

G-6360876

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
firearm

Remington®

M/24 7.62 NATO (RIFLE ONLY)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

SERIAL NO.
66360876

ORDER NO.
25732

DD

Made in Union, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marqué Déposé.

24KY

5732 66360876

ORDER 25732

M/24 7.62 NATO (RIFLE ONLY)

UPC



ORDER 25732

M/24 7.62 NATO (RIFLE ONLY)

UPC



SERIAL NO.



M/24 7.62 NATO (RIFLE ONLY)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

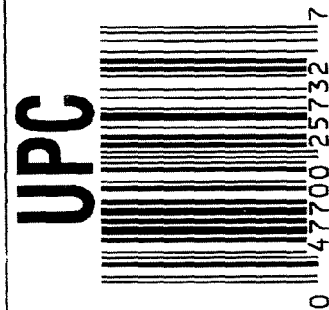
- INSTRUCTION BOOK 3518

DD FORM 200348



ORDER NO.	25732
BARREL LENGTH	24"
CAPACITY	5

G6360876



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6360876

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		3-15-04	RJR
600	PROOF		3-23-04	RJR
607	CHECK HEADSPACE	MAGNA-FLUX	3-23-04	RJR
610	DIS-ASSEMBLE GUN	INSPECTED	3-24-04	RJR
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	RAF 25 2004 OPERATOR <i>RJR</i>		
615	ROLLMARK CALIBER		3/25/04	AB
617	DRILL AND TAP SIGHT HOLES			
620	APPLY COATINGS (BARREL ACTION)		4-21	TA
	(BOLT)		4-21	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		5-12-04	RW
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		5-12-04	RW
	C) INSPECT EJECTOR HOLE FOR CHAMFER		5-12-04	RW
	D) OIL FIRING PIN ASSEMBLY		5-12-04	RW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>10 lbs</u> <u>10 lbs</u> <u>10 lbs</u>	5-20-04	AC
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3 lbs</u> <u>3 lbs</u> <u>3 lbs</u>	5-20-04	AC
	H) TRIGGER PULL TEST AND RETAINABILITY		5-20-04	RTL
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.022</u> <u>.022</u>	5-20-04	AC
	J) ASSEMBLE STOCK		5-12-04	EW
	K) ASSEMBLE SWIVEL STUDS		5-21-04	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640	GALLERY TEST AND TARGET	PASS FAIL	5-13-04	✓
	MALFUNCTION	CORRECTION	5-13-04	✓
	MALFUNCTION	CORRECTION	5-13-04	✓
	MALFUNCTION	CORRECTION	5-13-04	✓
	MALFUNCTION	CORRECTION	5-13-04	✓
645	INSPECT FOR LIVE AMMO		5-13-04	✓
655	FINAL INSPECTION A) HEADSPACE		5-20-04	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.59</u> <u>2.60</u> <u>2.60</u> <u>2.72</u> <u>2.69</u>	5-20-04	RA
	C) FUNCTION		5-21-04	RTL
660	PACK		5-21-04	RA

AVERAGE PULL FORCE BETWEEN
 INITIAL & CYCLE TESTS
 2.50 LBS (plus or minus 0.50 LBS)
 3.00 LBS (plus or minus 0.75 LBS)
 4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO. _____
 DATE 5-12-04
 TESTER TRW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.38	2.55		2.06	
PULL #2	2.35	2.48		2.07	
PULL #3	2.39	2.37		2.08	
PULL #4	2.27	2.45		2.07	
PULL #5	2.28	2.36		2.07	
TOTAL	11.67	12.21		10.35	
AVERAGE	2.33	2.44		2.07	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.26	3.10		
PULL #2	3.28	3.06		
PULL #3	3.25	3.06		
PULL #4	3.27	3.06		
PULL #5	3.26	3.07		
TOTAL	16.32	15.35		
AVERAGE	3.26	3.07		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.16	4.04		4.17
PULL #2	4.18	4.16		4.19
PULL #3	4.18	4.18		4.15
PULL #4	4.14	4.18		4.16
PULL #5	4.20	4.09		4.17
TOTAL	20.86	20.65		20.84
AVERAGE	4.17	4.13		4.16

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6360876.___0
FILE DATE AND TIME: 05/13/2004 06:46

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

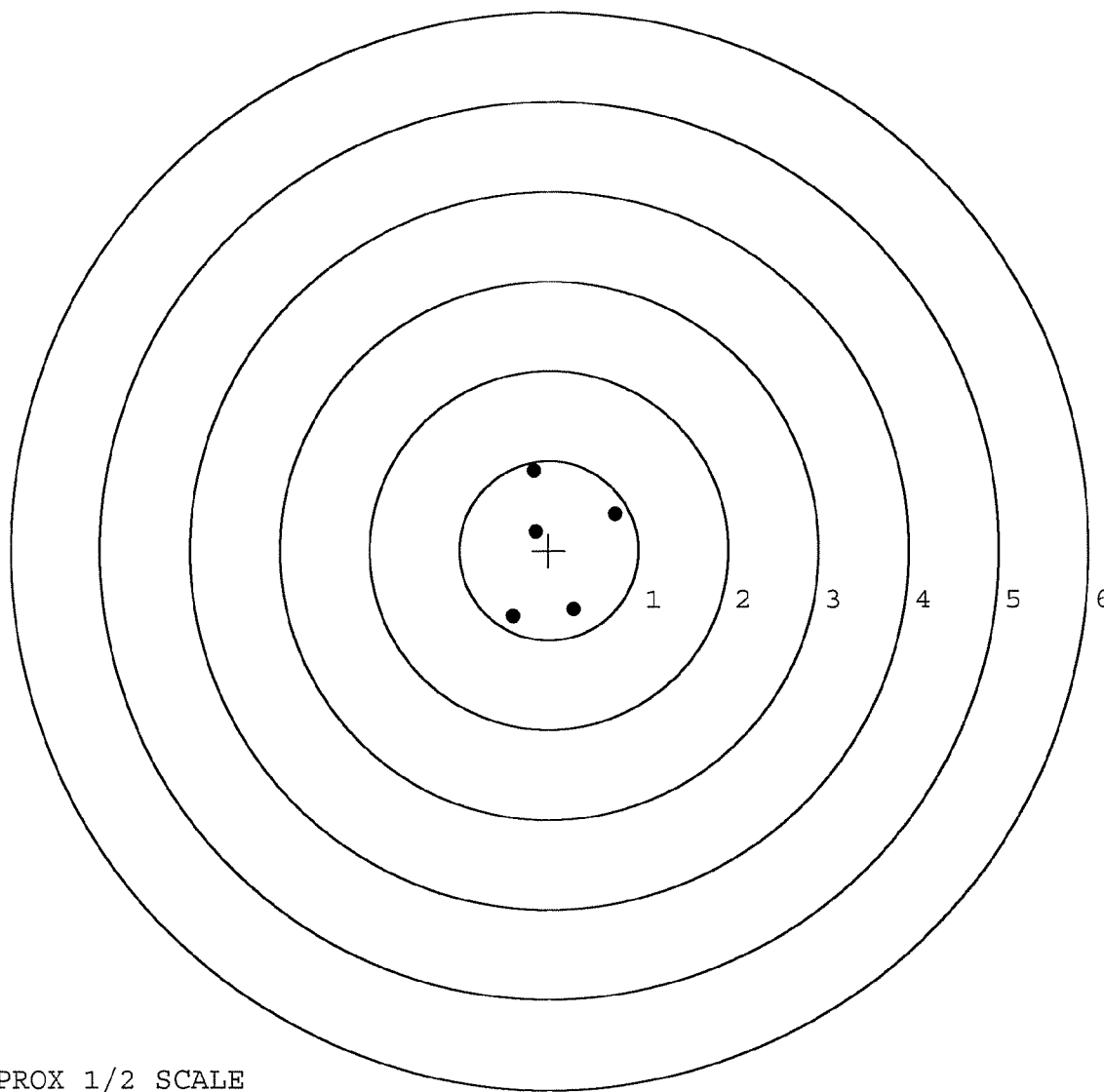
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

ave. mean - .667

SERIAL NUMBER: G6360876. __0
TARGET NUMBER: 1
FILE DATE: 05/13/2004
FILE TIME: 06:46

POINT#	X	Y
1:	0.742	0.401
2:	-0.147	0.212
3:	-0.170	0.887
4:	0.278	-0.664
5:	-0.405	-0.738

X CENTROID: 0.060
Y CENTROID: 0.020
POA TO CENTROID: 0.063
HORZ SPREAD: 1.147
VERT SPREAD: 1.625
GROUP SPREAD: 1.642
MIN RADIUS: 0.282
MAX RADIUS: 0.897
MEAN RADIUS: 0.714
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6360876. __0

TARGET NUMBER: 2

FILE DATE: 05/13/2004

FILE TIME: 06:46

PCINT#	X	Y
1:	-0.002	-0.599
2:	-0.173	-0.550
3:	-0.026	-0.106
4:	-0.439	0.359
5:	0.112	1.221

X CENTROID: -0.106

Y CENTROID: 0.065

POA TO CENTROID: 0.124

HORZ SPREAD: 0.551

VERT SPREAD: 1.820

GROUP SPREAD: 1.824

MIN RADIUS: 0.189

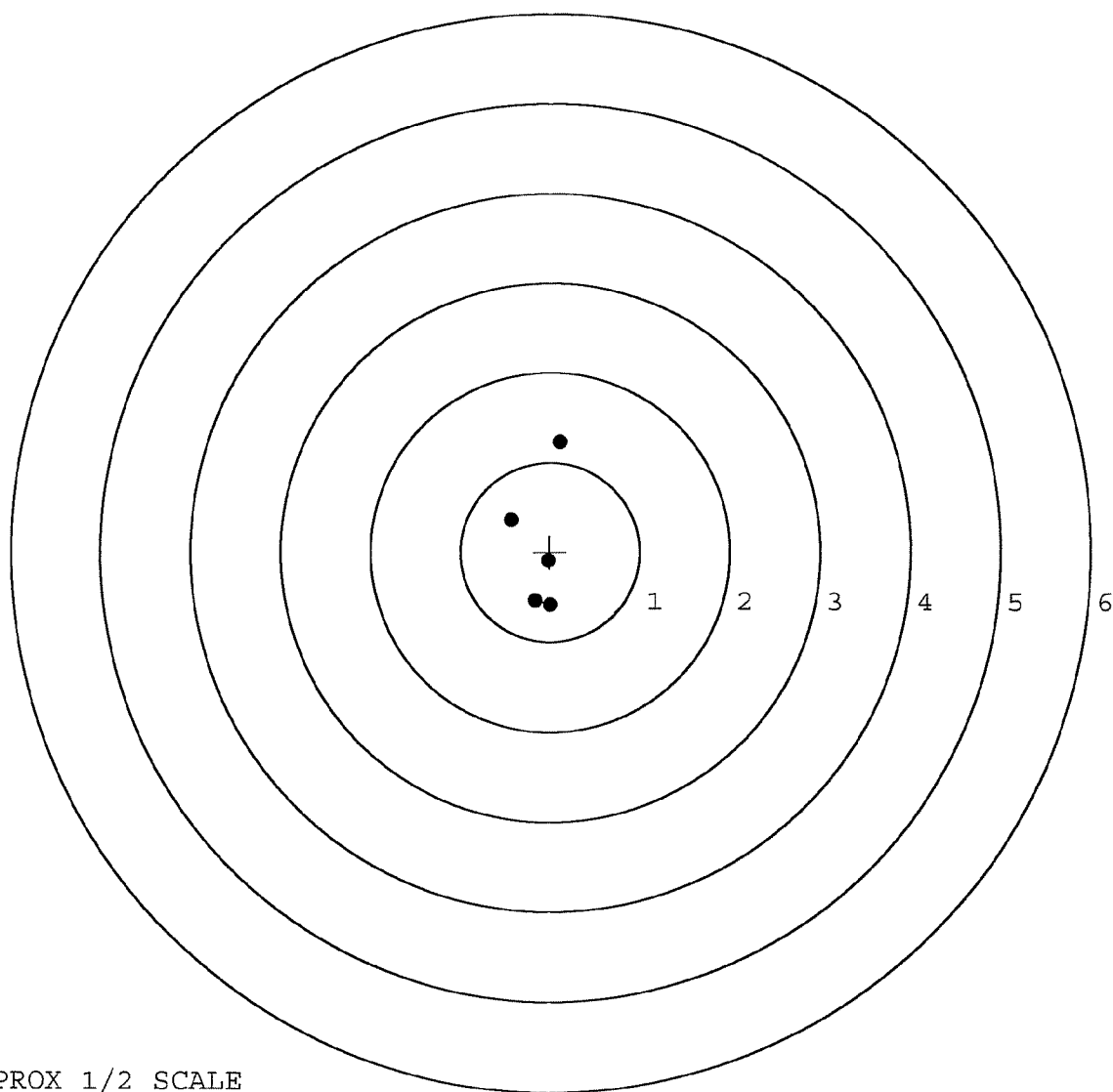
MAX RADIUS: 1.176

MEAN RADIUS: 0.620

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE