

G 636 0924

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

SERIAL NO.
G6360924

ORDER NO.
25716

DD

Made in Illinois, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marqu. Déposée.

5716 G6360924

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M/24 7.62 NATO S.W.S. (COMPLETE SYST
UPC



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UPC



SERIAL NO.



M24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

— INSTRUCTION BOOK 3518

DD FORM

proof of purchase



owner registration sticker



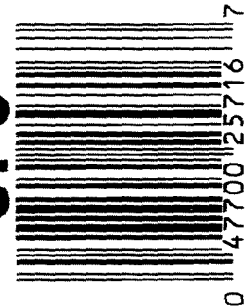
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6360924

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6360924

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		1-23-04	RTL
600	PROOF		1-24-04	RW
607	CHECK HEADSPACE		1-24-04	RW
610	DIS-ASSEMBLE GUN		1-24-04	RW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <i>RL</i>		
615	ROLLMARK CALIBER		1/29/04	SB
617	DRILL AND TAP SIGHT HOLES		1-27-04	TRL
620	APPLY COATINGS (BARREL ACTION)		2-4	TA
	(BOLT)		2-4	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2/6/04	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2/4/04	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2/6/04	DA
	D) OIL FIRING PIN ASSEMBLY		2/6/04	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>8.50</u> <u>8.50</u> <u>8.2</u>	2-24-04	RJL
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.50</u> <u>2.50</u> <u>2.50</u>	2-24-04	RJL
	H) TRIGGER PULL TEST AND RETAINABILITY		2-24-04	RJL
	I) FIRING PIN INDENT .020 MIN	<u>0.20</u> <u>0.22</u> <u>0.21</u>	2-24-04	RJL
	J) ASSEMBLE STOCK		2-6-04	RW
	K) ASSEMBLE SWIVEL STUDS		3-8-04	RJL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		2-6-04	RW
	M) IRON SIGHT ALIGNMENT		2-6-04	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		2-6-04	RW
640	GALLERY TEST AND TARGET	PASS FAIL	2-10-04	A
	MALFUNCTION	CORRECTION	2-10-04	A
	MALFUNCTION	CORRECTION	2-10-04	A
	MALFUNCTION	CORRECTION	2-10-04	A
	MALFUNCTION	CORRECTION	2-10-04	A
645	INSPECT FOR LIVE AMMO		2-10-04	A
655	FINAL INSPECTION A) HEADSPACE		3-8-04	RJL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.80</u> <u>2.82</u> <u>2.81</u> <u>2.73</u> <u>2.77</u>	2-24-04	RJL
	C) FUNCTION		3-8-04	RJL
660	PACK		3/7/04	RA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO. _____

DATE 2-3-04

TESTER RTL

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.61	2.36		2.39	
PULL #2	2.73	2.38		2.25	
PULL #3	2.88	2.57		2.26	
PULL #4	2.63	2.44		2.30	
PULL #5	2.64	2.40		2.26	
TOTAL	13.49	12.15		11.46	
AVERAGE	2.69	2.43		2.29	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.19	3.18		
PULL #2	3.22	3.27		
PULL #3	3.27	3.13		
PULL #4	3.30	3.16		
PULL #5	3.23	3.25		
TOTAL	16.21	15.99		
AVERAGE	3.24	3.20		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.44	4.12		4.13
PULL #2	4.42	4.14		4.28
PULL #3	4.39	4.18		4.24
PULL #4	4.39	4.18		4.23
PULL #5	4.40	4.14		4.24
TOTAL	22.04	20.76		21.12
AVERAGE	4.40	4.15		4.22

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6360924.__0
FILE DATE AND TIME: 02/10/2004 07:28

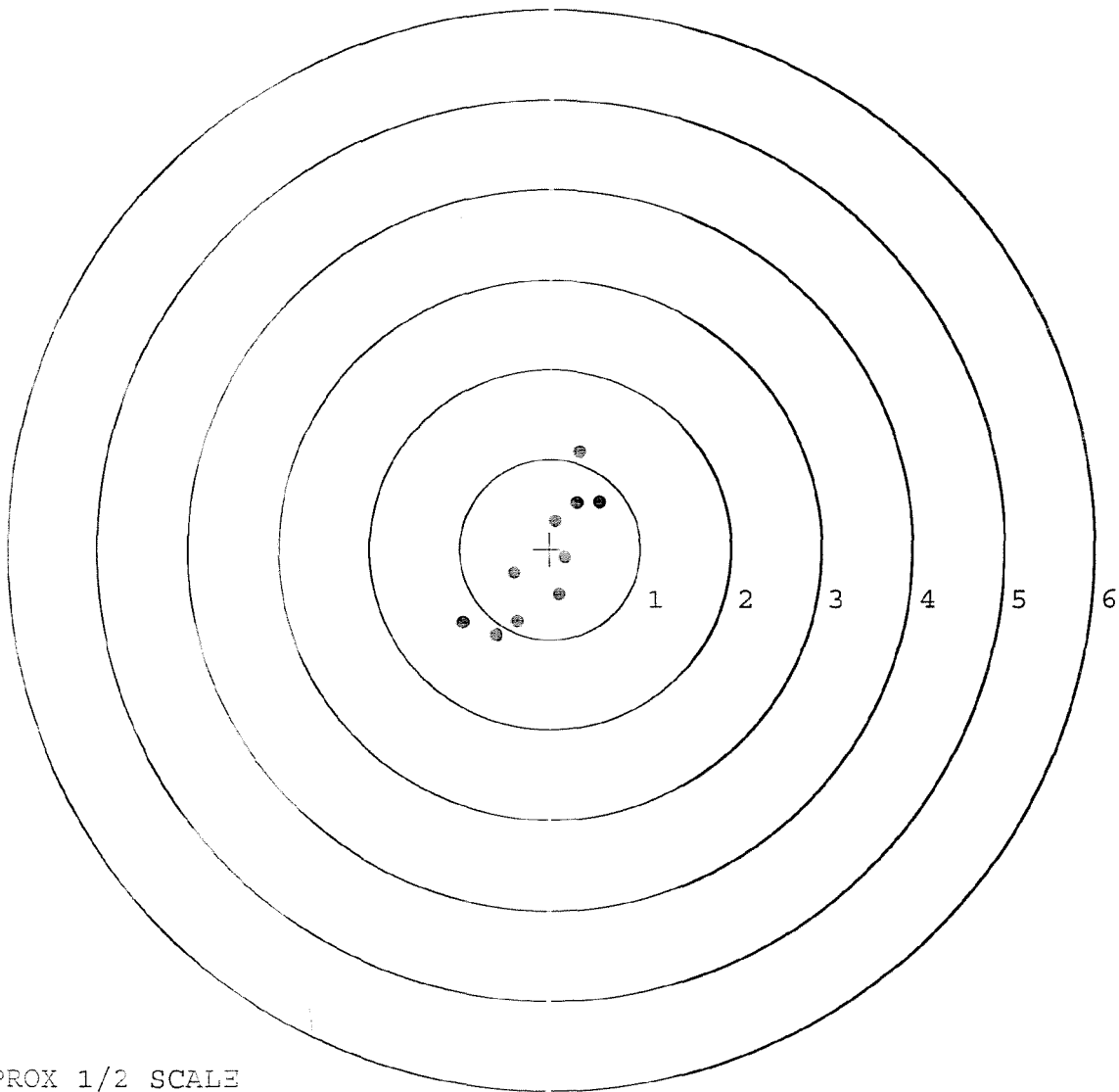
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	0.000
The Average Y Centroid of the Five Target Set:	-0.002
The Average Point of Impact of the Five Target Set:	0.002
The Average Mean Radius of the Five Target Set:	0.684
The Distance from POA to Centroid Target #1:	0.130
The Distance from Centroid Target #2 to Centroid Target #1:	0.233
The Distance from Centroid Target #3 to Centroid Target #1:	0.267
The Distance from Centroid Target #4 to Centroid Target #1:	0.124
The Distance from Centroid Target #5 to Centroid Target #1:	0.056

SERIAL NUMBER: G6360924. 0
TARGET NUMBER: 1
FILE DATE: 02/10/2004
FILE TIME: 07:28

POINT#	X	Y
1:	-0.961	-0.825
2:	-0.598	-0.955
3:	-0.361	-0.801
4:	0.101	-0.502
5:	-0.397	-0.260
6:	0.171	-0.099
7:	0.330	1.085
8:	0.543	0.523
9:	0.298	0.516
10:	0.055	0.311

X CENTROID: -0.082
Y CENTROID: -0.101
POA TO CENTROID: 0.130
HORZ SPREAD: 1.504
VERT SPREAD: 2.040
GROUP SPREAD: 2.305
MIN RADIUS: 0.253
MAX RADIUS: 1.255
MEAN RADIUS: 0.723
IN 1 IN DIAMETER: 4
IN 2 IN DIAMETER: 8
in 3 IN DIAMETER: 10

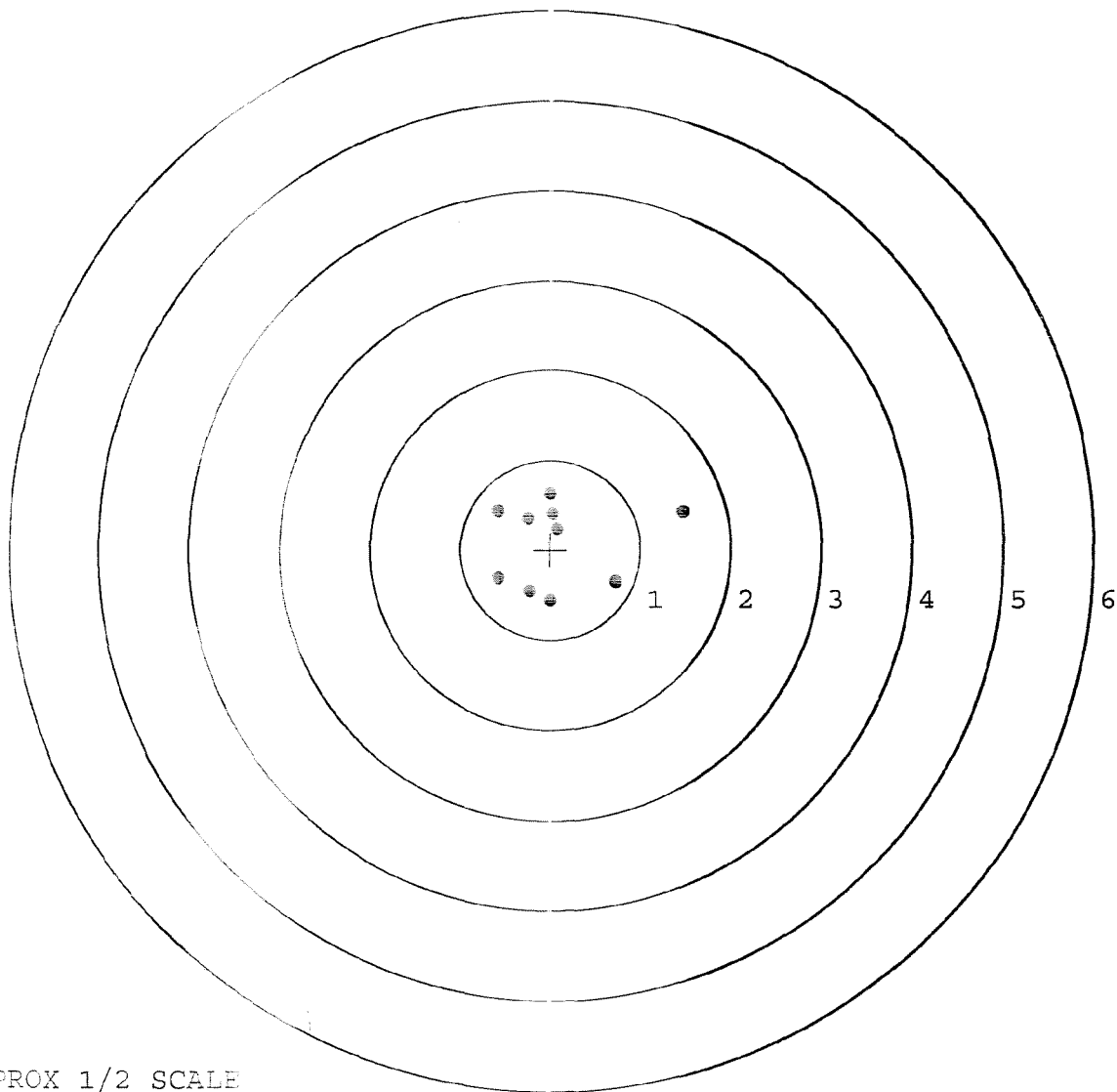


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6360924. 0
TARGET NUMBER: 2
FILE DATE: 02/10/2004
FILE TIME: 07:28

X CENTROID: 0.066
Y CENTROID: 0.079
POA TO CENTROID: 0.103
HORZ SPREAD: 2.046
VERT SPREAD: 1.200
GROUP SPREAD: 2.173
MIN RADIUS: 0.150
MAX RADIUS: 1.442
MEAN RADIUS: 0.645
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 9
IN 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.727	-0.359
2:	1.462	0.439
3:	-0.005	-0.568
4:	-0.227	-0.463
5:	-0.576	-0.314
6:	-0.584	0.438
7:	0.006	0.632
8:	0.029	0.405
9:	0.077	0.229
10:	-0.253	0.353

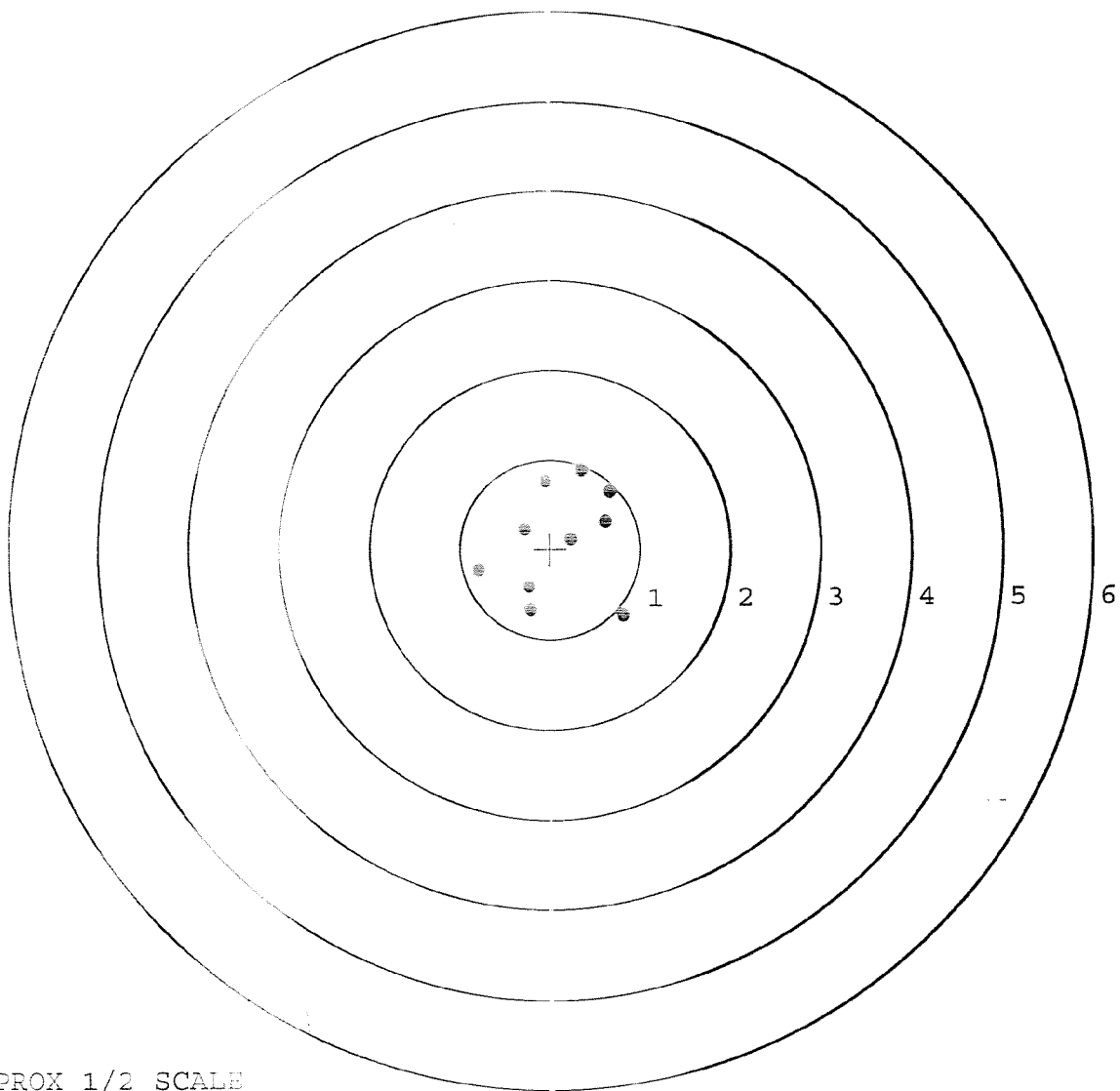


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6360924. __0
TARGET NUMBER: 3
FILE DATE: 02/10/2004
FILE TIME: 07:28

POINT#	X	Y
1:	0.813	-0.741
2:	-0.791	-0.243
3:	-0.282	0.224
4:	-0.048	0.765
5:	0.349	0.883
6:	0.665	0.644
7:	0.620	0.308
8:	0.228	0.112
9:	-0.238	-0.422
10:	-0.221	-0.682

X CENTROID: 0.109
Y CENTROID: 0.085
POA TO CENTROID: 0.138
HORZ SPREAD: 1.604
VERT SPREAD: 1.624
GROUP SPREAD: 1.735
MIN RADIUS: 0.122
MAX RADIUS: 1.085
MEAN RADIUS: 0.691
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 9
IN 3 IN DIAMETER: 10

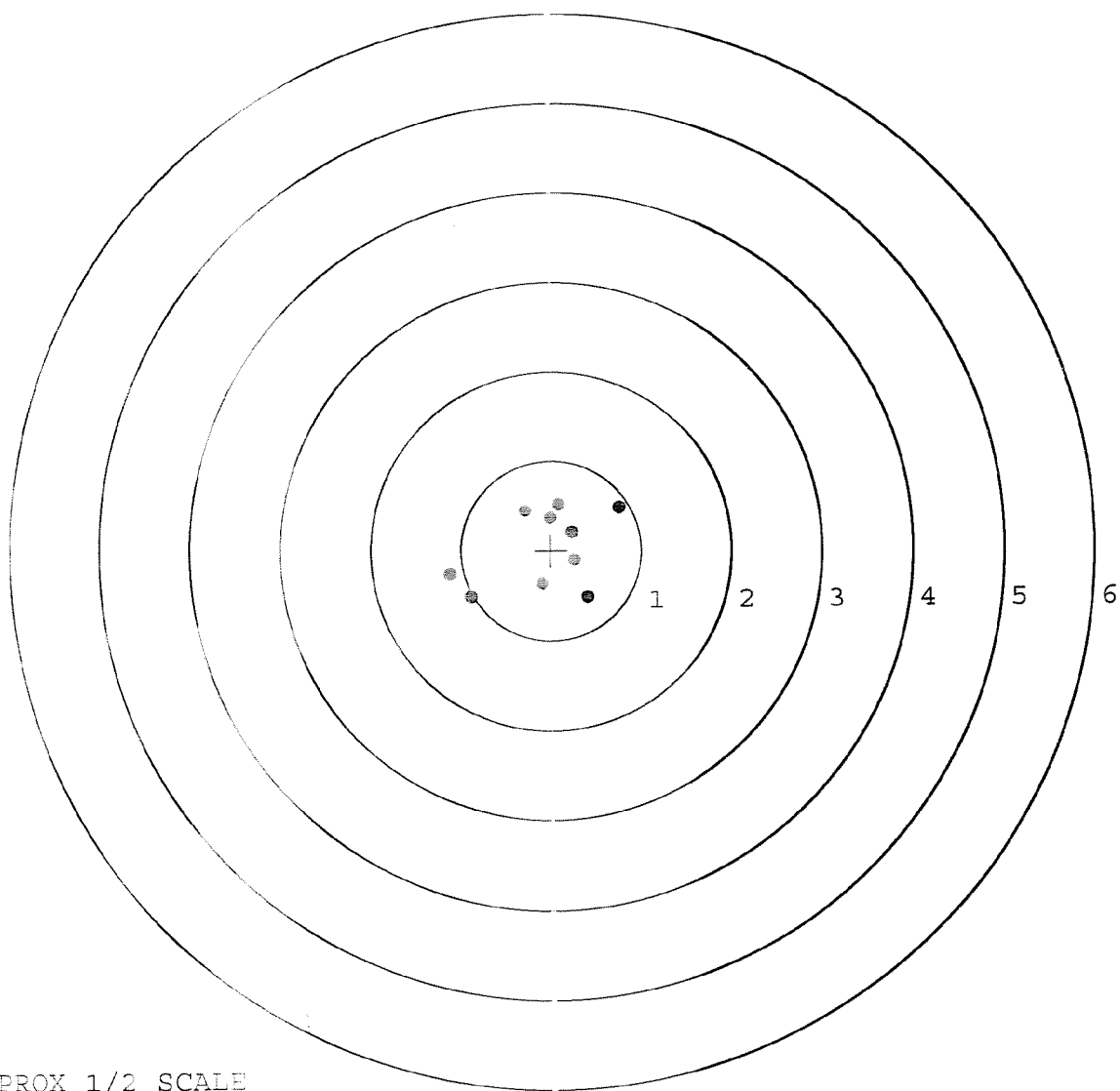


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6360924. 0
TARGET NUMBER: 4
FILE DATE: 02/10/2004
FILE TIME: 07:28

POINT#	X	Y
1:	0.758	0.476
2:	0.403	-0.521
3:	-0.101	-0.372
4:	0.256	-0.110
5:	-0.888	-0.518
6:	-1.121	-0.261
7:	-0.290	0.447
8:	0.087	0.516
9:	0.227	0.201
10:	-0.008	0.364

X CENTROID: -0.068
Y CENTROID: 0.022
POA TO CENTROID: 0.071
HORZ SPREAD: 1.879
VERT SPREAD: 1.037
GROUP SPREAD: 2.018
MIN RADIUS: 0.345
MAX RADIUS: 1.091
MEAN RADIUS: 0.617
IN 1 IN DIAMETER: 5
IN 2 IN DIAMETER: 9
IN 3 IN DIAMETER: 10

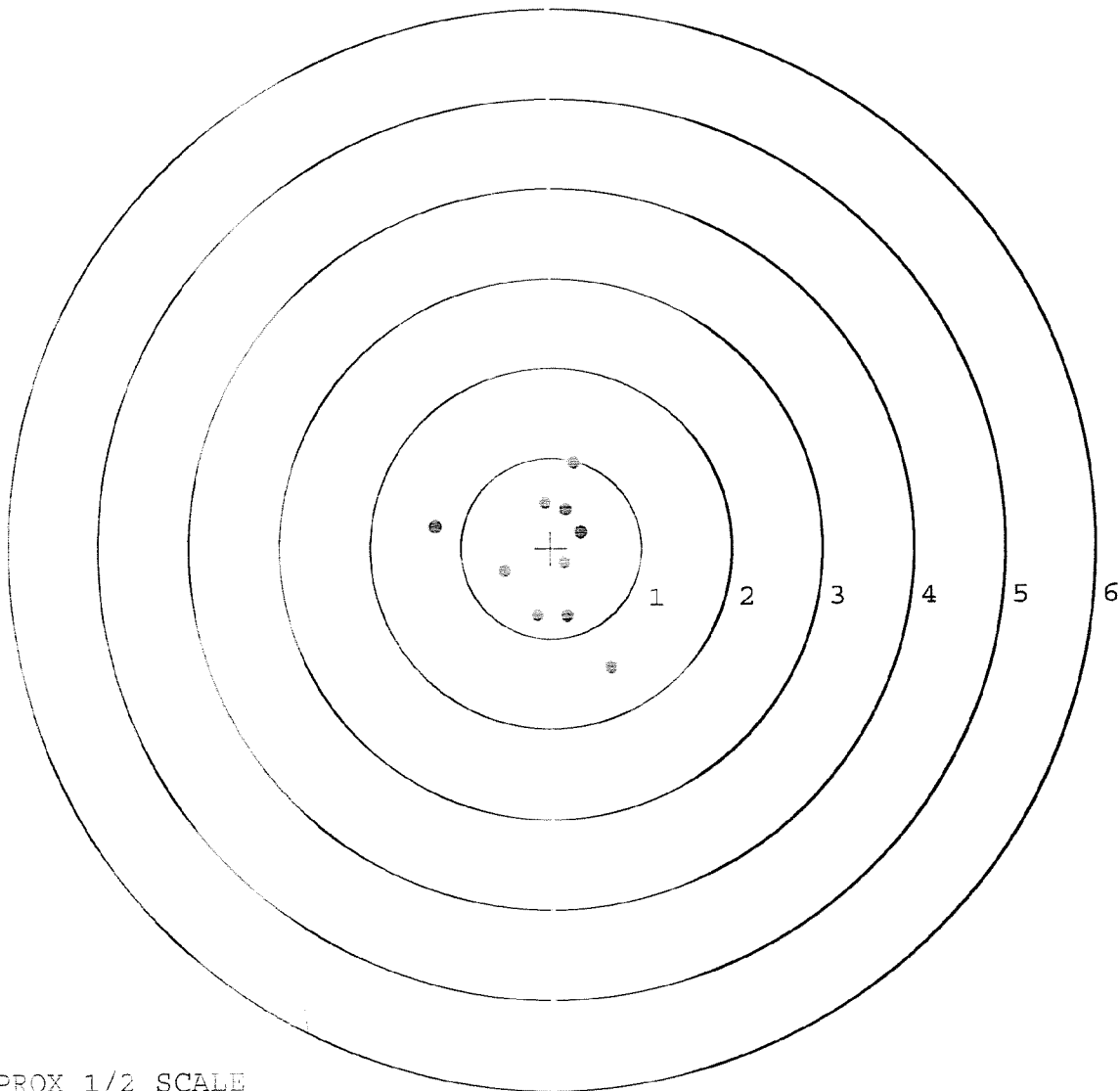


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6360924. __0
TARGET NUMBER: 5
FILE DATE: 02/10/2004
FILE TIME: 07:28

X CENTROID: -0.026
Y CENTROID: -0.096
POA TO CENTROID: 0.100
HORZ SPREAD: 1.938
VERT SPREAD: 2.272
GROUP SPREAD: 2.496
MIN RADIUS: 0.190
MAX RADIUS: 1.414
MEAN RADIUS: 0.744
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 7
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.663	-1.331
2:	-0.155	-0.748
3:	0.175	-0.755
4:	0.151	-0.165
5:	-0.511	-0.255
6:	-1.275	0.242
7:	0.328	0.178
8:	0.166	0.426
9:	-0.060	0.504
10:	0.259	0.941



TARGET APPROX 1/2 SCALE