

G 636 0879

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee



5716 G6360879

ORDER

25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



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SERIAL NO.



G6360879

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

--- INSTRUCTION BOOK 3518

DD FORM

proof of purchase



owner registration sticker



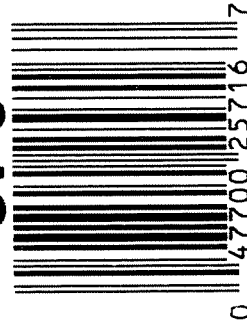
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

G6360879

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 66360879

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		1-26-04	RTZ
600	PROOF		1-26-04	RD
607	CHECK HEADSPACE		1-26-04	RD
610	DIS-ASSEMBLE GUN		1-26-04	RD
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	RK		
615	ROLLMARK CALIBER		1/29/04	B
617	DRILL AND TAP SIGHT HOLES		1-28-04	TRW
620	APPLY COATINGS (BARREL ACTION)		2-7	TA
	(BOLT)		2-7	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-18-04	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-18-04	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		18-04 2-18-04	DA
	D) OIL FIRING PIN ASSEMBLY		2-18-04	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

OP #	OPERATION NAME	2 LBS MIN 10 LBS MAX	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE		<u>8⁰</u> <u>8⁰</u> <u>7.75</u>	2-23-04	RTL
CONT.	G) SAFETY OFF FORCE	2 LBS MIN	<u>2²⁵</u> <u>2²⁵</u> <u>2²⁵</u>	2-23-04	RTL
	H) TRIGGER PULL TEST AND RETAINABILITY			2-23-04	RTL
	I) FIRING PIN INDENT	.020 MIN	<u>.022</u> <u>.022</u> <u>.023</u>	2-23-04	RTL
	J) ASSEMBLE STOCK			2-18-04	RW
	K) ASSEMBLE SWIVEL STUDS			3-4-04	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			2-18-04	RW
	M) IRON SIGHT ALIGNMENT			2-18-04	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			2-18-04	RW
640	GALLERY TEST AND TARGET		PASS FAIL	2-19-04	TRW
	MALFUNCTION		CORRECTION	2-19-04	TRW
	MALFUNCTION		CORRECTION	2-19-04	TRW
	MALFUNCTION		CORRECTION	2-19-04	TRW
	MALFUNCTION		CORRECTION	2-19-04	TRW
645	INSPECT FOR LIVE AMMO			2-19-04	TRW
655	FINAL INSPECTION A) HEADSPACE			3-4-04	RTL
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>268</u> <u>274</u> <u>280</u> <u>262</u> <u>267</u>	2-23-04	RTL
	C) FUNCTION			3-4-04	RTL
660	PACK			3/8/04	DA

INITIAL & CYCLE TESTS
 2.50 LBS (plus or minus 0.50 LBS)
 3.00 LBS (plus or minus 0.75 LBS)
 4.00 LBS (plus or minus 1.00 LBS)

DATE

2-16-04

TESTER

RW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.42	2.27		2.40	
PULL #2	2.30	2.20		2.31	
PULL #3	2.31	2.38		2.36	
PULL #4	2.64	2.49		2.60	
PULL #5	2.61	2.54		2.40	
TOTAL	12.28	11.88		12.07	
AVERAGE	2.46	2.38		2.41	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.24	3.15		
PULL #2	3.40	3.29		
PULL #3	3.16	3.22		
PULL #4	3.45	3.31		
PULL #5	3.30	3.53		
TOTAL	16.55	16.50		
AVERAGE	3.31	3.30		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.26	4.21		4.38
PULL #2	4.23	4.21		4.19
PULL #3	4.46	4.12		4.45
PULL #4	4.38	4.41		4.08
PULL #5	4.45	4.11		4.24
TOTAL	21.78	21.06		21.34
AVERAGE	4.36	4.21		4.27

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6360879.___0
FILE DATE AND TIME: 02/19/2004 07:30

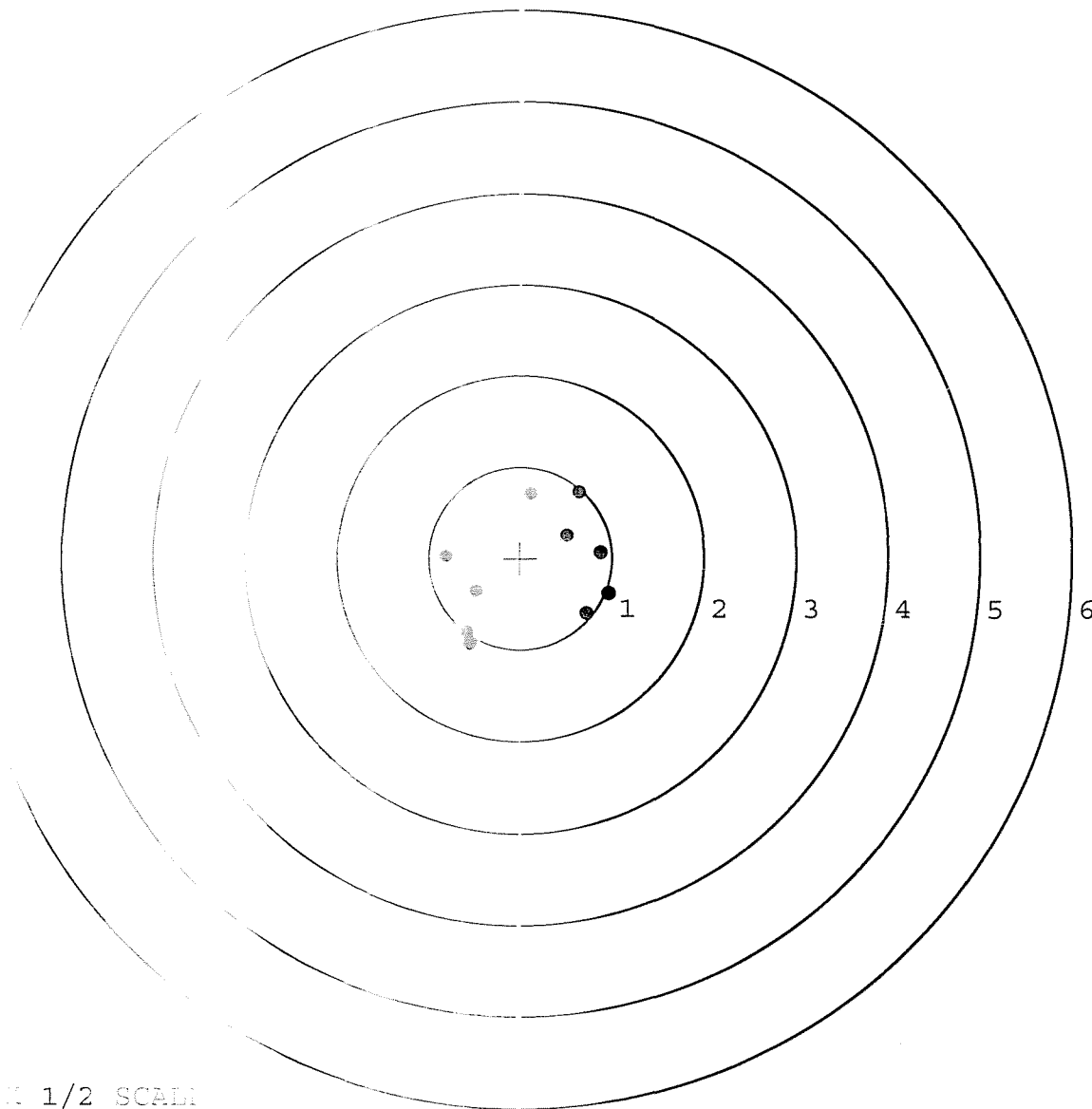
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	0.083
The Average Y Centroid of the Five Target Set:	-0.061
The Average Point of Impact of the Five Target Set:	0.103
The Average Mean Radius of the Five Target Set:	0.710
The Distance from POA to Centroid Target #1:	0.194
The Distance from Centroid Target #2 to Centroid Target #1:	0.161
The Distance from Centroid Target #3 to Centroid Target #1:	0.215
The Distance from Centroid Target #4 to Centroid Target #1:	0.148
The Distance from Centroid Target #5 to Centroid Target #1:	0.157

SERIAL NUMBER: G6360879.0
 TARGET NUMBER: 1
 FILE DATE: 01/19/2004
 FILE TIME: 07:30

POINT#	X	Y
1:	0.724	-0.613
2:	0.961	-0.391
3:	0.877	0.061
4:	0.501	0.247
5:	0.641	0.723
6:	0.119	0.710
7:	-0.547	-0.934
8:	-0.479	-0.358
9:	-0.813	0.029
10:	-0.585	-0.817

X CENTROID: 0.140
 Y CENTROID: -0.134
 POA TO CENTROID: 0.194
 HORZ SPREAD: 1.774
 VERT SPREAD: 1.637
 GROUP SPREAD: 2.039
 MIN RANGE: 0.105
 MAX RANGE: 1.000
 MEAN RANGE: 0.411
 # IN 1 DIAMETER: 0
 # IN 2 DIAMETER: 0
 # IN 3 DIAMETER: 0



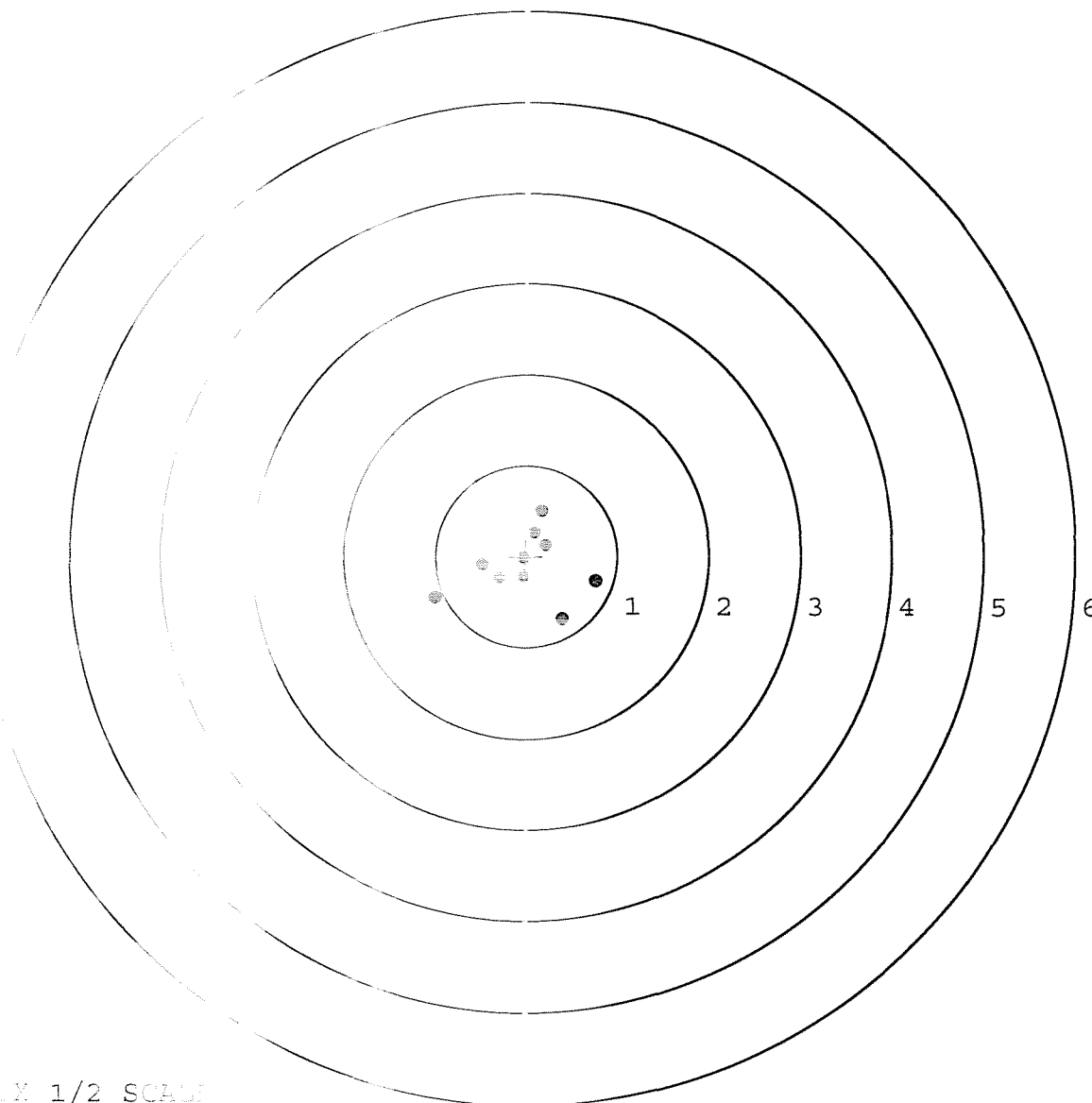
TARGET APPACK 1/2 SCALE

SERIAL NUMBER: G6360879.0
 TARGET NUMBER: 2
 FILE DATE: 11/19/2004
 FILE TIME: 07:30

X CENTROID: -0.020
 Y CENTROID: -0.117
 POA TO CEN: 0.11
 HORZ SPREAD: 1.05
 VERT SPREAD: 1.10
 GROUP SPREAD: 1.17
 MIN RAD: 0.68
 MAX RAD: 1.11
 MEAN RAD: 0.89

POINT#	X	Y
1:	0.394	-0.700
2:	0.761	-0.276
3:	-1.001	-0.456
4:	-0.477	-0.089
5:	-0.291	-0.238
6:	-0.030	-0.224
7:	-0.033	-0.024
8:	0.218	0.122
9:	0.096	0.266
10:	0.168	0.503

IN 1 METER: 10
 # IN 2 METER: 10
 # IN 3 METER: 10

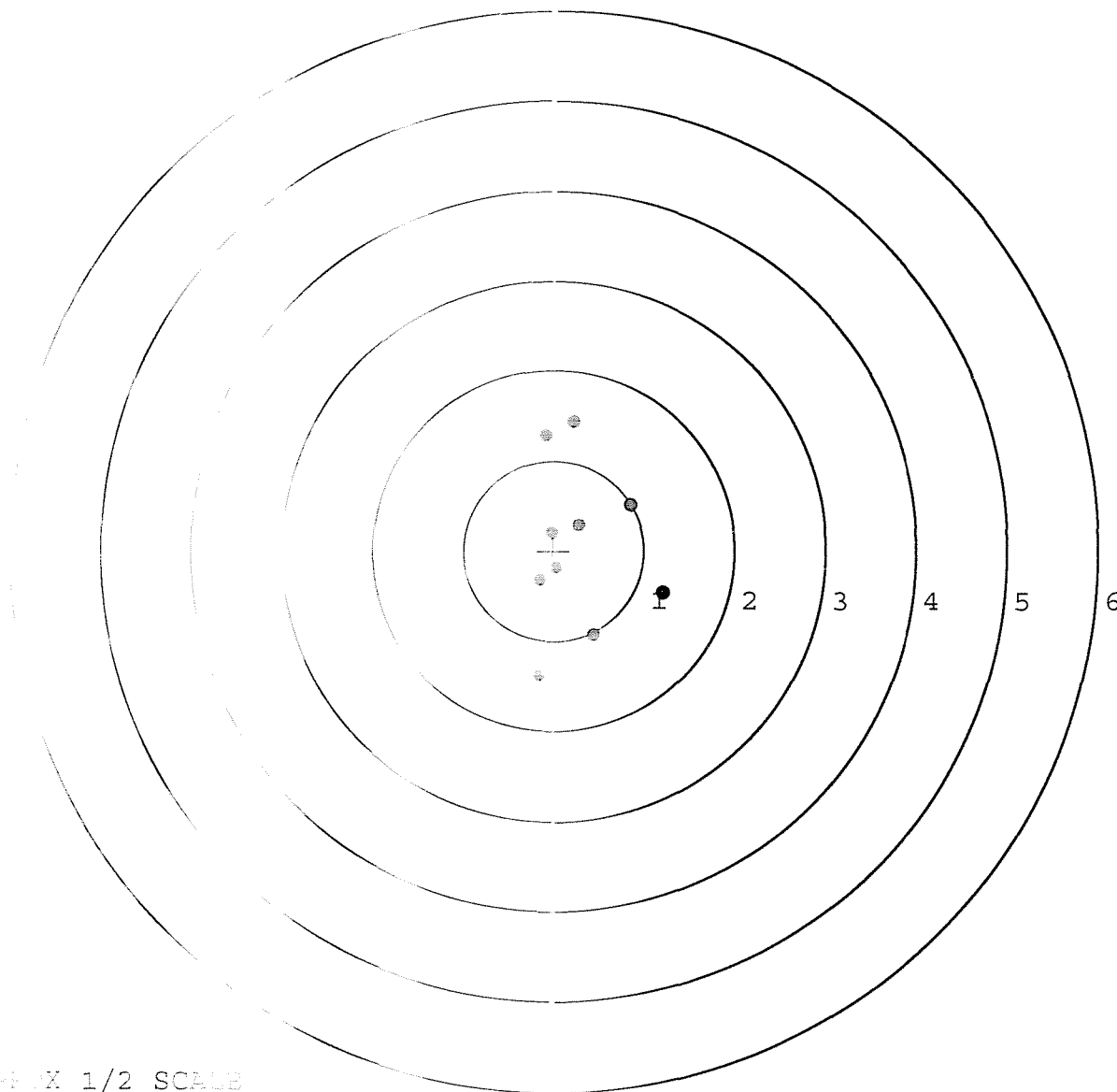


TARGET APPROPX 1/2 SCALE

SERIAL NUMBER: G6360889.0
 TARGET NUMBER: 3
 FILE DATE: 12/19/2004
 FILE TIME: 17:30

X CENTROID: 0.261
 Y CENTROID: 1.04
 POA TO CENOID: 0.15
 HORZ SPREAD: 1.37
 VERT SPREAD: 2.61
 GROUP SPREAD: 2.61
 MIN RADIUS: 0.12
 MAX RADIUS: 2.61
 MEAN RADIUS: 1.18
 # IN 1 INCH DIAMETER: 1
 # IN 2 INCH DIAMETER: 1
 # IN 3 INCH DIAMETER: 1

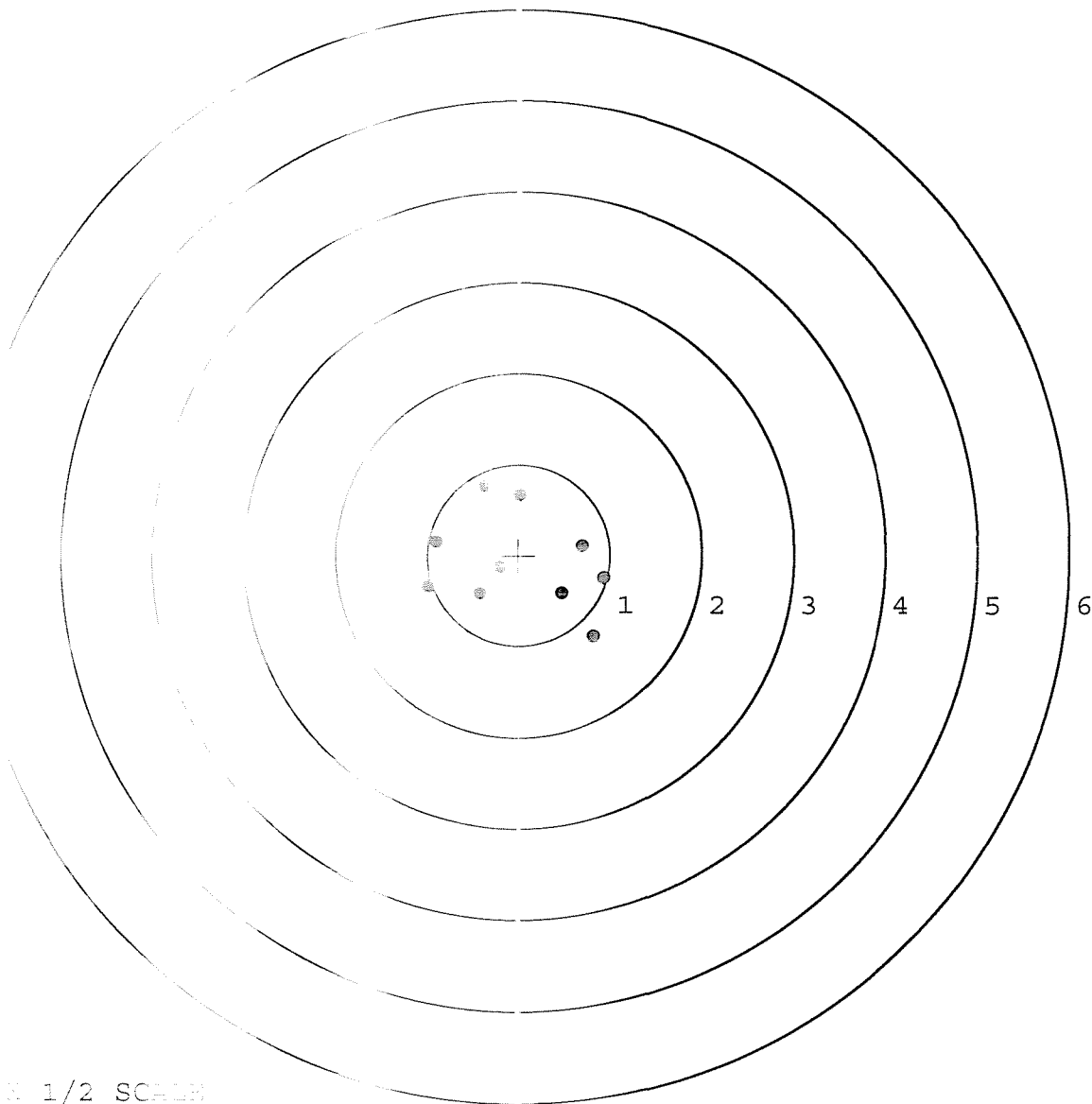
POINT#	X	Y
1:	1.207	-0.469
2:	0.850	0.513
3:	0.224	1.432
4:	-0.083	1.283
5:	0.274	0.291
6:	-0.017	0.211
7:	0.039	-0.184
8:	-0.151	-0.322
9:	0.441	-0.940
10:	-0.165	-1.382



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6360879...0
 TARGET NUMBER: 4
 FILE DATE: 11/19/2004
 FILE TIME: 17:30

	POINT#	X	Y
	1:	0.819	-0.901
	2:	0.470	-0.425
	3:	0.930	-0.258
	4:	0.699	0.105
X CENTROID:	5:	0.015	0.672
Y CENTROID:	6:	-0.202	-0.127
POA TO CENOID:	7:	-0.426	-0.425
HORZ SPP:	8:	-0.989	-0.341
VERT SPP:	9:	-0.902	0.157
GROUP SPP:	10:	-0.383	0.772
MIN RAD:			
MAX RAD:			
MEAN RAD:			
# IN 1 METER:			
# IN 2 METER:			
# IN 3 METER:			



TARGET # 1 X 1/2 SCALE

SERIAL NUMBER: G6360819.0

TARGET ID: 5

FILE DATE: 19/2004

FILE TIME: 0:30

P.LANTH#	X	Y
1	0.243	-0.834
2	0.520	-0.359
3	0.470	0.133
4	0.801	0.431
5	-0.199	0.790
6	0.078	0.218
7	0.013	-0.128
8	-0.325	0.136
9	-0.243	-0.367
10	-1.077	-0.265

X CENTROID: 0.028

Y CENTROID: -0.025

POA TO TARGET ID: 0.037

HORZ SPREAD: 1.878

VERT SPREAD: 1.624

GROUP SPREAD: 1.002

MIN RAD: 0.101

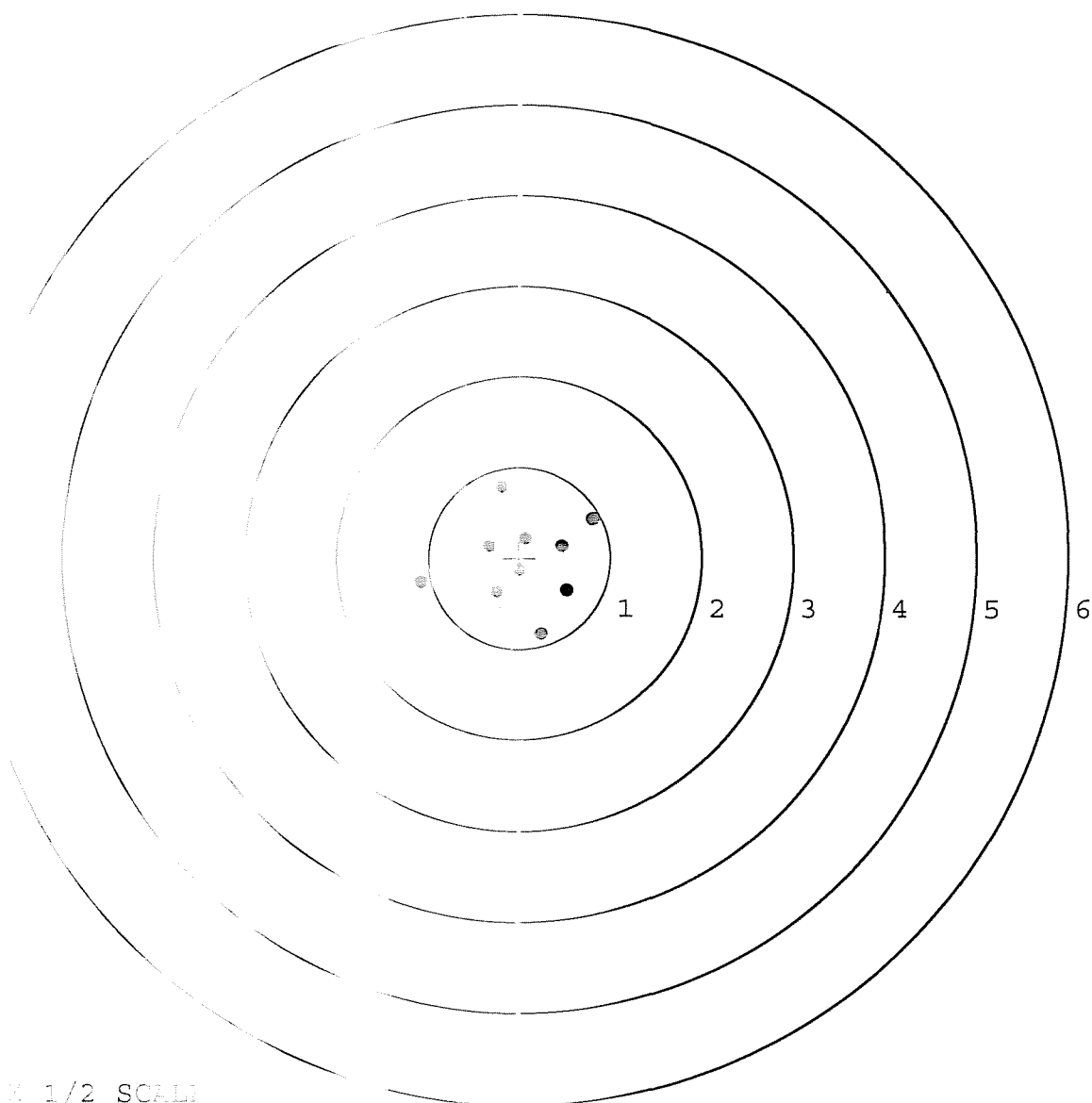
MAX RAD: 0.131

MEAN RAD: 0.095

IN 1 METER: 8

IN 2 METER: 1

IN 3 METER: 2



TARGET AREA X 1/2 SCALE