

G-6360915

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Serial No. **G6360915**
Order No. **25716**

DD **27CY**

Made in Illinois, Inc. Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

5716 G6360915

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



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M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



SERIAL NO.



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

DD FORM

proof of purchase



owner registration sticker



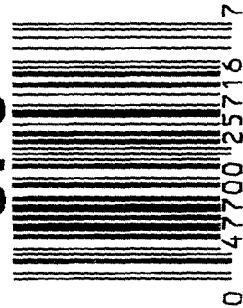
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6360915

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6360 915

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		2-17-04	RW
600	PROOF		2-17-04	RW
607	CHECK HEADSPACE		2-17-04	RW
610	DIS-ASSEMBLE GUN		2-17-04	RW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	BK		
615	ROLLMARK CALIBER		2/25/04	db
617	DRILL AND TAP SIGHT HOLES		2-20-04	TRW
620	APPLY COATINGS (BARREL ACTION)		3-5	TA
	(BOLT)		3-5	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3/22/04	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3/22/04	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3/22/04	DA
	D) OIL FIRING PIN ASSEMBLY		3/22/04	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

OP #	OPERATION NAME		READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>1st</u> <u>2nd</u> <u>3rd</u>	4-22-04	RL
CONT.	G) SAFETY OFF FORCE	2 LBS MIN	<u>3rd</u> <u>3rd</u> <u>3rd</u>	4-22-04	RL
	H) TRIGGER PULL TEST AND RETAINABILITY			4-22-04	RR
	I) FIRING PIN INDENT	.020 MIN	<u>0.22</u> <u>.022</u> <u>.022</u>	4-22-04	RL
	J) ASSEMBLE STOCK			4-2-04	RL
	K) ASSEMBLE SWIVEL STUDS			4-22-04	RL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			4-2-04	RL
	M) IRON SIGHT ALIGNMENT			4-2-04	RL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			4-2-04	RL
640	GALLERY TEST AND TARGET		PASS FAIL	4-19-04	TRW
	MALFUNCTION		CORRECTION	4-19-04	TRW
	MALFUNCTION		CORRECTION	4-19-04	TRW
	MALFUNCTION		CORRECTION	4-19-04	TRW
	MALFUNCTION		CORRECTION	4-19-04	TRW
645	INSPECT FOR LIVE AMMO			4-19-04	TRW
655	FINAL INSPECTION A) HEADSPACE			4-22-04	RL
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.82</u> <u>2.76</u> <u>2.82</u> <u>2.80</u> <u>2.84</u>	4-22-04	RL
	C) FUNCTION			4-22-04	RL
660	PACK			4/23/04	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO. _____

DATE

4-1-04

TESTER

EW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.34	2.36		2.34	
PULL #2	2.35	2.32		2.20	
PULL #3	2.36	2.30		2.26	
PULL #4	2.33	2.30		2.30	
PULL #5	2.32	2.28		2.22	
TOTAL	11.70	11.56		11.32	
AVERAGE	2.34	2.31		2.26	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.02	3.08		
PULL #2	3.10	3.02		
PULL #3	3.08	3.00		
PULL #4	3.06	3.04		
PULL #5	3.06	3.01		
TOTAL	15.32	15.15		
AVERAGE	3.06	3.03		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.08	4.20		4.07
PULL #2	4.18	4.21		4.08
PULL #3	4.13	4.05		4.27
PULL #4	4.21	4.15		4.14
PULL #5	4.14	4.16		4.23
TOTAL	20.74	20.77		20.79
AVERAGE	4.15	4.15		4.16

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6360915.___0

FILE DATE AND TIME: 04/19/2004 06:27

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	0.072
The Average Y Centroid of the Five Target Set:	0.046
The Average Point of Impact of the Five Target Set:	0.085
The Average Mean Radius of the Five Target Set:	0.613
The Distance from POA to Centroid Target #1:	0.097
The Distance from Centroid Target #2 to Centroid Target #1:	0.167
The Distance from Centroid Target #3 to Centroid Target #1:	0.212
The Distance from Centroid Target #4 to Centroid Target #1:	0.231
The Distance from Centroid Target #5 to Centroid Target #1:	0.418

SERIAL NUMBER: G6360915. 0

TARGET NUMBER: 1

FILE DATE: 04/19/2004

FILE TIME: 06:27

POINT#	X	Y
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1:	0.980	-0.085
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2:	0.360	0.404
----	-------	-------

3:	-0.134	0.165
----	--------	-------

4:	-0.524	0.634
----	--------	-------

5:	-1.174	0.106
----	--------	-------

6:	0.077	0.152
----	-------	-------

7:	0.063	-0.379
----	-------	--------

8:	-0.277	-0.438
----	--------	--------

9:	-0.101	-0.678
----	--------	--------

10:	0.187	-0.681
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X CENTROID: -0.054

Y CENTROID: -0.080

POA TO CENTROID: 0.097

HORZ SPREAD: 2.154

VERT SPREAD: 1.315

GROUP SPREAD: 2.162

MIN RADIUS: 0.258

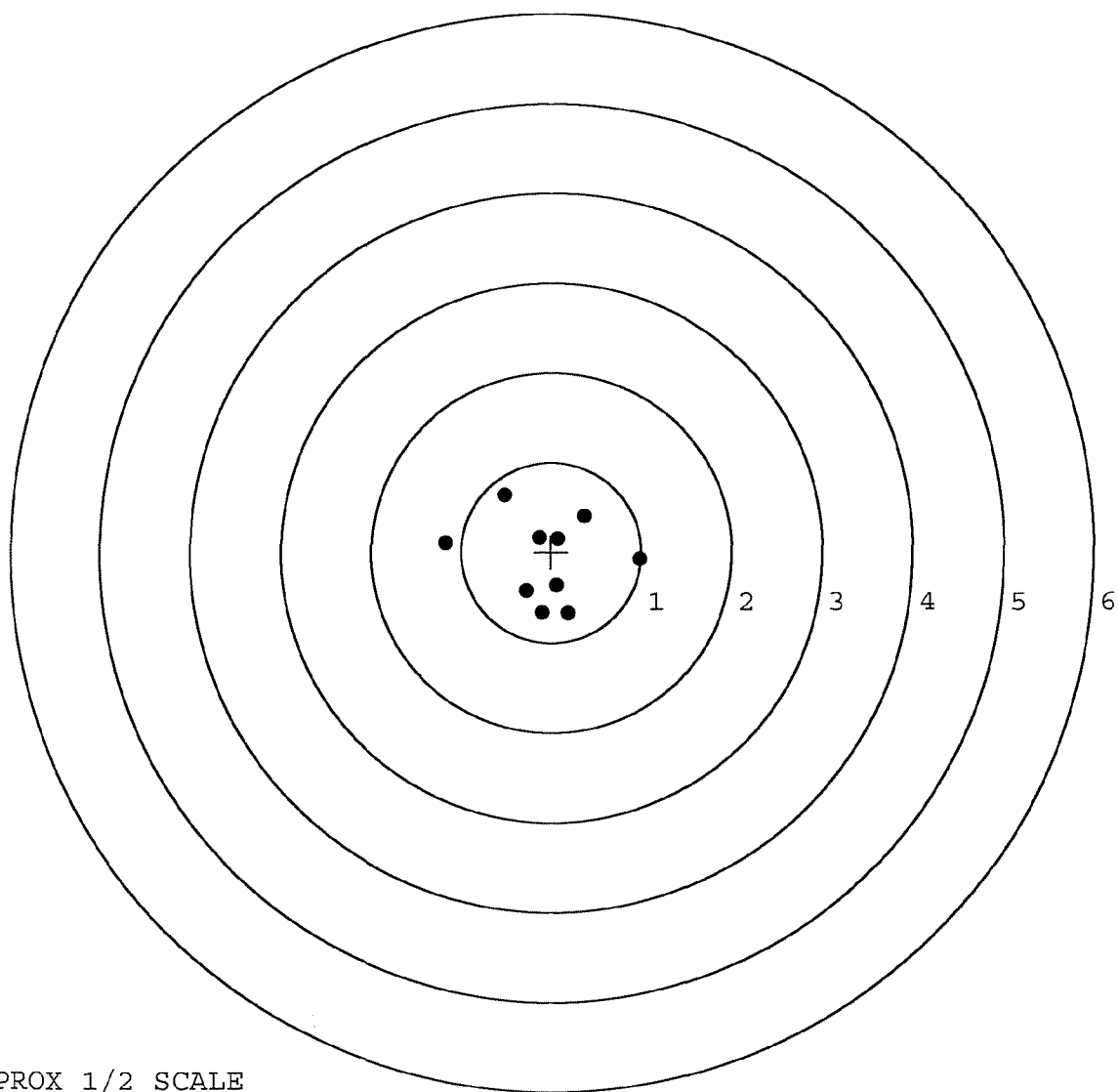
MAX RADIUS: 1.135

MEAN RADIUS: 0.618

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 8

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6360915. 0

TARGET NUMBER: 2

FILE DATE: 04/19/2004

FILE TIME: 06:27

POINT#	X	Y
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1:	-0.656	0.374
----	--------	-------

2:	-0.340	0.675
----	--------	-------

3:	-0.286	0.202
----	--------	-------

4:	0.380	0.261
----	-------	-------

5:	0.288	-0.068
----	-------	--------

6:	0.101	0.022
----	-------	-------

7:	-0.124	0.025
----	--------	-------

8:	-0.002	-0.096
----	--------	--------

9:	0.177	-0.219
----	-------	--------

10:	0.306	-0.356
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X CENTROID: -0.016

Y CENTROID: 0.082

POA TO CENTROID: 0.083

HORZ SPREAD: 1.036

VERT SPREAD: 1.031

GROUP SPREAD: 1.208

MIN RADIUS: 0.122

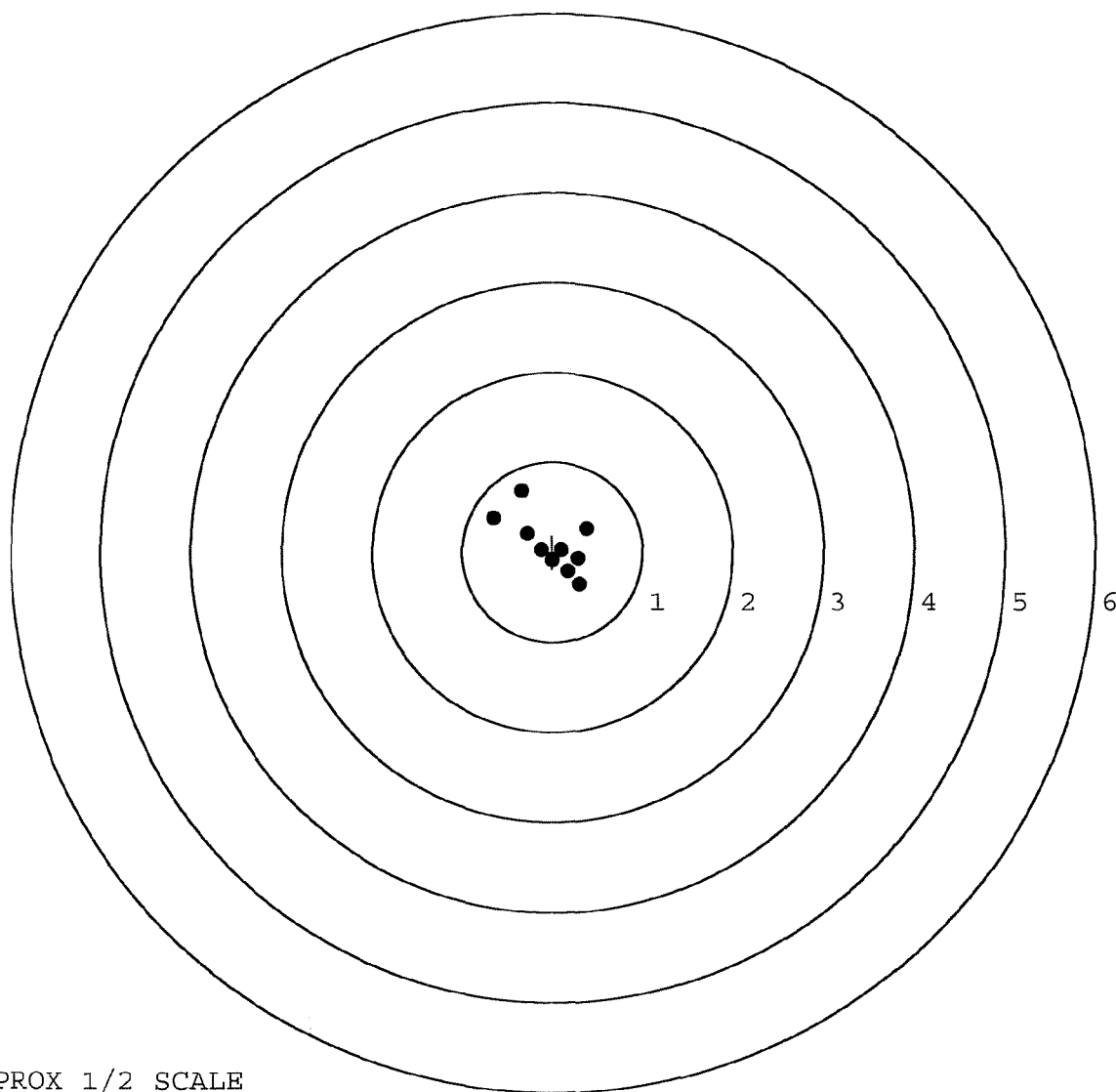
MAX RADIUS: 0.704

MEAN RADIUS: 0.378

IN 1 IN DIAMETER: 7

IN 2 IN DIAMETER: 10

in 3 IN DIAMETER: 10

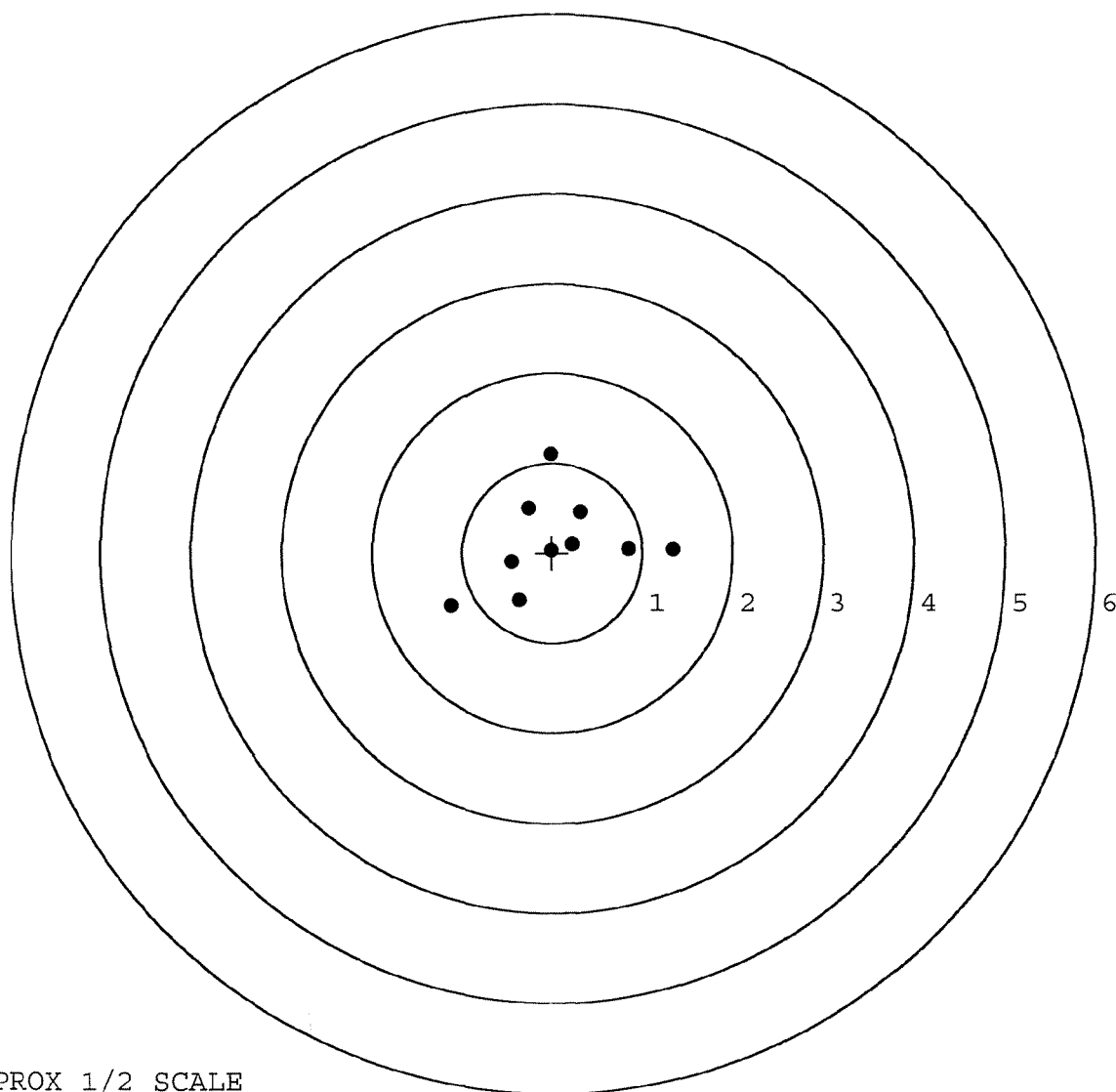


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6360915. __0
TARGET NUMBER: 3
FILE DATE: 04/19/2004
FILE TIME: 06:27

POINT#	X	Y
1:	1.344	0.045
2:	0.847	0.048
3:	0.311	0.460
4:	-0.017	1.095
5:	-0.268	0.497
6:	0.222	0.097
7:	-0.009	0.033
8:	-0.449	-0.104
9:	-0.367	-0.531
10:	-1.121	-0.596

X CENTROID: 0.049
Y CENTROID: 0.104
POA TO CENTROID: 0.115
HORZ SPREAD: 2.465
VERT SPREAD: 1.691
GROUP SPREAD: 2.547
MIN RADIUS: 0.092
MAX RADIUS: 1.364
MEAN RADIUS: 0.696
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 8
in 3 IN DIAMETER: 10

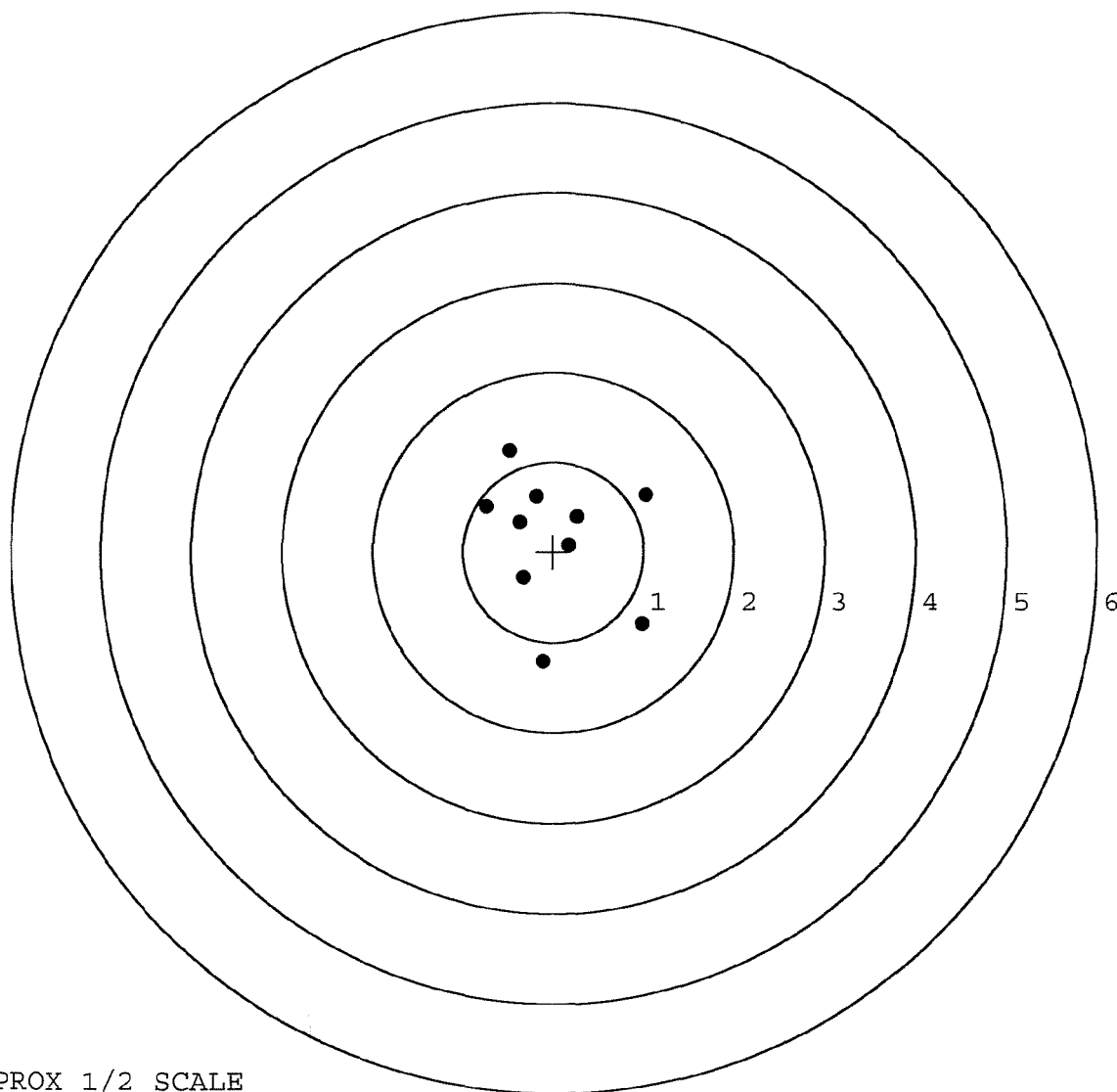


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6360915. 0
TARGET NUMBER: 4
FILE DATE: 04/19/2004
FILE TIME: 06:27

POINT#	X	Y
1:	0.986	-0.794
2:	-0.108	-1.215
3:	1.022	0.637
4:	-0.484	1.121
5:	-0.743	0.506
6:	-0.188	0.618
7:	-0.379	0.328
8:	0.261	0.399
9:	0.174	0.071
10:	-0.332	-0.292

X CENTROID: 0.021
Y CENTROID: 0.138
POA TO CENTROID: 0.139
HORZ SPREAD: 1.765
VERT SPREAD: 2.336
GROUP SPREAD: 2.366
MIN RADIUS: 0.167
MAX RADIUS: 1.359
MEAN RADIUS: 0.782
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 6
in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6360915. 0

TARGET NUMBER: 5

FILE DATE: 04/19/2004

FILE TIME: 06:27

POINT#	X	Y
1:	1.084	-0.398
2:	1.366	0.384
3:	0.909	0.438
4:	-0.591	0.112
5:	-0.274	-0.416
6:	0.507	-0.196
7:	0.577	0.077
8:	0.332	0.012
9:	-0.107	0.053
10:	-0.215	-0.232

X CENTROID: 0.359

Y CENTROID: -0.017

POA TO CENTROID: 0.359

HORZ SPREAD: 1.957

VERT SPREAD: 0.854

GROUP SPREAD: 1.976

MIN RADIUS: 0.039

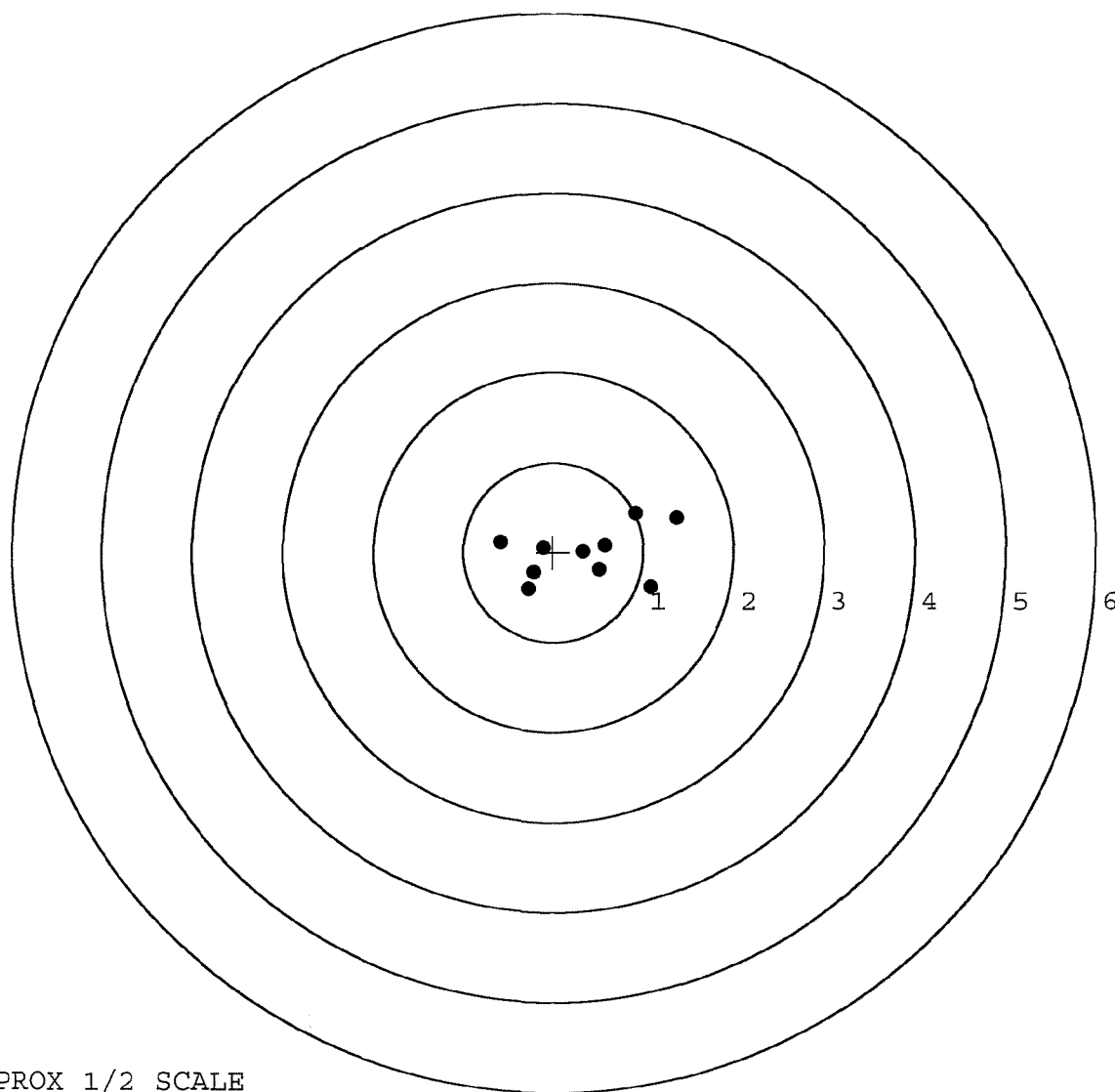
MAX RADIUS: 1.084

MEAN RADIUS: 0.592

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 9

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE