

G 6360922

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

M/24 7.62 NATO (RIFLE ONLY)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Serial No. **66360922**
Order No. **25732**

DD

Made in Ilion, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

14KY

5732 66360922

ORDER 25732

M/24 7.62 NATO (RIFLE ONLY)

UPC



ORDER 25732

M/24 7.62 NATO (RIFLE ONLY)

UPC



SERIAL NO.



M/24 7.62 NATO (RIFLE ONLY)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

DD FORM 200348

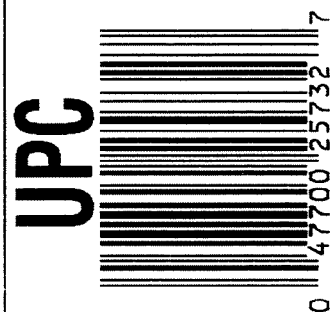


ORDER NO. 25732

BARREL LENGTH 24"

CAPACITY 5

G6360922



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6360922

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		4-1-04	RTL
600	PROOF		4-1-04	RTL
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	4-1-04	RTL
610	DIS-ASSEMBLE GUN	APR 2 5 2004	4-1-04	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <i>RL</i>		
615	ROLLMARK CALIBER		4/5/04	LB
617	DRILL AND TAP SIGHT HOLES		4-2-04	TRLW
620	APPLY COATINGS (BARREL ACTION)		4-7	TA
	(BOLT)		4-7	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		5-4-04	RW
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		5-4-04	RW
	C) INSPECT EJECTOR HOLE FOR CHAMFER		5-4-04	RW
	D) OIL FIRING PIN ASSEMBLY		5-4-04	RW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7⁰</u> <u>7⁰</u> <u>7⁰</u>	5-11-04	RTZ
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3⁰</u> <u>3⁰</u> <u>3⁰</u>	5-11-04	RTZ
	H) TRIGGER PULL TEST AND RETAINABILITY		5-11-04	RTZ
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.022</u> <u>.022</u>	5-11-04	RTZ
	J) ASSEMBLE STOCK		5-5-04	RLW
	K) ASSEMBLE SWIVEL STUDS		5-11-04	RTZ
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640	GALLERY TEST AND TARGET	PASS FAIL	5-6-04	TRW
	MALFUNCTION	CORRECTION	5-6-04	TRW
	MALFUNCTION	CORRECTION	5-6-04	TRW
	MALFUNCTION	CORRECTION	5-6-04	TRW
	MALFUNCTION	CORRECTION	5-6-04	TRW
645	INSPECT FOR LIVE AMMO		5-6-04	TRW
655	FINAL INSPECTION A) HEADSPACE		5-11-04	RTZ
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>296</u> <u>295</u> <u>296</u> <u>298</u> <u>298</u>	5/11/04	DA
	C) FUNCTION		5-11-04	RTZ
660	PACK		5/12/04	DA

AVERAGE PULL FORCE BETWEEN

SERIAL NO. _____

INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)

DATE 4-29-04

3.00 LBS (plus or minus 0.75 LBS)

TESTER EW

4.00 LBS (plus or minus 1.00 LBS)

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.62	2.54		2.59	
PULL #2	2.54	2.53		2.63	
PULL #3	2.54	2.57		2.69	
PULL #4	2.55	2.58		2.72	
PULL #5	2.43	2.56		2.71	
TOTAL	12.68	12.78		13.34	
AVERAGE	2.54	2.56		2.67	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.05	3.16		
PULL #2	3.09	3.25		
PULL #3	3.12	3.17		
PULL #4	3.12	3.24		
PULL #5	3.21	3.18		
TOTAL	15.59	16.00		
AVERAGE	3.12	3.20		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.29	4.34		4.41
PULL #2	4.26	4.35		4.38
PULL #3	4.24	4.21		4.35
PULL #4	4.20	4.21		4.21
PULL #5	4.18	4.17		4.18
TOTAL	21.17	21.28		11.53
AVERAGE	4.23	4.26		4.31

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6360922.___0
FILE DATE AND TIME: 05/06/2004 06:32

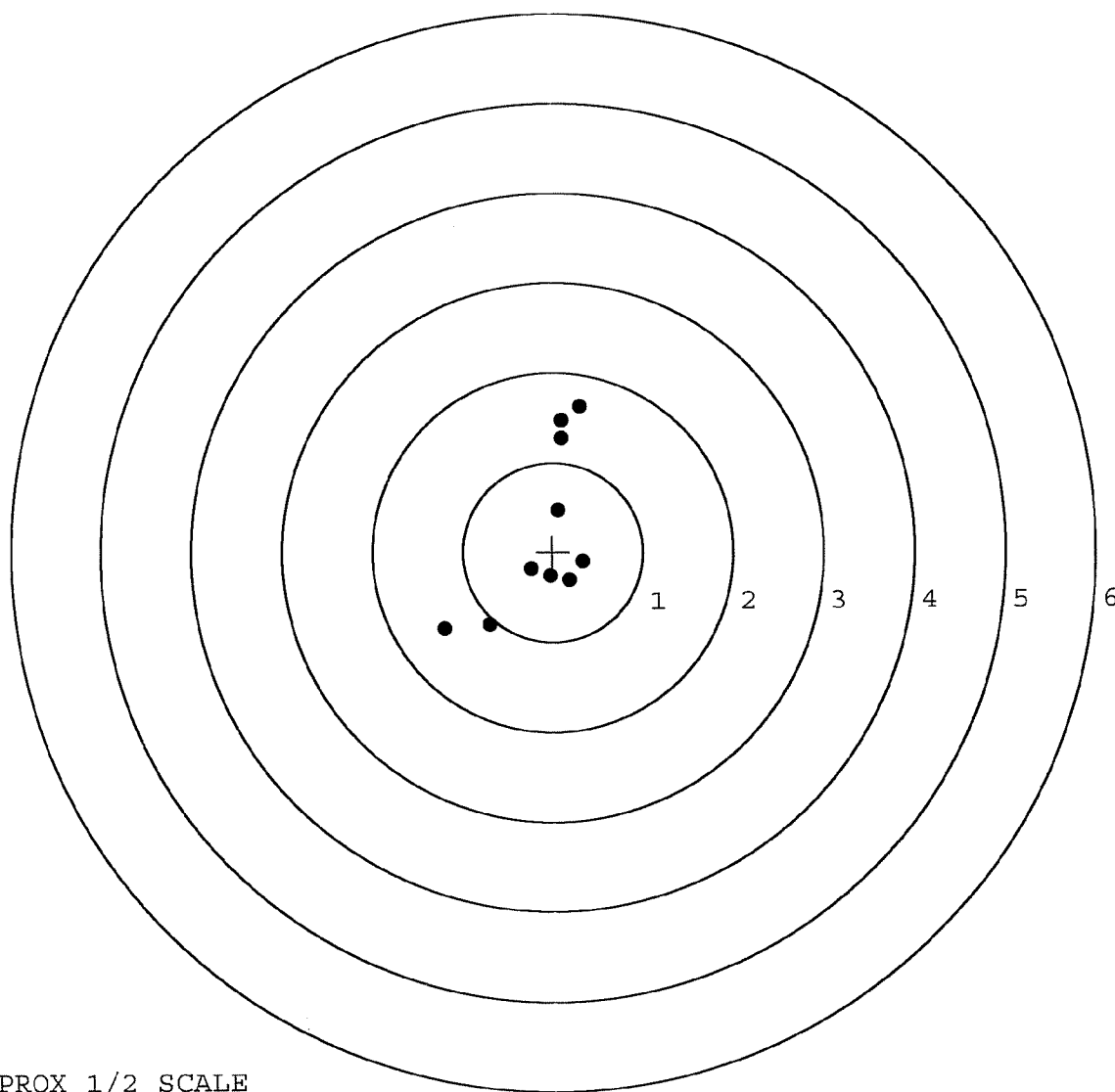
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.030
The Average Y Centroid of the Five Target Set:	-0.042
The Average Point of Impact of the Five Target Set:	0.051
The Average Mean Radius of the Five Target Set:	0.756
The Distance from POA to Centroid Target #1:	0.253
The Distance from Centroid Target #2 to Centroid Target #1:	0.276
The Distance from Centroid Target #3 to Centroid Target #1:	0.554
The Distance from Centroid Target #4 to Centroid Target #1:	0.212
The Distance from Centroid Target #5 to Centroid Target #1:	0.393

SERIAL NUMBER: G6360922. __0
TARGET NUMBER: 1
FILE DATE: 05/06/2004
FILE TIME: 06:32

X CENTROID: -0.109
Y CENTROID: 0.228
POA TO CENTROID: 0.253
HORZ SPREAD: 1.533
VERT SPREAD: 2.480
GROUP SPREAD: 2.902
MIN RADIUS: 0.299
MAX RADIUS: 1.542
MEAN RADIUS: 0.893
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 9

POINT#	X	Y
1:	-1.202	-0.860
2:	-0.706	-0.812
3:	0.106	1.272
4:	0.100	1.472
5:	0.306	1.620
6:	0.064	0.472
7:	0.331	-0.111
8:	0.182	-0.316
9:	-0.031	-0.269
10:	-0.241	-0.189



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6360922. 0

TARGET NUMBER: 2

FILE DATE: 05/06/2004

FILE TIME: 06:32

POINT#	X	Y
--------	---	---

1:	0.599	-0.569
----	-------	--------

2:	0.019	-0.518
----	-------	--------

3:	-1.019	-0.827
----	--------	--------

4:	1.045	0.289
----	-------	-------

5:	0.182	0.033
----	-------	-------

6:	-0.100	-0.049
----	--------	--------

7:	-0.252	0.048
----	--------	-------

8:	-0.436	0.243
----	--------	-------

9:	-0.312	0.325
----	--------	-------

10:	0.074	0.687
-----	-------	-------

X CENTROID: -0.020

Y CENTROID: -0.034

POA TO CENTROID: 0.039

HORZ SPREAD: 2.064

VERT SPREAD: 1.514

GROUP SPREAD: 2.346

MIN RADIUS: 0.081

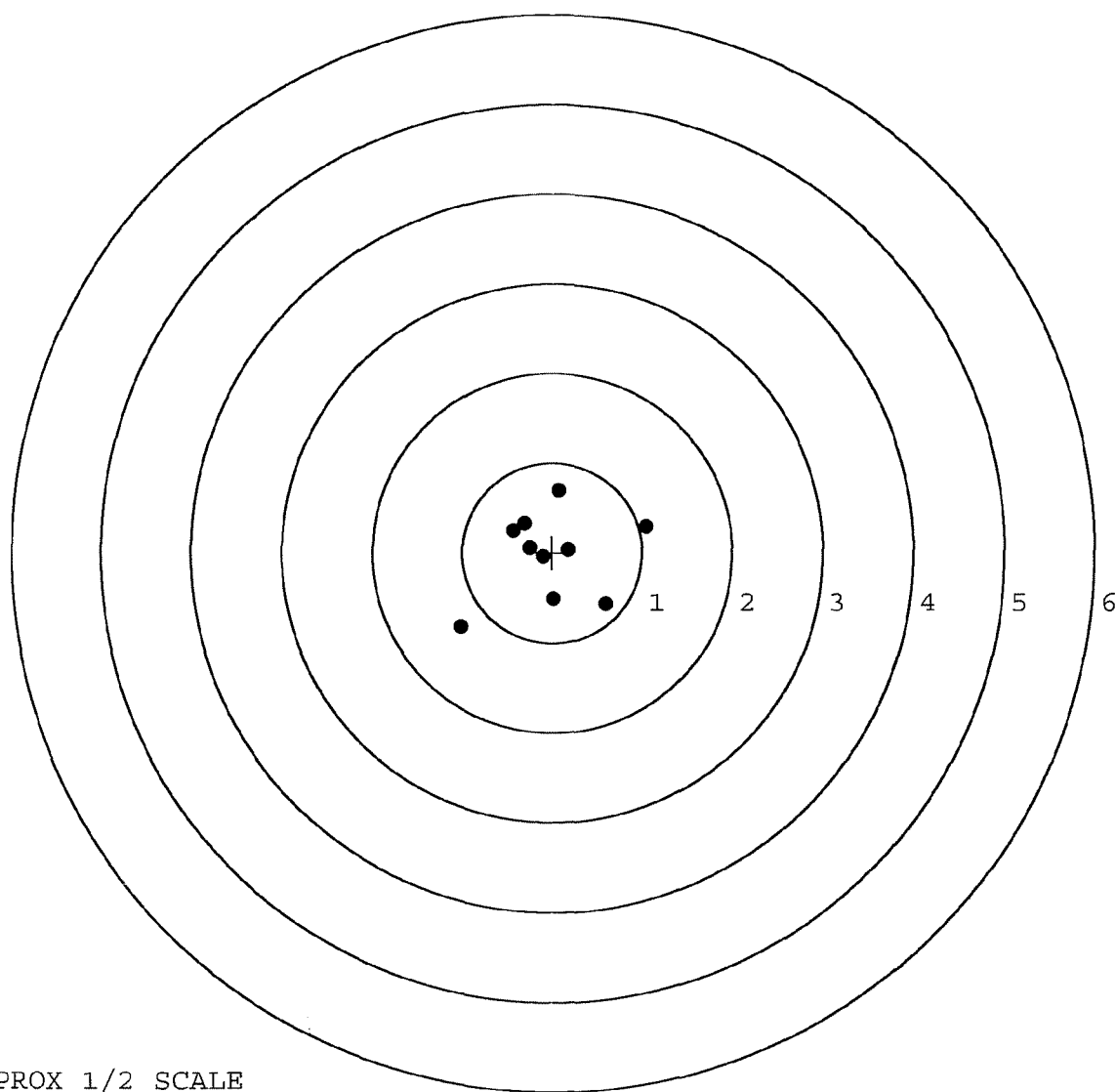
MAX RADIUS: 1.276

MEAN RADIUS: 0.592

IN 1 IN DIAMETER: 6

IN 2 IN DIAMETER: 8

in 3 IN DIAMETER: 10

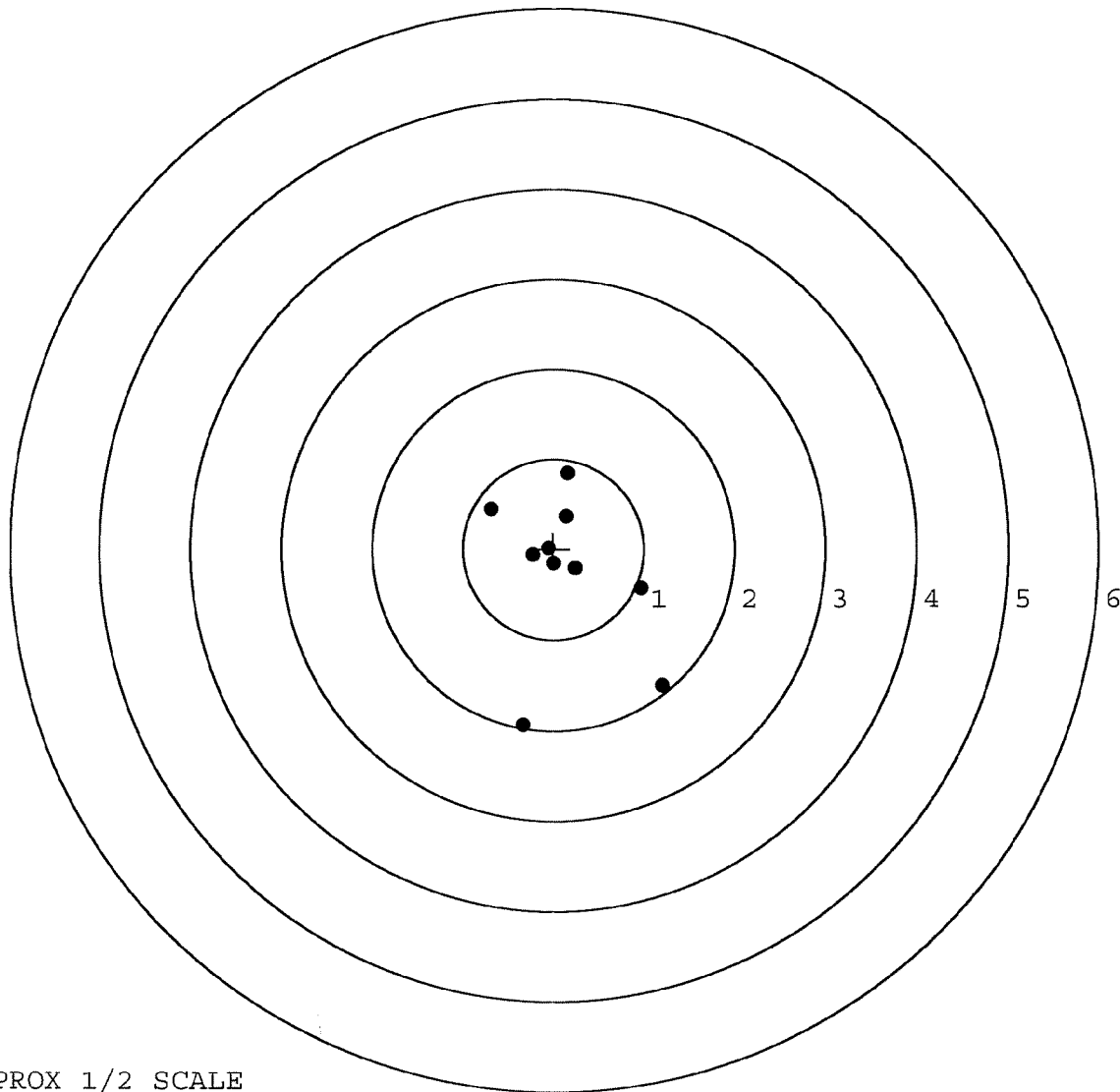


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6360922. __0
TARGET NUMBER: 3
FILE DATE: 05/06/2004
FILE TIME: 06:32

X CENTROID: 0.141
Y CENTROID: -0.267
POA TO CENTROID: 0.302
HORZ SPREAD: 1.896
VERT SPREAD: 2.784
GROUP SPREAD: 2.828
MIN RADIUS: 0.118
MAX RADIUS: 1.741
MEAN RADIUS: 0.811
IN 1 IN DIAMETER: 4
IN 2 IN DIAMETER: 6
in 3 IN DIAMETER: 8

POINT#	X	Y
1:	1.206	-1.504
2:	0.971	-0.439
3:	-0.337	-1.941
4:	0.246	-0.215
5:	0.144	0.365
6:	0.159	0.843
7:	-0.690	0.444
8:	-0.229	-0.072
9:	-0.058	0.011
10:	-0.006	-0.162

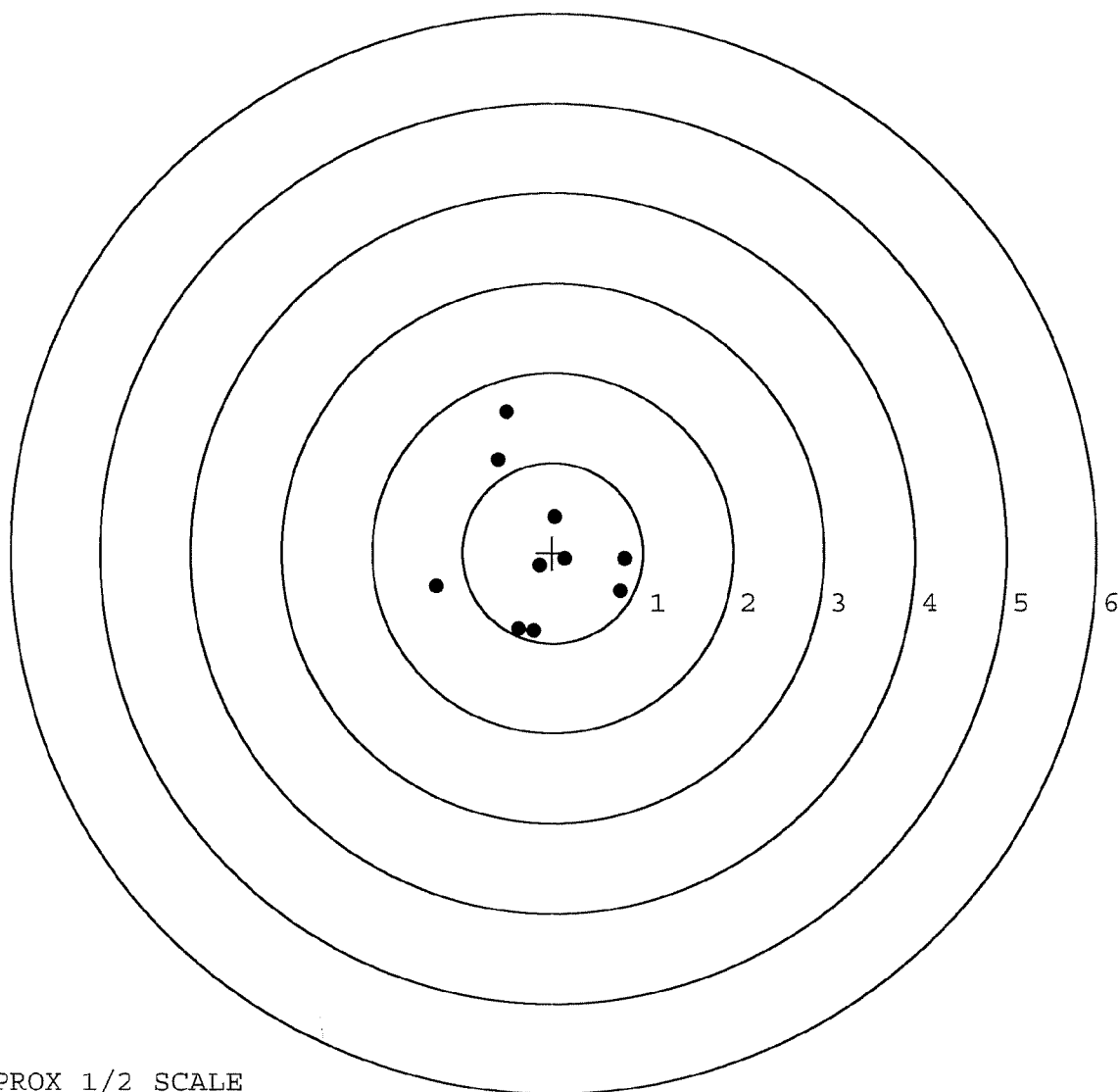


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6360922.____0
TARGET NUMBER: 4
FILE DATE: 05/06/2004
FILE TIME: 06:32

POINT#	X	Y
1:	0.750	-0.425
2:	0.796	-0.071
3:	-0.211	-0.867
4:	-1.288	-0.378
5:	-0.377	-0.851
6:	-0.609	1.032
7:	-0.514	1.565
8:	0.021	0.395
9:	0.137	-0.070
10:	-0.148	-0.142

X CENTROID: -0.144
Y CENTROID: 0.019
POA TO CENTROID: 0.146
HORZ SPREAD: 2.084
VERT SPREAD: 2.432
GROUP SPREAD: 2.451
MIN RADIUS: 0.161
MAX RADIUS: 1.590
MEAN RADIUS: 0.851
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 7
in 3 IN DIAMETER: 9



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6360922. __0

TARGET NUMBER: 5

FILE DATE: 05/06/2004

FILE TIME: 06:32

POINT#	X	Y
--------	---	---

1:	0.458	-0.812
----	-------	--------

2:	0.090	-1.007
----	-------	--------

3:	-0.610	-0.916
----	--------	--------

4:	-0.551	-0.265
----	--------	--------

5:	0.513	-0.098
----	-------	--------

6:	0.244	-0.035
----	-------	--------

7:	-0.119	-0.021
----	--------	--------

8:	0.173	0.559
----	-------	-------

9:	-0.045	0.538
----	--------	-------

10:	-0.304	0.522
-----	--------	-------

X CENTROID: -0.015

Y CENTROID: -0.154

POA TO CENTROID: 0.154

HORZ SPREAD: 1.123

VERT SPREAD: 1.566

GROUP SPREAD: 1.670

MIN RADIUS: 0.168

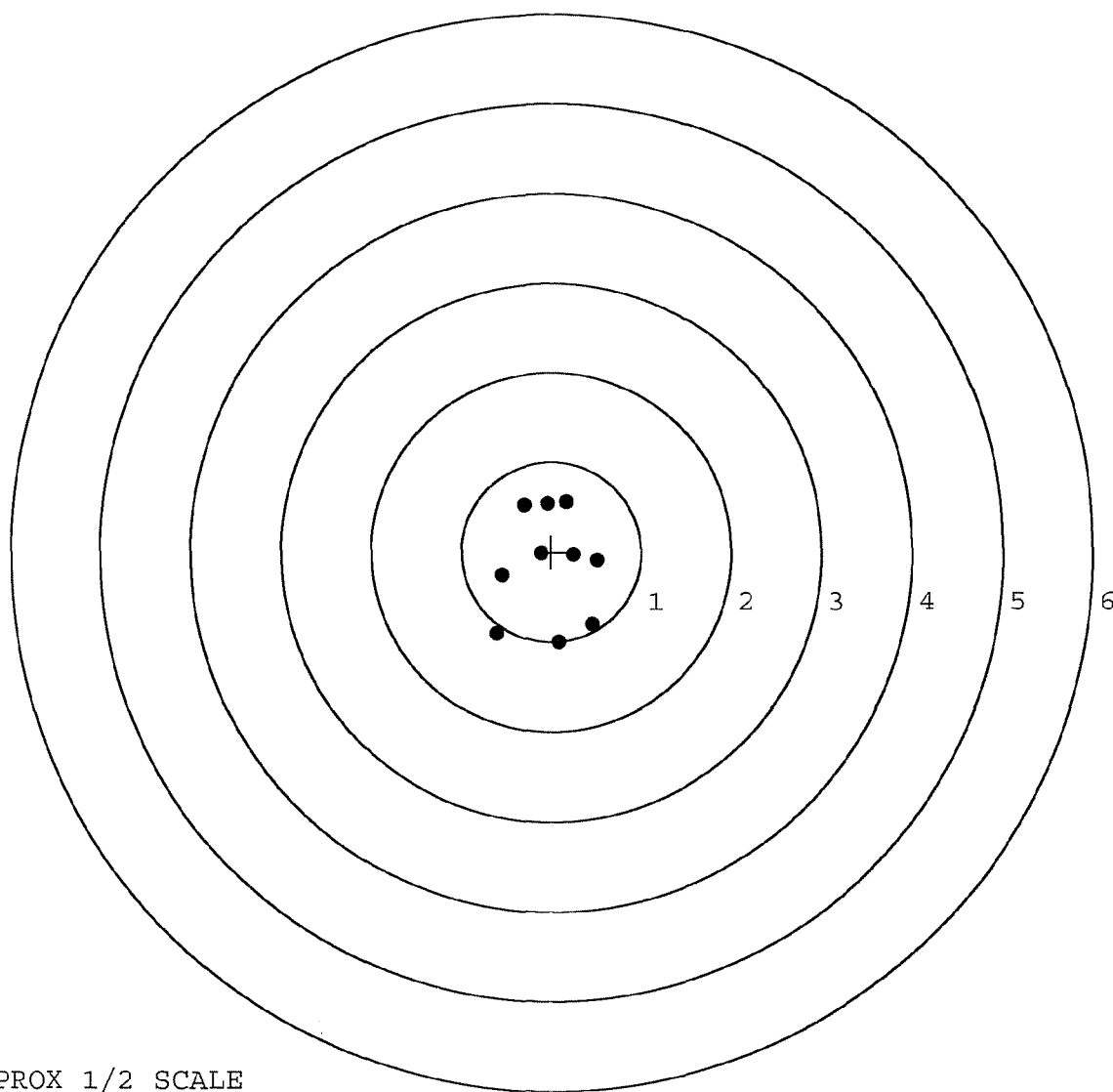
MAX RADIUS: 0.967

MEAN RADIUS: 0.633

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 10

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE