

G657 7076

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

UPC



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UPC



SERIAL NO.

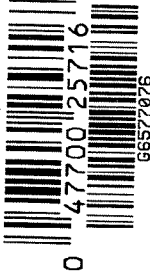


M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

DD FORM

proof of purchase



owner registration sticker



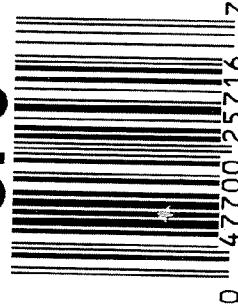
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

G6577076

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G-6577076

OP #	OPERATION NAME	READINGS	DATE	INITIAL
410	SERIALIZE BOLT HANDLE		8-24-06	RTZ
420	ASSEMBLE ACTION		8-24-06	RTZ
430	ASSEMBLE TO STOCK		8-24-06	BD
440	PROOF	MAGNA-FLUX	8-24-06	TRW
460	CHECK HEADSPACE	INSPECTED	8-24-06	TRW
470	DIS-ASSEMBLE ACTION	SEP 01 2006		
480	MAGNAFLUX BBL ACTION	OPERATOR <i>mm</i>	9/1/06	<i>mm</i>
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		9-1-06	CW
510	DRILL AND TAP SIGHT HOLES		9-1-06	TRW
520	GOFF BLAST BBL / REC		9-5-06	LB
530 & 540	APPLY COATINGS (BARREL ACTION)			
	(BOLT)		9/8/06	<i>TR</i>
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-11-06	AC
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-11-06	AC
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-11-06	AC
	D) OIL FIRING PIN ASSEMBLY		9-13-06	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.5</u> <u>5.5</u> <u>5.5</u>	9/26/06	DA
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.5</u> <u>2.5</u> <u>2.5</u>	9/26/06	DA
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>1.024</u> <u>1.025</u> <u>1.025</u>	9/26/06	DA
	J) ASSEMBLE STOCK		9-13-06	RTZ
	K) ASSEMBLE SWIVEL STUDS		10-6-06	L.P.D.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-13-06	RTZ
	M) IRON SIGHT ALIGNMENT		9-13-06	RTZ
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-13-06	RTZ
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	9-13-06	L.P.D.
	MALFUNCTION	CORRECTION	N/A	
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9-13-06	MTH
670	FINAL INSPECTION A) HEADSPACE		10-6-06	L.P.D.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.83</u> <u>2.83</u> <u>2.83</u> <u>2.79</u> <u>2.81</u>	9-16-06	DA
	C) FUNCTION		10-6-06	L.P.D.
690	PACK		10-27-06	DA

F004 REV 5/2006

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

DATE 9-12-06
TESTER RP

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.52	2.49		2.33	
PULL #2	2.55	2.50		2.29	
PULL #3	2.59	2.50		2.36	
PULL #4	2.62	2.56		2.33	
PULL #5	2.62	2.55		2.44	
TOTAL	12.90	12.60		11.75	
AVERAGE	2.58	2.52		2.35	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.13	3.08		
PULL #2	3.08	3.08		
PULL #3	3.14	3.01		
PULL #4	3.19	3.00		
PULL #5	3.14	3.03		
TOTAL	15.68	15.20		
AVERAGE	3.13	3.04		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.15	4.32		4.17
PULL #2	4.14	4.27		4.20
PULL #3	4.11	4.27		4.25
PULL #4	4.13	4.31		4.29
PULL #5	4.11	4.27		4.19
TOTAL	20.64	21.44		21.10
AVERAGE	4.12	4.28		4.22

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6577076.__0
FILE DATE AND TIME: 09/14/2006 06:03

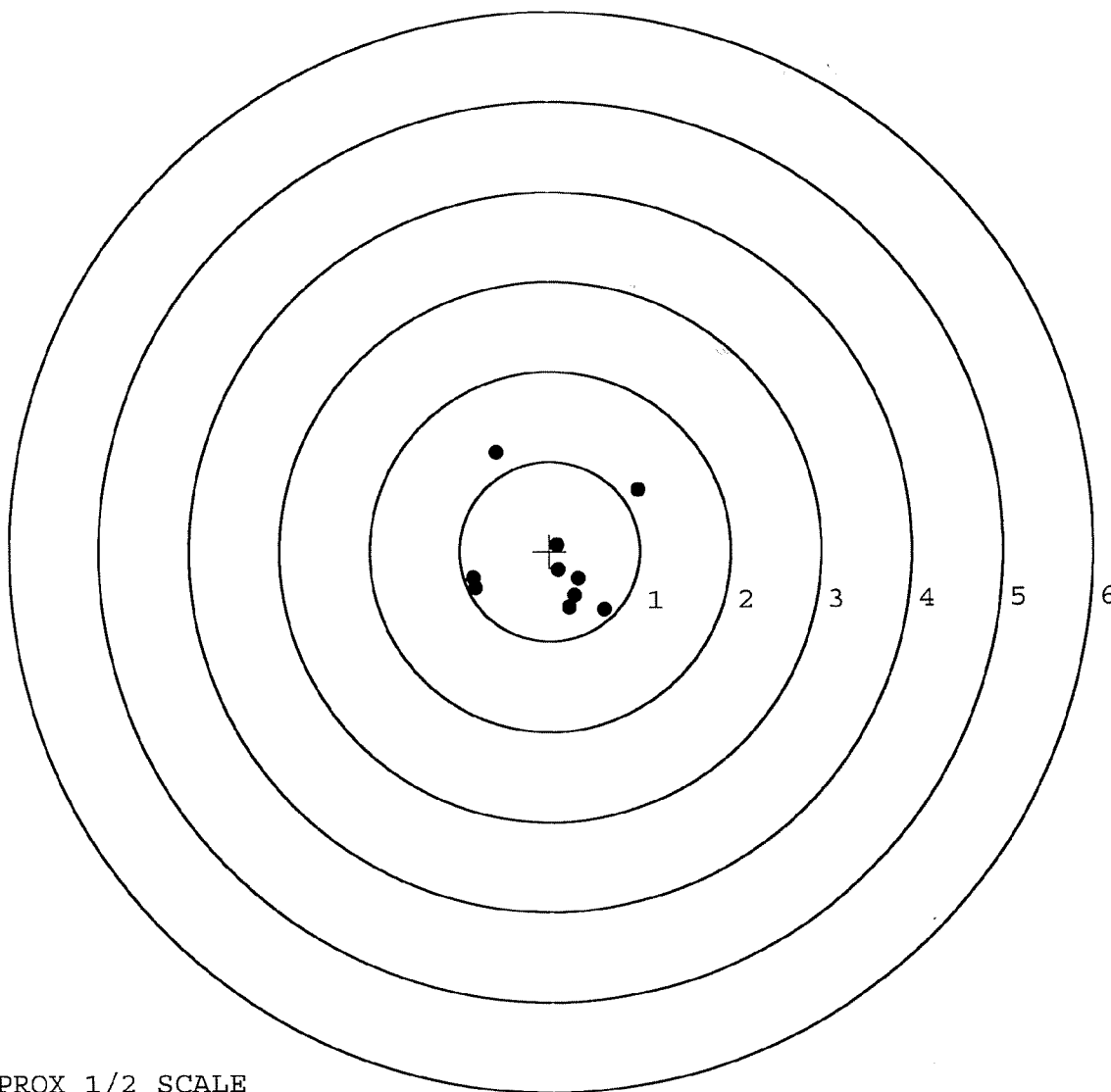
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.002
The Average Y Centroid of the Five Target Set:	-0.036
The Average Point of Impact of the Five Target Set:	0.036
The Average Mean Radius of the Five Target Set:	0.588
The Distance from POA to Centroid Target #1:	0.119
The Distance from Centroid Target #2 to Centroid Target #1:	0.215
The Distance from Centroid Target #3 to Centroid Target #1:	0.126
The Distance from Centroid Target #4 to Centroid Target #1:	0.095
The Distance from Centroid Target #5 to Centroid Target #1:	0.193

SERIAL NUMBER: G6577076. __0
TARGET NUMBER: 1
FILE DATE: 09/14/2006
FILE TIME: 06:03

POINT#	X	Y
1:	-0.591	1.103
2:	0.980	0.679
3:	-0.847	-0.295
4:	-0.824	-0.408
5:	0.601	-0.654
6:	0.219	-0.627
7:	0.083	0.068
8:	0.094	-0.213
9:	0.316	-0.311
10:	0.279	-0.496

X CENTROID: 0.031
Y CENTROID: -0.115
POA TO CENTROID: 0.119
HORZ SPREAD: 1.827
VERT SPREAD: 1.757
GROUP SPREAD: 2.123
MIN RADIUS: 0.116
MAX RADIUS: 1.368
MEAN RADIUS: 0.684
IN 1 IN DIAMETER: 4
IN 2 IN DIAMETER: 8
in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6577076. __0

TARGET NUMBER: 2

FILE DATE: 09/14/2006

FILE TIME: 06:03

POINT#	X	Y
1:	-0.172	0.637
2:	-0.508	0.503
3:	-0.713	-0.400
4:	-0.534	-0.187
5:	-0.219	-0.053
6:	0.141	0.162
7:	0.734	0.024
8:	0.364	-0.266
9:	0.624	-0.133
10:	-0.217	0.549

X CENTROID: -0.050

Y CENTROID: 0.084

POA TO CENTROID: 0.097

HORZ SPREAD: 1.447

VERT SPREAD: 1.037

GROUP SPREAD: 1.508

MIN RADIUS: 0.206

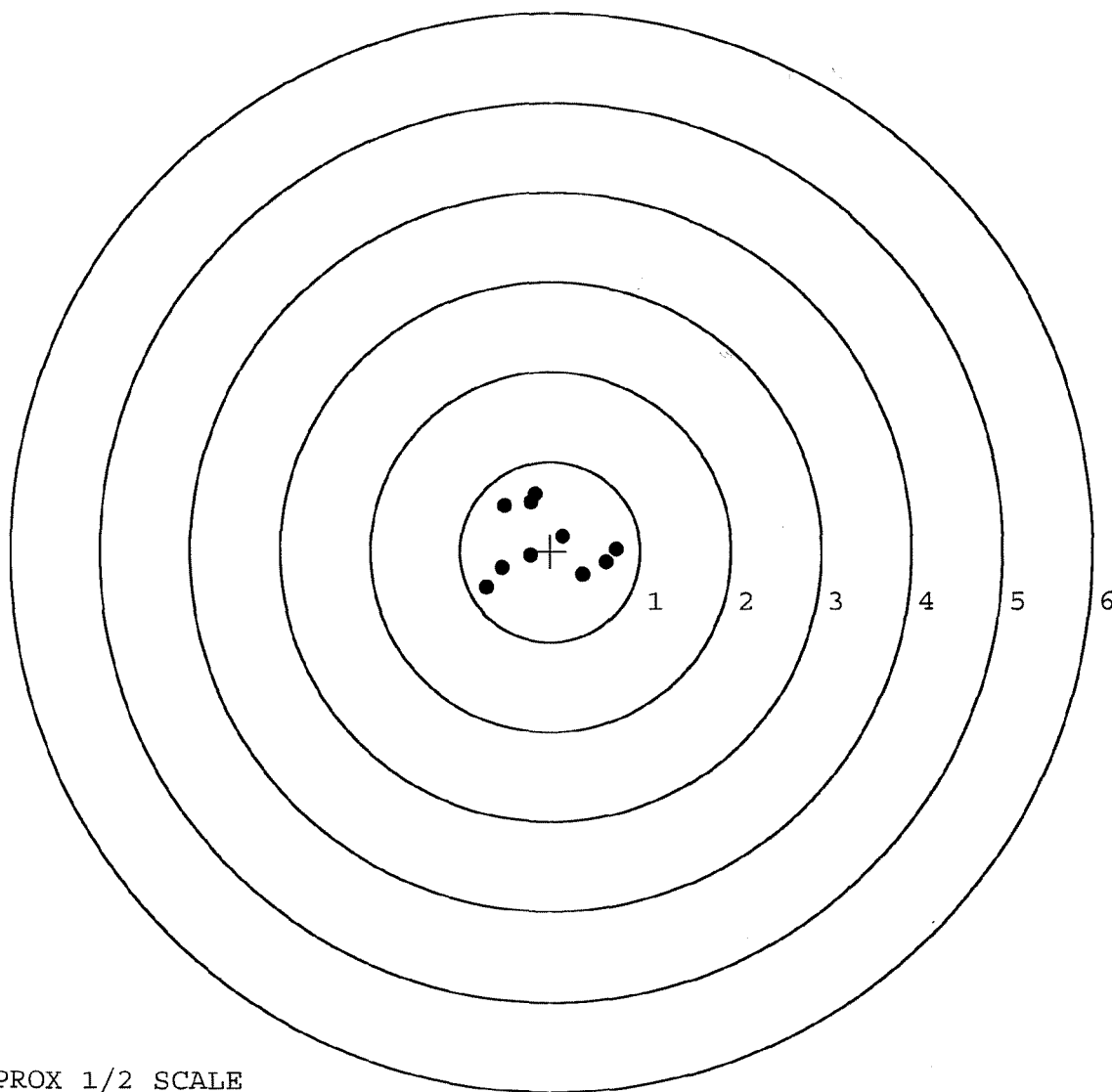
MAX RADIUS: 0.821

MEAN RADIUS: 0.552

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 10

in 3 IN DIAMETER: 10

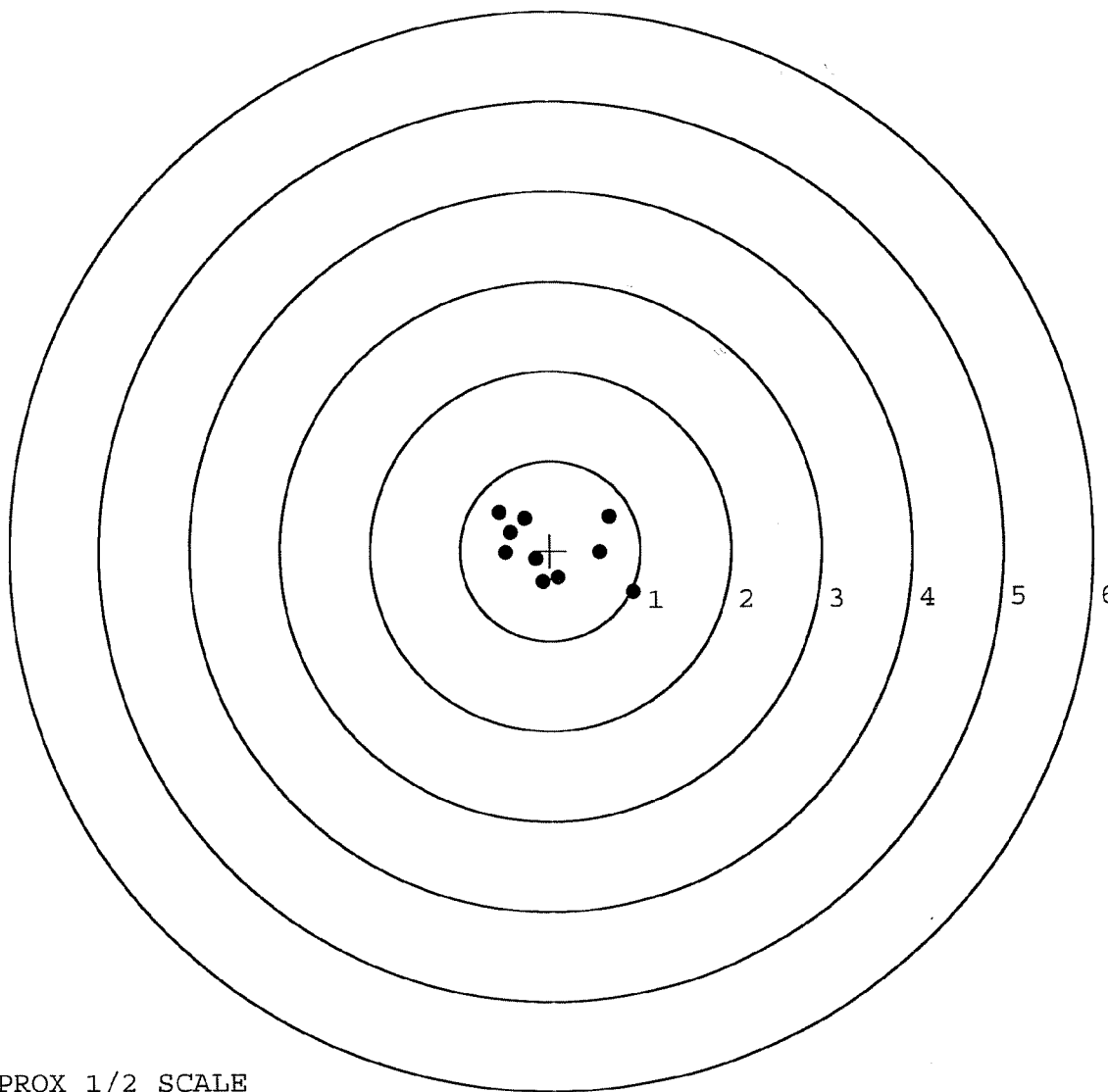


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6577076. __0
TARGET NUMBER: 3
FILE DATE: 09/14/2006
FILE TIME: 06:03

X CENTROID: 0.019
Y CENTROID: 0.010
POA TO CENTROID: 0.021
HORZ SPREAD: 1.479
VERT SPREAD: 0.898
GROUP SPREAD: 1.730
MIN RADIUS: 0.211
MAX RADIUS: 1.019
MEAN RADIUS: 0.539
IN 1 IN DIAMETER: 5
IN 2 IN DIAMETER: 9
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.917	-0.471
2:	0.548	-0.021
3:	0.658	0.378
4:	0.090	-0.306
5:	-0.080	-0.351
6:	-0.562	0.427
7:	-0.281	0.359
8:	-0.499	-0.024
9:	-0.440	0.205
10:	-0.162	-0.099



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6577076. __0

TARGET NUMBER: 4

FILE DATE: 09/14/2006

FILE TIME: 06:03

X CENTROID: 0.055

Y CENTROID: -0.207

POA TO CENTROID: 0.214

HORZ SPREAD: 1.732

VERT SPREAD: 2.099

GROUP SPREAD: 2.397

MIN RADIUS: 0.175

MAX RADIUS: 1.559

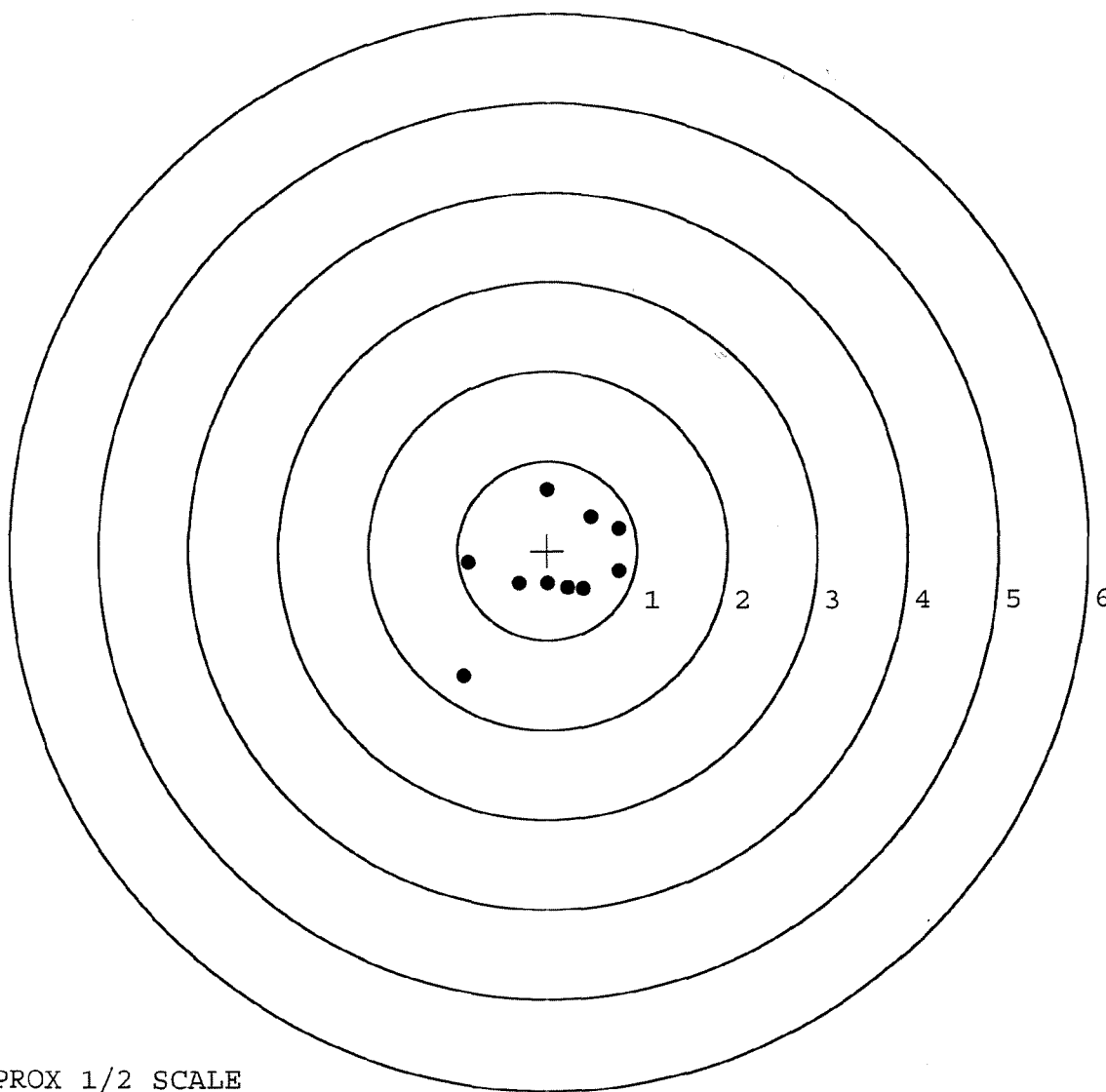
MEAN RADIUS: 0.701

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 9

in 3 IN DIAMETER: 9

POINT#	X	Y
1:	-0.933	-1.413
2:	-0.012	0.686
3:	0.480	0.385
4:	0.793	0.251
5:	-0.881	-0.144
6:	0.799	-0.231
7:	0.404	-0.433
8:	0.227	-0.425
9:	-0.006	-0.371
10:	-0.318	-0.373



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6577076. 0

TARGET NUMBER: 5

FILE DATE: 09/14/2006

FILE TIME: 06:03

POINT#	X	Y
1:	0.703	0.459
2:	0.683	-0.005
3:	0.317	-0.056
4:	-1.006	0.149
5:	-0.081	-0.230
6:	-0.478	-0.253
7:	0.020	-0.014
8:	-0.191	0.225
9:	-0.345	0.210
10:	-0.291	0.020

X CENTROID: -0.067

Y CENTROID: 0.050

POA TO CENTROID: 0.084

HORZ SPREAD: 1.709

VERT SPREAD: 0.712

GROUP SPREAD: 1.737

MIN RADIUS: 0.108

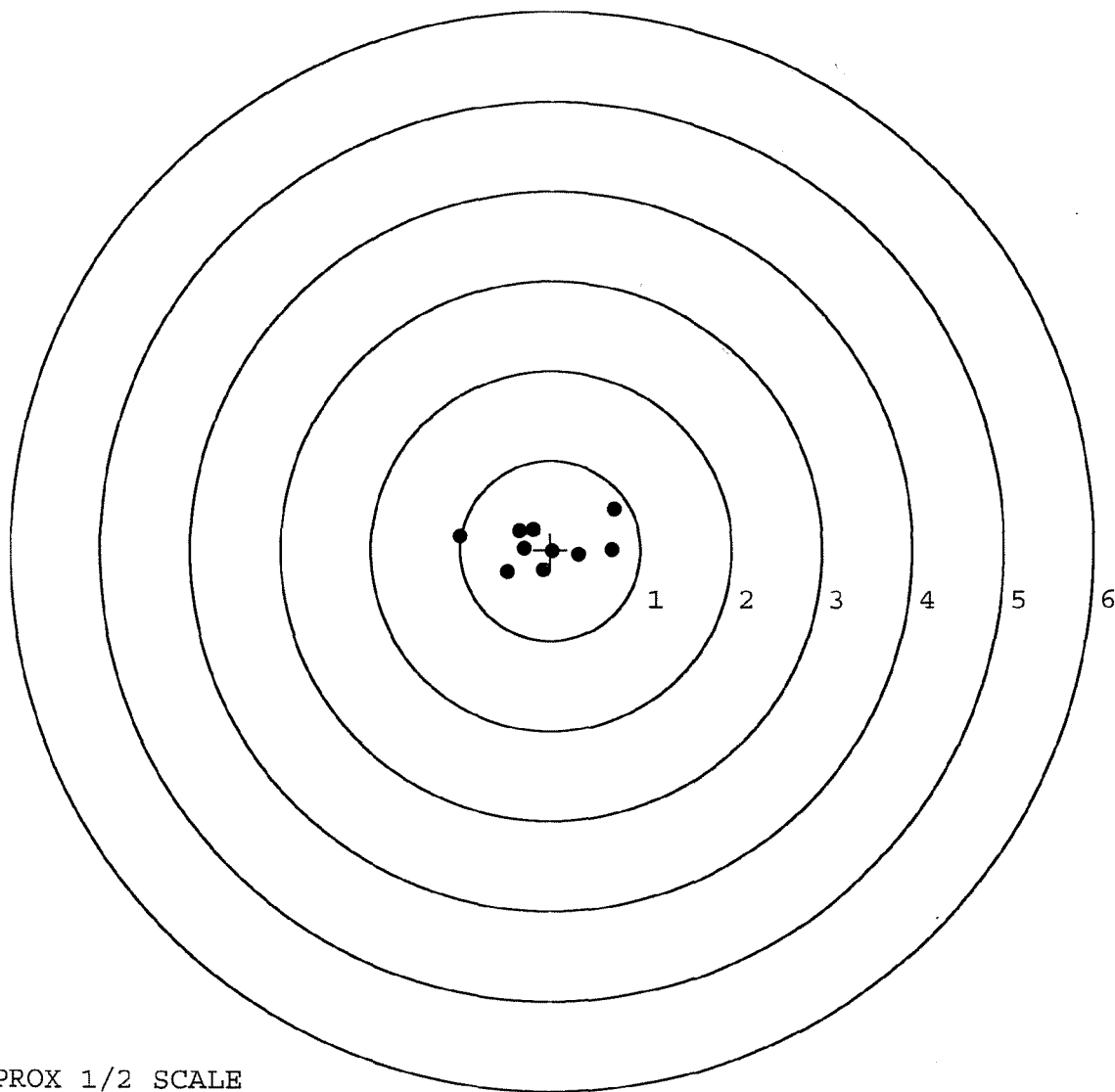
MAX RADIUS: 0.944

MEAN RADIUS: 0.463

IN 1 IN DIAMETER: 6

IN 2 IN DIAMETER: 10

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE