

G6360867

VERY IMPORTANT:
 Instruction Book
 enclosed to assure
 safe use of this
 firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
 BOLT ACTION CENTERFIRE RIFLE
 24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada. Marque Déposée.

SERIAL NO.
G6360867

ORDER NO.
25716

DD

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5716 66360867

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 M/24 7.62 NATO S.W.S. (COMPLETE SYSTI

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SERIAL NO.



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

— INSTRUCTION BOOK 3518

DD FORM

proof of purchase



owner registration sticker



ORDER NO.

25716

BARREL LENGTH

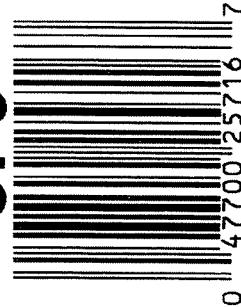
24"

CAPACITY

6

G6360867

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6360867

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		1-23-04	RTL
600	PROOF		1-26-04	RW
607	CHECK HEADSPACE		1-26-04	RW
610	DIS-ASSEMBLE GUN	INSPECTED	1-26-04	RW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	INSPECTED OPERATOR <i>RTL</i>		
615	ROLLMARK CALIBER		1/27/04	SB
617	DRILL AND TAP SIGHT HOLES		1-27-04	TRW
620	APPLY COATINGS (BARREL ACTION)		2-4	TA
	(BOLT)		2-4	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-9-04	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-9-04	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-9-04	DA
	D) OIL FIRING PIN ASSEMBLY		2-9-04	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6⁰</u> <u>6⁰</u> <u>5.75</u>	3-9-04	RTL
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3⁰</u> <u>3⁰</u> <u>3⁰</u>	3-9-04	RR
	H) TRIGGER PULL TEST AND RETAINABILITY		3-9-04	RTL
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.022</u> <u>.022</u>	3-9-04	RTL
	J) ASSEMBLE STOCK		2-10-04	RTL
	K) ASSEMBLE SWIVEL STUDS		3-10-04	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		2-10-04	RTL
	M) IRON SIGHT ALIGNMENT		2-10-04	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		2-10-04	RR
640	GALLERY TEST AND TARGET	PASS FAIL	3-1-04	A
	MALFUNCTION	CORRECTION	3-1-04	A
	MALFUNCTION	CORRECTION	3-1-04	A
	MALFUNCTION	CORRECTION	3-1-04	A
	MALFUNCTION	CORRECTION	3-1-04	A
645	INSPECT FOR LIVE AMMO		3-1-04	A
655	FINAL INSPECTION A) HEADSPACE		3-10-04	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>249</u> <u>252</u> <u>250</u> <u>244</u> <u>250</u>	3-9-04	RTL
	C) FUNCTION		3-10-04	RTL
660	PACK		3/10/04	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO. _____

DATE 2-9-04

TESTER RW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.31	2.49		2.90	
PULL #2	2.40	2.44		2.83	
PULL #3	2.41	2.55		2.67	
PULL #4	2.54	2.35		2.92	
PULL #5	2.48	2.39		2.68	
TOTAL	12.14	12.22		14.00	
AVERAGE	2.42	2.44		2.80	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.35	3.03		
PULL #2	3.36	3.38		
PULL #3	3.31	3.30		
PULL #4	3.27	3.32		
PULL #5	3.40	3.31		
TOTAL	16.69	16.34		
AVERAGE	3.33	3.27		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.22	4.27		4.12
PULL #2	4.22	4.40		4.30
PULL #3	4.45	4.43		4.06
PULL #4	4.50	4.39		4.04
PULL #5	4.42	4.39		4.10
TOTAL	21.81	21.88		20.62
AVERAGE	4.36	4.38		4.12

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6360867.___0
FILE DATE AND TIME: 03/01/2004 07:15

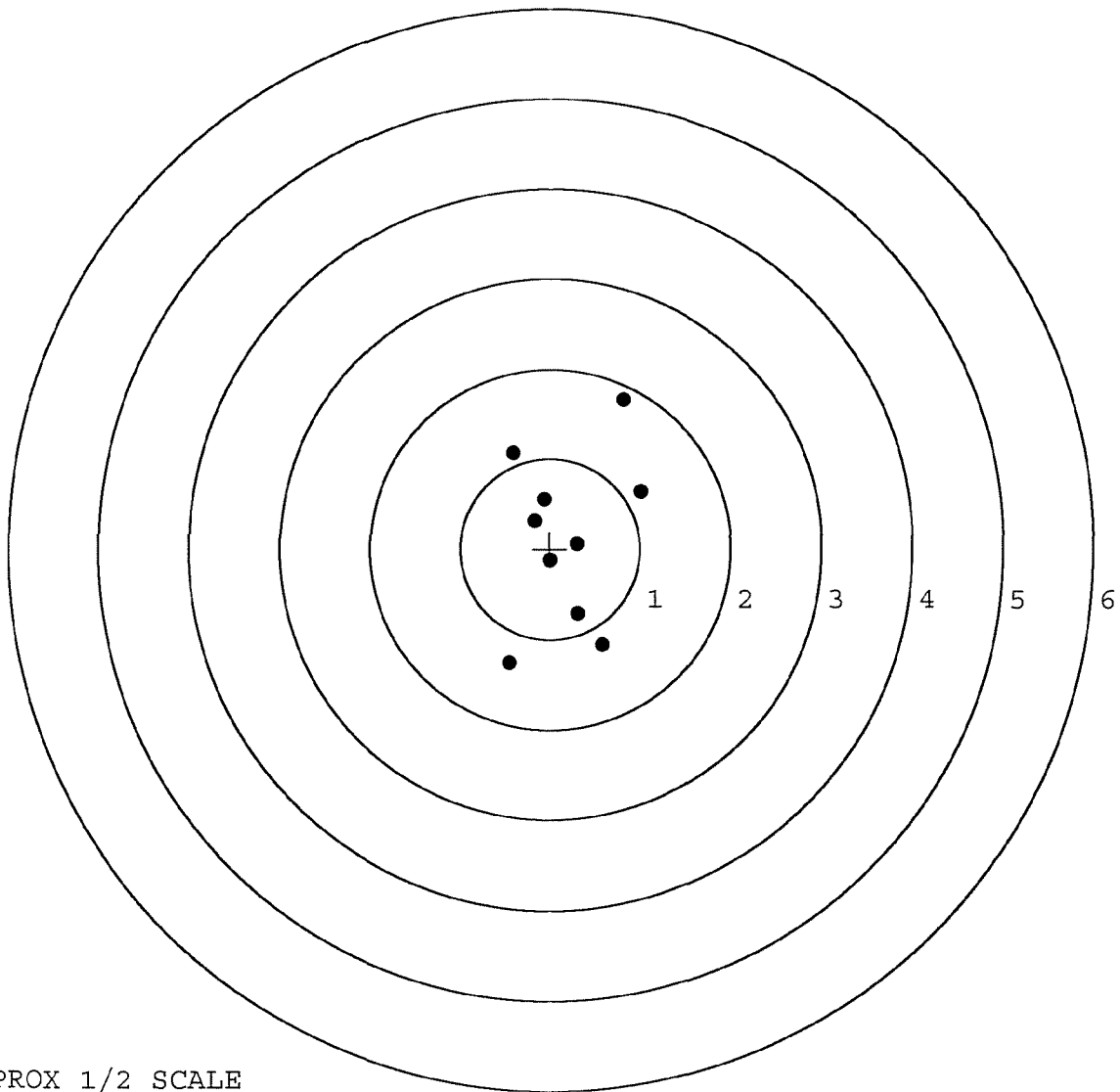
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	0.086
The Average Y Centroid of the Five Target Set:	0.004
The Average Point of Impact of the Five Target Set:	0.086
The Average Mean Radius of the Five Target Set:	0.724
The Distance from POA to Centroid Target #1:	0.220
The Distance from Centroid Target #2 to Centroid Target #1:	0.099
The Distance from Centroid Target #3 to Centroid Target #1:	0.285
The Distance from Centroid Target #4 to Centroid Target #1:	0.256
The Distance from Centroid Target #5 to Centroid Target #1:	0.172

SERIAL NUMBER: G6360867. __0
TARGET NUMBER: 1
FILE DATE: 03/01/2004
FILE TIME: 07:15

X CENTROID: 0.190
Y CENTROID: 0.111
POA TO CENTROID: 0.220
HORZ SPREAD: 1.464
VERT SPREAD: 2.914
GROUP SPREAD: 3.181
MIN RADIUS: 0.122
MAX RADIUS: 1.666
MEAN RADIUS: 0.871
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 6
in 3 IN DIAMETER: 8

POINT#	X	Y
1:	0.584	-1.060
2:	0.312	-0.717
3:	-0.459	-1.260
4:	1.005	0.639
5:	0.817	1.654
6:	-0.419	1.066
7:	-0.068	0.548
8:	0.301	0.059
9:	0.005	-0.127
10:	-0.176	0.307

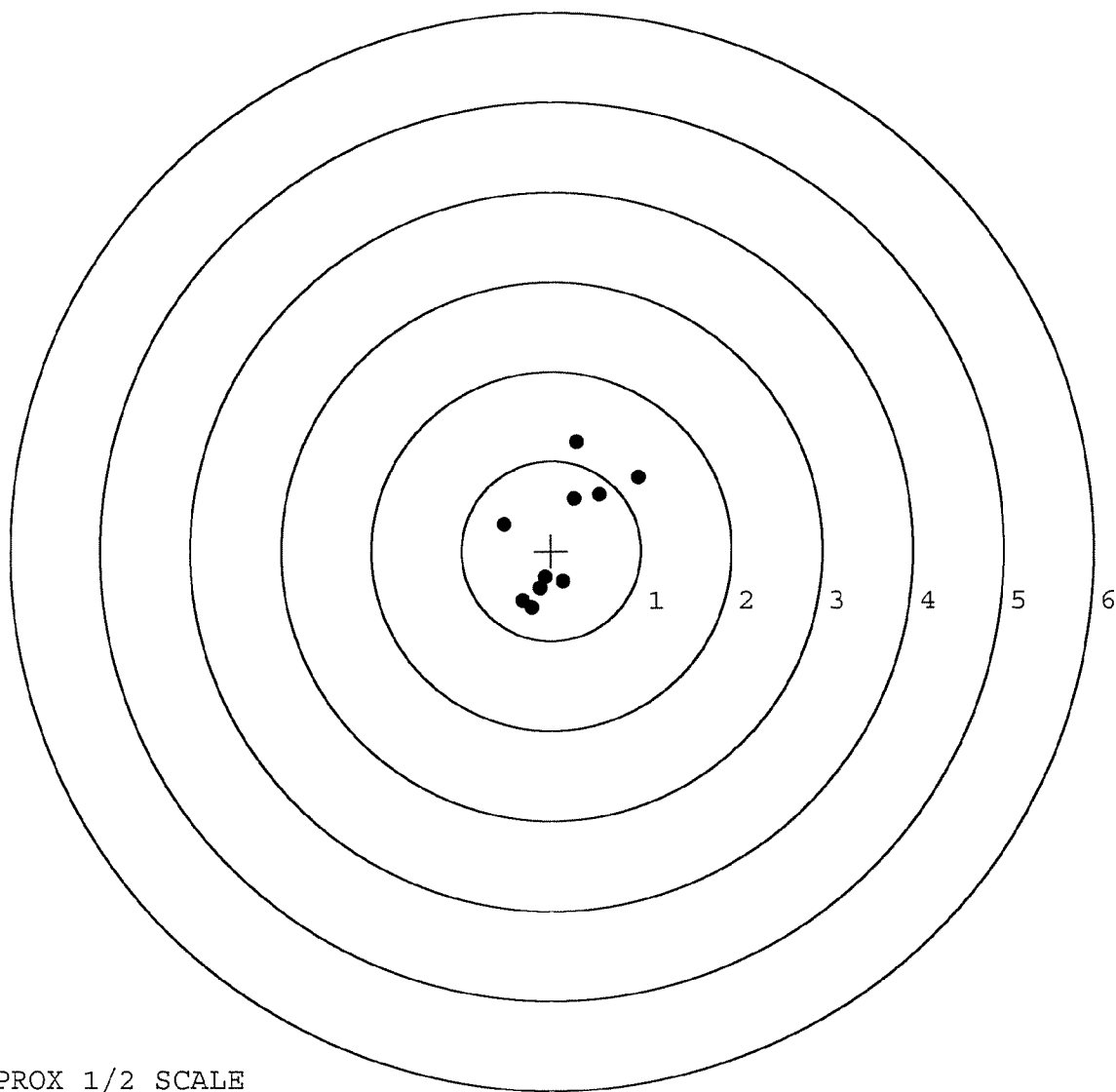


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6360867. __0
TARGET NUMBER: 2
FILE DATE: 03/01/2004
FILE TIME: 07:15

X CENTROID: 0.093
Y CENTROID: 0.127
POA TO CENTROID: 0.157
HORZ SPREAD: 1.498
VERT SPREAD: 1.845
GROUP SPREAD: 1.883
MIN RADIUS: 0.453
MAX RADIUS: 1.114
MEAN RADIUS: 0.713
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 8
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.968	0.816
2:	0.535	0.625
3:	0.257	0.576
4:	0.284	1.208
5:	-0.530	0.291
6:	0.137	-0.342
7:	-0.071	-0.296
8:	-0.121	-0.414
9:	-0.214	-0.637
10:	-0.318	-0.559

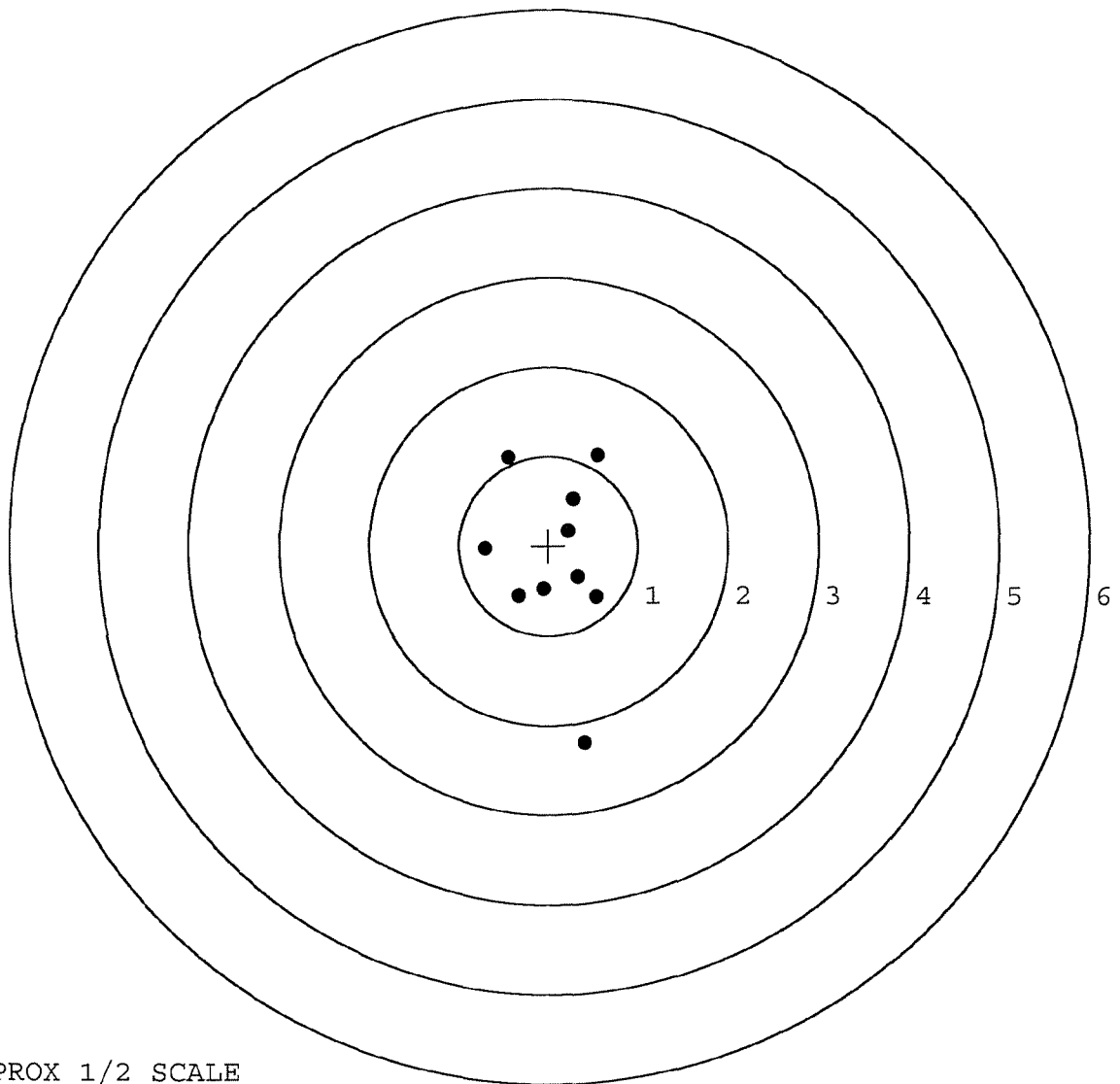


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6360867.____0
TARGET NUMBER: 3
FILE DATE: 03/01/2004
FILE TIME: 07:15

POINT#	X	Y
1:	0.410	-2.197
2:	0.553	1.017
3:	0.278	0.531
4:	-0.452	0.991
5:	0.216	0.162
6:	0.534	-0.568
7:	0.328	-0.352
8:	-0.054	-0.491
9:	-0.333	-0.563
10:	-0.709	-0.036

X CENTROID: 0.077
Y CENTROID: -0.151
POA TO CENTROID: 0.169
HORZ SPREAD: 1.262
VERT SPREAD: 3.214
GROUP SPREAD: 3.302
MIN RADIUS: 0.322
MAX RADIUS: 2.073
MEAN RADIUS: 0.833
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 7
in 3 IN DIAMETER: 9

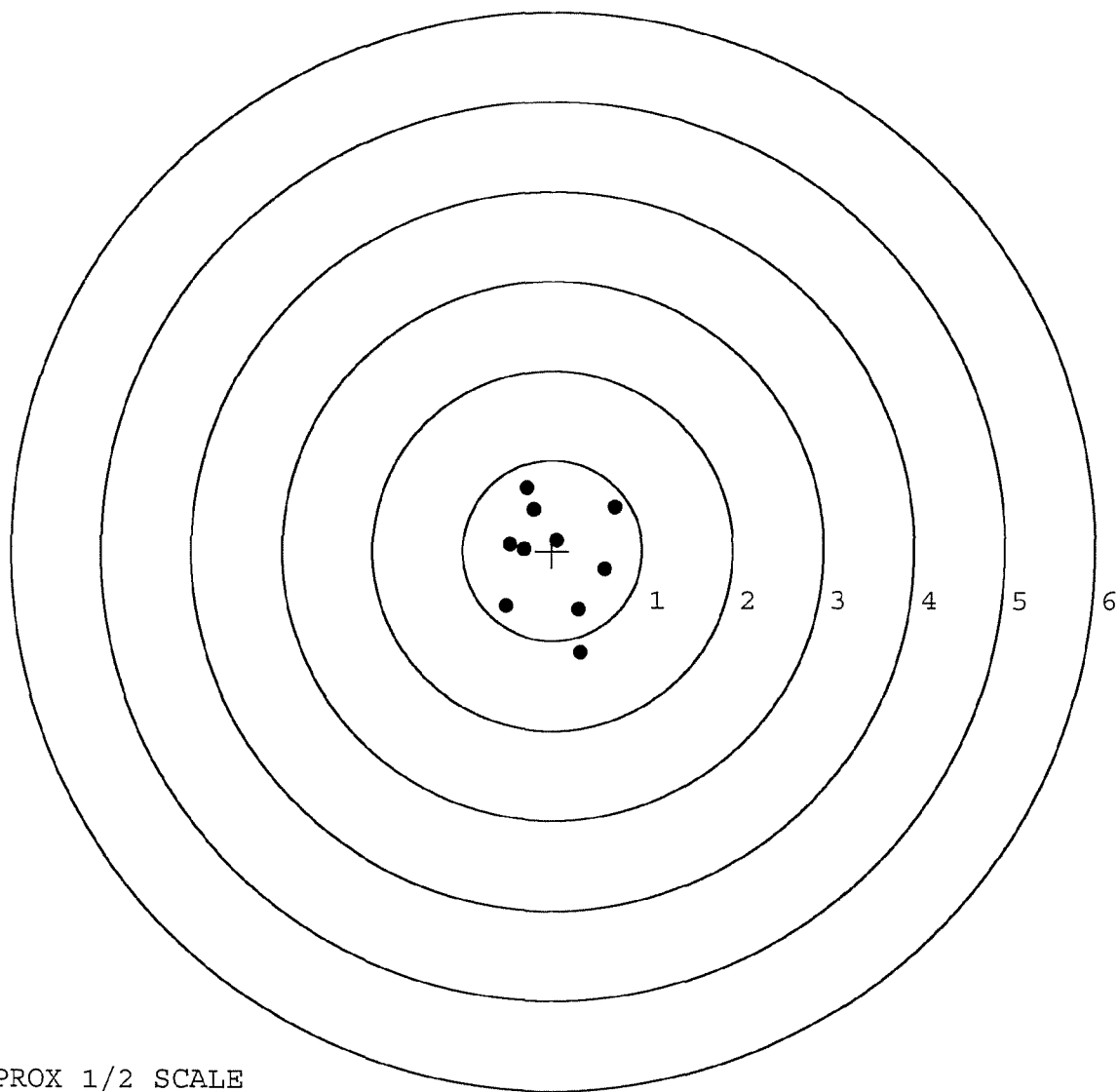


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6360867. 0
TARGET NUMBER: 4
FILE DATE: 03/01/2004
FILE TIME: 07:15

POINT#	X	Y
1:	0.320	-1.136
2:	0.295	-0.655
3:	0.593	-0.209
4:	0.698	0.485
5:	0.059	0.119
6:	-0.307	0.018
7:	-0.468	0.071
8:	-0.211	0.454
9:	-0.283	0.696
10:	-0.518	-0.621

X CENTROID: 0.018
Y CENTROID: -0.078
POA TO CENTROID: 0.080
HORZ SPREAD: 1.216
VERT SPREAD: 1.832
GROUP SPREAD: 1.929
MIN RADIUS: 0.201
MAX RADIUS: 1.101
MEAN RADIUS: 0.643
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 9
in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6360867. 0

TARGET NUMBER: 5

FILE DATE: 03/01/2004

FILE TIME: 07:15

POINT#	X	Y
1:	0.822	0.509
2:	0.075	0.497
3:	0.120	0.100
4:	-0.440	0.303
5:	-0.323	0.894
6:	0.364	-0.449
7:	0.162	-0.175
8:	-0.022	-0.620
9:	-0.395	-0.483
10:	0.145	-0.472

X CENTROID: 0.051

Y CENTROID: 0.010

POA TO CENTROID: 0.052

HORZ SPREAD: 1.262

VERT SPREAD: 1.514

GROUP SPREAD: 1.544

MIN RADIUS: 0.113

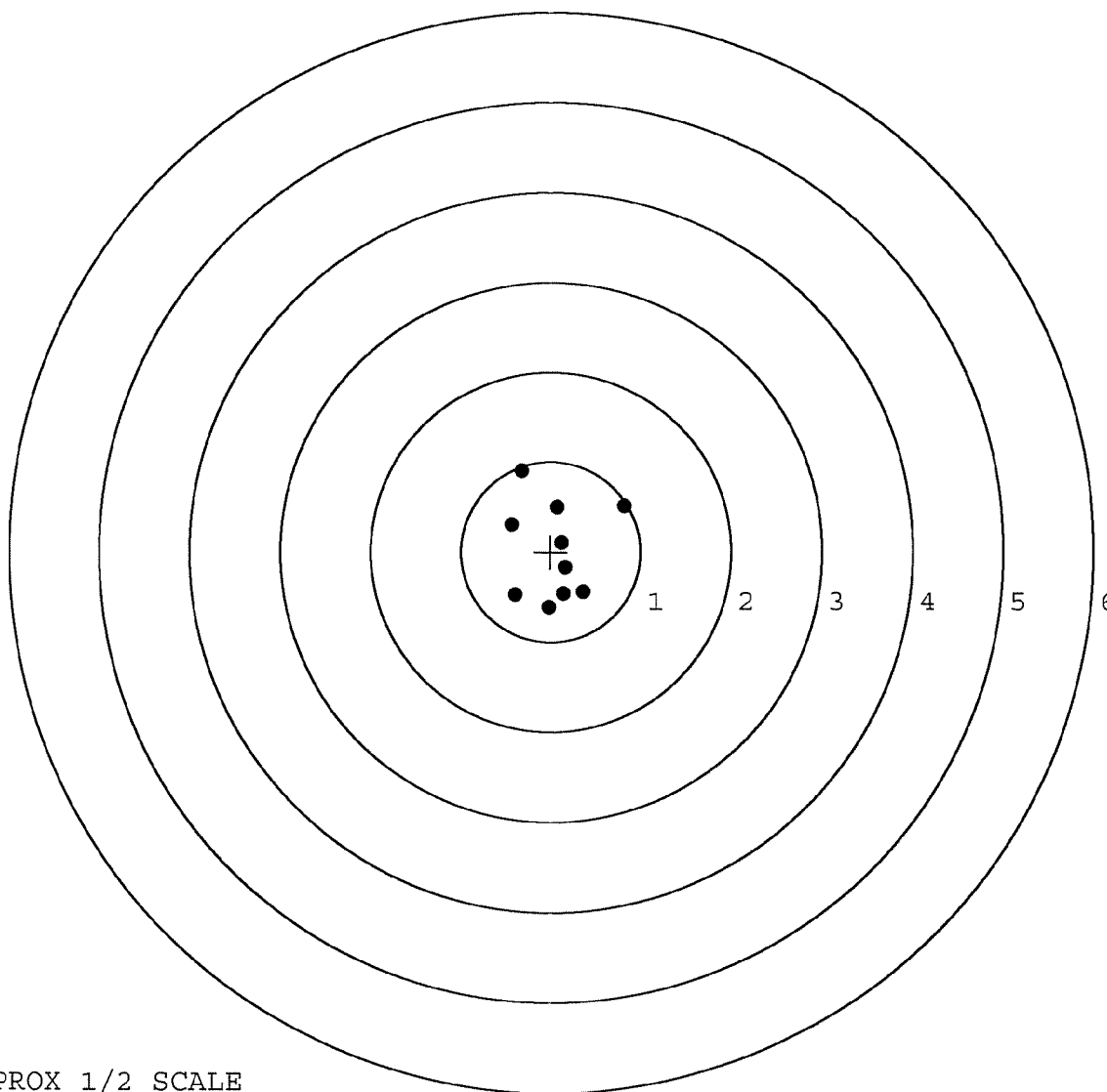
MAX RADIUS: 0.959

MEAN RADIUS: 0.561

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 10

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE