

G 6360868
Replaces
E 6413575

Address Information

FFL						
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Close

G6360868 New

Serial Number: ~~E6413575~~

Model: M24 SWS



RE00085505

10F1

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO. _____

DATE 10-15-04

TESTER TRL

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.16	2.25		2.10	
PULL #2	2.15	2.25		2.20	
PULL #3	2.33	2.25		2.10	
PULL #4	2.33	2.15		2.14	
PULL #5	2.37	2.13		2.23	
TOTAL	11.34	11.03		10.77	
AVERAGE	2.26	2.20		2.15	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.17	3.11		
PULL #2	3.22	3.21		
PULL #3	3.15	3.22		
PULL #4	3.20	3.19		
PULL #5	3.07	3.10		
TOTAL	15.81	15.83		
AVERAGE	3.16	3.16		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.41	4.19		4.37
PULL #2	4.19	4.13		4.31
PULL #3	4.21	4.15		4.33
PULL #4	4.07	4.15		4.34
PULL #5	4.19	4.15		4.17
TOTAL	21.07	20.77		21.52
AVERAGE	4.21	4.15		4.30

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: C6360868.___0
FILE DATE AND TIME: 10/27/2004 08:22

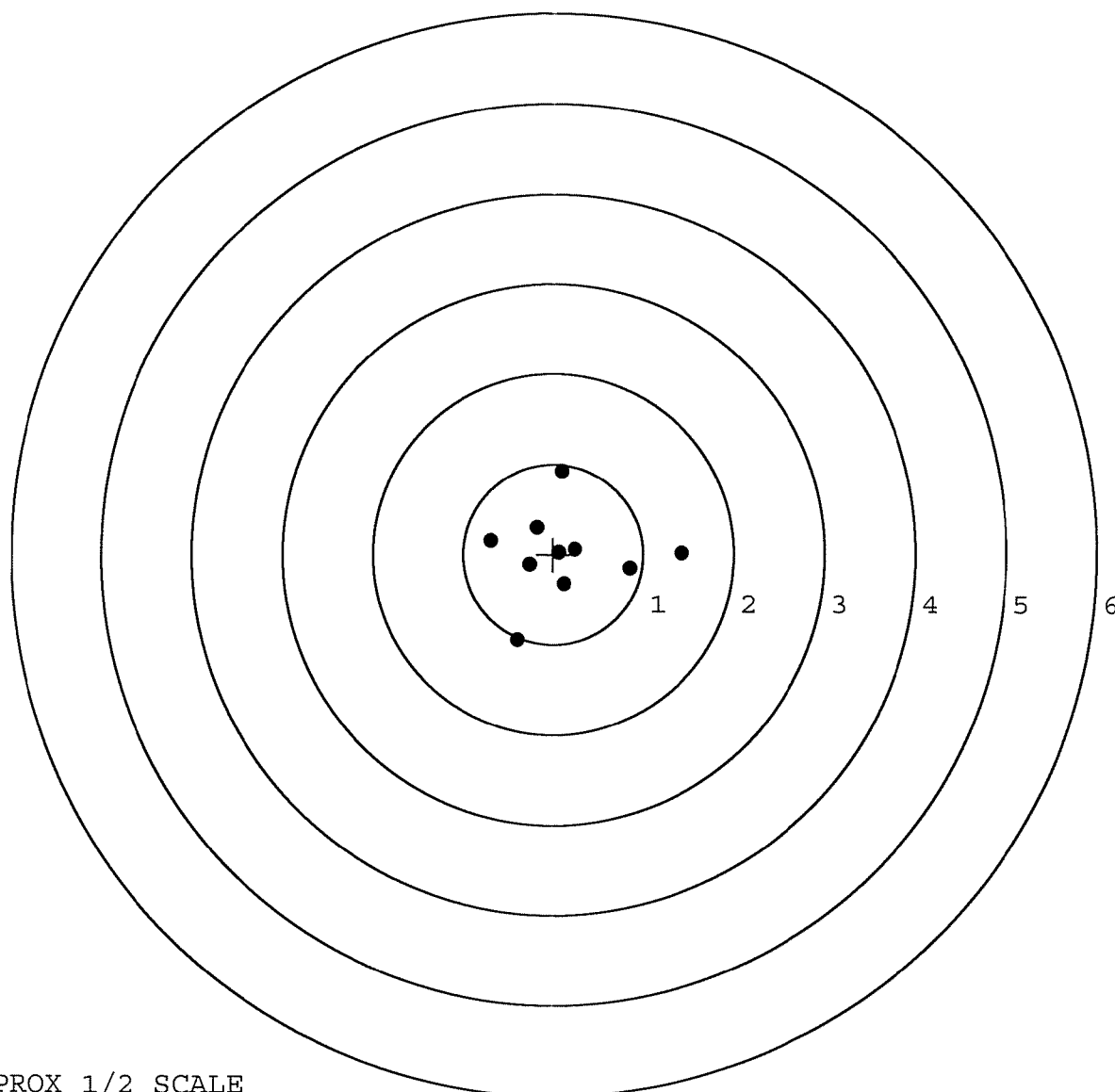
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	0.022
The Average Y Centroid of the Five Target Set:	-0.130
The Average Point of Impact of the Five Target Set:	0.131
The Average Mean Radius of the Five Target Set:	0.746
The Distance from POA to Centroid Target #1:	0.127
The Distance from Centroid Target #2 to Centroid Target #1:	0.155
The Distance from Centroid Target #3 to Centroid Target #1:	0.278
The Distance from Centroid Target #4 to Centroid Target #1:	0.150
The Distance from Centroid Target #5 to Centroid Target #1:	0.318

SERIAL NUMBER: C6360868. 0
TARGET NUMBER: 1
FILE DATE: 10/27/2004
FILE TIME: 08:22

X CENTROID: 0.127
Y CENTROID: -0.009
POA TO CENTROID: 0.127
HORZ SPREAD: 2.120
VERT SPREAD: 1.883
GROUP SPREAD: 2.124
MIN RADIUS: 0.070
MAX RADIUS: 1.298
MEAN RADIUS: 0.626
IN 1 IN DIAMETER: 5
IN 2 IN DIAMETER: 8
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	1.425	0.018
2:	0.859	-0.157
3:	-0.398	-0.957
4:	-0.695	0.149
5:	0.094	0.926
6:	0.123	-0.331
7:	-0.182	0.294
8:	0.065	0.023
9:	0.241	0.059
10:	-0.262	-0.117

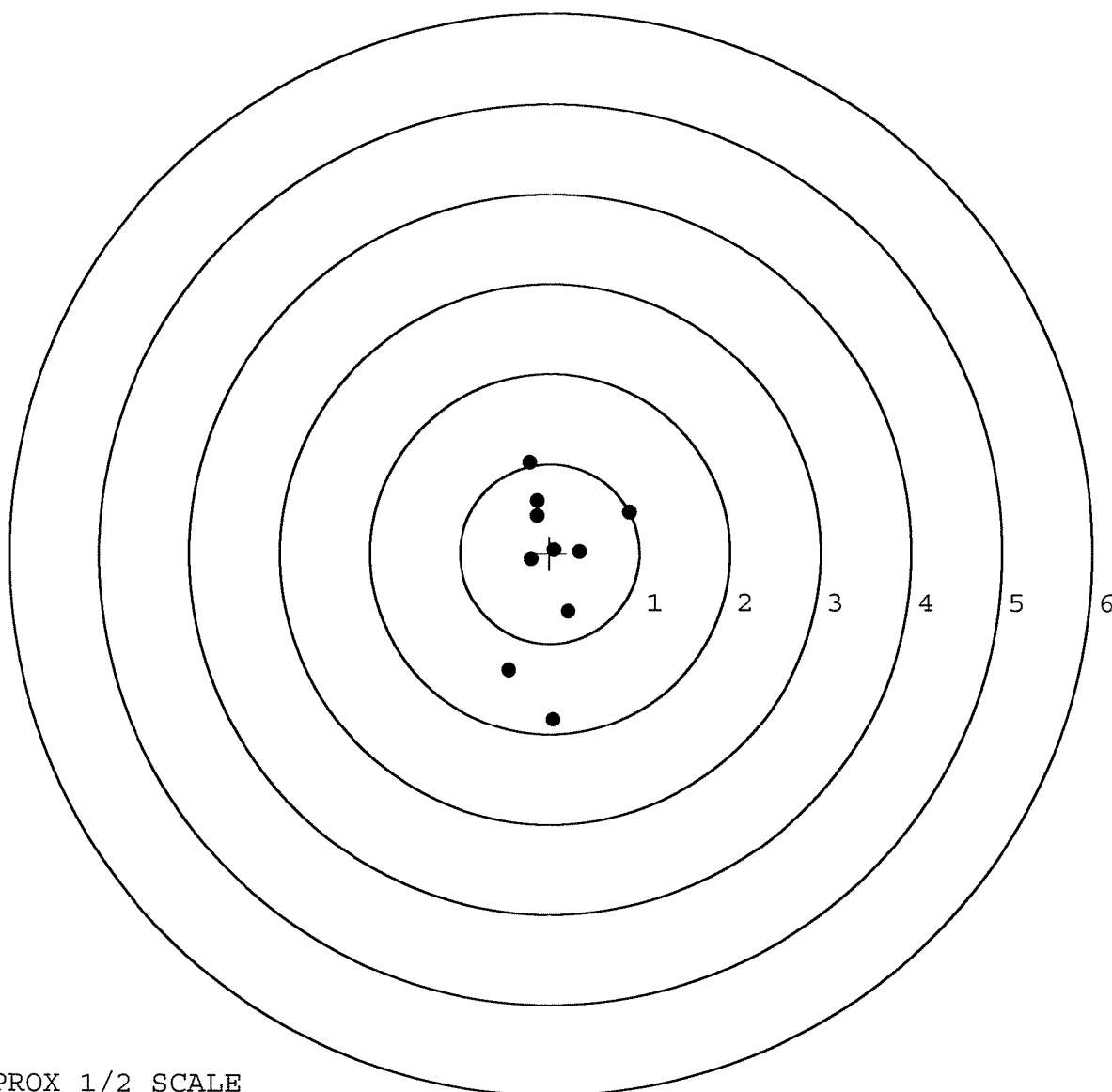


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6360868. __0
TARGET NUMBER: 2
FILE DATE: 10/27/2004
FILE TIME: 08:22

X CENTROID: 0.036
Y CENTROID: -0.135
POA TO CENTROID: 0.139
HORZ SPREAD: 1.346
VERT SPREAD: 2.860
GROUP SPREAD: 2.873
MIN RADIUS: 0.171
MAX RADIUS: 1.709
MEAN RADIUS: 0.782
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 6
in 3 IN DIAMETER: 9

POINT#	X	Y
1:	0.045	-1.844
2:	-0.457	-1.297
3:	0.212	-0.658
4:	0.889	0.455
5:	-0.227	1.016
6:	-0.142	0.583
7:	-0.142	0.416
8:	0.338	0.018
9:	0.049	0.036
10:	-0.208	-0.072

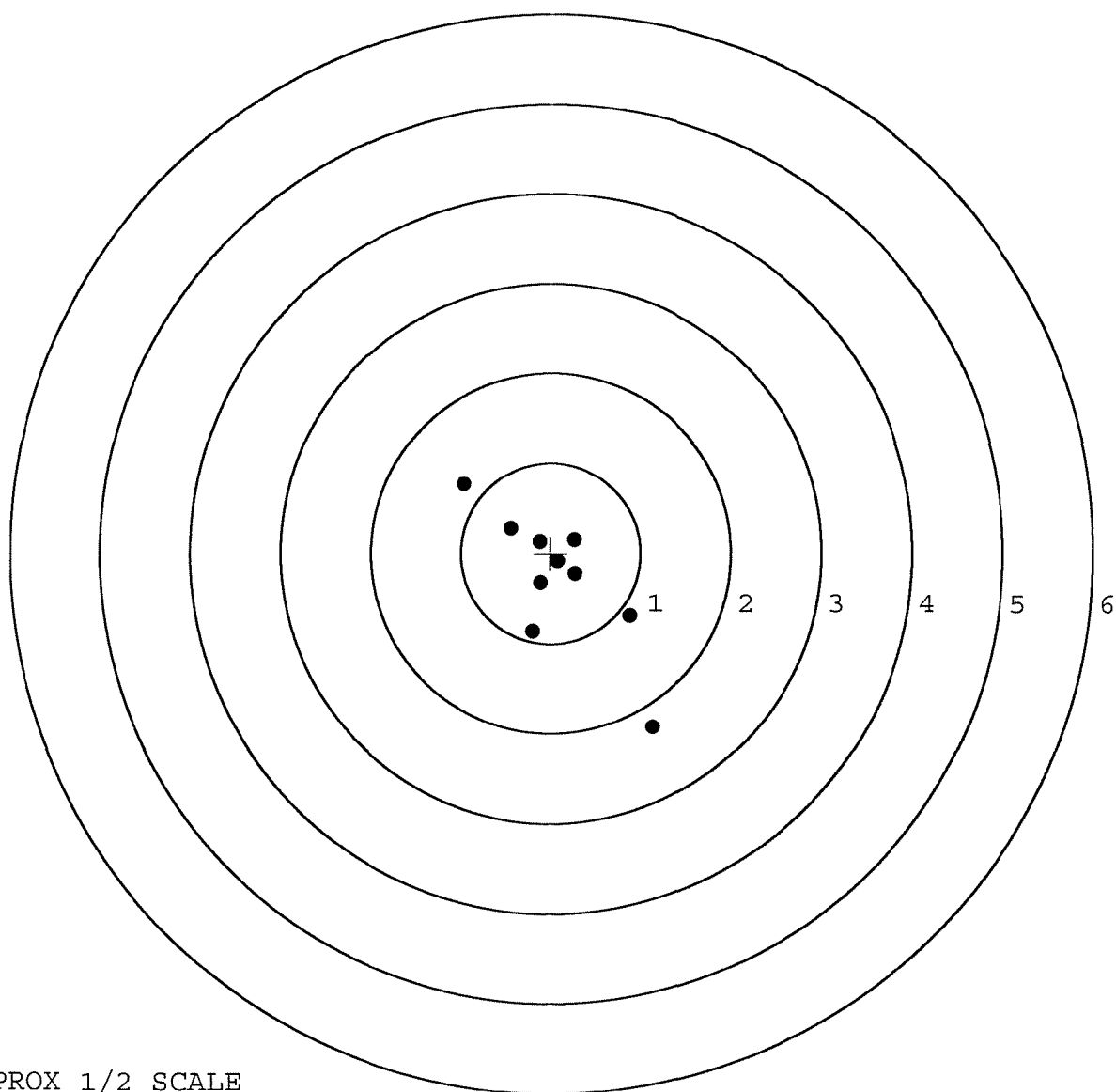


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6360868. __0
TARGET NUMBER: 3
FILE DATE: 10/27/2004
FILE TIME: 08:22

X CENTROID: 0.078
Y CENTROID: -0.283
POA TO CENTROID: 0.294
HORZ SPREAD: 2.107
VERT SPREAD: 2.704
GROUP SPREAD: 3.428
MIN RADIUS: 0.193
MAX RADIUS: 1.964
MEAN RADIUS: 0.730
IN 1 IN DIAMETER: 5
IN 2 IN DIAMETER: 8
in 3 IN DIAMETER: 9

POINT#	X	Y
1:	1.136	-1.938
2:	0.886	-0.698
3:	-0.201	-0.868
4:	-0.446	0.276
5:	-0.971	0.766
6:	0.268	0.150
7:	-0.126	0.128
8:	0.278	-0.231
9:	-0.119	-0.328
10:	0.074	-0.090



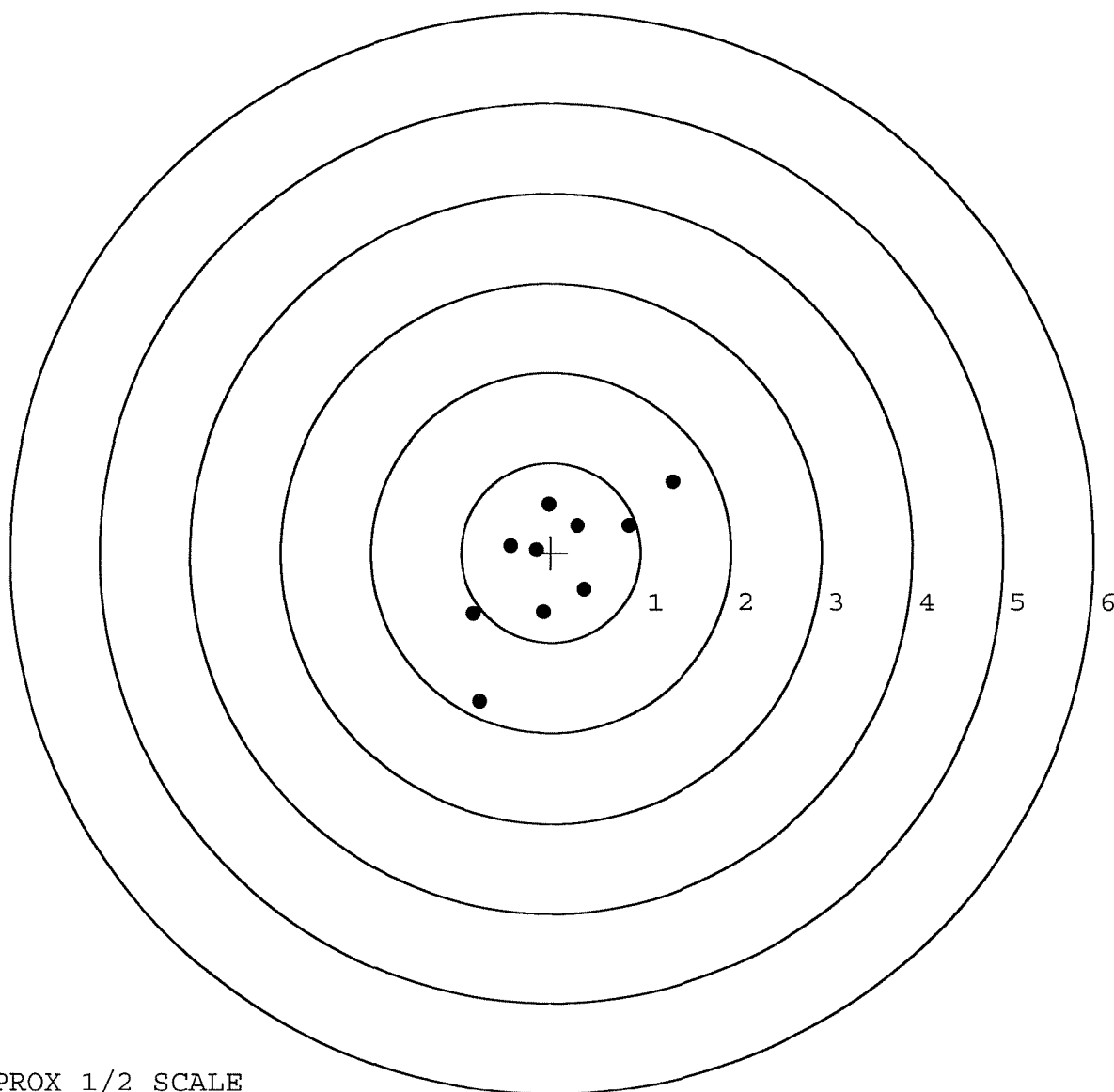
TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6360868.____0
 TARGET NUMBER: 4
 FILE DATE: 10/27/2004
 FILE TIME: 08:22

X CENTROID: 0.052
 Y CENTROID: -0.139
 POA TO CENTROID: 0.149
 HORZ SPREAD: 2.218
 VERT SPREAD: 2.450
 GROUP SPREAD: 3.253
 MIN RADIUS: 0.274
 MAX RADIUS: 1.737
 MEAN RADIUS: 0.831

IN 1 IN DIAMETER: 2
 # IN 2 IN DIAMETER: 7
 # in 3 IN DIAMETER: 8

POINT#	X	Y
1:	1.352	0.791
2:	0.873	0.304
3:	0.376	-0.412
4:	-0.082	-0.673
5:	-0.788	-1.659
6:	-0.866	-0.689
7:	0.296	0.305
8:	-0.027	0.534
9:	-0.163	0.031
10:	-0.447	0.077

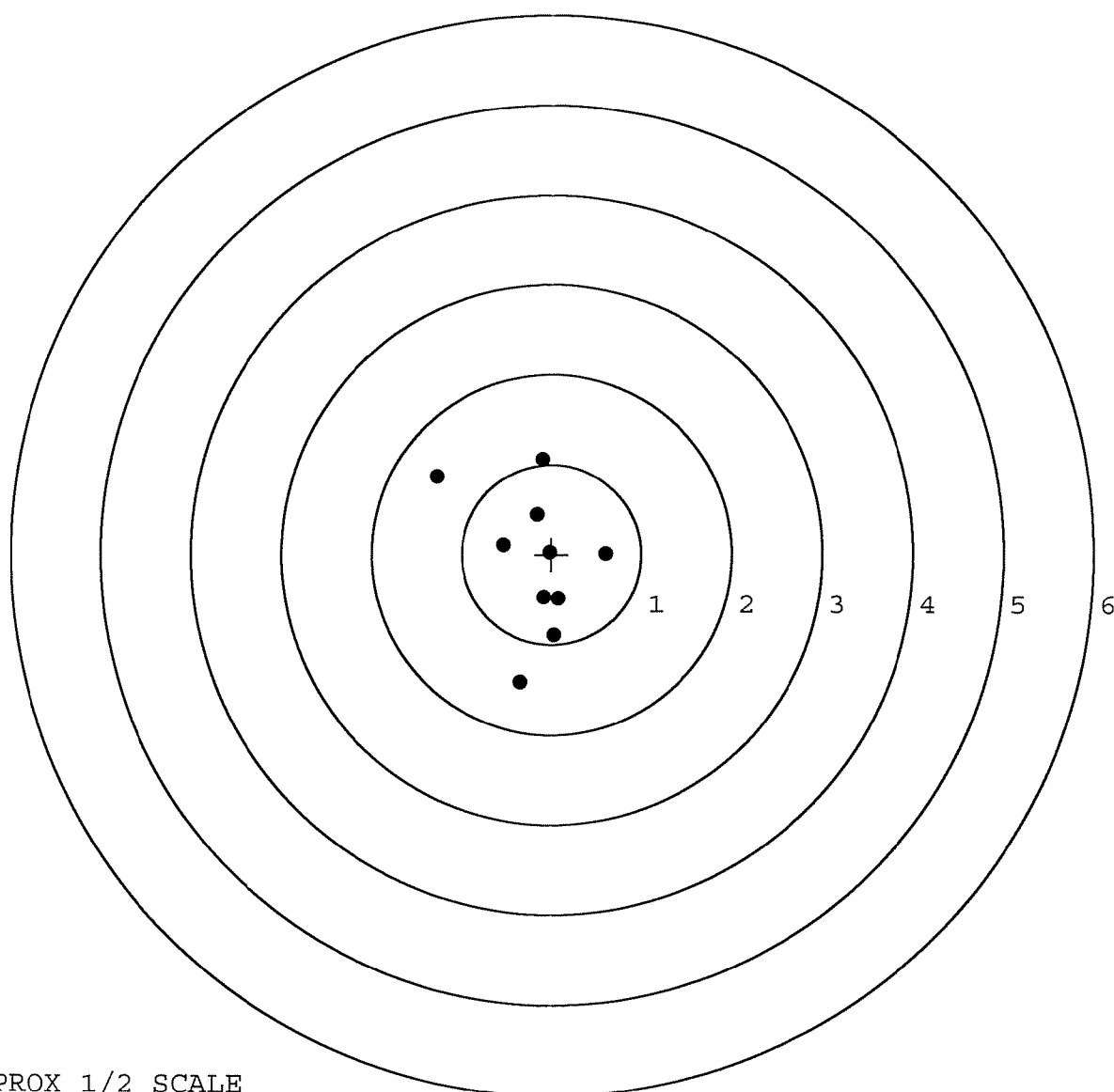


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6360868. 0
TARGET NUMBER: 5
FILE DATE: 10/27/2004
FILE TIME: 08:22

X CENTROID: -0.183
Y CENTROID: -0.082
POA TO CENTROID: 0.200
HORZ SPREAD: 1.888
VERT SPREAD: 2.476
GROUP SPREAD: 2.462
MIN RADIUS: 0.189
MAX RADIUS: 1.444
MEAN RADIUS: 0.759
IN 1 IN DIAMETER: 4
IN 2 IN DIAMETER: 7
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	-0.353	-1.421
2:	0.032	-0.906
3:	0.080	-0.495
4:	0.612	0.012
5:	-0.025	0.022
6:	-0.166	0.440
7:	-0.104	1.055
8:	-0.534	0.101
9:	-1.276	0.861
10:	-0.091	-0.485



TARGET APPROX 1/2 SCALE

M-24 INSPECTION CHECKLIST
CONTRACT #: DAAE-20-02-D-0127

R & E NUMBER	85503		
SERIAL NUMBER	E6413575 C6360868 (New)		
LOG-IN DATE	9-27-04		
INSPECT AND VERIFY:			
OPERATION #	OPERATION NAME	DATE	INITIAL
550	DIS-ASSEMBLE GUN	9-27-04	RTL
560 A	RE-BARREL	9-27-04	RTL
B	DRILL AND TAP	10-8-04	TRW
575	ASSEMBLE	10-6-04	RTL
600	PROOF	10-7-04	RTL
605	CHECK HEADSPACE	10-7-04	RTL
610	DIS-ASSEMBLE GUN	10-7-04	RTL
612	MAGNAFLUX		
615	ROLLMARK CALIBER	10-11-04	SB/CW
618	ROTO-BLAST	10-11-04	LB
620	APPLY COATINGS	10/19/04	HP
625 A	FINAL ASSEMBLY	10-26-04	RTL
B	TRIGGER PULL TEST	11-3-04	RA
C	SAFETY "ON" FORCE	11-3-04	RA
D	SAFETY "OFF" FORCE	11-3-04	RA
E	FIRING PIN INDENT	11-3-04	RA
640	TARGET	10-27-04	TRW
655	FINAL INSPECT	11-3-04	
660	PACK	11-4-04	RA
		SHIP DATE	
QAR INSPECTION DATE			

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # e6413575
28 Mar 2001

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.1852
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .0458
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .190779
THE AMR FOR THIS RIFLE IS: 1.097

CENTROIDAL DISTANCES

0	TO	1	.0673647
1	TO	2	.60426
1	TO	3	.24896
1	TO	4	.408946
1	TO	5	.158319

2
4 3 ⁵† <----POA

PATTERN #: ☐ 1 ☐

POA TO CENTROID: .067

MIN RADIUS : .469

MEAN RADIUS : .801

MAX RADIUS : 1.218

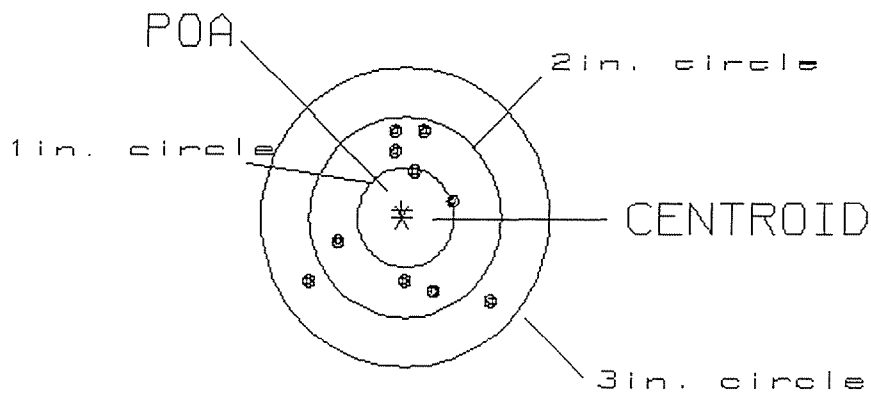
CENTROID X : .007

CENTROID Y : -.067

28 Mar 2001

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/e6413575

CENTERFIRE PATTERN # 1



OF SHOTS= 10

IN CIRCLE

HS= 1.86

1

VS= 1.72

6

GS= 1.97

10

PATTERN #: ☐ 2 ☐

POA TO CENTROID: .551

MIN RADIUS : .202

MEAN RADIUS : 1.171

MAX RADIUS : 3.271

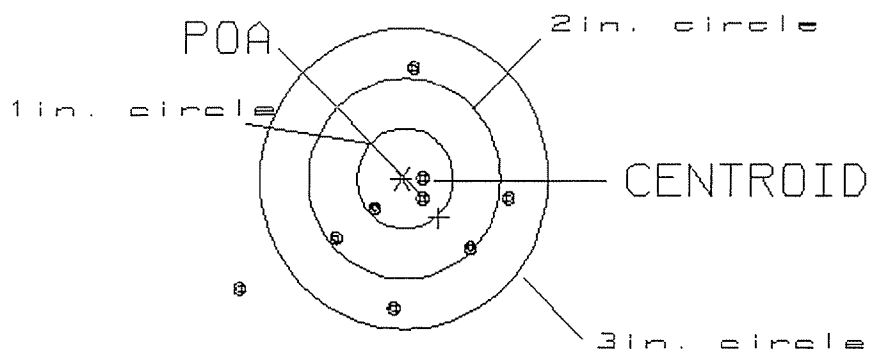
CENTROID X : -.386

CENTROID Y : .392

28 Mar 2001

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/e6413575

CENTERFIRE PATTERN # 2



OF SHOTS= 10

IN CIRCLE

HS= 2.84

3

VS= 4.55

5

GS= 4.92

8

PATTERN #: ☐ 3 ☐

POA TO CENTROID: .274

MIN RADIUS : .300

MEAN RADIUS : 1.328

MAX RADIUS : 2.065

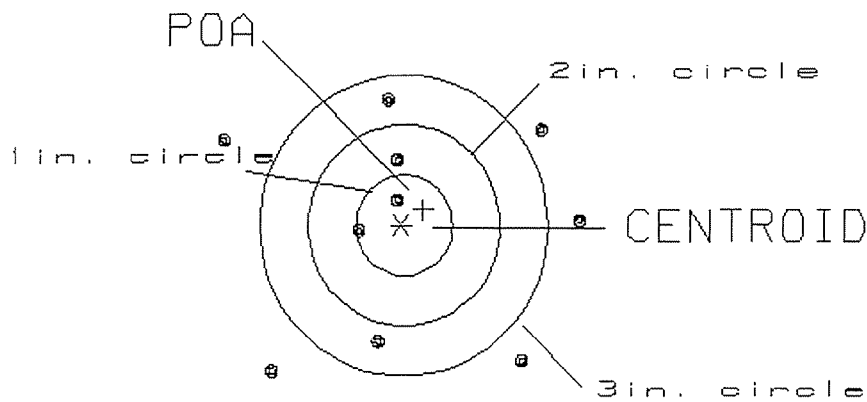
CENTROID X : -.227

CENTROID Y : -.152

28 Mar 2001

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/e6413575

CENTERFIRE PATTERN # 3



OF SHOTS= 10

IN CIRCLE

HS= 3.67

2

VS= 2.71

3

GS= 3.81

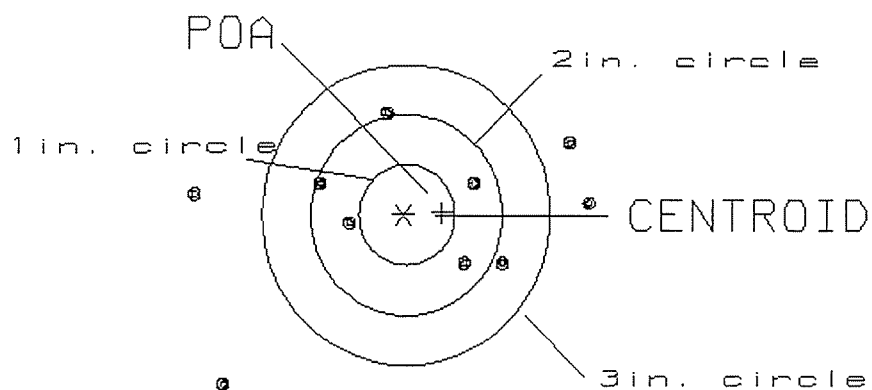
5

PATTERN #: ☐ 4 ☐
 POA TO CENTROID: .400
 MIN RADIUS : .641
 MEAN RADIUS : 1.373
 MAX RADIUS : 2.510
 CENTROID X : -.399
 CENTROID Y : -.018

28 Mar 2001

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/e6413575

CENTERFIRE PATTERN # 4



OF SHOTS= 10

IN CIRCLE

HS= 4.11
 VS= 2.69
 GS= 4.28

0
 4
 6

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 5 ☐

POA TO CENTROID: .108

MIN RADIUS : .089

MEAN RADIUS : .812

MAX RADIUS : 1.967

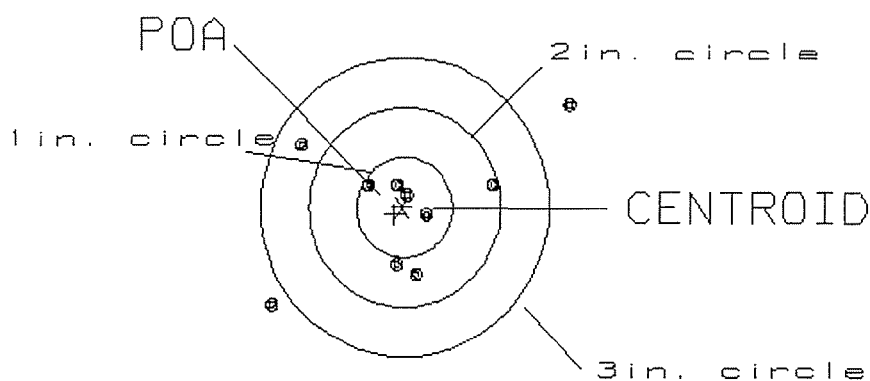
CENTROID X : .079

CENTROID Y : .074

28 Mar 2001

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/e6413575

CENTERFIRE PATTERN # 5



OF SHOTS= 10

IN CIRCLE

HS= 3.08

4

VS= 2.03

7

GS= 3.69

8

CONTRACT # DAAA21-87-C-0086

GUN SERIAL #

C 6225276

OP. #	OP. NAME	READINGS	DATE	INIT
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace			
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes			
618	Polish Barrel			
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake		7-23-91	RL

op. #	OP. NAME	READINGS					DATE	INIT
625 cont.	F) Safety On Force	5	5	5			7-24-91	DH
	G) Safety Off Force	3	3	4			7-24-91	DH
	H) Trigger Pull Test & Retainability						7-23-91	Q
	I) Firing Pin Indent	.020	.021	.020			7-24-91	DH
	J) Assemble Stock							
	K) Assemble Swivel Studs							
	L) Attach Front and Rear Sight Assemblies							
	M) Iron Sight Alignment							
	N) Detach Front & Rear Sights & place in numbered container							
	O) Attach Scope to Rifle							
	P) Detach & Attach Scope 20 Times							
640	Gallery Target & Test	15 RPs test					7-24-91	DH
	A) Time							
	B) Malfunctions							
	C) Pierced Primers							
	D) Optical Clarity of Scope							
645	Inspect for Live Ammo							
655	Final Inspection							
	A) Headspace							
	B) Trigger Pull	2.15	2.18	2.26	2.26	2.22	7-26-91	JH
	C) Function							
660	Pack						7/26/91	DH

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. C-6225276

DATE 7-23-91

TESTER JK

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.22	2.72	2.52	2.15	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.47	2.54	2.50	2.18	
PULL #3	2.39	2.55	2.55	2.26	
PULL #4	2.47	2.54	2.51	2.26	
PULL #5	2.50	2.51	2.51	2.22	
TOTAL					
AVG.					

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.19	3.55		
PULL #2	3.31	3.38		
PULL #3	3.38	3.35		
PULL #4	3.34	3.42		
PULL #5	3.40	3.49		
TOTAL				
AVG.				

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.37	4.39		4.59
PULL #2	4.33	4.50		4.60
PULL #3	4.38	4.30		4.30
PULL #4	4.39	4.60		4.48
PULL #5	4.43	4.31		4.57
TOTAL				
AVG.				

MAINTENANCE REQUEST				PAGE NO	NO OF PAGES	REQUIREMENTS CONTROL SYMBOL CSGLD - 1047(R1)				
For use of this form, see DA PAM 738-750; the proponent agency is DCSLOG										
SECTION I - EQUIPMENT DATA										
CONTROL NUMBER		WORK ORDER NO.		WESDC	ORG. PD	PD AUTHENTICATION <i>Robert A Bullard</i>				
☐ Work Request ☐ MWO ☒ Warranty Claim		1A. ORGANIZATION <i>D-2702 Maint</i>		B. LOCATION <i>FT BRAGG NC</i>			C. UNIT IDENT CODE <i>WAB100</i>			
2. SERIAL NO. <i>06225276</i>		3. NOUN NOMENCLATURE <i>P-16 162</i>		4. LINE NO.	5. MODEL <i>M-24</i>	6. NATIONAL STOCK NUMBER <i>1405-01-240-2156</i>				
7A. MAINTENANCE ACTIVITY		B. LEVEL	8. UTILIZATION CODE	9A. MCSR ITEM	9B. ERC	9C. PACING ITEM	10. HOURS	11. MILES	12. ROUNDS	13. STARTS
14. FAILURE DETECTED DURING (Select one - use ☒ or X)					15. FIRST INDICATION OF TROUBLE (Select one - use ☒ or X)					
☒ A Sch. Main. ☐ C Test ☐ E Storage ☐ G Flight ☐ B Handling ☐ D Normal Op ☐ F Inspection ☐ H Other					☒ 068 Inoperative ☐ 258 Overheating ☐ 790 Out of Adjustment ☐ 008 Noisy ☐ 387 Low Performance ☐ Other					
16A. DESCRIBE DEFICIENCIES OR SYMPTOMS ON THE BASIS OF COMPLETE CHECKOUT AND DIAGNOSTIC PROCEDURE IN EQUIPMENT TM (Do not prescribe repairs). <i>BARREL NOT FREE FLOATING</i> <i>TRIGGER INTERNALLY RUSTED - Replace</i> <i>STOCK BURSTED</i>										
B. REMARKS										
SECTION II - WORK ACCOMPLISHED										
17A. REPAIR ORGANIZATION/ACTIVITY				C. UNIT IDENT. CODE		18. TYPE ORGANIZATION/ACTIVITY ACCOMPLISHING WORK (Select one - use ☒ or X)		19. AMS ACCT. CODE		
B. LOCATION						☐ 1 TOE ☐ 2 TD ☐ 3 Contractor				
20A. ACT. CODE	B. FAILURE CODE	C. COMPONENT/PART NOUN, SVC, OR MWO NO.			D. MANHOURS (Hrs. & tenths)	E. NATIONAL STOCK NUMBER	F. PART SOURCE CODE	G. QTY.	H. PARTS COST	
		(1) CB CODE	(2) REF DESIGN.	(3) MFR. CODE						
					.				\$	
					.				\$	
					.				\$	
					.				\$	
					.				\$	
					.				\$	
					.				\$	
					.				\$	
					.				\$	
					.				\$	
					.				\$	
					I. TOTAL MANHOURS	J. TOTAL MANHOURS COST \$	K. TOTAL PARTS COST \$			
21. DELAY (Select One)					☐ 1 Parts ☐ 2 Manpower ☐ 3 Facilities ☐ 4 Funds ☐ 5 Tools	22. Data Transcribed				
23. SUBMITTED BY <i>Robert A Bullard</i>		24. RECEIVED BY		25. WORK STARTED BY		26. INSPECTED BY		27. ACCEPTED BY		
JULIAN DATE <i>1184</i>		JULIAN DATE		JULIAN DATE		JULIAN DATE		JULIAN DATE		
					28. DISPOSITION (Select One)					
					☐ A To User ☐ D Evacuated ☐ B To Stock ☐ E Cannibalization ☐ C Salvaged					

DA FORM 2407, AUG 88

EDITION OF MAY 81 MAY BE USED

CONTROL COPY 3

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

M2400084160

CONTRACT # DAAA21-87-C-0086

GUN SERIAL #

C 6225276

OP. #	OP. NAME	READINGS	DATE	INIT
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace			
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes			
618	Polish Barrel			
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly	ASSEMBLED NEW EXTRACTOR	6/1/89	RW
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

op. #	OP. NAME	READINGS	DATE	INIT
625 cont.	F) Safety On Force			
	G) Safety Off Force			
	H) Trigger Pull Test & Retainability			
	I) Firing Pin Indent			
	J) Assemble Stock			
	K) Assemble Swivel Studs			
	L) Attach Front and Rear Sight Assemblies			
	M) Iron Sight Alignment			
	N) Detach Front & Rear Sights & place in numbered container			
	O) Attach Scope to Rifle			
	P) Detach & Attach Scope 20 Times			
640	Gallery Target & Test	100 Round Function TEST	6/2/89	DH
	A) Time			
	B) Malfunctions	CLEAN BORE	6/2/89	DH
	C) Pierced Primers			
	D) Optical Clarity of Scope			
645	Inspect for Live Ammo		6/2/89	DH
655	Final Inspection			
	A) Headspace		6/1/89	RW
	B) Trigger Pull	2.90 2.92 2.95 2.87 2.92	6/2/89	G.S.
	C) Function		6/2/89	RW
660	Pack		6/2/89	WB

RECEIVING AND ESTIMATING REPORT

INITIAL JJM		CUSTOMER ORDER NO.		COMMENTS M-24 DEPLOYMENT KIT <i>w/Leupold 10x</i>			
DATE RECEIVED 05/15/89	DATE OPENED 05/23/89	DATE CODE BJ 1-89	SERIAL NUMBER C6225276	MODEL AND GRADE 700 7.62 NATO		ORDER R 89-1466	
ACCESSORIES							

FROM: **COMMANDER
HHC 1/505TH PIR
FT BRAGG NC 28307-5100**

SHIP TO: **COMMANDER
HHC 1/505TH PIR
FT BRAGG NC
28307-5100**

ACCOUNT NUMBER	ACCOUNT NUMBER N/C	WRITE ☐	PROM. DATE	ESTIMATED	VIA UPS
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REPAIR CHARGE	TAX	INSURANCE	UPS	PARCEL POST	TOTAL
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GUN CONDITION: ☒ NEW ☐ SLIGHTLY WORN ☐ VERY WORN ☐ MISUSED ☐ MARRED

CUSTOMER'S REQUEST

DOES NOT EXTRACT - PLEASE FIX

MAIN FAULT **EXTRACTOR OUT OF POSITION WHEN RECEIVED
Approx 150 rds fired.**

PARTS	1 - EXTRACTOR # 91816					
	1) ASSEMBLED NEW EXTRACTOR					
	2) PERFORMED 100 RDL. FUNCTION TEST					
	3) CLEANED & REUSED BOSS					
	4) OVER-ALL FINAL INSPECTION & FUNCTION					
	REPAIRMAN RW	PROOF	CLEAN DH	TEST DH	TARGET	PATTERN
	GALLERY TESTER D.H.	DATE	DATE 6/2/89	DATE 6/2/89	DATE	DATE

OFFICE COPY

RD6925 REV. 1

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

M2400084163

Remington®



VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

MODEL 700™ H24

SERIAL NO.

C6225276

ORDER NO.

5716

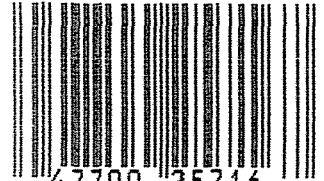
MADE IN ILION, N.Y. U.S.A. Reg. U.S. Pat & Tm. Off, Marca Registrada Marque Deposee.

20



5716 C6225276

UPC



0 47700 25716 7

DA FORM 2407
MAY 81

FILE COPY 5

M2400084165

CONTRACT # DAAA21-87-C-0086

GUN SERIAL # C6225276

OP. #	OP. NAME	READINGS	DATE	INIT
575 & 580	Assemble Action and Stock	12 9 88	88	RW
600	Proof	12 9 88	88	RW
607	Check Headspace	12 9 88	88	RW
610	Dis-assemble Gun	12 9 88	88	RW
612	Magnaflux Barrel Action		12-22-88	RJC.
	Magnaflux Bolt		1-3-89	RJC.
615	Rollmark Caliber		12/22/88	WAC
617	Drill and Tap Sight Holes	1 3 4 4		FB
618	Polish Barrel	12 9 88		WJT
620	Apply Coatings (Barrel Action)		1-16-89	TJA
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly		2/9/89	RW
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head		2/9/89	RW
	C) Inspect Ejector Hole for Chamfer		2/9/89	RW
	D) Oil Firing Pin Ass'y		2/9/89	RW
	E) Adjust Trigger Pull to Min Setting and Stake		10/26/89	JS

op. #	OP. NAME	READINGS					DATE	INIT
625 cont.	F) Safety On Force	5	5	5			14 Feb 89	JS
	G) Safety Off Force	3	3	3			14 Feb 89	JS
	H) Trigger Pull Test & Retainability						16 Feb 89	JS
	I) Firing Pin Indent	.021	.021	.021			14 Feb 89	JS
	J) Assemble Stock						2/16/89	RW
	K) Assemble Swivel Studs						20 Feb 89	JS
	L) Attach Front and Rear Sight Assemblies						2/16/89	RW
	M) Iron Sight Alignment						2/16/89	RW
	N) Detach Front & Rear Sights & place in numbered container						2/16/89	RW
	O) Attach Scope to Rifle						16 Feb 89	JS
	P) Detach & Attach Scope 20 Times						16 Feb 89	JS
640	Gallery Target & Test	67 R	78 L				17 Feb 89	AC
	A) Time						"	AC
	B) Malfunctions				NONE		"	AC
	C) Pierced Primers				NONE		"	AC
	D) Optical Clarity of Scope				OK		"	AC
645	Inspect for Live Ammo					NONE	17 Feb 89	AC
655	Final Inspection							
	A) Headspace						20 Feb 89	JS
	B) Trigger Pull	2.74	2.74	2.82	2.81	2.78	20 Feb 89	JS
	C) Function						20 Feb 89	JS
660	Pack						22/89	DA

SWS TRIGGER PULL TEST

5276

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. C6348838

DATE 28 Sept 89

TESTER JS

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	247	259	246	252	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	250	252	238	254	
PULL #3	226	231	259	249	
PULL #4	260	234	246	247	
PULL #5	231	240	240	246	
TOTAL	1214	1216	1229	1248	
AVG.	2.428	2.432	2.458	2.496	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	313	270		
PULL #2	299	294		
PULL #3	311	283		
PULL #4	302	285		
PULL #5	289	292		
TOTAL	1514	1424		
AVG.	3.028	2.848		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	412	368		404
PULL #2	420	385		403
PULL #3	397	405		392
PULL #4	407	407		393
PULL #5	403	400		383
TOTAL	2039	1965		1985
AVG.	4.078	3.93		3.96

CENTROIDAL DISTANCE CALCULATIONS
FOR RIFLE # 06225276
22 Feb 1989

CENTROIDAL DISTANCES

0 TO	1	.709379
1 TO	2	.207171
1 TO	3	.547576
1 TO	4	.855021
1 TO	5	1.0844

$\frac{1}{2} + \frac{4}{3}$ <----POB
5

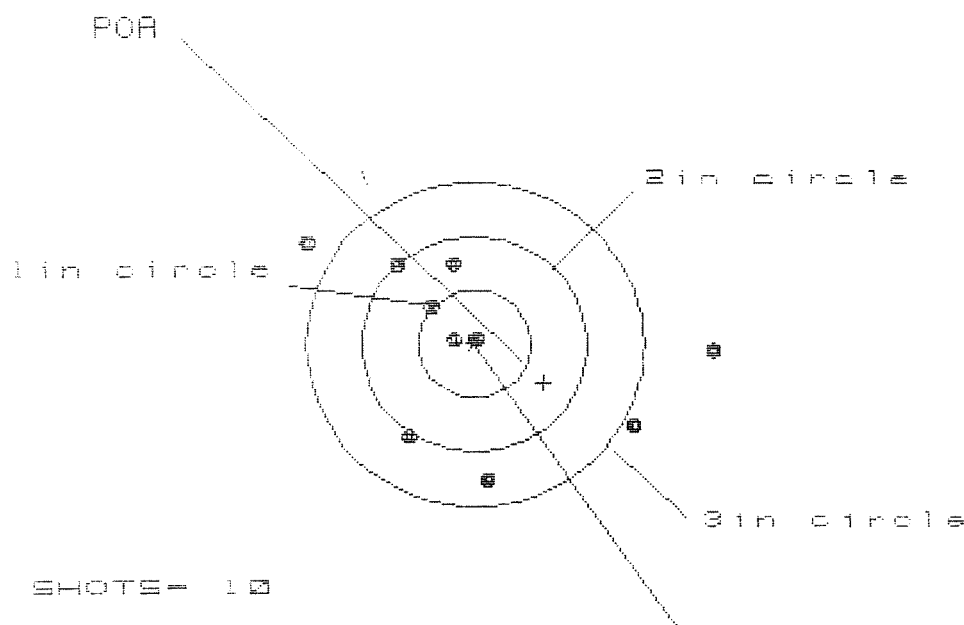
THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.377
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .0052
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .377036
THE AMR FOR THIS RIFLE IS: .9702

22 Feb 1989

FILE:/PATTERNING/CENTERFIRE_PATT/06225276

CENTERFIRE PATTERNS

1



OF SHOTS- 10

IN CIR

1in = 2

2in = 4

3in = 7

HS= 3.572

VS= 2.161

GS= 3.718

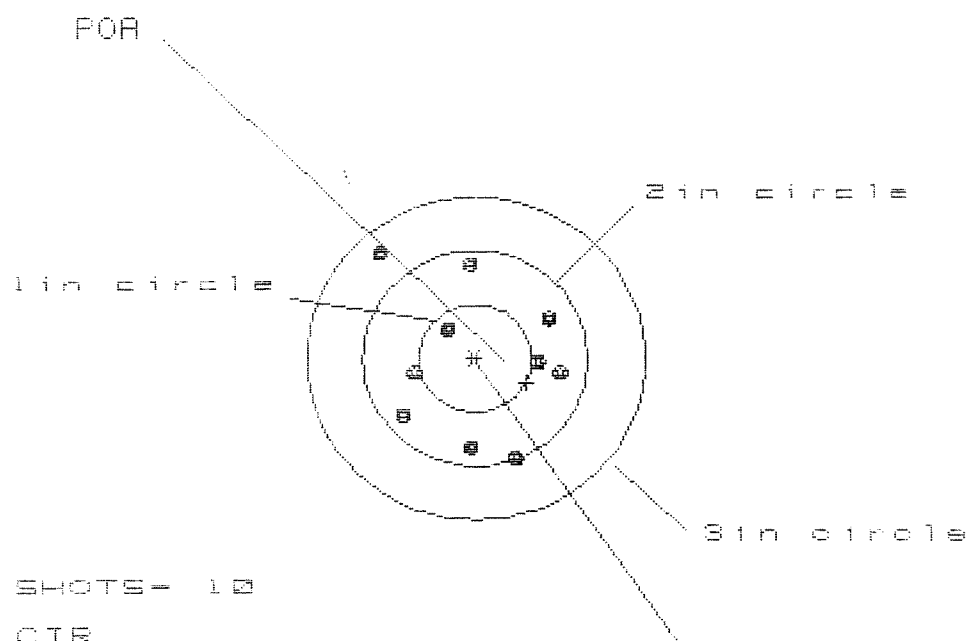
CENTROID *

PATTERN #	:	1	2	3
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	2.100	1.606	1.452
MINIMUM X	:	-1.472	-1.239	-1.591
MAXIMUM Y	:	.923	.912	.859
MINIMUM Y	:	-1.238	-1.249	-1.135
CENTROID X	:	-.613	-.846	-.692
CENTROID Y	:	.357	.369	.256
POA TO CENTROID in.	:	.710	.923	.737
MIN RADIUS	:	.048	.059	.176
MEAN RADIUS	:	1.027	.870	.811
MAX RADIUS	:	2.103	1.779	1.591
HORIZONTAL SPREAD	:	3.572	2.845	2.043
VERTICAL SPREAD	:	2.161	2.161	1.995
EXTREME SPREAD	:	3.718	3.302	2.541
NUMBER IN ONE INCH CIRCLE	=	2		
NUMBER IN TWO INCH CIRCLE	=	4		
NUMBER IN THREE INCH CIRCLE	=	7		

22 Feb 1985

FILE:/PATTERNING/CENTERFIRE_PATT/C6225276

CENTERFIRE PATTERNS # 2



OF SHOTS- 10

IN CIR

1 in = 1

2 in = 9

3 in = 10

HS= 1.682

VS= 1.931

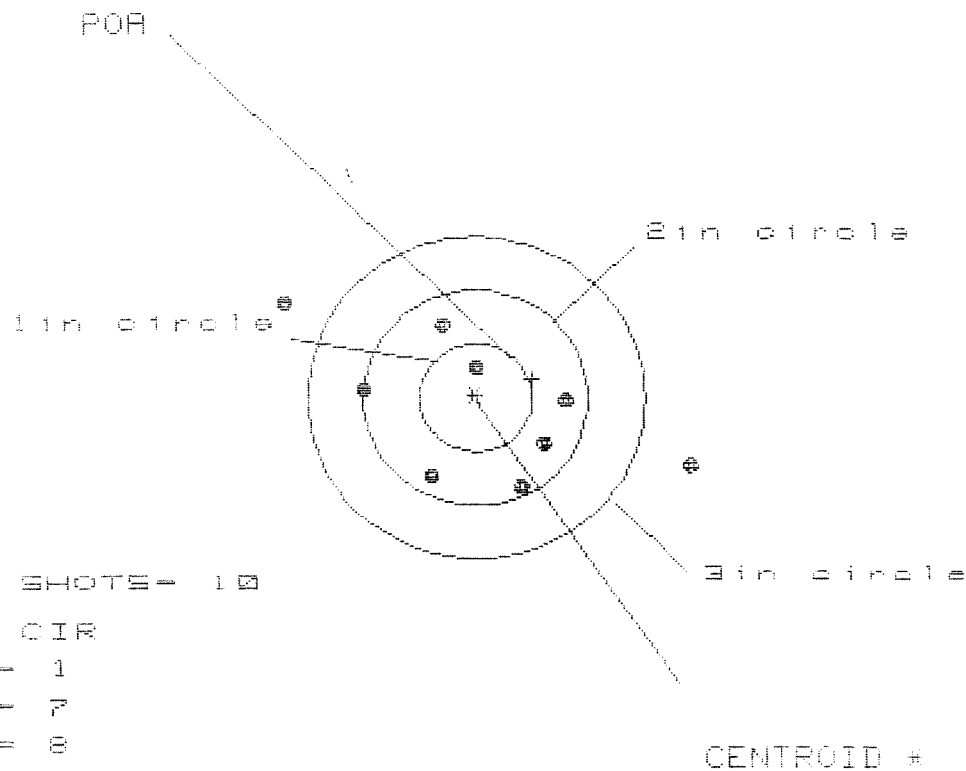
GS= 2.299

PATTERN #	:	2		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	.802	.704	.738
MINIMUM X	:	-.880	-.730	-.696
MAXIMUM Y	:	1.026	.952	.953
MINIMUM Y	:	-.905	-.791	-.809
CENTROID X	:	-.455	-.357	-.391
CENTROID Y	:	.223	.109	.208
POA TO CENTROID in.	:	.507	.374	.443
MIN RADIUS	:	.335	.485	.391
MEAN RADIUS	:	.783	.712	.687
MAX RADIUS	:	1.351	.968	.865
HORIZONTAL SPREAD	:	1.682	1.434	1.434
VERTICAL SPREAD	:	1.931	1.743	1.662
EXTREME SPREAD	:	2.299	1.800	1.662
NUMBER IN ONE INCH CIRCLE	=		1	
NUMBER IN TWO INCH CIRCLE	=		9	
NUMBER IN THREE INCH CIRCLE	=		10	

22 Feb 1985

FILE:/PATTERNING/CENTERFIRE_PATT/C6225276

CENTERFIRE PATTERNS # 3



OF SHOTS- 10

IN CIR

1in = 1

2in = 7

3in = 8

HS= 3.555

VS= 1.723

GS= 3.869

CENTROID *

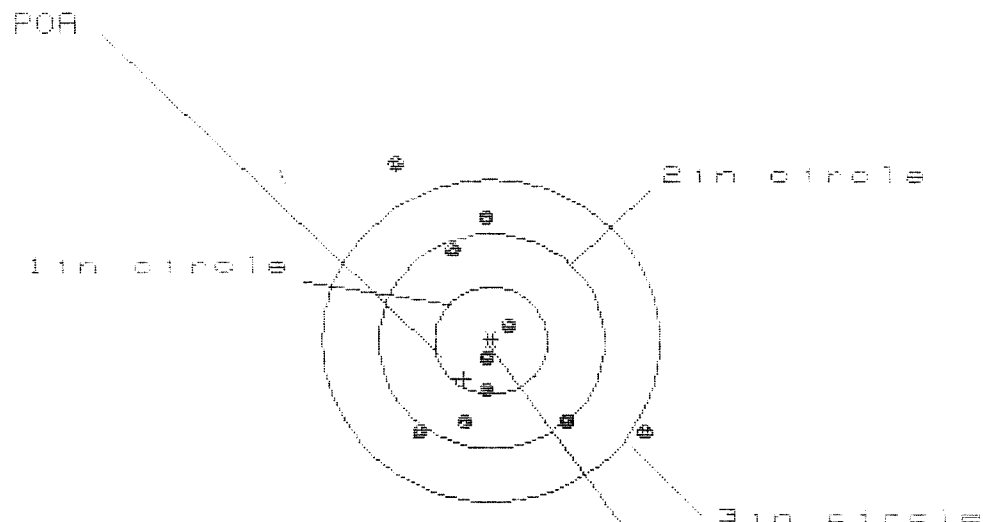
PATTERN #	:	3		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.865	1.022	.837
MINIMUM X	:	-1.690	-1.483	-1.019
MAXIMUM Y	:	.917	.849	.762
MINIMUM Y	:	-.806	-.874	-.768
CENTROID X	:	-.501	-.708	-.523
CENTROID Y	:	-.179	-.111	-.217
POR TO CENTROID in.	:	.532	.717	.566
MIN RADIUS	:	.260	.252	.296
MEAN RADIUS	:	.996	.879	.763
MAX RADIUS	:	1.962	1.709	1.023
HORIZONTAL SPREAD	:	3.555	2.505	1.856
VERTICAL SPREAD	:	1.723	1.723	1.530
EXTREME SPREAD	:	3.869	2.720	1.858
NUMBER IN ONE INCH CIRCLE	=		1	
NUMBER IN TWO INCH CIRCLE	=		7	
NUMBER IN THREE INCH CIRCLE	=		8	

22 Feb 1989

FILE:/PATTERNING/CENTERFIRE_PATT/06225276

CENTERFIRE PATTERNS

4



OF SHOTS- 10

IN CIR

1 in = 3

2 in = 6

3 in = 8

HS= 2.208

VS= 2.565

GS= 3.384

CENTROID #

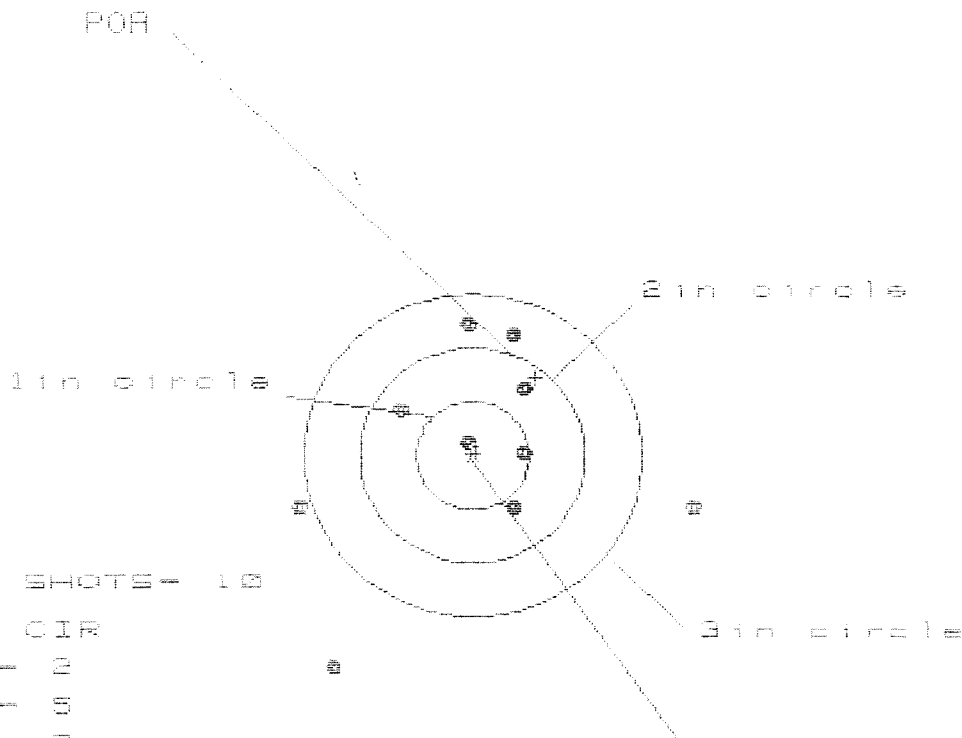
PATTERN #	:	4	9	8
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.368	1.275	.714
MINIMUM X	:	-.840	-.772	-.613
MAXIMUM Y	:	1.694	1.307	1.221
MINIMUM Y	:	-.871	-.682	-.702
CENTROID X	:	.242	.335	.176
CENTROID Y	:	.351	.162	.248
POA TO CENTROID in.	:	.426	.373	.304
MIN RADIUS	:	.158	.126	.065
MEAN RADIUS	:	.928	.795	.701
MAX RADIUS	:	1.891	1.446	1.221
HORIZONTAL SPREAD	:	2.208	2.047	1.327
VERTICAL SPREAD	:	2.565	1.989	1.923
EXTREME SPREAD	:	3.384	2.456	2.017
NUMBER IN ONE INCH CIRCLE =	:	3		
NUMBER IN TWO INCH CIRCLE =	:	6		
NUMBER IN THREE INCH CIRCLE =	:	8		

22 Feb 1989

FILE:/PATTERNING/CENTERFIRE_PATT/05225276

CENTERFIRE PATTERNS

5



OF SHOTS = 10

IN CIR

1in = 2

2in = 5

3in = 7

HS = 3.492

VS = 3.272

GS = 3.545

CENTROID #

PATTERN #	5	6	7
SHOTS (BEST OF)	10	9	8
MAXIMUM X	1.923	1.782	.581
MINIMUM X	-1.569	-1.710	-1.488
MAXIMUM Y	1.255	1.031	.944
MINIMUM Y	-2.017	-.742	-.830
CENTROID X	-.558	-.417	-.639
CENTROID Y	-.726	-.502	-.414
POA TO CENTROID in.	.915	.652	.762
MIN RADIUS	.159	.198	.163
MEAN RADIUS	1.117	.930	.887
MAX RADIUS	2.383	1.913	1.689
HORIZONTAL SPREAD	3.492	3.492	2.069
VERTICAL SPREAD	3.272	1.773	1.773
EXTREME SPREAD	3.545	3.492	2.493
NUMBER IN ONE INCH CIRCLE =	2		
NUMBER IN TWO INCH CIRCLE =	5		
NUMBER IN THREE INCH CIRCLE =	7		

RECEIVING AND ESTIMATING REPORT

COMMENTS

ORDER
R 95-05952

INITIAL
JJM

CUSTOMER ORDER NO.

WOG 2 OF 2 W/LEUPOLD 10X-M3A SCOPE
W/M-24 SNIPER

DATE RECEIVED
02/02/95

DATE OPENED
02/17/95

DATE CODE
BJ 1-89

SERIAL NUMBER
C6225276

NEW SERIAL NUMBER

MODEL AND GRADE
700 7.62

NATO

ACCESSORIES

FROM:

DEPT OF THE ARMY
COMMANDER
HHC 1/505 PIR
FT BRAGG

NC 28307

SHIP TO:

DEPT OF THE ARMY
COMMANDER
HHC 1/505 PIR
FT BRAGG

NC
28307

CUST NO: 115375 C.D.D.L

ACCOUNT NUMBER

ACCOUNT NUMBER N/C

WRITE ☐

PROM. DATE

ESTIMATED

VIA

UPS

GUN CONDITION

- ☐ NEW
☐ LIGHTLY WORN
☐ WORN
☐ VERY WORN
☐ UNREPAIRABLE
☐ MARRED

REPAIR CHARGE

EXCISE

TAX

INSURANCE

UPS

PARCEL POST

TOTAL

W36 BYM

CUSTOMER CONCERN

AMMO

FUNCTION

FINISH

ACCURACY

FIT

INSPECT

CYCLE

A1

B1

TRIGGER GROUP

B2

E1

F1

BOLT ASSY.

B3

E2

F2

BARREL ASSY.

New

B4

Barrel

D1

E3

F3

REC. ASSY.

B5

D2

E4

F4

WOOD

C1

D3

E5

F5

METAL

C2

MAIN FAULT

PARTS

COMMENTS

96002 - Barrel

Repowder Coat - Trigger Guard
H/Sy, Front & Rear Sight Bases.
Re-zing - Scope Base, Rings &
Swivel Studs.

W52H095054H227

REPAIRMAN

PROOF

CLEAN

TEST

TARGET

PATTERN

GALLERY TESTER

DATE

DATE

DATE

DATE

DATE

OFFICE COPY

RD6925 REV. 1/94

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

M2400084175

REGISTERED MAIL

R 783 661 917

DEPARTMENT OF THE ARMY

Commander

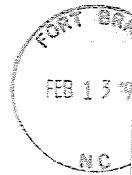
HHC 1505 PER

FT Bragg NC 28307

OFFICIAL BUSINESS

PENALTY FOR PRIVATE USE. \$300

DA Label 18-1, Sep 83
Edition of Oct 74 will be used until exhausted.



Remington Arms Co. Inc
Attn: Fabricated Products Dept
14 HOEFLE Ave.
ILLION, NY 13357-1816
BOA No. DAAA09-92-C-0834

M-24

CONTRACT # DAAA21-87-C-0086

New Barrel

GUN SERIAL # C6225276

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock		2/20/95	RW
600	Proof		2/20/95	RW
607	Check Headspace		2/20/95	RW
610	Dis-assemble Gun		2/20/95	RW
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes			
618	Polish Barrel			
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly		3/13/95	RW
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head		3/13/95	RW
	C) Inspect Ejector Hole for Chamfer		3/13/95	RW
	D) Oil Firing Pin Ass'y		3/13/95	RW
	E) Adjust Trigger Pull to Min Setting and Stake			

op. #	OP. NAME	READINGS				DATE	INIT
625 cont.	F) Safety On Force						
	G) Safety Off Force						
	H) Trigger Pull Test & Retainability						
	I) Firing Pin Indent						
	J) Assemble Stock						
	K) Assemble Swivel Studs						
	L) Attach Front and Rear Sight Assemblies						
	M) Iron Sight Alignment						
	N) Detach Front & Rear Sights & place in numbered container						
	O) Attach Scope to Rifle						
	P) Detach & Attach Scope 20 Times						
640	Gallery Target & Test						
	A) Time						
	B) Malfunctions						
	C) Pierced Primers						
	D) Optical Clarity of Scope						
645	Inspect for Live Ammo						
655	Final Inspection A) Headspace						
	B) Trigger Pull						
	C) Function						
660	Pack						

Final Inspection

Sn: C6225276

DATE REC'D: 2/2/95

DATE RET'D:

AUDITOR: RW

Item:

Barrel Assy.

☒ BARREL☒ RECEIVER☒ FRONT SIGHT BLOCK☒ REAR SIGHT BLOCK☒ SCREWS☒ FINISH

Scope Assy.

☒ Scope☒ Scope Rings☒ Mounting Screws☒ Mounting Base☒ SCREWS☒ FINISH☒ LOOSENESS☒ CLARITY

Misc.

☐ DD-250☐ BAR CODE☐ PACKAGING

Item:

Stock Assy.

☒ STOCK☒ SLING SWIVEL STUDS☒ ADJUSTABLE BUTT PLATE☒ LOCK NUTS☒ BARREL CLEARANCE☒ COLOR/FINISH

Systems Case

☐ Scope Case☐ Iron Sights☐ Deployment Kit

Trigger

☒ SAFETY OPERATION☒ SET

Comments:

CENTROIDAL DISTANCE CALCULATIONS
FOR RIFLE # C6225276
28 Mar 1995

CENTROIDAL DISTANCES

Ø TO	1	.159831
1 TO	2	.0577754
1 TO	3	.282115
1 TO	4	.14904
1 TO	5	.435

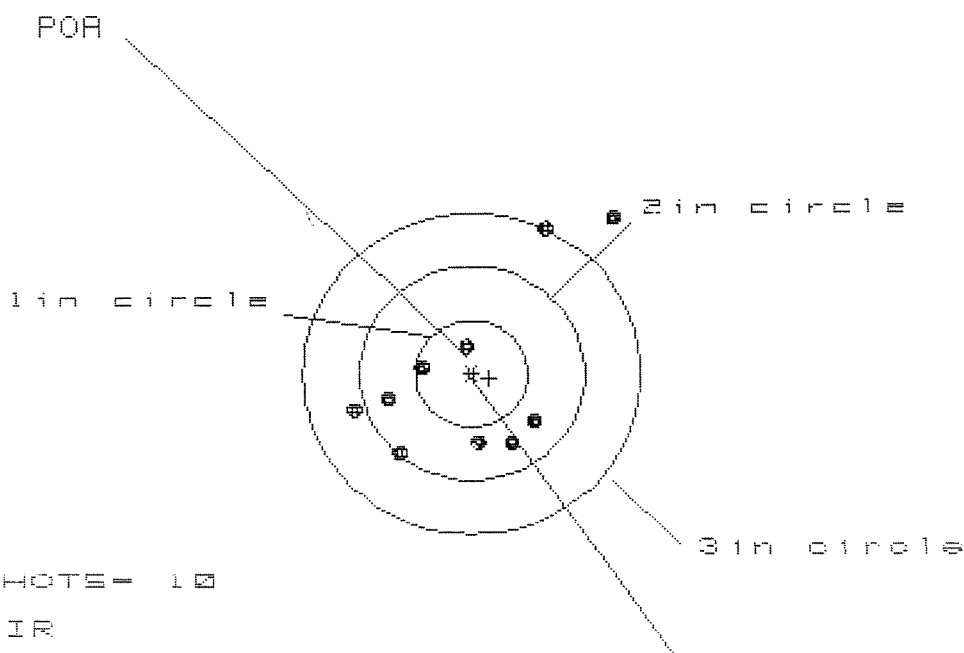
AMR <----POB

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.09
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.1166
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .147294
THE AMR FOR THIS RIFLE IS: .907

26 Mar 1995

FILE:/PATTERNING/CENTERFIRE_PATT/C6225276.1

CENTERFIRE PATTERNS # 1



OF SHOTS- 10

IN CIR

1 in = 2

2 in = 7

3 in = 8

HS= 2.316

VS= 2.245

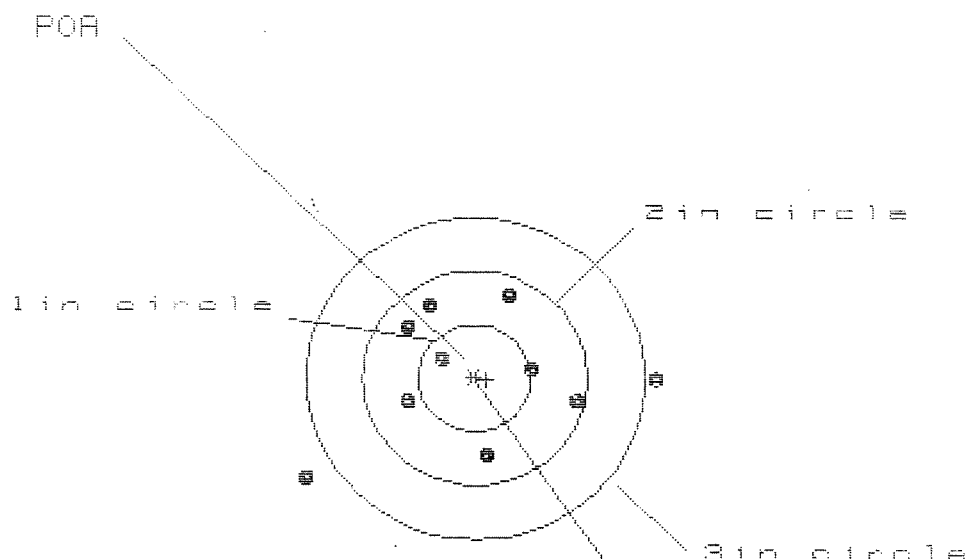
GS= 2.964

PATTERN #	:	1		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.301	.790	.819
MINIMUM X	:	-1.015	-.871	-.772
MAXIMUM Y	:	1.480	1.544	.610
MINIMUM Y	:	-.765	-.601	-.408
CENTROID X	:	-.155	-.299	-.398
CENTROID Y	:	.039	-.125	-.318
POA TO CENTROID in.	:	.160	.324	.510
MIN RADIUS	:	.266	.348	.394
MEAN RADIUS	:	.919	.754	.602
MAX RADIUS	:	1.970	1.735	.825
HORIZONTAL SPREAD	:	2.316	1.661	1.591
VERTICAL SPREAD	:	2.245	2.145	1.018
EXTREME SPREAD	:	2.964	2.498	1.593
NUMBER IN ONE INCH CIRCLE =			2	
NUMBER IN TWO INCH CIRCLE =			7	
NUMBER IN THREE INCH CIRCLE =			8	

26 Mar 1995

FILE:/PATTERNING/CENTERFIRE_PATT/C8225276.1

CENTERFIRE PATTERNS # 2



OF SHOTS = 10

IN CIR

1 in = 2

2 in = 8

3 in = 8

HS = 3.094

VS = 1.715

GS = 3.243

CENTROID #

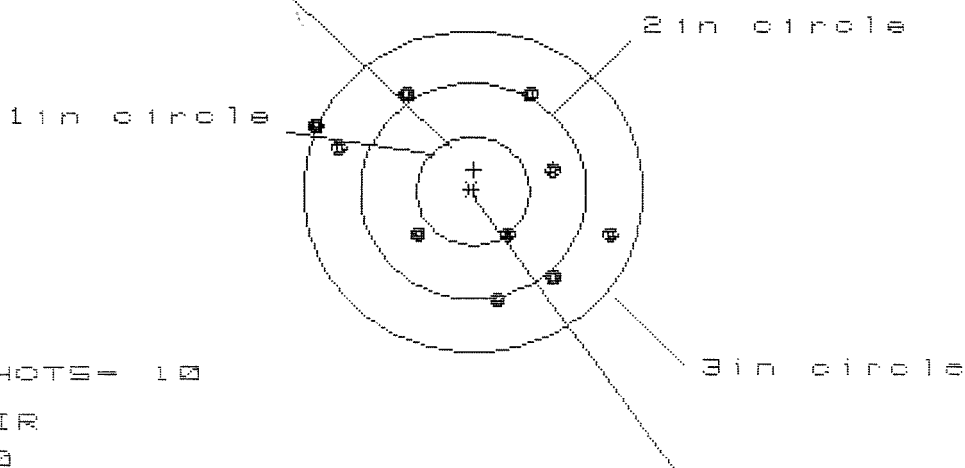
PATTERN #	:	2		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.569	1.400	.883
MINIMUM X	:	-1.525	-.734	-.559
MAXIMUM Y	:	.757	.650	.639
MINIMUM Y	:	-.958	-.859	-.870
CENTROID X	:	-.102	.067	-.108
CENTROID Y	:	.016	.123	.134
FOR TO CENTROID in.	:	.104	.140	.172
MIN RADIUS	:	.302	.303	.257
MEAN RADIUS	:	.877	.765	.660
MAX RADIUS	:	1.801	1.403	.951
HORIZONTAL SPREAD	:	3.094	2.134	1.442
VERTICAL SPREAD	:	1.715	1.509	1.509
EXTREME SPREAD	:	3.243	2.175	1.594
NUMBER IN ONE INCH CIRCLE	=		2	
NUMBER IN TWO INCH CIRCLE	=		8	
NUMBER IN THREE INCH CIRCLE	=		8	

28 Mar 1995

FILE:/PATTERNING/CENTERFIRE_PATT/C8225276.1

CENTERFIRE PATTERNS # 3

POA



OF SHOTS- 10

IN CIR

1in = 0

2in = 3

3in = 9

HS= 2.633

VS= 1.947

GS= 2.809

CENTROID #

PATTERN #	:	3		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.240	1.085	.674
MINIMUM X	:	-1.393	-1.337	-1.201
MAXIMUM Y	:	.939	1.005	.965
MINIMUM Y	:	-1.008	-.942	-.982
CENTROID X	:	-.010	.145	.009
CENTROID Y	:	-.203	-.269	-.229
POA TO CENTROID in.	:	.203	.305	.229
MIN RADIUS	:	.500	.375	.468
MEAN RADIUS	:	1.008	.922	.903
MAX RADIUS	:	1.514	1.405	1.263
HORIZONTAL SPREAD	:	2.633	2.422	1.875
VERTICAL SPREAD	:	1.947	1.947	1.947
EXTREME SPREAD	:	2.809	2.536	2.184
NUMBER IN ONE INCH CIRCLE	=		0	
NUMBER IN TWO INCH CIRCLE	=		3	
NUMBER IN THREE INCH CIRCLE	=		9	

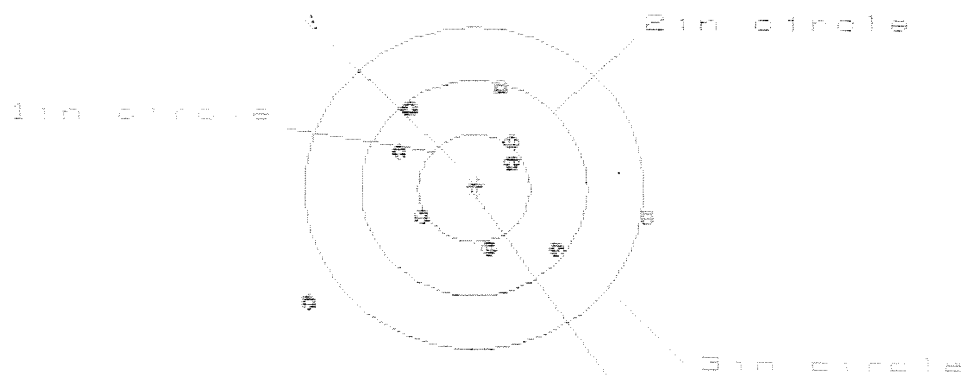
20 Mar 1965

FILE:/PATTERNING/CENTERFIRE_PATT/06225276.1

CENTERFIRE PATTERNS

4

FOR



+ OF ENOTE- 12

2 IN CIR

1 in = 2

2 in = 8

3 in = 8

ME = 3.007

SE = 1.844

ES = 3.111

CENTROID

ANALYSIS

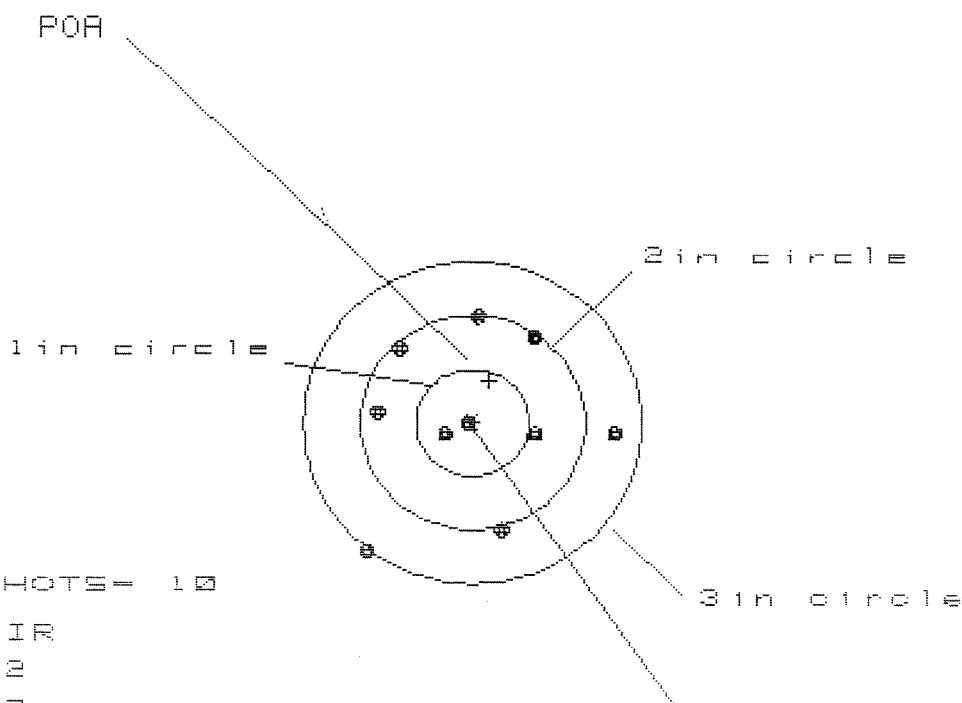
4

SHOTS	20	9	8
MAXIMUM	1.529	1.365	.688
MINIMUM	-1.478	-.866	-.696
MAXIMUM	.891	.774	.728
MINIMUM	-1.053	-.696	-.742
CENTROID	-.028	.136	-.034
CENTROID	-.039	.078	.124
FOR TO CENTROID IN.	.048	.157	.129
MIN RADIUS	.369	.168	.317
MEAN RADIUS	.884	.753	.666
95 RADIUS	1.815	1.415	1.012
HORIZONTAL SPREAD	3.007	2.231	1.384
VERTICAL SPREAD	1.944	1.470	1.470
EXTREME SPREAD	3.111	2.320	1.806
NUMBER IN ONE INCH CIRCLE	=	2	
NUMBER IN TWO INCH CIRCLE	=	8	
NUMBER IN THREE INCH CIRCLE	=	8	

28 Mar 1995

FILE:/PATTERNING/CENTERFIRE_PATT/C6225276.1

CENTERFIRE PATTERNS # 5



OF SHOTS= 10

IN CIR

1 in = 2

2 in = 7

3 in = 9

HS= 2.178

VS= 2.165

GS= 2.484

CENTROID #

PATTERN #	:	5		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.278	1.178	.633
MINIMUM X	:	-.900	-.931	-.783
MAXIMUM Y	:	.946	.810	.782
MINIMUM Y	:	-1.220	-1.184	-1.212
CENTROID X	:	-.155	-.055	-.203
CENTROID Y	:	-.396	-.260	-.232
POA TO CENTROID in.	:	.425	.266	.308
MIN RADIUS	:	.058	.191	.142
MEAN RADIUS	:	.847	.777	.701
MAX RADIUS	:	1.516	1.199	1.242
HORIZONTAL SPREAD	:	2.178	2.109	1.416
VERTICAL SPREAD	:	2.165	1.994	1.994
EXTREME SPREAD	:	2.484	2.121	2.003
NUMBER IN ONE INCH CIRCLE	=		2	
NUMBER IN TWO INCH CIRCLE	=		7	
NUMBER IN THREE INCH CIRCLE	=		9	

RECEIVING AND ESTIMATING REPORT

COMMENTS

ORDER
R 98-01552

CUSTOMER ORDER NO.

WPG 1 OF 2

DATE RECEIVED

DATE OPENED

DATE CODE

SERIAL NUMBER

NEW SERIAL NUMBER

MODEL AND GRADE

01/16/98

01/16/98

C6225276

700 7.62

NATP

ACCESSORIES

HARD CASE

SCOPE BASE

W/SWIVELS

FROM:

SHIP TO:

U S ARMY
SGT MATTEW DENNIS
406TH QM SUPPLY COMPANY GS
FT BRAGG NC 28307

U S ARMY
SGT MATTEW DENNIS
406TH QM SUPPLY COMPANY GS
FT BRAGG NC 28307

CUST NO:181550 C.O.D L

ACCOUNT NUMBER

ACCOUNT NUMBER N/C

WRITE ☐

PROM. DATE

ESTIMATED

VIA

UPS

GUN CONDITION

- ☐ NEW
☐ LIGHTLY WORN
☐ WORN
☐ VERY WORN
☐ UNREPAIRABLE
☐ MARRED

W 57 H 09 8016 H 743

W 36 BY M

REPAIR CHARGE

EXCISE

TAX

INSURANCE

UPS

PARCEL POST

TOTAL

CUSTOMER CONCERN

AMMO

FUNCTION

FINISH

ACCURACY

FIT

INSPECT

CYCLE

E1

TRIGGER GROUP

E2

E1

F1

BOLT ASSY.

E3

E2

F2

BARREL ASSY.

E4

D1

E1

F3

REC. ASSY.

E5

D2

E4

F4

WOOD

C1

D3

E5

F5

METAL

C2

MAIN FAULT

PARTS

STOCK 96018

COMMENTS

REPAIRMAN

PROOF

CLEAN

TEST

TARGET

PATTERN

GALLERY TESTER

DATE

DATE

DATE

DATE

DATE

OFFICE COPY

RD6925 REV. 7/97

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

M2400084186

C6225276, Scope Base & Swivel Studs ^{Hard Case}

C6225127, Scope Base & Swivel Studs

To Whom It May Concern,

Enclosed is a 7.62mm sniper rifle, NSN 1005-01-240-2136, SERIAL NUMBER: C6225276, that was turned into the 406th GSC warehouse armsroom. Customer turned in to us stating that weapon buttstock adjusting knob is stripped. Customer wants the weapon to be repaired and returned to:

406th GSC

BLDG. J-2050

FT. BRAGG, NC 28307

(910) 396-2111

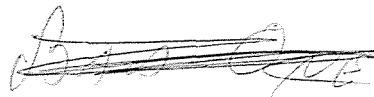
SGT DENNIS (P.O.C.)

The unit that turned in the rifle is:

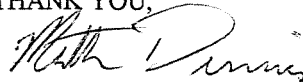
HHC 1/505TH PIR

FT. BRAGG, NC 28307

PFC PRINCE (P.O.C.) AT (910) 432-7016



THANK YOU,



SGT MATTHEW DENNIS

406TH QM Supply Company, GS

FT. BRAGG, NC 28307

21 DAY TURN - AROUND

M-24

CONTRACT # DAAA09-92-C-0834

R&E NO.

SERIAL NO. C6225276

LOG IN DATE: / /

DATE

INT.

INSPECT & VERIFY:

OP. #

OP. NAME

550

DIS-ASSEMBLE GUN

560 A

RE-BARREL AT CUSTOM SHOP

B

DRILL & TAP

C

POLISH

575

ASSEMBLE

600

PROOF

605

CHECK HEADSPACE

1/17/98

RW

610

DIS-ASSEMBLE

612

MAGNAFLUX

615

ROLLMARK CALIBER

618

ROTO-BLAST

620

APPLY COATINGS

625 A

FINAL ASSEMBLY

1/17/98

RW

B

TRIGGER PULL TEST

C

SAFETY ON FORCE

D

SAFETY OFF FORCE

E

FIRING PIN INDENT

640

TARGET

655

FINAL INSPECT

1/17/98

RW

660

PACK

QAR INSPECTION

SHIP DATE