

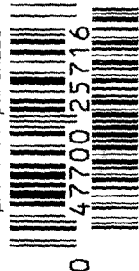
G657 7065

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

DD FORM

proof of purchase



owner registration sticker



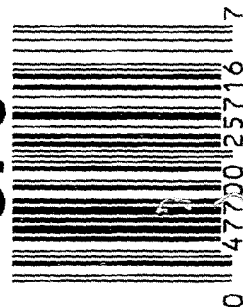
ORDER NO. **25716**

BARREL LENGTH 24"

CAPACITY 6

G6577065

UPC



CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

M2400084831

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

UPC

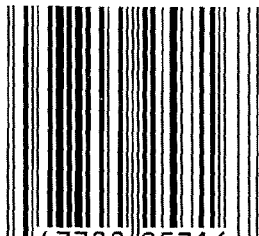


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ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

UPC



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SERIAL NO.



66577065

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6577065

OP #	OPERATION NAME	READINGS	DATE	INITIAL
410	SERIALIZE BOLT HANDLE		8-3-06	BLG
420	ASSEMBLE ACTION		8-3-06	BLG
430	ASSEMBLE TO STOCK		8-4-06	BLG
440	PROOF		8-4-06	BLG
460	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	8-4-06	BLG
470	DIS-ASSEMBLE ACTION	AUG 14 2006	8-4-06	BLG
480	MAGNAFLUX BBL ACTION	OPERATOR <u>APD</u>	8-14-06	APD
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8-14-06	CW
510	DRILL AND TAP SIGHT HOLES		8-11-06	TRW
520	GOFF BLAST BBL / REC		8-14-06	LB
530 & 540	APPLY COATINGS (BARREL ACTION)			
	(BOLT)		8/17/06	TRW
560	RE-ASSEMBLE ACTION A) CLEAN INSIDE OF BOLT ASSEMBLY		8-18-06	MTM
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-18-06	MTM
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-18-06	MTM
	D) OIL FIRING PIN ASSEMBLY		8-21-06	RT
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.2</u> <u>6.2</u> <u>6.2</u>	8-22-06	RA
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.5</u> <u>3.5</u> <u>4.0</u>	8-22-06	RA
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>1025</u> <u>1025</u> <u>1025</u>	8-22-06	RA
	J) ASSEMBLE STOCK		8-21-06	RTZ
	K) ASSEMBLE SWIVEL STUDS		8-29-06	RTZ
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		8-21-06	RTZ
	M) IRON SIGHT ALIGNMENT		8-21-06	RTZ
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		8-21-06	RTZ
640 & 650	FUNCTION TEST AND TARGET	PASS FAIL PASS FAIL	8-21-06	SP.D.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		8-21-06	MPD
670	FINAL INSPECTION A) HEADSPACE		8-29-06	RTZ
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.71</u> <u>2.80</u> <u>2.74</u> <u>2.59</u> <u>2.82</u>	8-29-06	RP
	C) FUNCTION		8-29-06	RTZ
690	PACK		10-27-06	RA

F004 REV 5/2006

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)

3.00 LBS (plus or minus 0.75 LBS)

4.00 LBS (plus or minus 1.00 LBS)

DATE 8-15-06

TESTER R.P.

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.62	2.54		2.49	
PULL #2	2.45	2.55		2.51	
PULL #3	2.61	2.54		2.52	
PULL #4	2.67	2.61		2.55	
PULL #5	2.79	2.65		2.45	
TOTAL	13.14	12.89		12.52	
AVERAGE	2.62	2.57		2.50	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.07	2.94		
PULL #2	3.07	2.93		
PULL #3	3.10	3.07		
PULL #4	2.93	2.95		
PULL #5	3.00	2.98		
TOTAL	15.17	14.87		
AVERAGE	3.03	2.97		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.15	4.04		4.15
PULL #2	4.09	4.12		4.19
PULL #3	4.08	4.12		4.21
PULL #4	4.14	4.12		4.16
PULL #5	4.05	4.08		4.17
TOTAL	20.51	20.48		20.88
AVERAGE	4.10	4.09		4.17

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6577065.__0
FILE DATE AND TIME: 08/21/2006 19:56

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	0.033
The Average Y Centroid of the Five Target Set:	0.001
The Average Point of Impact of the Five Target Set:	0.033
The Average Mean Radius of the Five Target Set:	0.777
The Distance from POA to Centroid Target #1:	0.043
The Distance from Centroid Target #2 to Centroid Target #1:	0.146
The Distance from Centroid Target #3 to Centroid Target #1:	0.162
The Distance from Centroid Target #4 to Centroid Target #1:	0.116
The Distance from Centroid Target #5 to Centroid Target #1:	0.048

SERIAL NUMBER: G6577065. __0

TARGET NUMBER: 1

FILE DATE: 08/21/2006

FILE TIME: 19:56

POINT#	X	Y
1:	0.645	-1.586
2:	0.852	-0.409
3:	1.204	0.107
4:	0.378	-0.030
5:	0.080	-0.387
6:	-0.045	-0.182
7:	-0.840	0.206
8:	-0.831	0.483
9:	-1.162	0.577
10:	-0.598	0.936

X CENTROID: -0.032

Y CENTROID: -0.028

POA TO CENTROID: 0.043

HORZ SPREAD: 2.366

VERT SPREAD: 2.522

GROUP SPREAD: 2.818

MIN RADIUS: 0.154

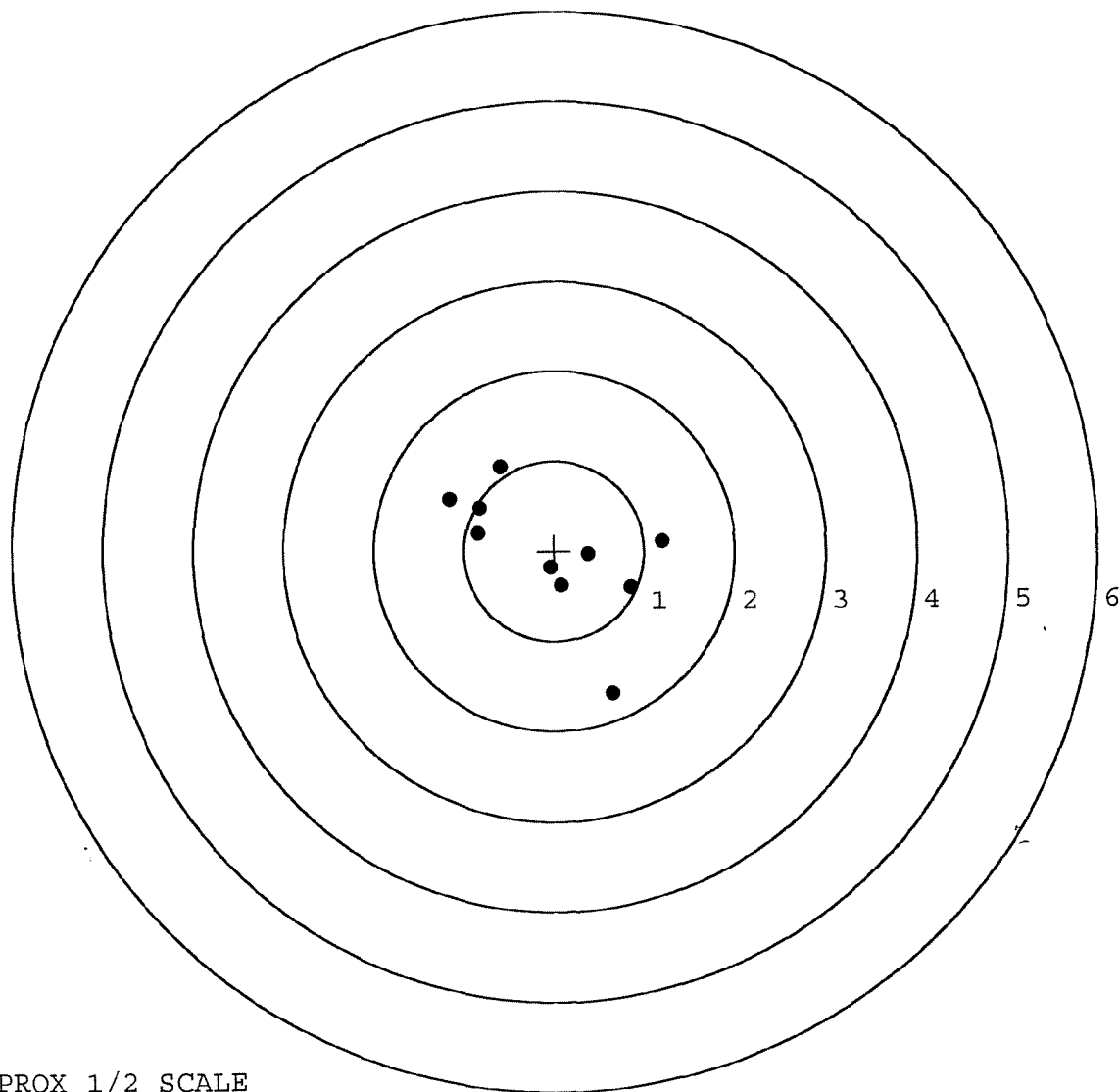
MAX RADIUS: 1.698

MEAN RADIUS: 0.903

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 6

in 3 IN DIAMETER: 9



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6577065. __ 0

TARGET NUMBER: 2

FILE DATE: 08/21/2006

FILE TIME: 19:56

POINT#	X	Y
1:	0.983	-0.456
2:	0.801	-0.385
3:	0.051	-0.907
4:	0.200	-0.445
5:	-0.336	0.930
6:	-0.670	0.884
7:	-0.051	0.446
8:	-0.113	0.303
9:	-0.263	0.370
10:	-0.446	0.360

X CENTROID: 0.016

Y CENTROID: 0.110

POA TO CENTROID: 0.111

HORZ SPREAD: 1.653

VERT SPREAD: 1.837

GROUP SPREAD: 2.128

MIN RADIUS: 0.232

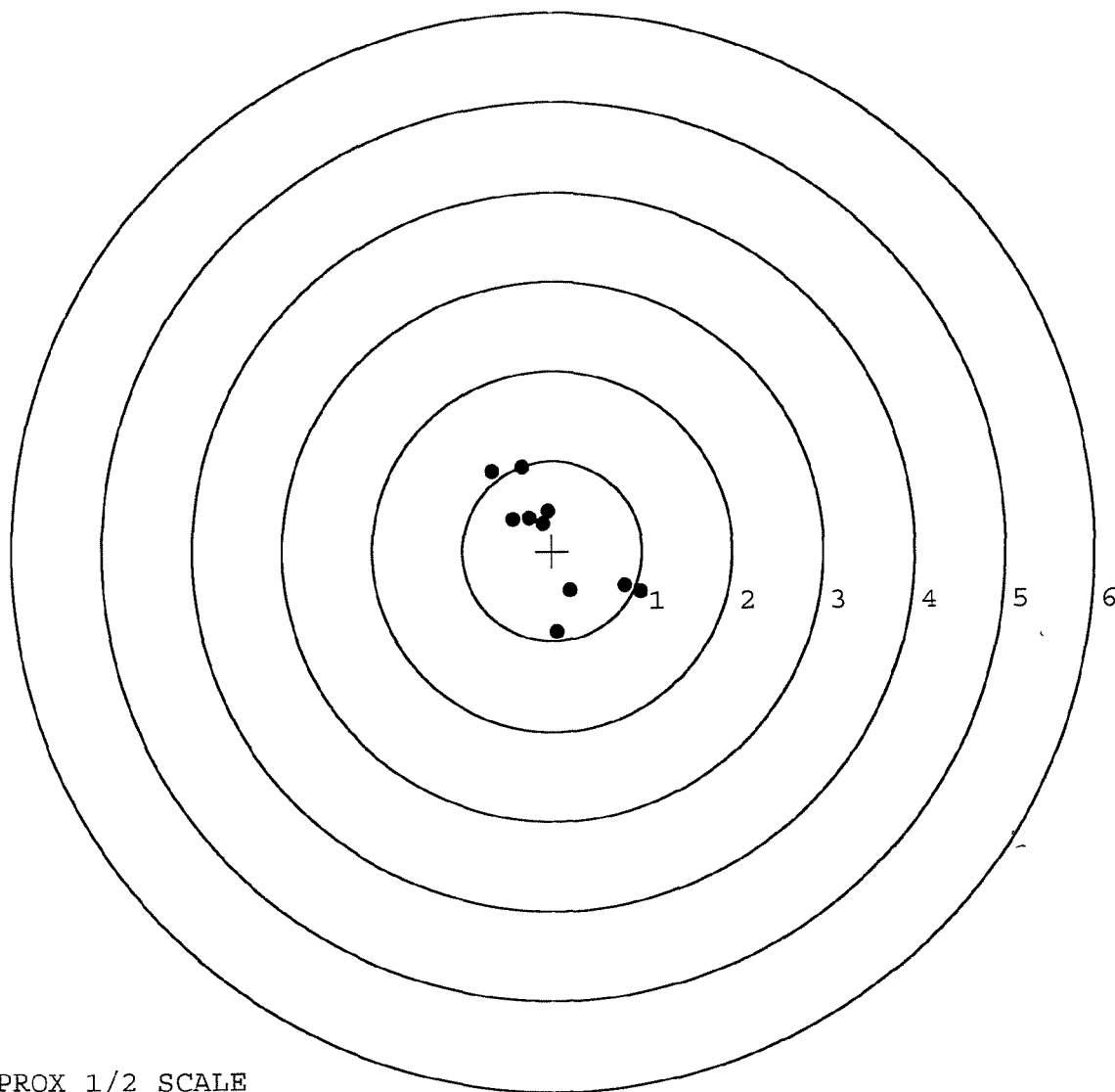
MAX RADIUS: 1.121

MEAN RADIUS: 0.706

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 7

in 3 IN DIAMETER: 10

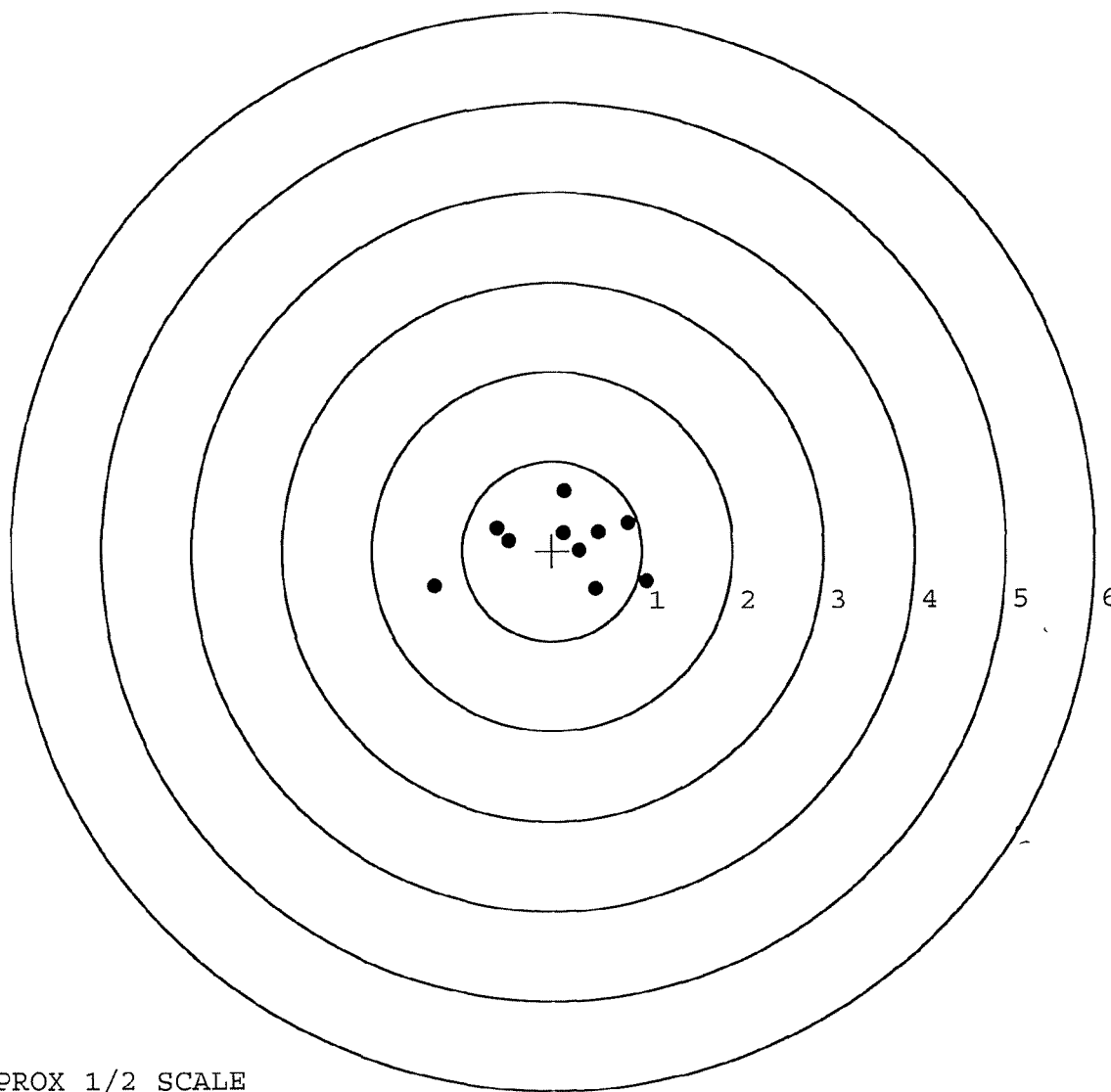


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6577065. __0
TARGET NUMBER: 3
FILE DATE: 08/21/2006
FILE TIME: 19:56

POINT#	X	Y
1:	-1.310	-0.397
2:	1.051	-0.342
3:	0.484	-0.426
4:	0.838	0.313
5:	0.137	0.661
6:	-0.620	0.257
7:	-0.483	0.117
8:	0.511	0.208
9:	0.300	0.012
10:	0.130	0.197

X CENTROID: 0.104
Y CENTROID: 0.060
POA TO CENTROID: 0.120
HORZ SPREAD: 2.361
VERT SPREAD: 1.087
GROUP SPREAD: 2.362
MIN RADIUS: 0.139
MAX RADIUS: 1.486
MEAN RADIUS: 0.662
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 8
in 3 IN DIAMETER: 10

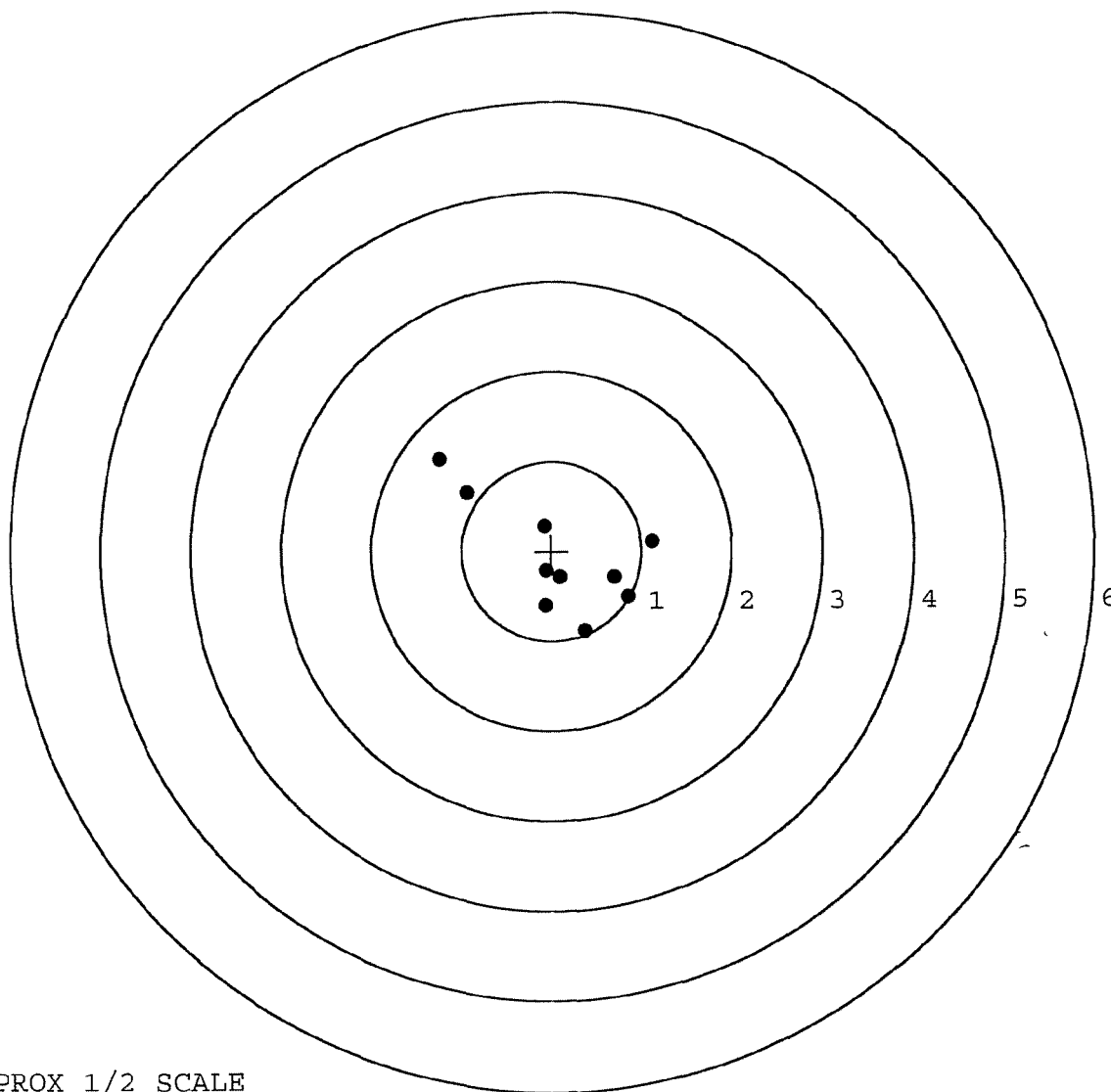


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6577065. __ 0
TARGET NUMBER: 4
FILE DATE: 08/21/2006
FILE TIME: 19:56

POINT#	X	Y
1:	-1.241	-1.023
2:	-0.942	0.651
3:	-0.086	0.277
4:	1.122	0.113
5:	0.849	-0.513
6:	0.698	-0.290
7:	0.373	-0.890
8:	-0.067	-0.619
9:	0.100	-0.297
10:	-0.065	-0.223

X CENTROID: 0.074
Y CENTROID: -0.077
POA TO CENTROID: 0.107
HORZ SPREAD: 2.363
VERT SPREAD: 1.913
GROUP SPREAD: 2.594
MIN RADIUS: 0.202
MAX RADIUS: 1.714
MEAN RADIUS: 0.782
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 7
in 3 IN DIAMETER: 9



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6577065.___0

TARGET NUMBER: 5

FILE DATE: 08/21/2006

FILE TIME: 19:56

POINT#	X	Y
1:	-0.803	-0.907
2:	0.363	0.914
3:	-0.162	0.278
4:	-1.576	-0.670
5:	0.770	0.290
6:	0.810	-0.026
7:	0.539	-0.694
8:	0.095	-0.687
9:	-0.055	-0.535
10:	0.046	-0.394

X CENTROID: 0.003

Y CENTROID: -0.062

POA TO CENTROID: 0.062

HORZ SPREAD: 2.386

VERT SPREAD: 1.608

GROUP SPREAD: 2.535

MIN RADIUS: 0.335

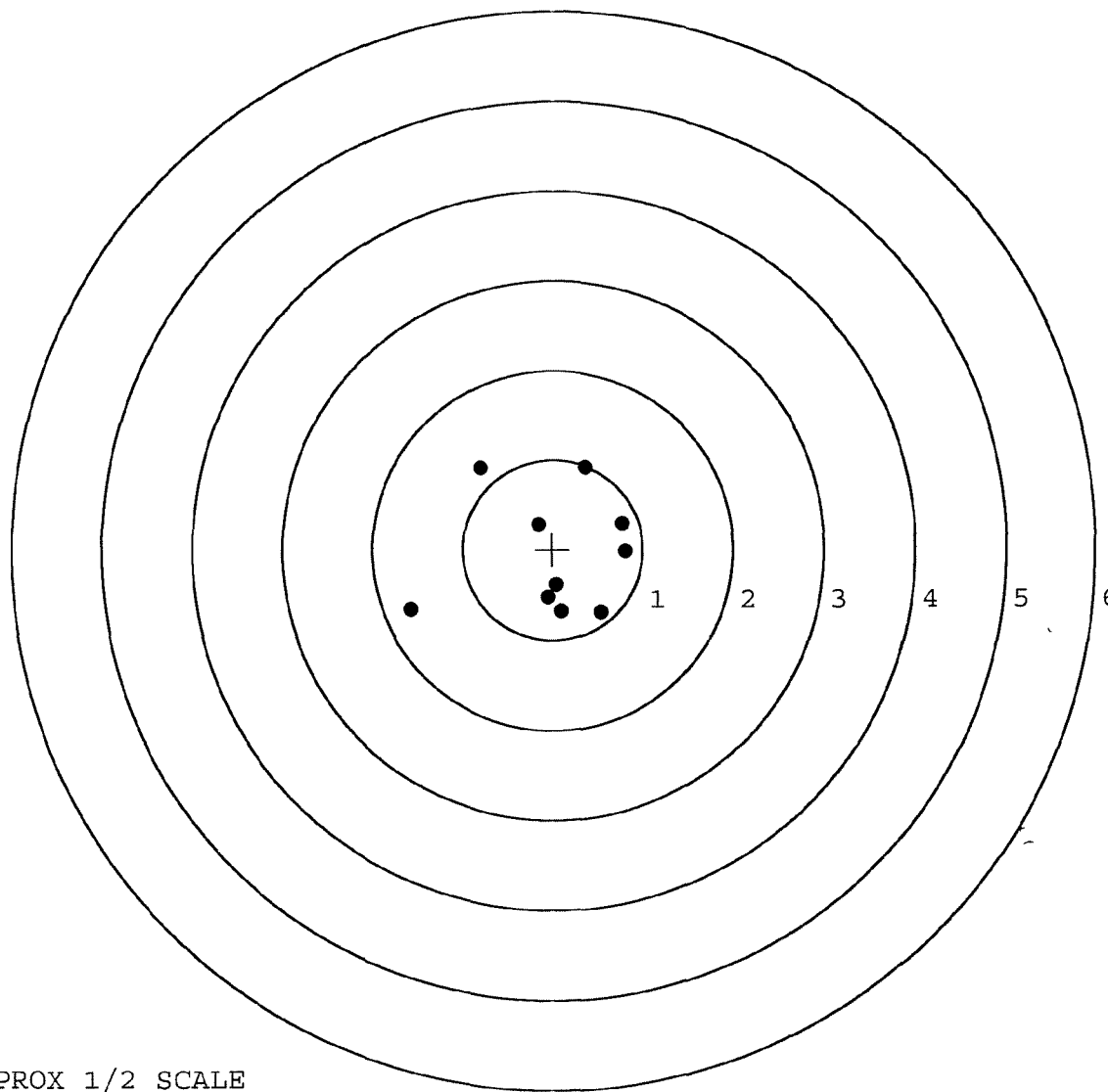
MAX RADIUS: 1.692

MEAN RADIUS: 0.829

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 7

in 3 IN DIAMETER: 9



TARGET APPROX 1/2 SCALE