

G6360925-

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee.

SERIAL NO.
G6360925

ORDER NO.
25716

DD
09AY



5716 G6360925

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M/24 7.62 NATO S.W.S. (COMPLETE SYST

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M24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

— INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



DD FORM

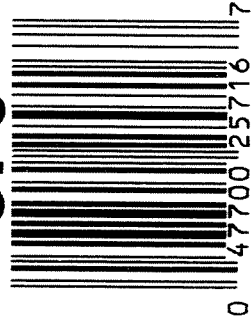
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

G6360925

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6360925

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		1-23-04	RTZ
600	PROOF		1-26-04	RW
607	CHECK HEADSPACE		1-26-04	RW
610	DIS-ASSEMBLE GUN		1-26-04	RW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	RL		
615	ROLLMARK CALIBER		1/27/04	SB
617	DRILL AND TAP SIGHT HOLES		1-27-04	TRW
620	APPLY COATINGS (BARREL ACTION)		2-4	TA
	(BOLT)		2-4	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-9-04	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		29-04	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		29-04	DA
	D) OIL FIRING PIN ASSEMBLY		29-04	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7.50</u> <u>7.50</u> <u>7.75</u>	2-25-04	RTL
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.0</u> <u>3.0</u> <u>3.0</u>	2-25-04	RTL
	H) TRIGGER PULL TEST AND RETAINABILITY		2-25-04	RTL
	I) FIRING PIN INDENT .020 MIN	<u>0.22</u> <u>.022</u> <u>0.23</u>	2-25-04	RTL
	J) ASSEMBLE STOCK		2-9-04	RW
	K) ASSEMBLE SWIVEL STUDS		3-2-04	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		2-9-04	RW
	M) IRON SIGHT ALIGNMENT		2-9-04	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		2-9-04	RW
640	GALLERY TEST AND TARGET	PASS FAIL	2-12-04	A
	MALFUNCTION <i>FPO</i>	CORRECTION	2-12-04	A
	MALFUNCTION	CORRECTION	2-12-04	A
	MALFUNCTION	CORRECTION	2-12-04	A
	MALFUNCTION	CORRECTION	2-12-04	A
645	INSPECT FOR LIVE AMMO		2-12-04	A
655	FINAL INSPECTION A) HEADSPACE		3-2-04	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.54</u> <u>2.46</u> <u>2.63</u> <u>2.63</u> <u>2.53</u>	2-25-04	RTL
	C) FUNCTION		3-2-04	RTL
660	PACK		3-3-04	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO. _____
DATE 2-9-04
TESTER TRW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.75	2.37		2.63	
PULL #2	2.60	2.56		2.69	
PULL #3	2.59	2.59		2.73	
PULL #4	2.59	2.62		2.61	
PULL #5	2.61	2.69		2.62	
TOTAL	13.14	12.83		13.28	
AVERAGE	2.62	2.56		2.65	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.42	3.33		
PULL #2	3.43	3.40		
PULL #3	3.46	3.42		
PULL #4	3.34	3.40		
PULL #5	3.43	3.40		
TOTAL	17.08	16.95		
AVERAGE	3.41	3.39		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.40	4.35		4.36
PULL #2	4.36	4.40		4.46
PULL #3	4.43	4.37		4.42
PULL #4	4.43	4.41		4.47
PULL #5	4.41	4.35		4.43
TOTAL	22.03	21.88		22.14
AVERAGE	4.40	4.37		4.42

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6360925.___0
FILE DATE AND TIME: 02/12/2004 07:16

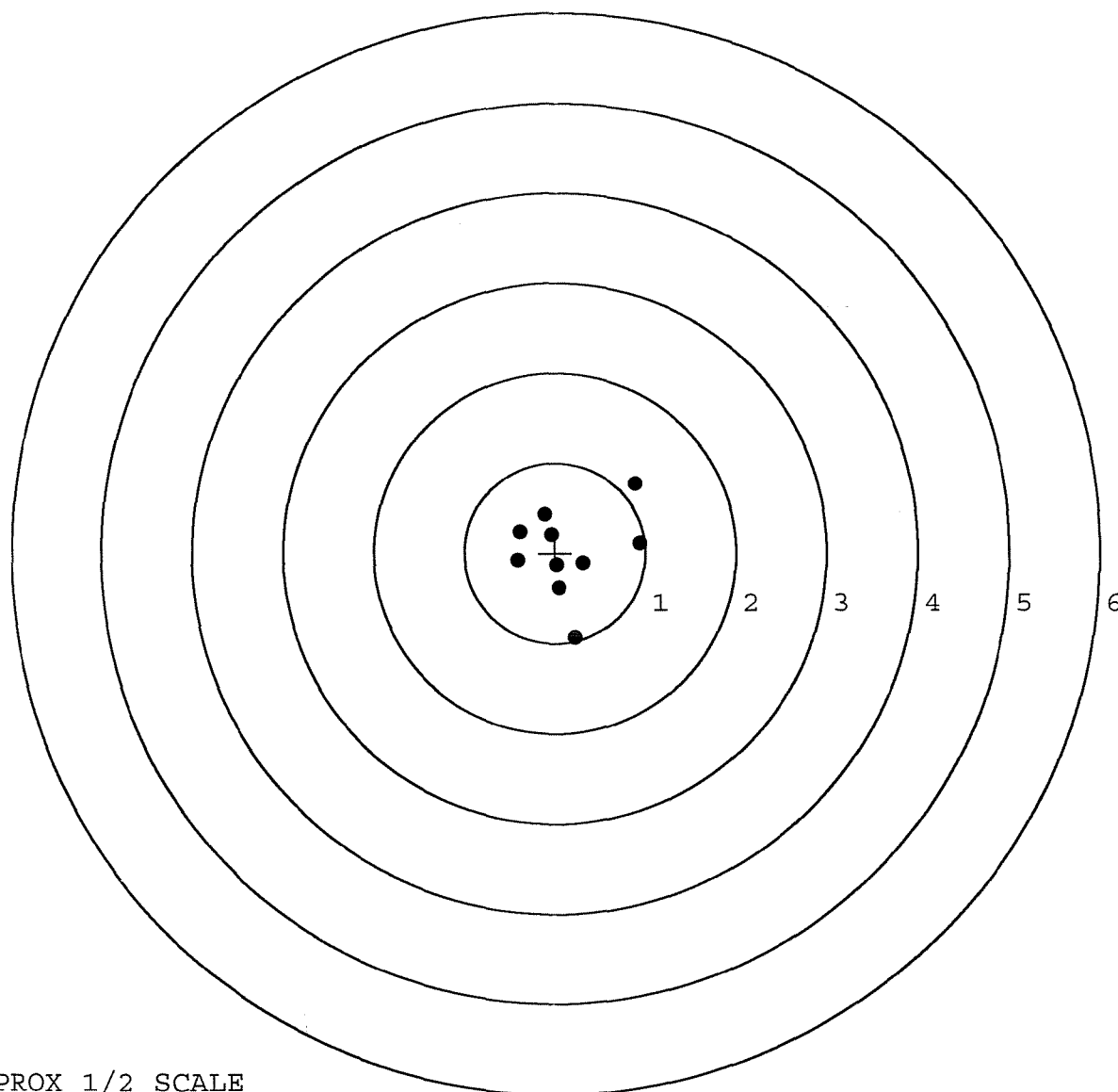
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	0.107
The Average Y Centroid of the Five Target Set:	0.031
The Average Point of Impact of the Five Target Set:	0.111
The Average Mean Radius of the Five Target Set:	0.716
The Distance from POA to Centroid Target #1:	0.147
The Distance from Centroid Target #2 to Centroid Target #1:	0.129
The Distance from Centroid Target #3 to Centroid Target #1:	0.172
The Distance from Centroid Target #4 to Centroid Target #1:	0.085
The Distance from Centroid Target #5 to Centroid Target #1:	0.184

SERIAL NUMBER: G6360925. __0
TARGET NUMBER: 1
FILE DATE: 02/12/2004
FILE TIME: 07:16

X CENTROID: 0.147
Y CENTROID: 0.007
POA TO CENTROID: 0.147
HORZ SPREAD: 1.353
VERT SPREAD: 1.718
GROUP SPREAD: 1.837
MIN RADIUS: 0.194
MAX RADIUS: 1.061
MEAN RADIUS: 0.554
IN 1 IN DIAMETER: 5
IN 2 IN DIAMETER: 9
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.231	-0.946
2:	0.936	0.111
3:	0.882	0.772
4:	0.313	-0.117
5:	0.052	-0.387
6:	0.018	-0.138
7:	-0.117	0.426
8:	-0.044	0.200
9:	-0.387	0.232
10:	-0.417	-0.087

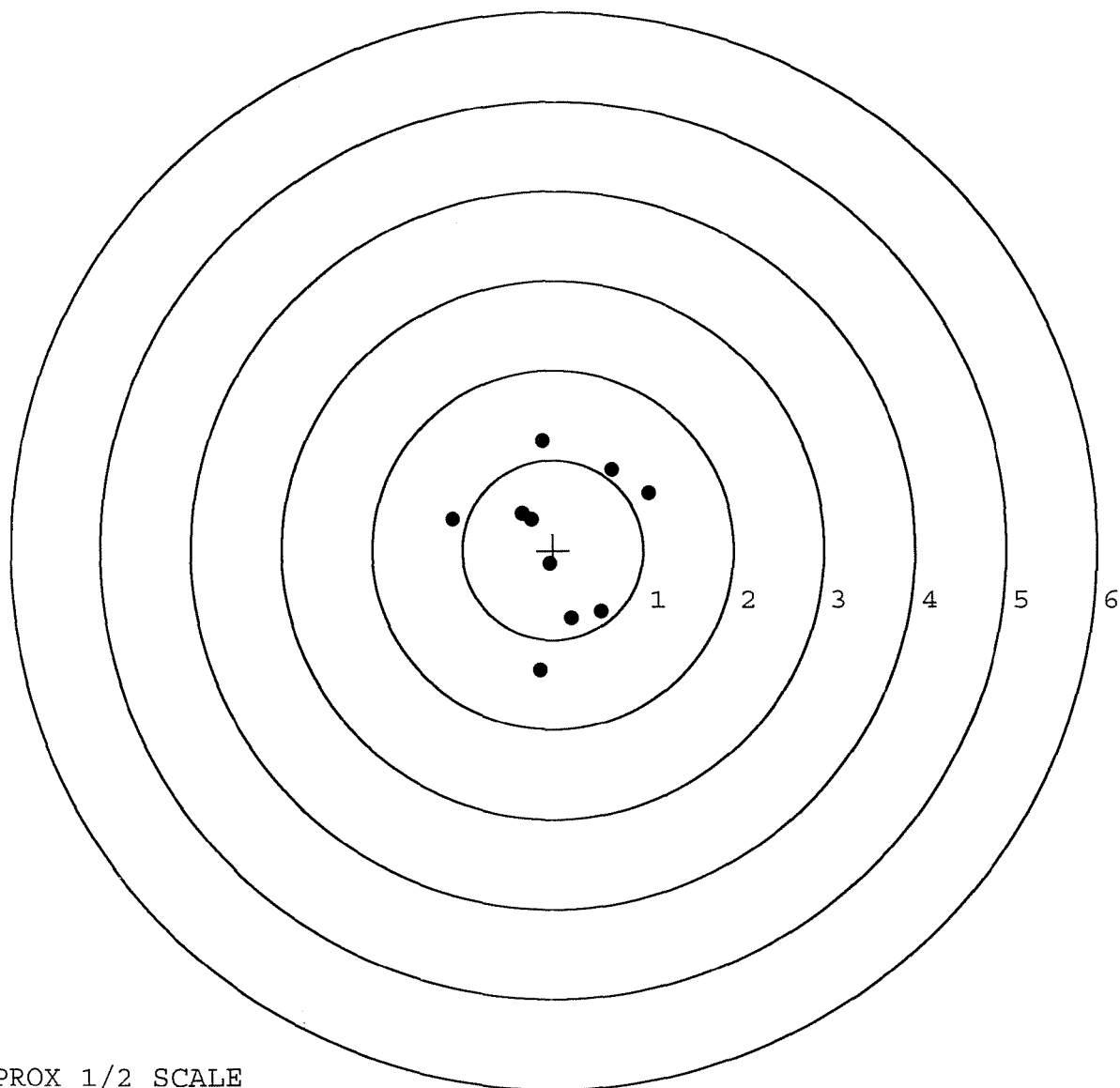


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6360925. __0
TARGET NUMBER: 2
FILE DATE: 02/12/2004
FILE TIME: 07:16

POINT#	X	Y
1:	-0.140	-1.348
2:	0.211	-0.766
3:	0.535	-0.689
4:	-0.042	-0.148
5:	-0.340	0.403
6:	-1.108	0.337
7:	-0.132	1.209
8:	0.647	0.894
9:	1.054	0.633
10:	-0.241	0.335

X CENTROID: 0.044
Y CENTROID: 0.086
POA TO CENTROID: 0.097
HORZ SPREAD: 2.162
VERT SPREAD: 2.557
GROUP SPREAD: 2.557
MIN RADIUS: 0.249
MAX RADIUS: 1.446
MEAN RADIUS: 0.883
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 10



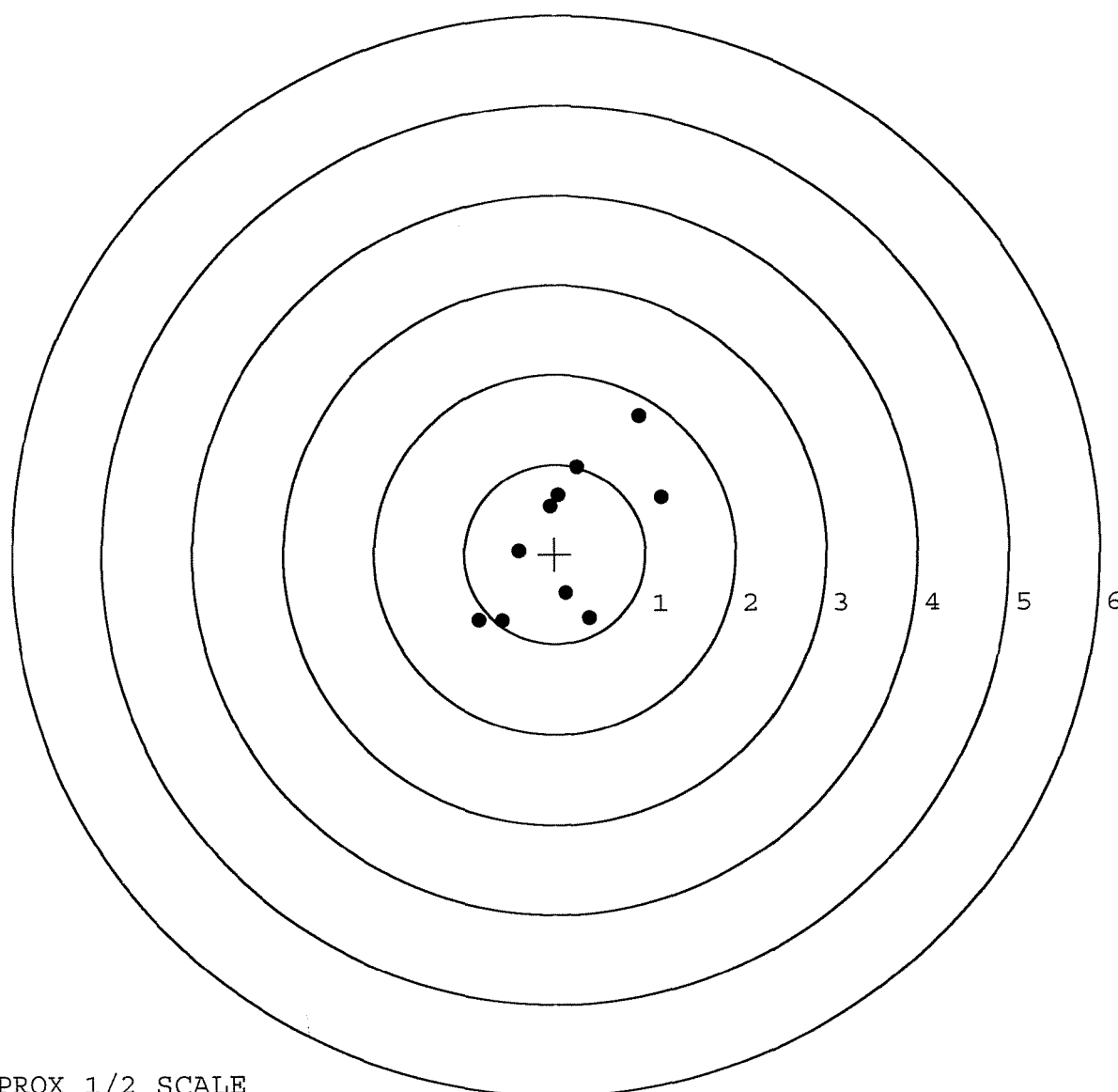
TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6360925. __0
TARGET NUMBER: 3
FILE DATE: 02/12/2004
FILE TIME: 07:16

X CENTROID: 0.102
Y CENTROID: 0.173
POA TO CENTROID: 0.201
HORZ SPREAD: 2.019
VERT SPREAD: 2.286
GROUP SPREAD: 2.888
MIN RADIUS: 0.390
MAX RADIUS: 1.596
MEAN RADIUS: 0.899

IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 6
in 3 IN DIAMETER: 9

POINT#	X	Y
1:	1.178	0.633
2:	0.933	1.535
3:	0.253	0.980
4:	0.034	0.659
5:	-0.056	0.529
6:	0.380	-0.719
7:	0.124	-0.435
8:	-0.397	0.039
9:	-0.586	-0.751
10:	-0.841	-0.744

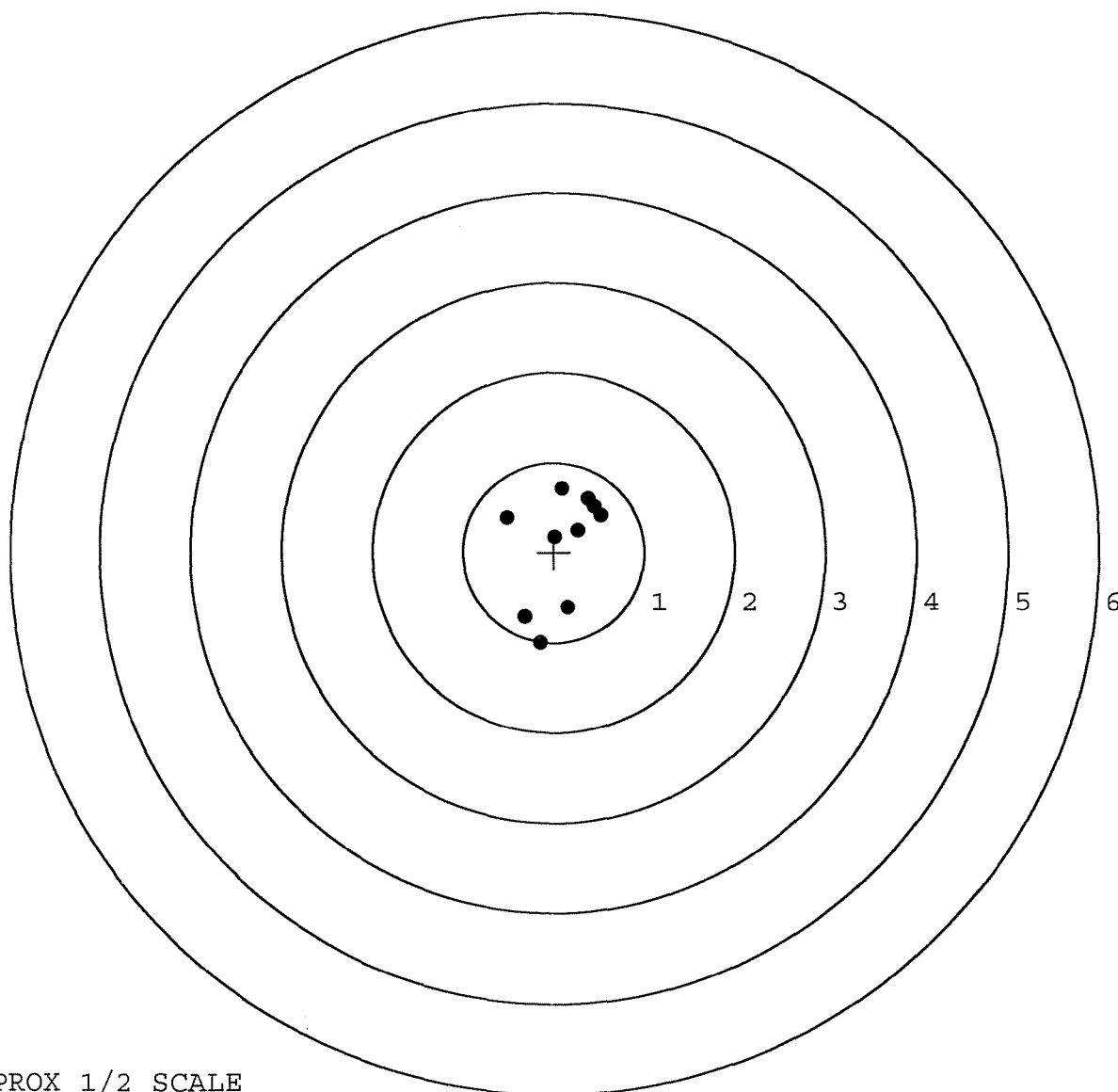


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6360925. __0
TARGET NUMBER: 4
FILE DATE: 02/12/2004
FILE TIME: 07:16

X CENTROID: 0.087
Y CENTROID: 0.067
POA TO CENTROID: 0.110
HORZ SPREAD: 1.030
VERT SPREAD: 1.718
GROUP SPREAD: 1.734
MIN RADIUS: 0.130
MAX RADIUS: 1.099
MEAN RADIUS: 0.611
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 9
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.154	-0.618
2:	-0.148	-1.007
3:	-0.321	-0.725
4:	-0.515	0.385
5:	0.008	0.170
6:	0.273	0.242
7:	0.515	0.408
8:	0.443	0.507
9:	0.376	0.597
10:	0.088	0.711

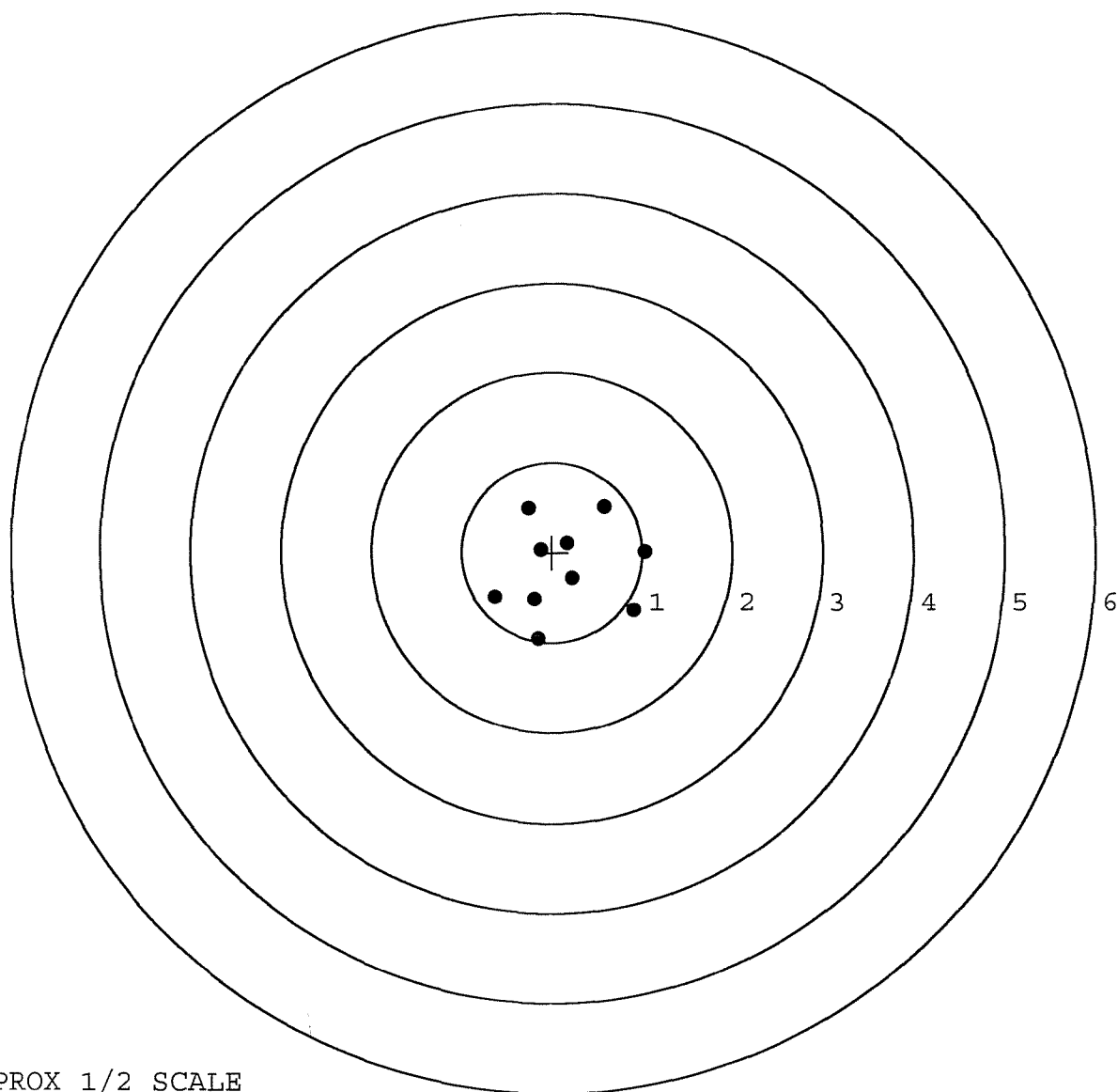


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6360925. __0
TARGET NUMBER: 5
FILE DATE: 02/12/2004
FILE TIME: 07:16

X CENTROID: 0.152
Y CENTROID: -0.177
POA TO CENTROID: 0.234
HORZ SPREAD: 1.667
VERT SPREAD: 1.473
GROUP SPREAD: 1.743
MIN RADIUS: 0.132
MAX RADIUS: 0.897
MEAN RADIUS: 0.634
IN 1 IN DIAMETER: 4
IN 2 IN DIAMETER: 10
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.909	-0.646
2:	1.030	0.008
3:	0.577	0.511
4:	-0.156	-0.962
5:	-0.196	-0.521
6:	-0.637	-0.500
7:	-0.269	0.489
8:	-0.133	0.033
9:	0.225	-0.288
10:	0.172	0.102



TARGET APPROX 1/2 SCALE