

G 6360926

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

M/24 7.62 NATO (RIFLE ONLY)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

SERIAL NO. **66360926**
ORDER NO. **25732**

DD

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Parque Deposee.

14KY

5732 66360926

ORDER 25732
M/24 7.62 NATO (RIFLE ONLY)
UPC



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SERIAL NO.

66360926

M/24 7.62 NATO (RIFLE ONLY)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

DD FORM 200348



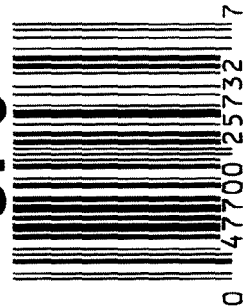
ORDER NO. 25732

BARREL LENGTH 24"

CAPACITY 5

G6360926

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6360926

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		4-1-04	RTL
600	PROOF		4-1-04	RL
607	CHECK HEADSPACE	MAGNA - FLUX INSPECTED	4-1-04	RTL
610	DIS-ASSEMBLE GUN		4-1-04	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	APR 03 2004 OPERATOR RL		
615	ROLLMARK CALIBER		4/5/04	ls
617	DRILL AND TAP SIGHT HOLES		4.2-04	TRLW
620	APPLY COATINGS (BARREL ACTION)		4-7	TA
	(BOLT)		4-7	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		5-6-04	
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		5-6-04	
	C) INSPECT EJECTOR HOLE FOR CHAMFER		5-6-04	
	D) OIL FIRING PIN ASSEMBLY		5-6-04	
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

OP #	OPERATION NAME		READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>8⁰</u> <u>8⁰</u> <u>8⁰</u>	5-12-04	RTL
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>3⁰</u> <u>3⁰</u> <u>3⁰</u>	5-12-04	RTL
	H) TRIGGER PULL TEST AND RETAINABILITY			5-12-04	RTL
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u> <u>.024</u> <u>.023</u>	5-12-04	RTL
	J) ASSEMBLE STOCK			5-12-04	RTL
	K) ASSEMBLE SWIVEL STUDS			5-12-04	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640	GALLERY TEST AND TARGET		PASS FAIL	5-11-04	A
	MALFUNCTION		CORRECTION	5-11-04	A
	MALFUNCTION		CORRECTION	5-11-04	A
	MALFUNCTION		CORRECTION	5-11-04	A
	MALFUNCTION		CORRECTION	5-11-04	A
645	INSPECT FOR LIVE AMMO			5-11-04	A
655	FINAL INSPECTION A) HEADSPACE			5-12-04	RTL
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.21</u> <u>2.97</u> <u>2.84</u> <u>2.84</u> <u>2.96</u>	5-12-04	RTL
	C) FUNCTION			5-12-04	RTL
660	PACK			5/12/04	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO. _____

DATE

4-28-04

TESTER

LW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.41	2.40		2.31	
PULL #2	2.40	2.33		2.31	
PULL #3	2.41	2.32		2.29	
PULL #4	2.37	2.32		2.29	
PULL #5	2.37	2.32		2.29	
TOTAL	11.96	11.69		11.49	
AVERAGE	2.39	2.34		2.30	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.06	3.04		
PULL #2	3.07	3.02		
PULL #3	3.04	3.05		
PULL #4	3.01	3.00		
PULL #5	3.04	3.01		
TOTAL	15.22	15.12		
AVERAGE	3.04	3.02		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.00	4.15		4.09
PULL #2	4.03	4.08		4.18
PULL #3	4.02	4.16		4.10
PULL #4	4.02	4.17		4.11
PULL #5	4.00	4.14		4.16
TOTAL	20.07	20.70		20.64
AVERAGE	4.01	4.14		4.13

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6360926.___0

FILE DATE AND TIME: 05/11/2004 06:31

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA

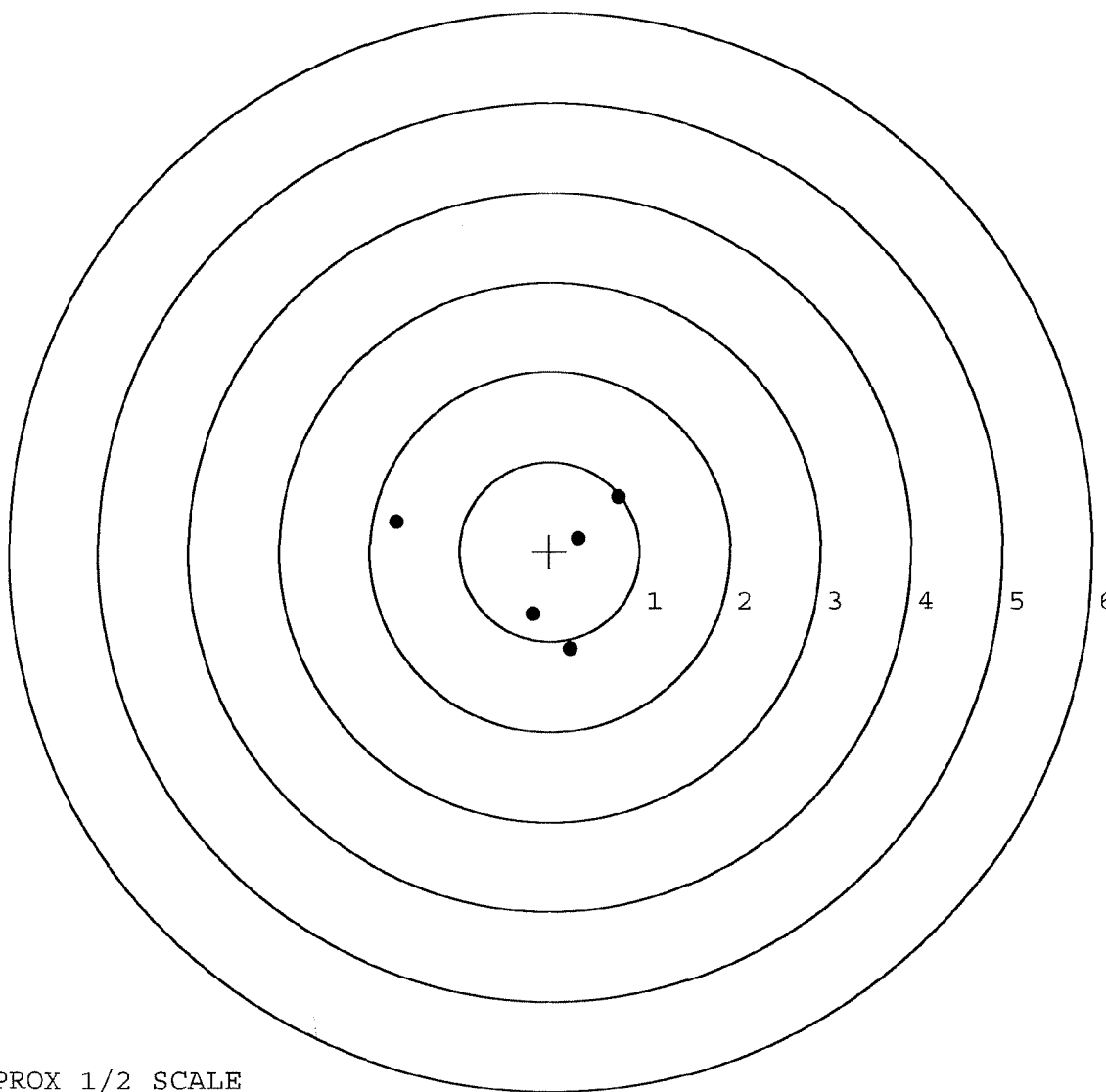
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

AVE. MEAN - .8035

SERIAL NUMBER: G6360926. __0
TARGET NUMBER: 1
FILE DATE: 05/11/2004
FILE TIME: 06:31

POINT#	X	Y
1:	0.232	-1.089
2:	-0.189	-0.706
3:	0.309	0.141
4:	0.765	0.610
5:	-1.713	0.333

X CENTROID: -0.119
Y CENTROID: -0.142
POA TO CENTROID: 0.186
HORZ SPREAD: 2.478
VERT SPREAD: 1.699
GROUP SPREAD: 2.493
MIN RADIUS: 0.513
MAX RADIUS: 1.663
MEAN RADIUS: 0.983
IN 1 IN DIAMETER: 0
IN 2 IN DIAMETER: 2
in 3 IN DIAMETER: 4

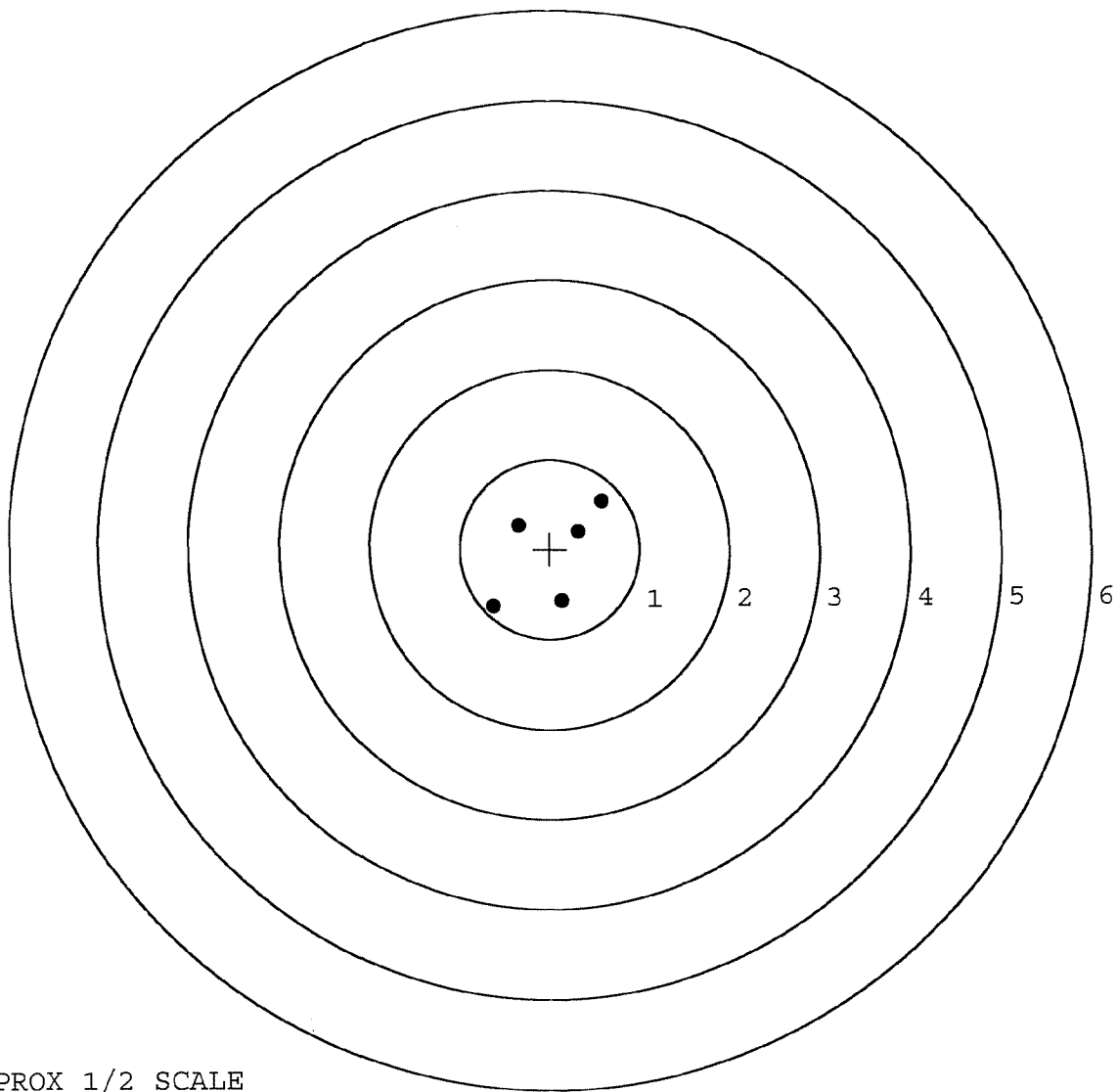


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6360926. __0
TARGET NUMBER: 2
FILE DATE: 05/11/2004
FILE TIME: 06:31

POINT#	X	Y
1:	0.137	-0.586
2:	-0.633	-0.643
3:	-0.345	0.266
4:	0.325	0.195
5:	0.583	0.538

X CENTROID: 0.013
Y CENTROID: -0.046
POA TO CENTROID: 0.048
HORZ SPREAD: 1.216
VERT SPREAD: 1.181
GROUP SPREAD: 1.695
MIN RADIUS: 0.394
MAX RADIUS: 0.880
MEAN RADIUS: 0.624
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE