

G 636 0872

VERY IMPORTANT
READ INSTRUCTIONS
BEFORE USING
THIS PRODUCT
FOR YOUR PROTECTION

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Illinois, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

SERIAL NO.
G6360872

ORDER NO.
25716

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5716 G6360872

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M/24 7.62 NATO S.W.S. (COMPLETE SYST
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SERIAL NO.



G6360872

M24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



G6360872

owner registration sticker



G6360872

DD FORM

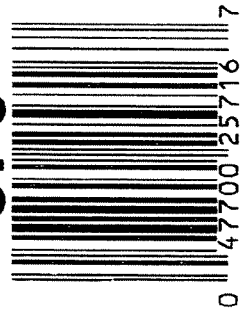
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

G6360872

UPC



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M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6360872

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		1-26-04	RL
600	PROOF		1-26-04	RL
607	CHECK HEADSPACE		1-26-04	RL
610	DIS-ASSEMBLE GUN		1-26-04	RL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>RL</u>		
615	ROLLMARK CALIBER		1/29/04	LB
617	DRILL AND TAP SIGHT HOLES		1-28-04	TRW
620	APPLY COATINGS (BARREL ACTION)		2-7	TA
	(BOLT)		2-7	TH
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-23-04	RL
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-23-04	RL
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-23-04	RL
	D) OIL FIRING PIN ASSEMBLY		2-23-04	RL
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6⁰</u> <u>6⁰</u> <u>6⁰</u>	2-25-04	RTL
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3⁰</u> <u>3⁰</u> <u>2²⁵</u>	2-25-04	RTL
	H) TRIGGER PULL TEST AND RETAINABILITY		2-25-04	RTL
	I) FIRING PIN INDENT .020 MIN	<u>.021</u> <u>.021</u> <u>.022</u>	2-25-04	RTL
	J) ASSEMBLE STOCK		2-23-04	RU
	K) ASSEMBLE SWIVEL STUDS		3-2-04	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		2-23-04	RU
	M) IRON SIGHT ALIGNMENT		2-23-04	RU
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		2-23-04	RU
640	GALLERY TEST AND TARGET	PASS FAIL	2-24-04	<i>[Signature]</i>
	MALFUNCTION	CORRECTION	2-24-04	<i>[Signature]</i>
	MALFUNCTION	CORRECTION	2-24-04	<i>[Signature]</i>
	MALFUNCTION	CORRECTION	2-24-04	<i>[Signature]</i>
	MALFUNCTION	CORRECTION	2-24-04	<i>[Signature]</i>
645	INSPECT FOR LIVE AMMO		2-24-04	<i>[Signature]</i>
655	FINAL INSPECTION A) HEADSPACE		3-2-04	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.56</u> <u>2.68</u> <u>2.61</u> <u>2.83</u> <u>2.77</u>	2-25-04	RTL
	C) FUNCTION		3-2-04	RTL
660	PACK		3-3-04	DA

AVERAGE PULL FORCE BETWEEN

INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)

3.00 LBS (plus or minus 0.75 LBS)

4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO. _____

DATE 2-23-04TESTER TRW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.26	2.77		2.84	
PULL #2	2.33	2.75		2.47	
PULL #3	2.31	2.69		2.49	
PULL #4	2.31	2.67		2.48	
PULL #5	2.34	2.77		2.42	
TOTAL	11.55	13.65		12.70	
AVERAGE	2.31	2.73		2.54	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.15	3.19		
PULL #2	3.10	3.11		
PULL #3	3.10	3.19		
PULL #4	3.23	3.13		
PULL #5	3.19	3.09		
TOTAL	15.77	15.71		
AVERAGE	3.15	3.14		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.26	4.36		4.27
PULL #2	4.30	4.17		4.18
PULL #3	4.16	4.33		3.95
PULL #4	4.23	4.54		4.14
PULL #5	4.20	4.28		4.10
TOTAL	21.15	21.68		20.64
AVERAGE	4.23	4.33		4.12

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6360872.___0
FILE DATE AND TIME: 02/24/2004 07:18

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	0.090
The Average Y Centroid of the Five Target Set:	-0.087
The Average Point of Impact of the Five Target Set:	0.125
The Average Mean Radius of the Five Target Set:	0.635
The Distance from POA to Centroid Target #1:	0.105
The Distance from Centroid Target #2 to Centroid Target #1:	0.334
The Distance from Centroid Target #3 to Centroid Target #1:	0.366
The Distance from Centroid Target #4 to Centroid Target #1:	0.160
The Distance from Centroid Target #5 to Centroid Target #1:	0.372

SERIAL NUMBER: G6360872. __0

TARGET NUMBER: 1

FILE DATE: 02/24/2004

FILE TIME: 07:18

X CENTROID: -0.077

Y CENTROID: 0.071

POA TO CENTROID: 0.105

HORZ SPREAD: 1.239

VERT SPREAD: 1.906

GROUP SPREAD: 2.121

MIN RADIUS: 0.136

MAX RADIUS: 1.351

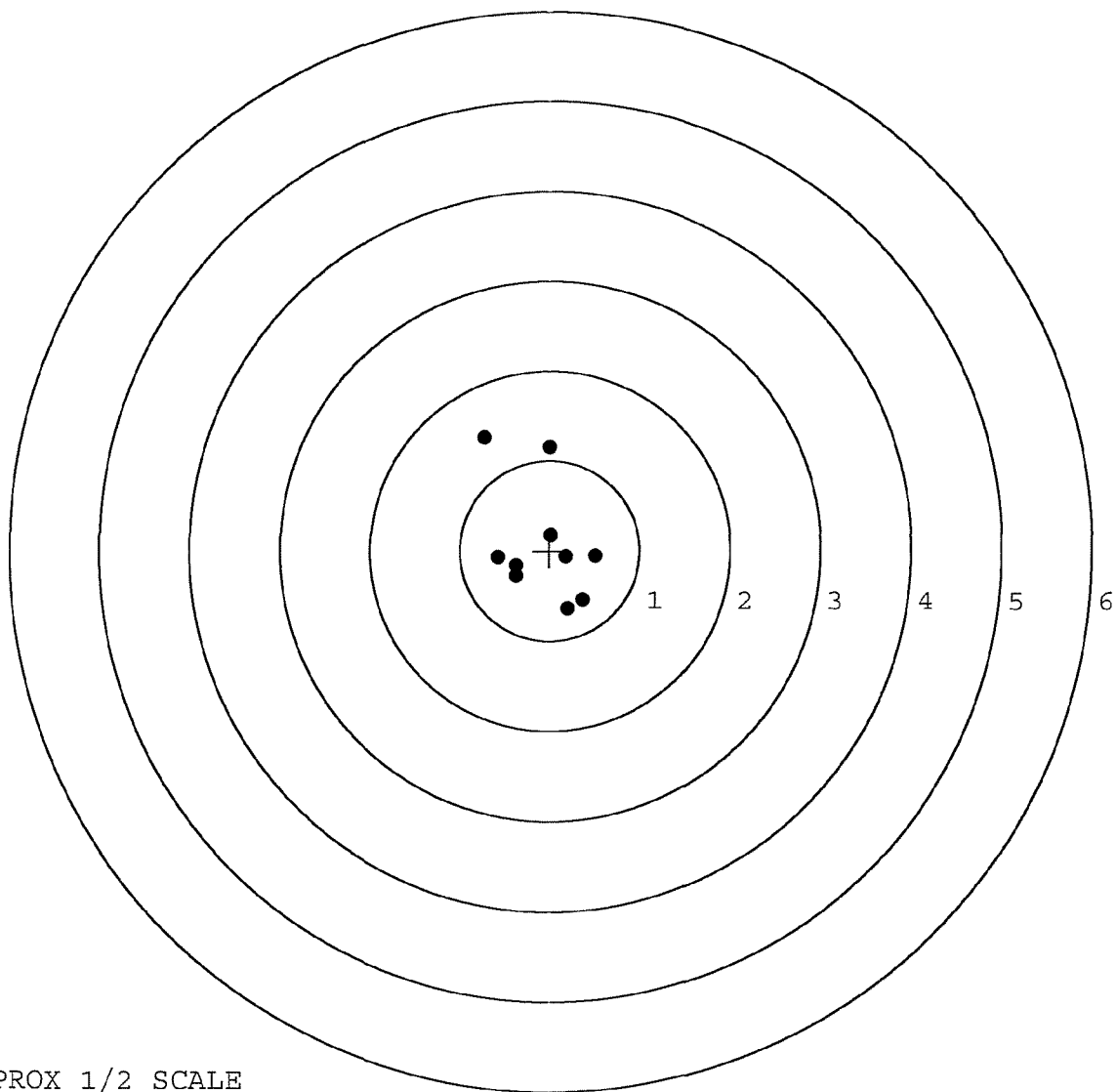
MEAN RADIUS: 0.639

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 8

in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.373	-0.553
2:	0.204	-0.650
3:	0.512	-0.061
4:	0.184	-0.072
5:	0.014	0.172
6:	-0.374	-0.169
7:	-0.579	-0.080
8:	-0.001	1.153
9:	-0.727	1.256
10:	-0.379	-0.286

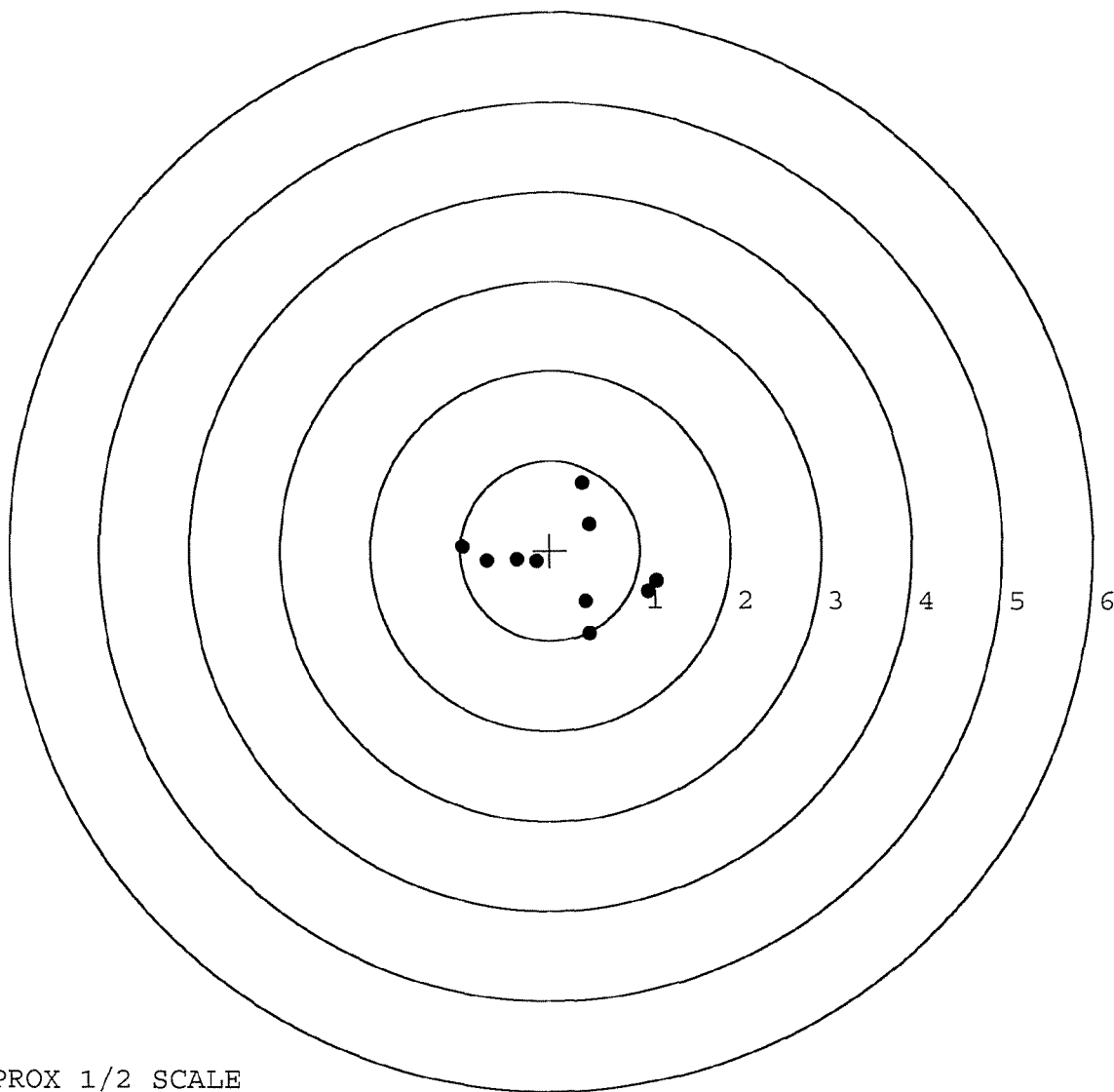


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6360872. 0
TARGET NUMBER: 2
FILE DATE: 02/24/2004
FILE TIME: 07:18

POINT#	X	Y
1:	1.181	-0.343
2:	1.091	-0.454
3:	0.441	-0.926
4:	0.398	-0.561
5:	0.438	0.299
6:	0.354	0.755
7:	-0.148	-0.122
8:	-0.369	-0.102
9:	-0.705	-0.115
10:	-0.974	0.044

X CENTROID: 0.171
Y CENTROID: -0.153
POA TO CENTROID: 0.229
HORZ SPREAD: 2.155
VERT SPREAD: 1.681
GROUP SPREAD: 2.189
MIN RADIUS: 0.320
MAX RADIUS: 1.161
MEAN RADIUS: 0.763
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 8
in 3 IN DIAMETER: 10

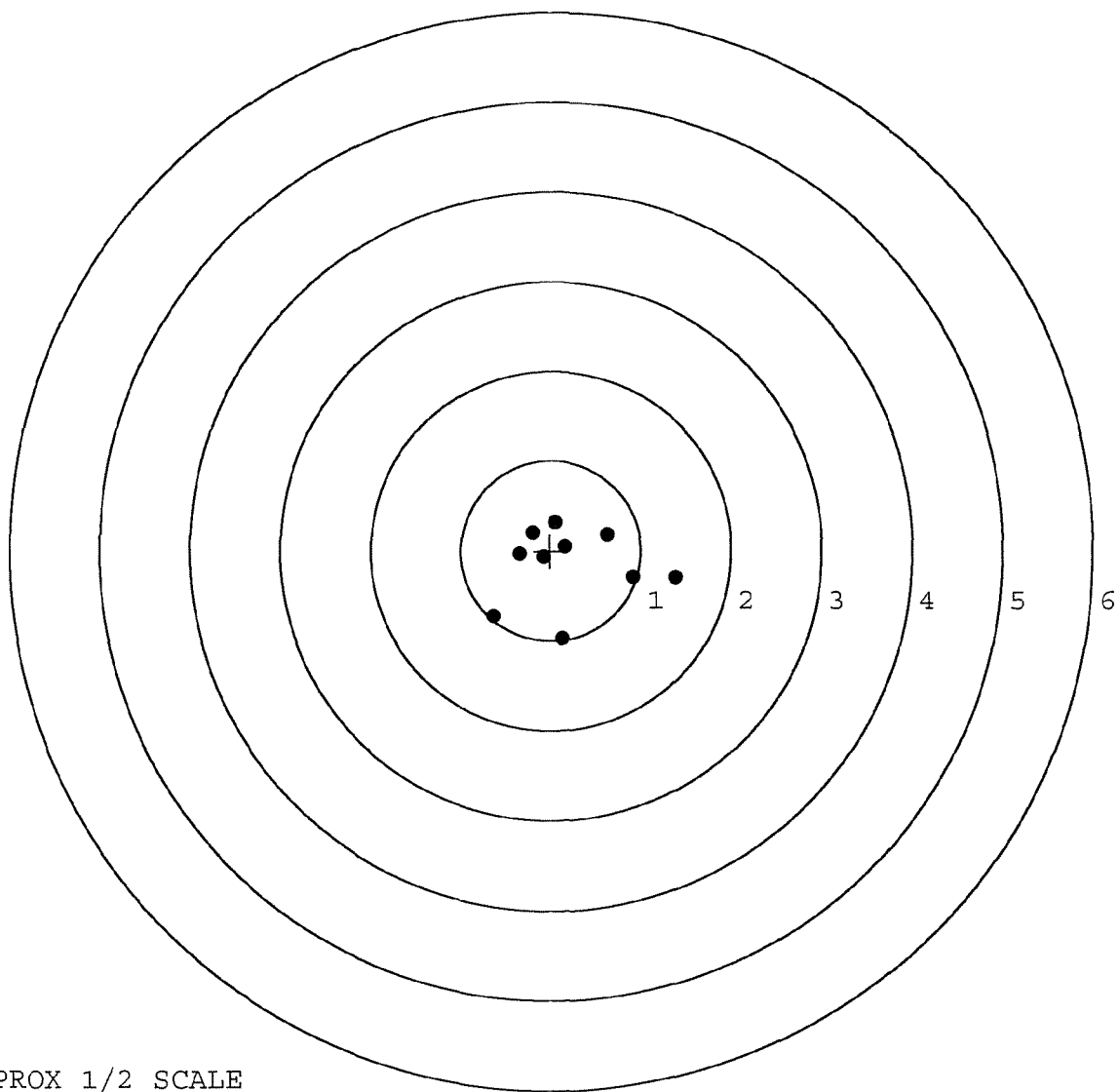


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6360872.___0
TARGET NUMBER: 3
FILE DATE: 02/24/2004
FILE TIME: 07:18

POINT#	X	Y
1:	1.381	-0.297
2:	0.916	-0.297
3:	0.628	0.181
4:	0.131	-0.982
5:	-0.635	-0.730
6:	0.052	0.314
7:	0.164	0.053
8:	-0.076	-0.067
9:	-0.343	-0.039
10:	-0.206	0.201

X CENTROID: 0.201
Y CENTROID: -0.166
POA TO CENTROID: 0.261
HORZ SPREAD: 2.016
VERT SPREAD: 1.296
GROUP SPREAD: 2.062
MIN RADIUS: 0.222
MAX RADIUS: 1.187
MEAN RADIUS: 0.642
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 8
in 3 IN DIAMETER: 10

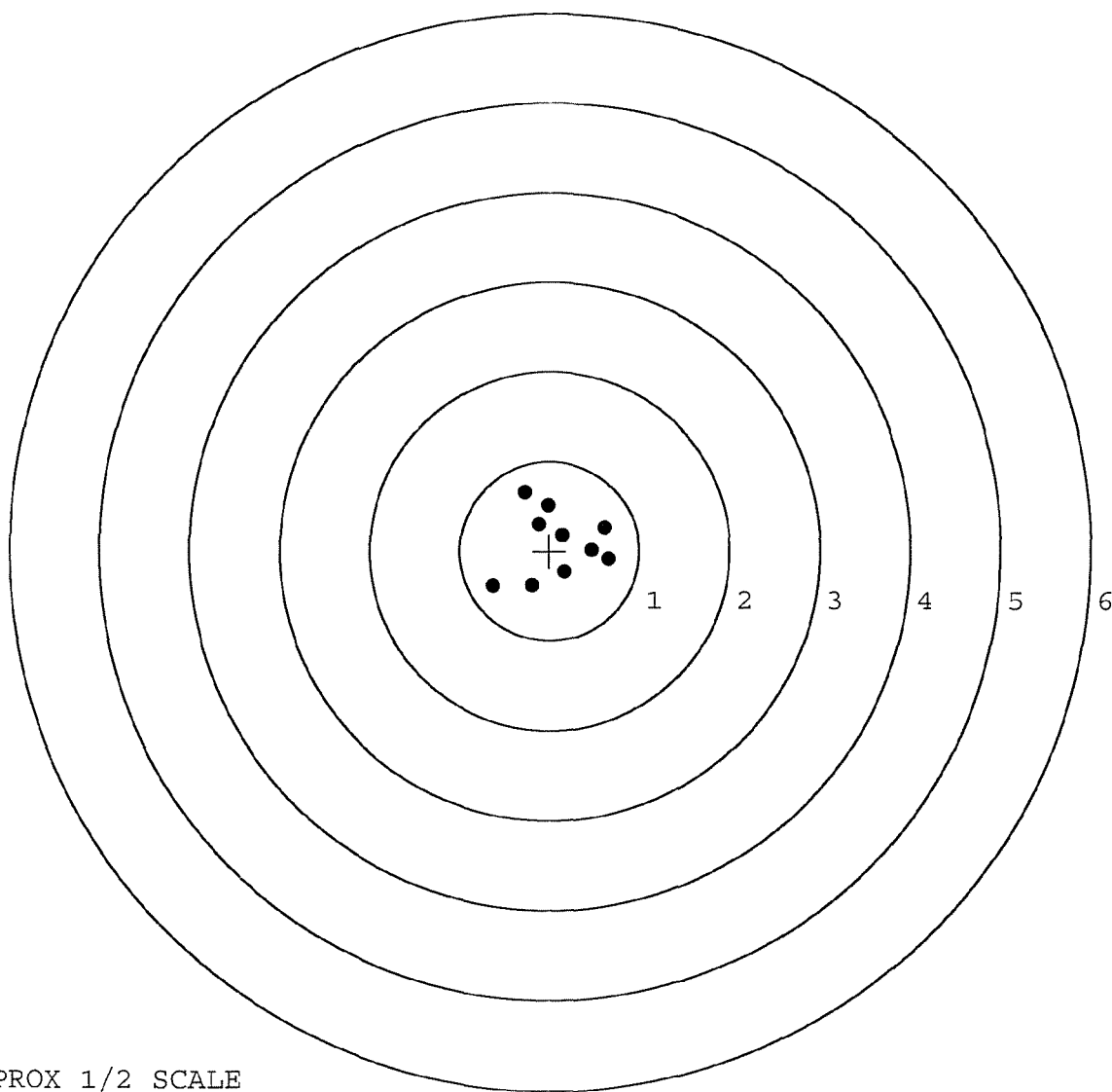


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6360872. __0
TARGET NUMBER: 4
FILE DATE: 02/24/2004
FILE TIME: 07:18

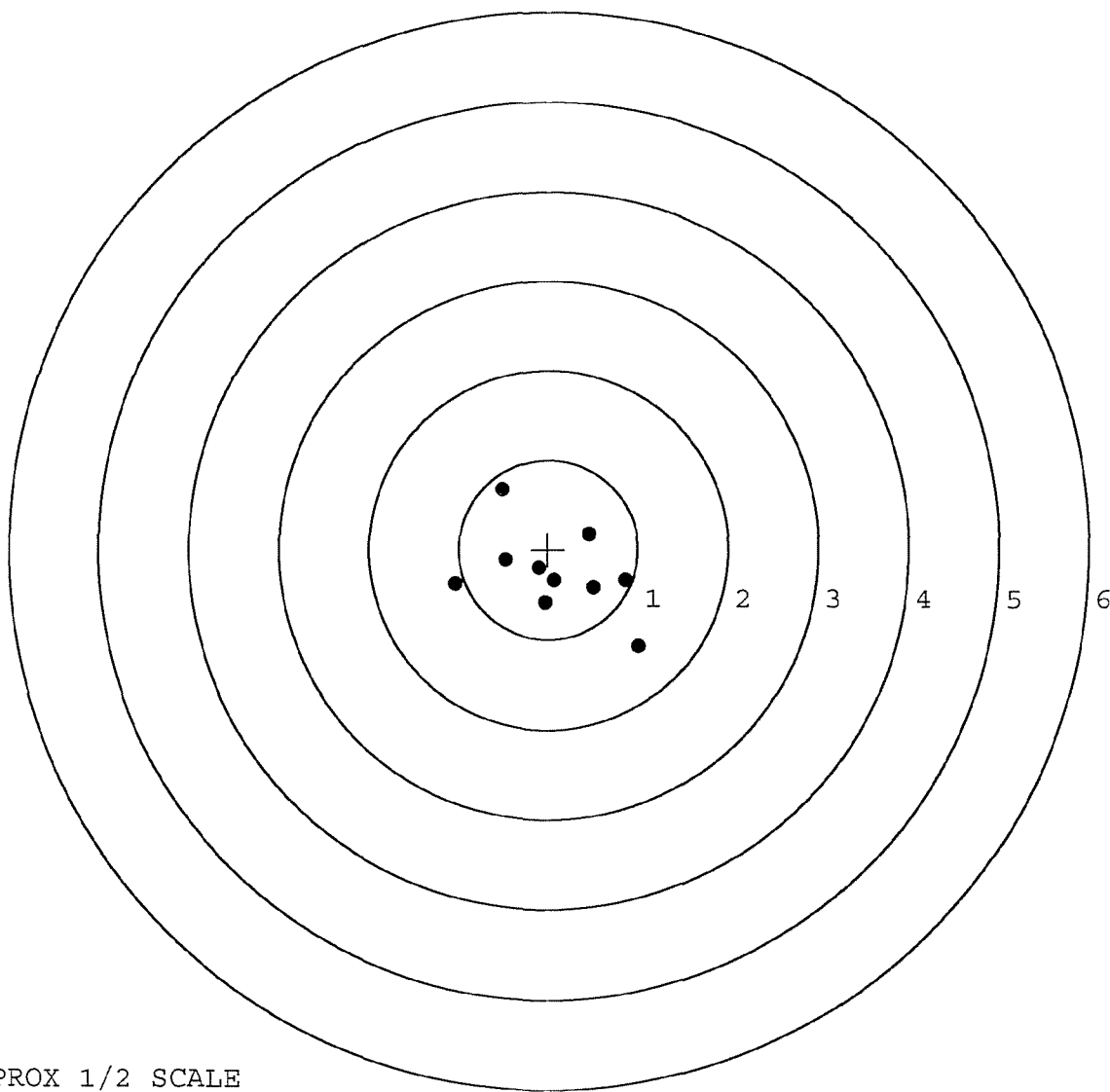
POINT#	X	Y
1:	0.660	-0.092
2:	0.475	0.017
3:	0.618	0.260
4:	-0.277	0.654
5:	-0.020	0.512
6:	-0.629	-0.387
7:	-0.197	-0.389
8:	0.172	-0.236
9:	0.146	0.179
10:	-0.126	0.296

X CENTROID: 0.082
Y CENTROID: 0.081
POA TO CENTROID: 0.116
HORZ SPREAD: 1.289
VERT SPREAD: 1.043
GROUP SPREAD: 1.405
MIN RADIUS: 0.117
MAX RADIUS: 0.852
MEAN RADIUS: 0.483
IN 1 IN DIAMETER: 5
IN 2 IN DIAMETER: 10
in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6360872.____0	POINT#	X	Y
TARGET NUMBER: 5	1:	1.001	-1.086
FILE DATE: 02/24/2004	2:	0.866	-0.348
FILE TIME: 07:18	3:	0.511	-0.432
	4:	0.456	0.170
X CENTROID: 0.073	5:	0.070	-0.352
Y CENTROID: -0.269	6:	-0.035	-0.594
POA TO CENTROID: 0.279	7:	-0.105	-0.210
HORZ SPREAD: 2.038	8:	-0.477	-0.122
VERT SPREAD: 1.759	9:	-1.037	-0.389
GROUP SPREAD: 2.324	10:	-0.518	0.673
MIN RADIUS: 0.083			
MAX RADIUS: 1.236			
MEAN RADIUS: 0.649			
# IN 1 IN DIAMETER: 4			
# IN 2 IN DIAMETER: 7			
# in 3 IN DIAMETER: 10			



TARGET APPROX 1/2 SCALE