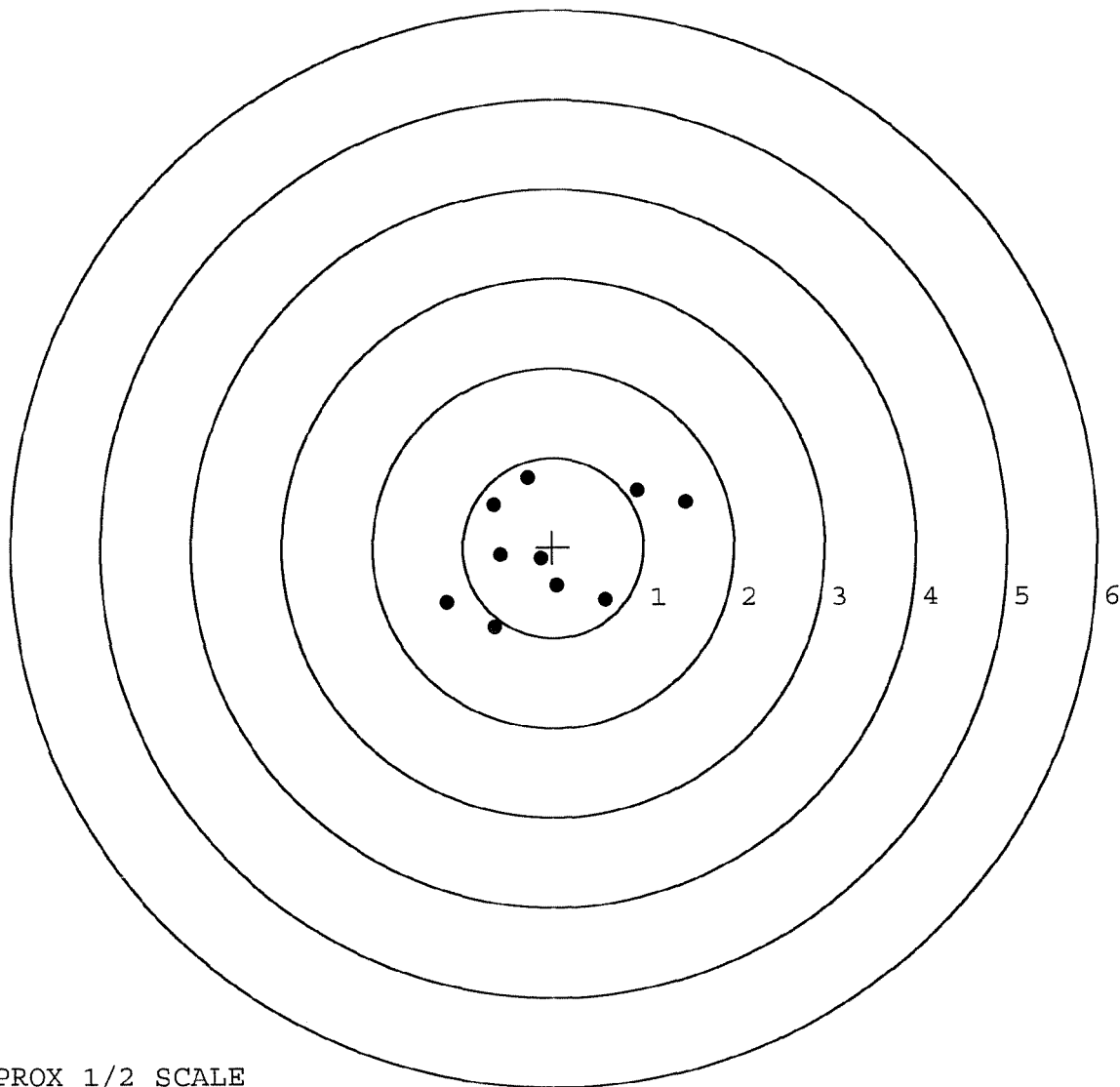
TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6360912. 0
TARGET NUMBER: 2
FILE DATE: 02/16/2004
FILE TIME: 07:11

X CENTROID: -0.047
Y CENTROID: -0.034
POA TO CENTROID: 0.058
HORZ SPREAD: 2.645
VERT SPREAD: 1.666
GROUP SPREAD: 2.876
MIN RADIUS: 0.130
MAX RADIUS: 1.608
MEAN RADIUS: 0.866

POINT#	X	Y
1:	1.465	0.513
2:	0.932	0.635
3:	0.575	-0.583
4:	-0.282	0.774
5:	-0.656	0.479
6:	-0.135	-0.129
7:	0.041	-0.431
8:	-0.581	-0.088
9:	-0.647	-0.892
10:	-1.180	-0.617

IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 6
in 3 IN DIAMETER: 9

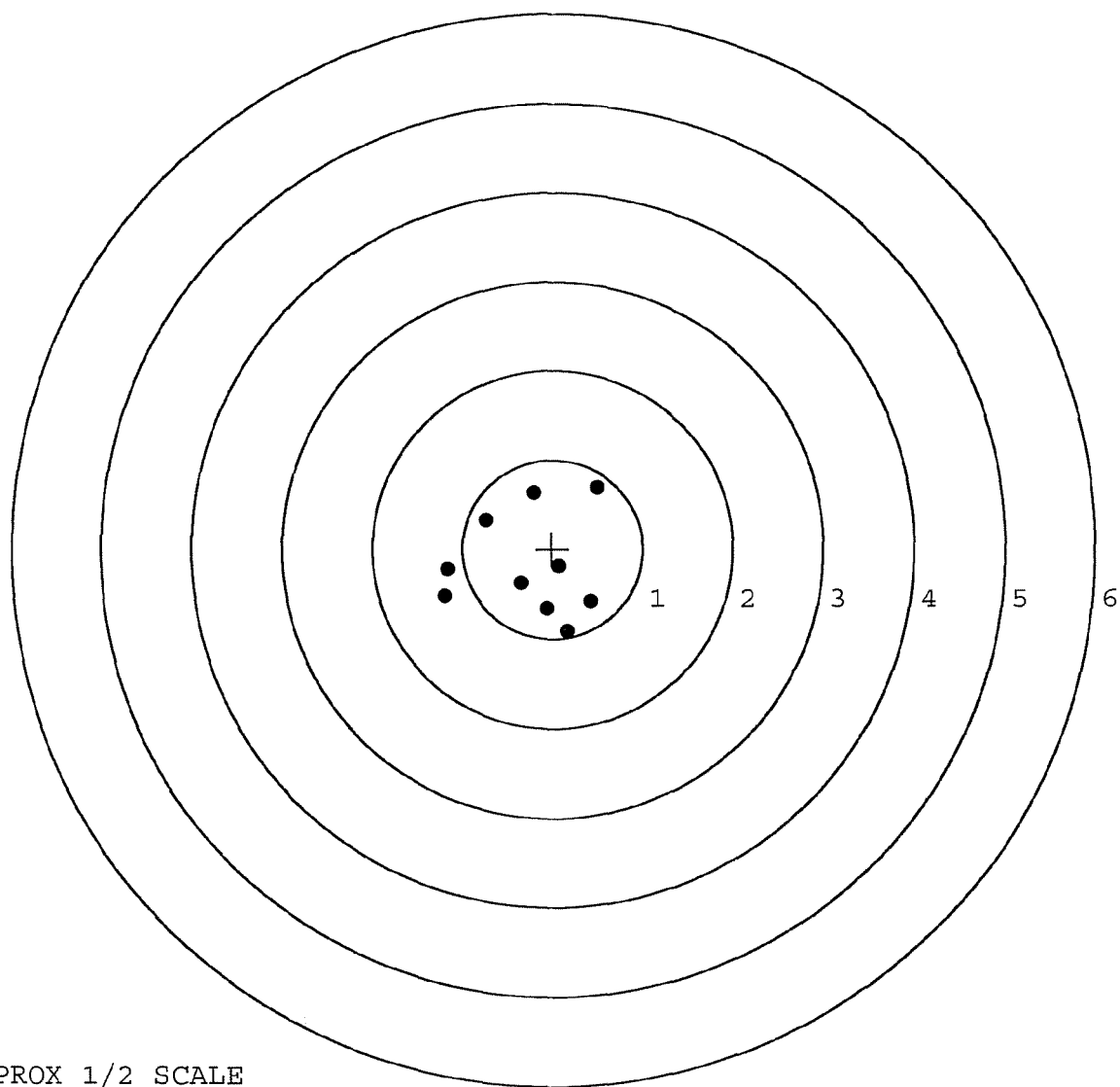


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6360912.___0
TARGET NUMBER: 3
FILE DATE: 02/16/2004
FILE TIME: 07:11

POINT#	X	Y
1:	0.170	-0.921
2:	0.422	-0.587
3:	-0.058	-0.672
4:	0.080	-0.195
5:	-0.348	-0.389
6:	-1.196	-0.534
7:	-1.166	-0.234
8:	-0.745	0.325
9:	-0.211	0.628
10:	0.499	0.691

X CENTROID: -0.255
Y CENTROID: -0.189
POA TO CENTROID: 0.318
HORZ SPREAD: 1.695
VERT SPREAD: 1.612
GROUP SPREAD: 2.091
MIN RADIUS: 0.221
MAX RADIUS: 1.159
MEAN RADIUS: 0.731
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 8
in 3 IN DIAMETER: 10

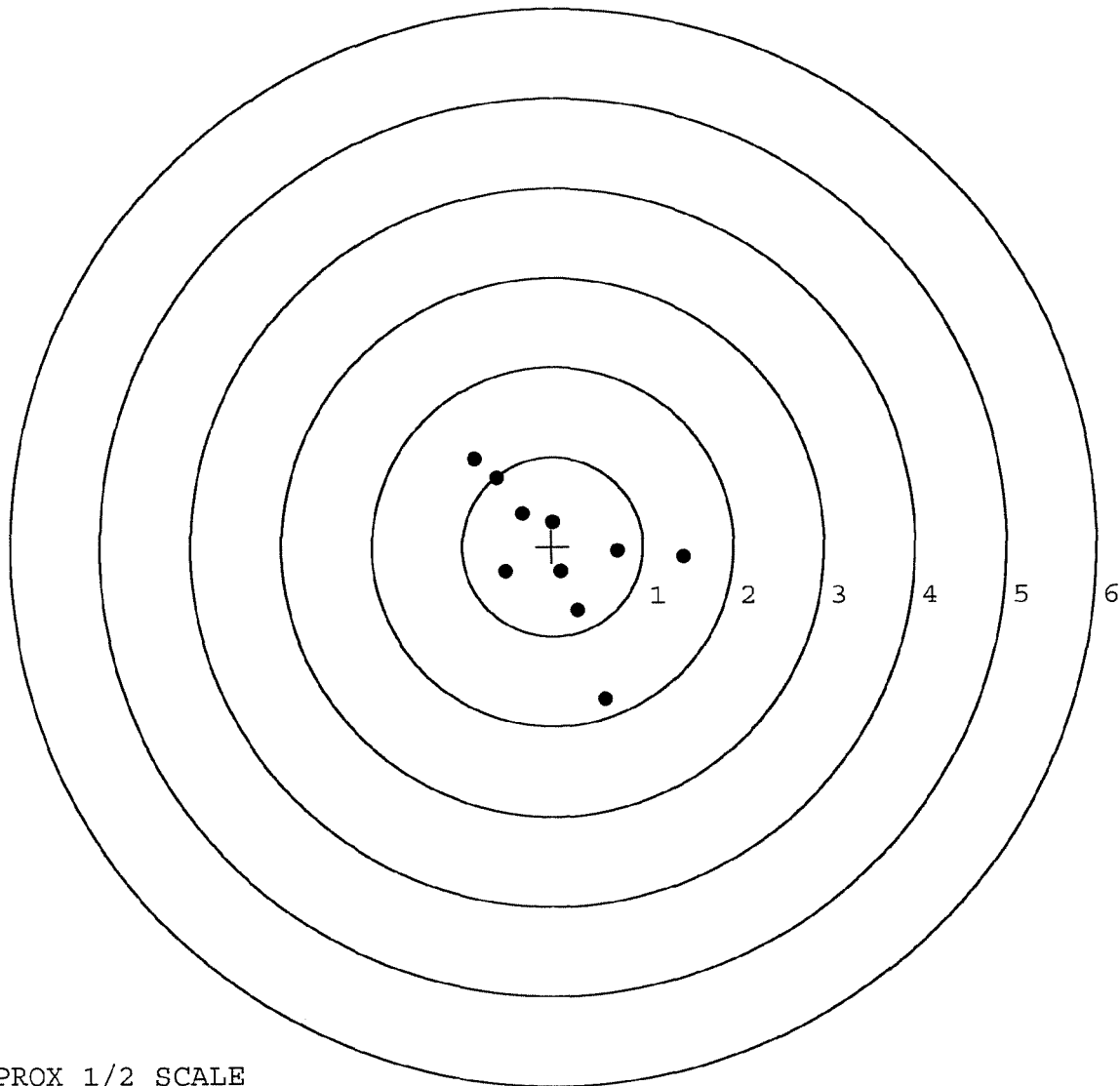


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6360912. 0
TARGET NUMBER: 4
FILE DATE: 02/16/2004
FILE TIME: 07:11

X CENTROID: 0.080
Y CENTROID: -0.076
POA TO CENTROID: 0.110
HORZ SPREAD: 2.311
VERT SPREAD: 2.681
GROUP SPREAD: 3.046
MIN RADIUS: 0.210
MAX RADIUS: 1.701
MEAN RADIUS: 0.870
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 6
in 3 IN DIAMETER: 9

POINT#	X	Y
1:	0.581	-1.702
2:	1.447	-0.115
3:	0.720	-0.052
4:	0.279	-0.714
5:	0.096	-0.286
6:	0.010	0.276
7:	-0.336	0.371
8:	-0.618	0.767
9:	-0.864	0.979
10:	-0.516	-0.286

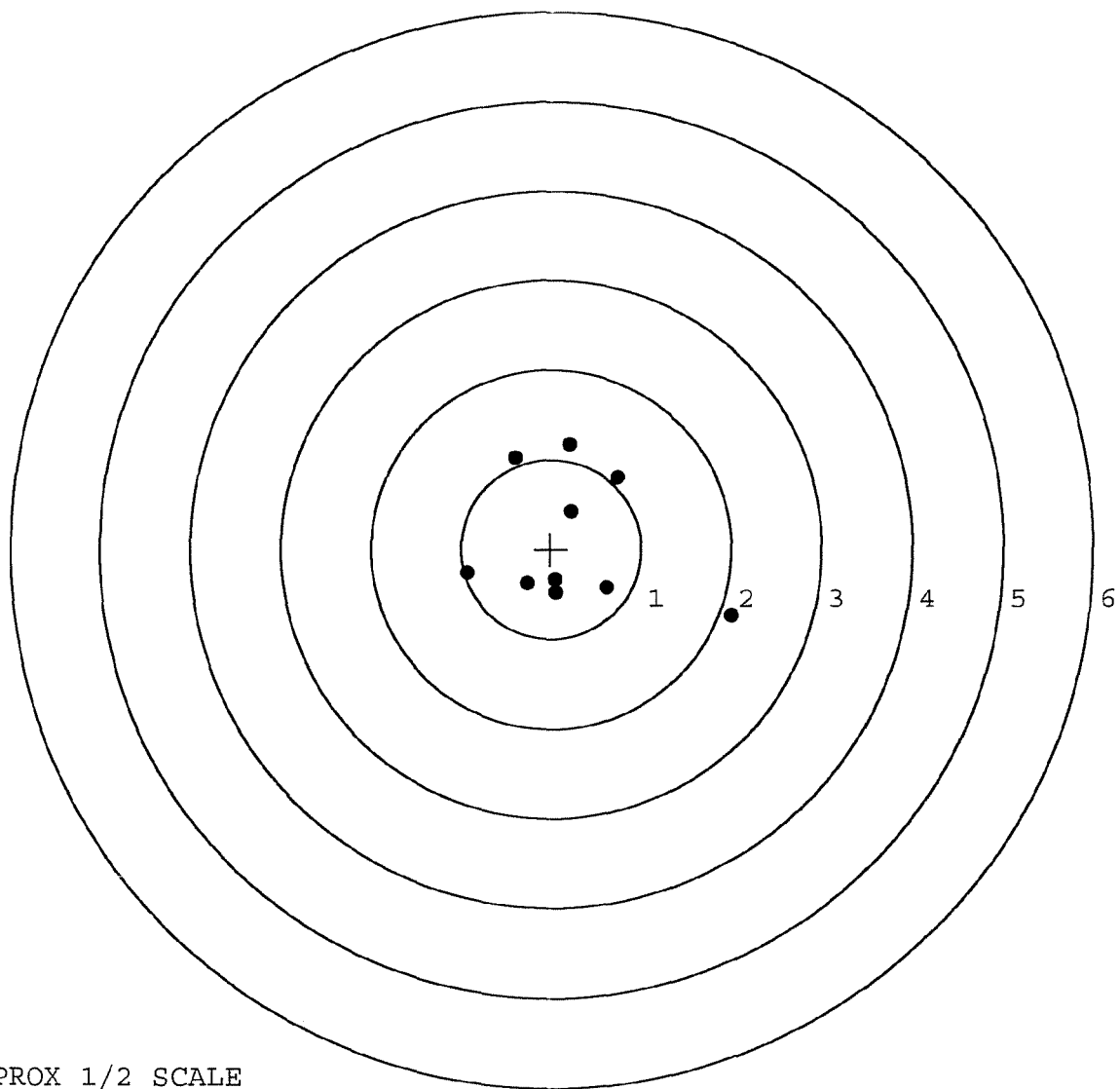


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6360912. 0
TARGET NUMBER: 5
FILE DATE: 02/16/2004
FILE TIME: 07:11

POINT#	X	Y
1:	2.003	-0.753
2:	0.738	0.802
3:	0.221	0.420
4:	0.206	1.168
5:	-0.400	1.015
6:	-0.933	-0.279
7:	0.616	-0.435
8:	0.053	-0.342
9:	0.057	-0.491
10:	-0.272	-0.387

X CENTROID: 0.229
Y CENTROID: 0.072
POA TO CENTROID: 0.240
HORZ SPREAD: 2.936
VERT SPREAD: 1.921
GROUP SPREAD: 2.983
MIN RADIUS: 0.348
MAX RADIUS: 1.956
MEAN RADIUS: 0.899
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 6
in 3 IN DIAMETER: 9



TARGET APPROX 1/2 SCALE