

G6360913

Remington®

M/24 7.62 NATO (RIFLE ONLY)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY

Reg. U.S. Pat. & tm. Off. Marca Registrada. Marque



5732 66360913

ORDER 25732

M/24 7.62 NATO (RIFLE ONLY)

UPC



0 47700 25732 7

ORDER 25732

M/24 7.62 NATO (RIFLE ONLY)

UPC



0 47700 25732 7

SERIAL NO.

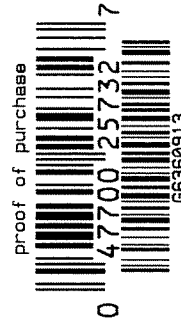


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M/24 7.62 NATO (RIFLE ONLY)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

— INSTRUCTION BOOK 3518

DD FORM 200348

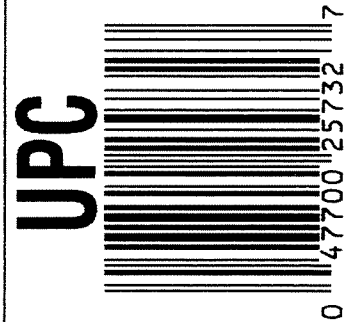


ORDER NO. 25732

BARREL LENGTH 24"

CAPACITY 5

G6360913



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6360913

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		3-25-04	RTL
600	PROOF		3-25-04	RTL
607	CHECK HEADSPACE		3-25-04	RTL
610	DIS-ASSEMBLE GUN		3-25-04	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <i>RTL</i>		
615	ROLLMARK CALIBER		3/25/04	db
617	DRILL AND TAP SIGHT HOLES		3-25-04	RTL
620	APPLY COATINGS (BARREL ACTION)		4-21	TA
	(BOLT)		4-21	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		5-7-04	RW
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		5-7-04	RW
	C) INSPECT EJECTOR HOLE FOR CHAMFER		5-7-04	RW
	D) OIL FIRING PIN ASSEMBLY		5-7-04	RW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7.25</u> <u>8.0</u> <u>8.0</u>	5-20-04	RR
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.50</u> <u>3.50</u> <u>3.50</u>	5-20-04	RR
	H) TRIGGER PULL TEST AND RETAINABILITY		5-20-04	RR
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.022</u> <u>.023</u>	5-20-04	RR
	J) ASSEMBLE STOCK		5-7-04	RR
	K) ASSEMBLE SWIVEL STUDS		5-21-04	RR
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640	GALLERY TEST AND TARGET	PASS FAIL	5-11-04	TRW
	MALFUNCTION	CORRECTION	5-11-04	TRW
	MALFUNCTION	CORRECTION	5-11-04	TRW
	MALFUNCTION	CORRECTION	5-11-04	TRW
	MALFUNCTION	CORRECTION	5-11-04	TRW
645	INSPECT FOR LIVE AMMO		5-11-04	TRW
655	FINAL INSPECTION A) HEADSPACE		5-20-04	RR
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.78</u> <u>2.82</u> <u>2.78</u> <u>2.93</u> <u>2.93</u>	5/20/04	RA
	C) FUNCTION		5-20-04	RR
660	PACK		5/21/04	RA

INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)

3.00 LBS (plus or minus 0.75 LBS)

4.00 LBS (plus or minus 1.00 LBS)

DATE

3-26-04

TESTER

RW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.70	2.50		2.59	
PULL #2	2.76	2.50		2.59	
PULL #3	2.76	2.52		2.54	
PULL #4	2.77	2.50		2.60	
PULL #5	2.69	2.53		2.55	
TOTAL	13.68	12.55		12.87	
AVERAGE	2.74	2.51		2.57	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.23	3.27		
PULL #2	3.29	3.30		
PULL #3	3.26	3.27		
PULL #4	3.26	3.20		
PULL #5	3.22	3.23		
TOTAL	16.26	16.27		
AVERAGE	3.25	3.25		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.17	4.31		4.18
PULL #2	4.26	4.29		4.26
PULL #3	4.03	4.28		4.20
PULL #4	4.19	4.33		4.12
PULL #5	4.19	4.27		4.16
TOTAL	20.84	21.48		20.92
AVERAGE	4.17	4.30		4.18

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6360913.___0

FILE DATE AND TIME: 05/11/2004 06:17

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

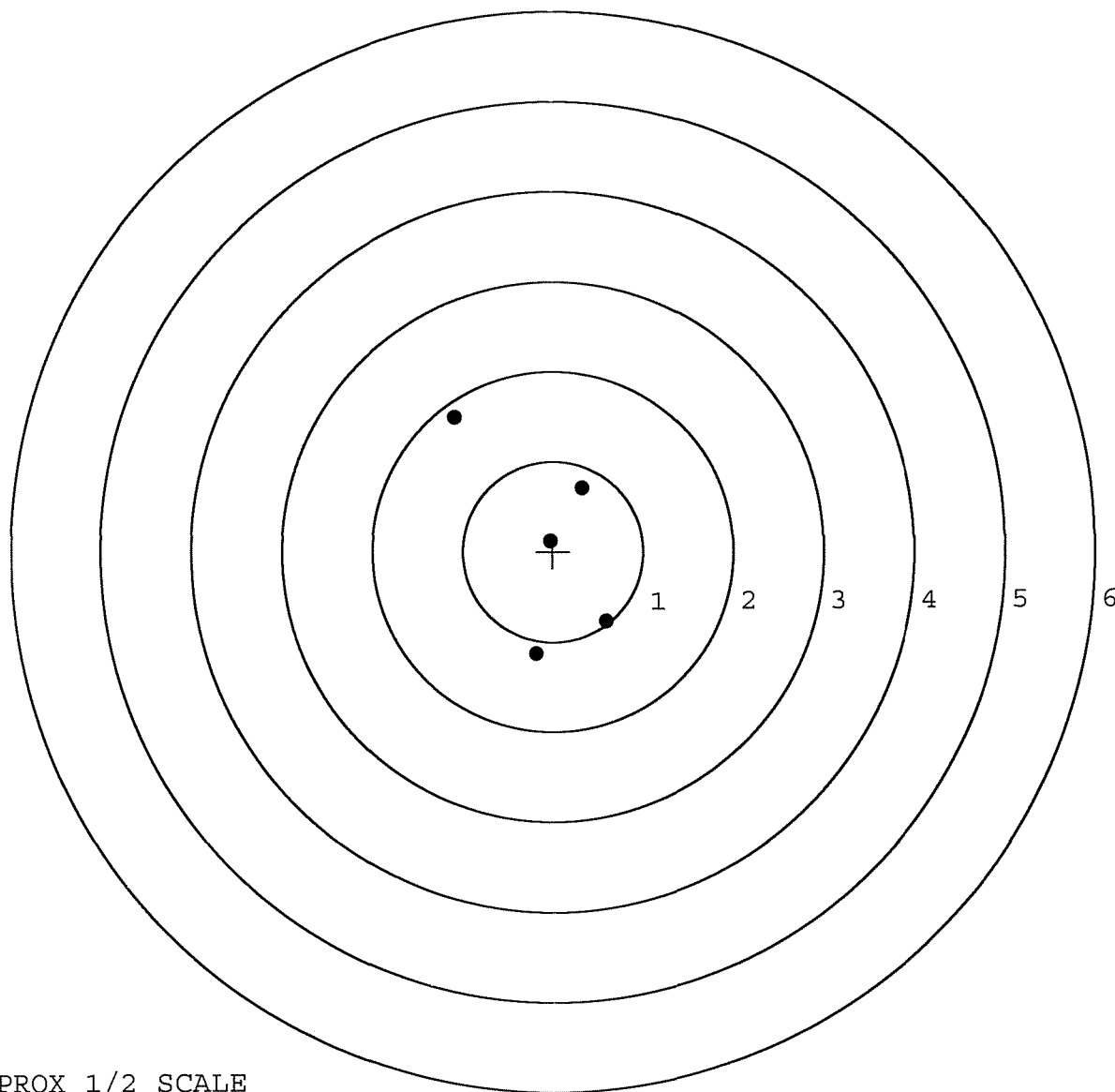
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

Ave. mean - .875

SERIAL NUMBER: G6360913. __0
TARGET NUMBER: 1
FILE DATE: 05/11/2004
FILE TIME: 06:17

POINT#	X	Y
1:	0.590	-0.776
2:	-0.191	-1.140
3:	-0.029	0.118
4:	0.333	0.703
5:	-1.081	1.491

X CENTROID: -0.076
Y CENTROID: 0.079
POA TO CENTROID: 0.109
HORZ SPREAD: 1.671
VERT SPREAD: 2.631
GROUP SPREAD: 2.816
MIN RADIUS: 0.061
MAX RADIUS: 1.733
MEAN RADIUS: 0.970
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 2
in 3 IN DIAMETER: 4

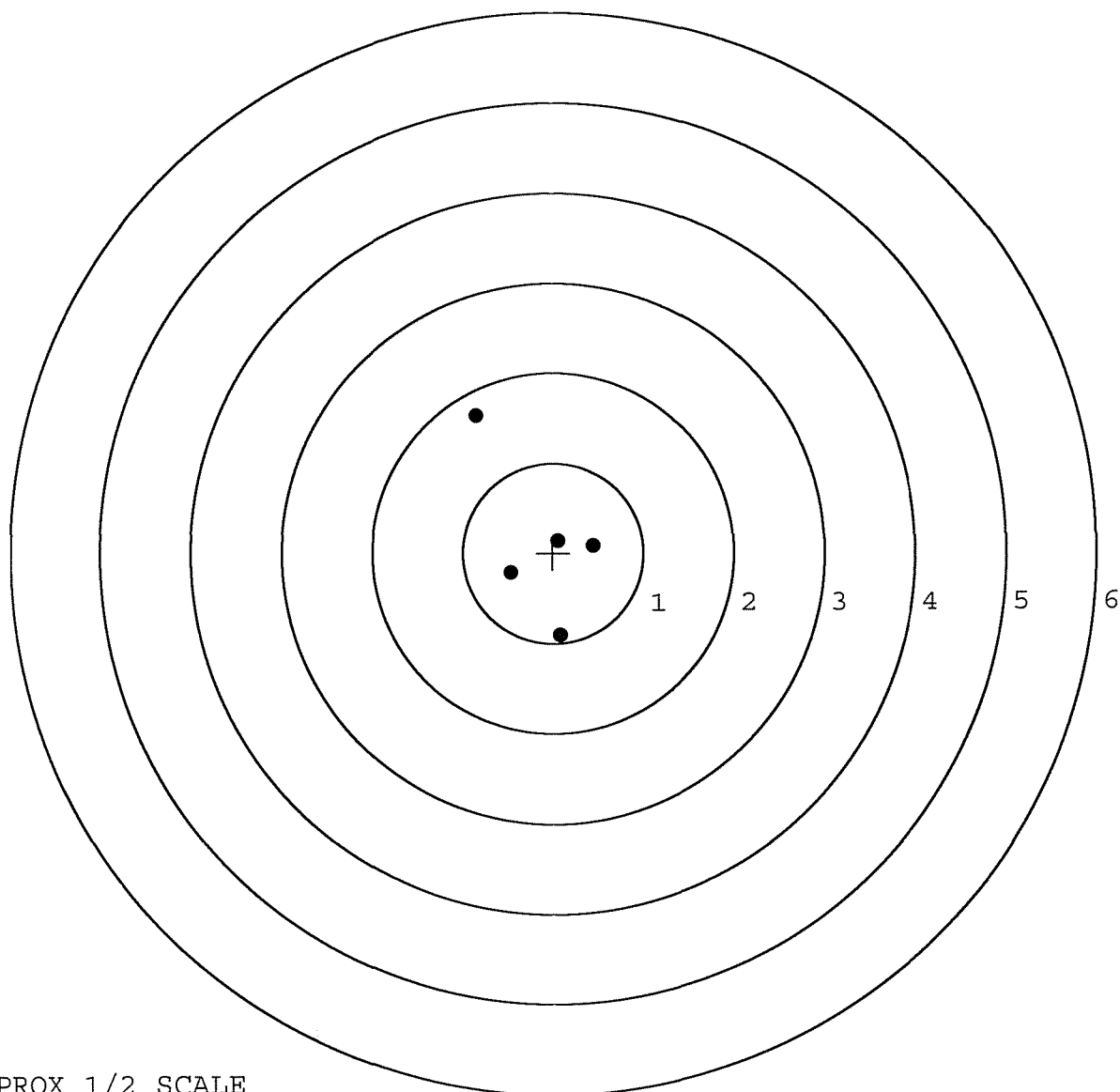


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6360913. __0
TARGET NUMBER: 2
FILE DATE: 05/11/2004
FILE TIME: 06:17

POINT#	X	Y
1:	0.081	-0.918
2:	-0.468	-0.222
3:	0.058	0.138
4:	0.445	0.084
5:	-0.847	1.524

X CENTROID: -0.146
Y CENTROID: 0.121
POA TO CENTROID: 0.190
HORZ SPREAD: 1.292
VERT SPREAD: 2.442
GROUP SPREAD: 2.612
MIN RADIUS: 0.205
MAX RADIUS: 1.568
MEAN RADIUS: 0.780
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 4



TARGET APPROX 1/2 SCALE