

G 6360873

VERY IMPORTANT: INSTRUCTIONS BOOK ENCLOSED TO ASSURE SAFE USE OF THIS firearm.

Remington®

M/24 7.62 NATO (RIFLE ONLY)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Serial No. **G6360873**
Order No. **25732**

DD **14KY**

Made in Illinois, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.

5732 G6360873

ORDER 25732

M/24 7.62 NATO (RIFLE ONLY)

UPC

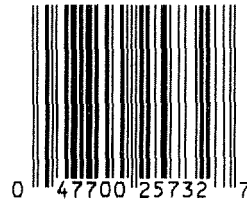


0 47700 25732 7

ORDER 25732

M/24 7.62 NATO (RIFLE ONLY)

UPC



0 47700 25732 7

SERIAL NO.



G6360873

M/24 7.62 NATO (RIFLE ONLY)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

DD FORM 200348

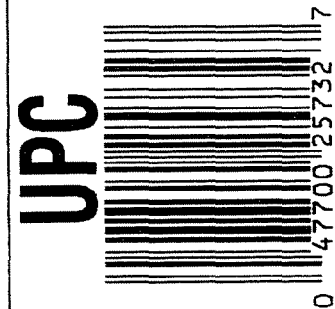


ORDER NO. 25732

BARREL LENGTH 24"

CAPACITY 5

G6360873



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6360873

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		3-15-04	RTL
600	PROOF		3-23-04	RTL
607	CHECK HEADSPACE	MAGNA - FLUX INSPECTED	3-23-04	RTL
610	DIS-ASSEMBLE GUN	MAR 25 2004	3-24-04	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <i>RL</i>		
615	ROLLMARK CALIBER		3/25/04	RL
617	DRILL AND TAP SIGHT HOLES			
620	APPLY COATINGS (BARREL ACTION)		4-21	TA
	(BOLT)		4-21	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		5-10-04	RL
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		5-10-04	RL
	C) INSPECT EJECTOR HOLE FOR CHAMFER		5-10-04	RL
	D) OIL FIRING PIN ASSEMBLY		5-10-04	RL
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7⁰</u> <u>7⁰</u> <u>7⁰</u>	5-12-04	RTZ
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>2⁰</u> <u>2⁰</u> <u>2⁰</u>	5-12-04	RTZ
	H) TRIGGER PULL TEST AND RETAINABILITY		5-12-04	RTZ
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	5-12-04	RTZ
	J) ASSEMBLE STOCK		5-10-04	RLW
	K) ASSEMBLE SWIVEL STUDS		5-12-04	RTZ
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640	GALLERY TEST AND TARGET	PASS FAIL	5-11-04	TRW
	MALFUNCTION	CORRECTION	5-11-04	TRW
	MALFUNCTION	CORRECTION	5-11-04	TRW
	MALFUNCTION	CORRECTION	5-11-04	TRW
	MALFUNCTION	CORRECTION	5-11-04	TRW
645	INSPECT FOR LIVE AMMO		5-11-04	TRW
655	FINAL INSPECTION A) HEADSPACE		5-12-04	RTZ
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.88</u> <u>2.83</u> <u>2.83</u> <u>2.88</u> <u>2.97</u>	5/12/04	DA
	C) FUNCTION		5-12-04	RTZ
660	PACK		5/12/04	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO. _____

DATE

3-26-04

TESTER

PW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.40	2.52		2.44	
PULL #2	2.51	2.52		2.36	
PULL #3	2.56	2.57		2.41	
PULL #4	2.49	2.47		2.53	
PULL #5	2.52	2.48		2.59	
TOTAL	12.48	12.56		12.33	
AVERAGE	2.50	2.51		2.47	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.33	3.36		
PULL #2	3.32	3.31		
PULL #3	3.28	3.19		
PULL #4	3.32	3.21		
PULL #5	3.33	3.16		
TOTAL	16.58	16.23		
AVERAGE	3.32	3.25		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.25	4.19		4.03
PULL #2	4.28	4.20		4.11
PULL #3	4.14	4.07		4.06
PULL #4	4.24	4.11		4.13
PULL #5	4.11	4.09		4.09
TOTAL	21.02	20.66		20.42
AVERAGE	4.20	4.13		4.08

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6360873.___0
FILE DATE AND TIME: 05/11/2004 06:27

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

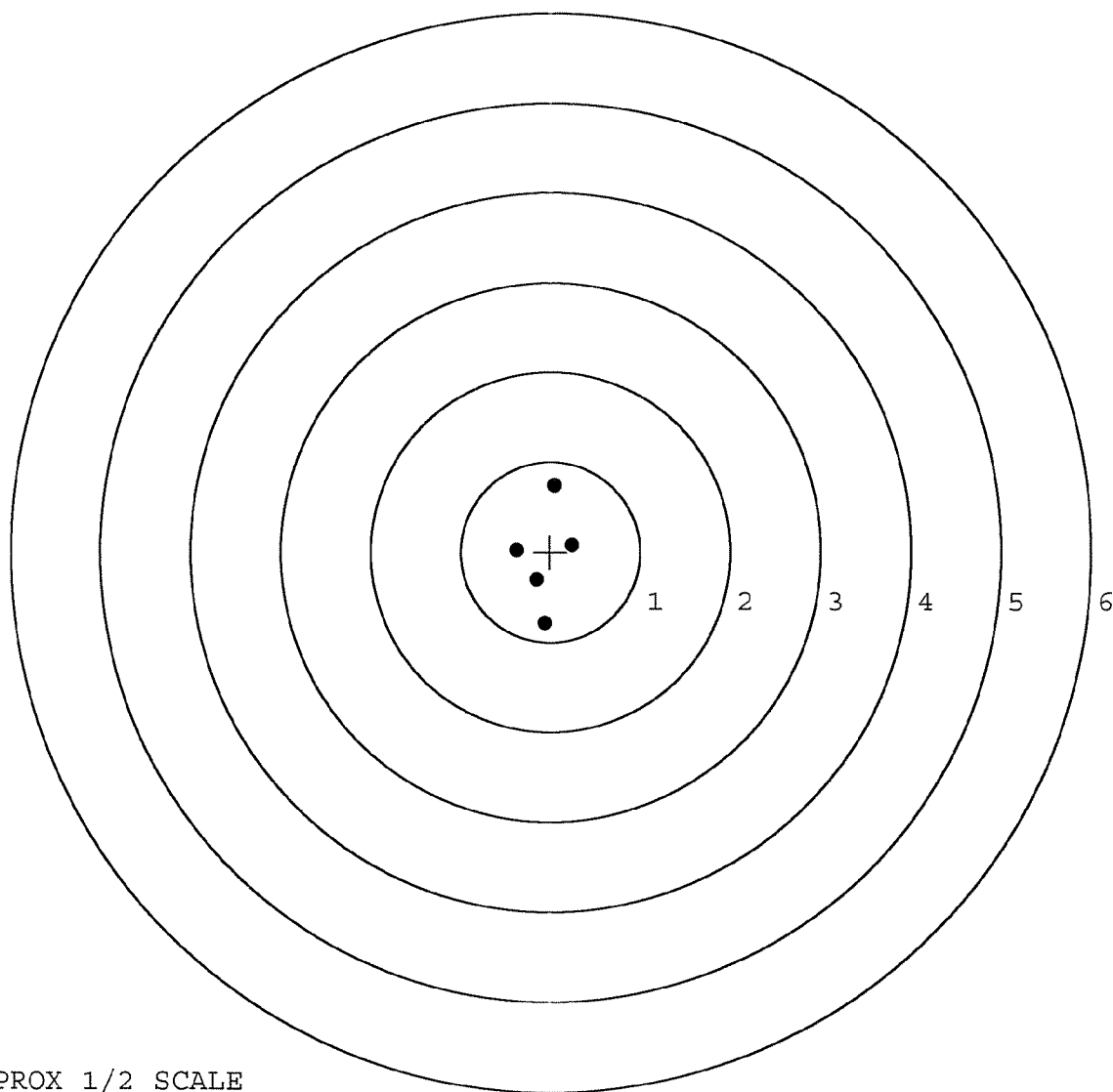
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

AVE. MEAN - .5645

SERIAL NUMBER: G6360873.____0	POINT#	X	Y
TARGET NUMBER: 1	1:	-0.062	-0.797
FILE DATE: 05/11/2004	2:	-0.156	-0.308
FILE TIME: 06:27	3:	-0.377	0.023
	4:	0.245	0.079
	5:	0.050	0.739

X CENTROID:	-0.060
Y CENTROID:	-0.053
POA TO CENTROID:	0.080
HORZ SPREAD:	0.622
VERT SPREAD:	1.536
GROUP SPREAD:	1.540
MIN RADIUS:	0.273
MAX RADIUS:	0.799
MEAN RADIUS:	0.495

# IN 1 IN DIAMETER:	3
# IN 2 IN DIAMETER:	5
# in 3 IN DIAMETER:	5



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6360873. 0

TARGET NUMBER: 2

FILE DATE: 05/11/2004

FILE TIME: 06:27

POINT#	X	Y
1:	-0.501	-1.018
2:	-0.055	-0.393
3:	0.265	-0.048
4:	0.277	0.355
5:	-0.666	0.575

X CENTROID: -0.136

Y CENTROID: -0.106

POA TO CENTROID: 0.172

HORZ SPREAD: 0.943

VERT SPREAD: 1.593

GROUP SPREAD: 1.602

MIN RADIUS: 0.298

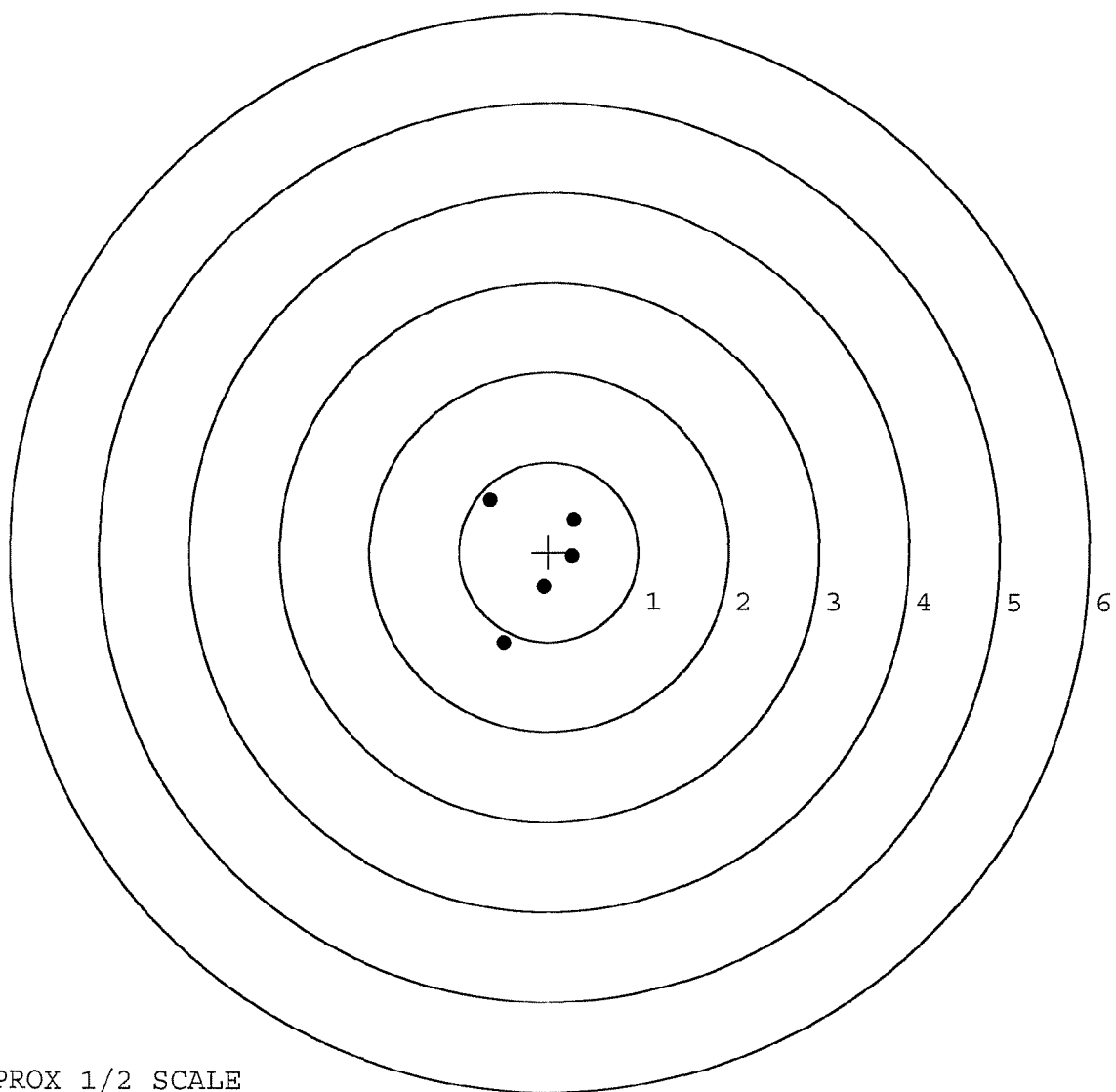
MAX RADIUS: 0.983

MEAN RADIUS: 0.634

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE