

G-6577234

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

DD FORM

proof of purchase



owner registration sticker



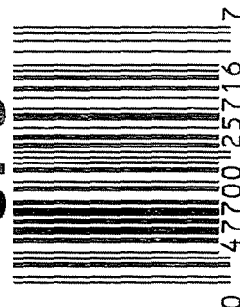
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

G6577236

UPC



ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

UPC



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M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

UPC



SERIAL NO.



M24000872

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
REMINGTON

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6577236

OP #	OPERATION NAME	READINGS	DATE	INITIAL
410	SERIALIZE BOLT HANDLE		6/23/06	BLC
420	ASSEMBLE ACTION		6-28-06	BLC
430	ASSEMBLE TO STOCK		6-28-06	BLC
440	PROOF		6-29-06	TRW
460	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	6-29-06	TRW
470	DIS-ASSEMBLE ACTION	JUL 06 2006	7-5-06	BLC
480	MAGNAFLUX BBL ACTION	OPERATOR <i>unus</i>	7/6/06	<i>unus</i>
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7-7-06	CW
510	DRILL AND TAP SIGHT HOLES		7-6-06	TRW
520	GOFF BLAST BBL / REC		7-7-06	UB
530 & 540	APPLY COATINGS (BARREL ACTION)		7/11	HP
	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-13-06	RTZ
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-13-06	RTZ
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7-13-06	RTZ
	D) OIL FIRING PIN ASSEMBLY		7-13-06	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	8-21-06	MDH

F004 REV 5/2006

OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7.0</u> <u>6.5</u> <u>7.0</u>	8-21-06	RA
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.0</u> <u>3.0</u> <u>3.5</u>	8-21-06	RA
	H) TRIGGER PULL TEST AND RETAINABILITY		8-21-06	MJM
	I) FIRING PIN INDENT .020 MIN	<u>.0245</u> <u>.0245</u> <u>.025</u>	8-21-06	RA
	J) ASSEMBLE STOCK		7-13-06	RTZ
	K) ASSEMBLE SWIVEL STUDS		8-21-06	MJM
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		7-13-06	BLG
	M) IRON SIGHT ALIGNMENT		7-13-06	BLG
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		7-13-06	BLG
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	7-25-06	MJM
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N/A		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION	7-25-06	TKL
660	INSPECT FOR LIVE AMMO			
670	FINAL INSPECTION A) HEADSPACE		8-21-06	MJM
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.48</u> <u>2.49</u> <u>2.57</u> <u>2.50</u> <u>2.76</u>	8-21-06	RP
	C) FUNCTION		8-21-06	MJM
690	PACK		11/14/06	RA

F004 REV 5/2006

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)

3.00 LBS (plus or minus 0.75 LBS)

4.00 LBS (plus or minus 1.00 LBS)

DATE

5-25-06

TESTER

R.P.

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	246	2.37		2.55	
PULL #2	253	2.50		2.54	
PULL #3	245	2.48		2.50	
PULL #4	242	2.53		2.57	
PULL #5	250	2.54		2.43	
TOTAL	1236	12.42		12.59	
AVERAGE	247	2.48		2.51	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	311	2.95		
PULL #2	306	3.20		
PULL #3	322	3.16		
PULL #4	331	3.08		
PULL #5	324	3.21		
TOTAL	1594	15.60		
AVERAGE	318	3.12		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.16	4.28		4.00
PULL #2	4.21	4.02		4.14
PULL #3	4.25	4.29		4.25
PULL #4	3.95	4.24		4.12
PULL #5	3.91	4.00		4.09
TOTAL	20.48	20.83		20.60
AVERAGE	4.09	4.16		4.12

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6577236.___0
FILE DATE AND TIME: 07/25/2006 05:00

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

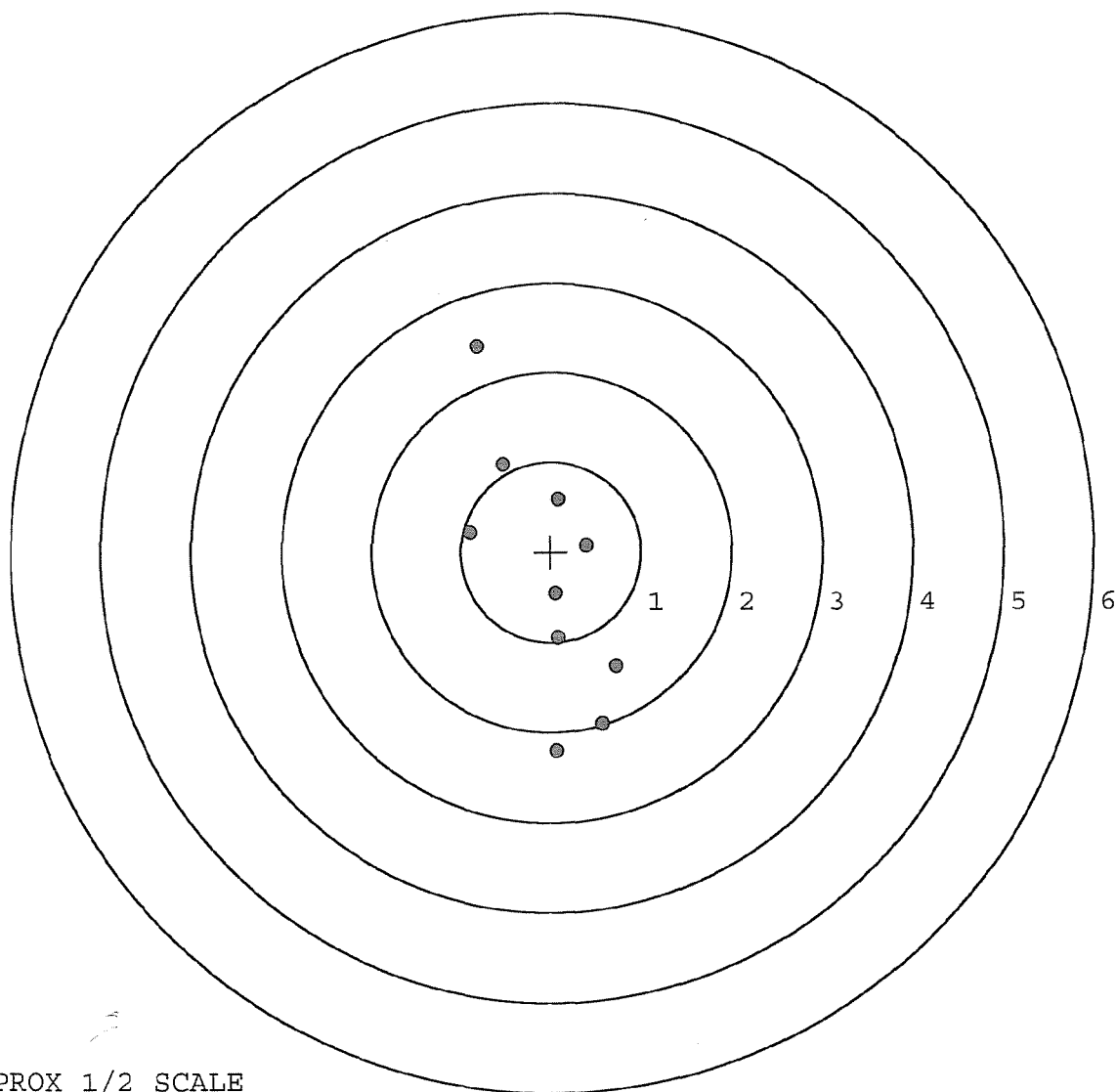
The Average X Centroid of the Five Target Set:	0.078
The Average Y Centroid of the Five Target Set:	-0.102
The Average Point of Impact of the Five Target Set:	0.128
The Average Mean Radius of the Five Target Set:	0.795
The Distance from POA to Centroid Target #1:	0.269
The Distance from Centroid Target #2 to Centroid Target #1:	0.245
The Distance from Centroid Target #3 to Centroid Target #1:	0.379
The Distance from Centroid Target #4 to Centroid Target #1:	0.281
The Distance from Centroid Target #5 to Centroid Target #1:	0.156

SERIAL NUMBER: G6577236. __0
TARGET NUMBER: 1
FILE DATE: 07/25/2006
FILE TIME: 05:00

POINT#	X	Y
1:	-0.902	0.216
2:	-0.535	0.967
3:	0.082	0.584
4:	0.398	0.076
5:	0.057	-0.464
6:	0.084	-0.955
7:	0.732	-1.267
8:	0.574	-1.909
9:	0.073	-2.218
10:	-0.827	2.288

X CENTROID: -0.026
Y CENTROID: -0.268
POA TO CENTROID: 0.269
HORZ SPREAD: 1.634
VERT SPREAD: 4.506
GROUP SPREAD: 4.595
MIN RADIUS: 0.213
MAX RADIUS: 2.679
MEAN RADIUS: 1.228

IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 7



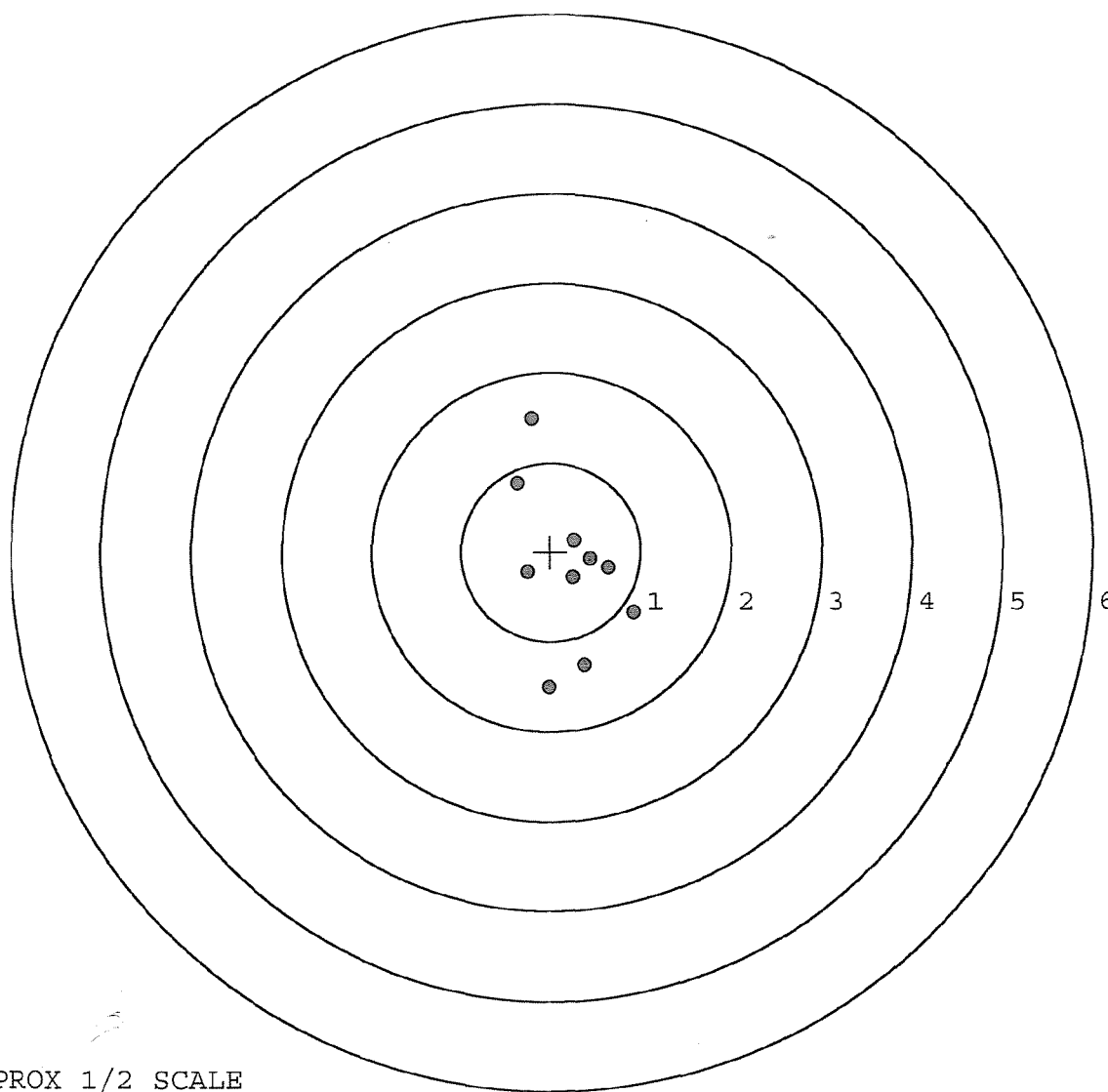
TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6577236. 0
TARGET NUMBER: 2
FILE DATE: 07/25/2006
FILE TIME: 05:00

X CENTROID: 0.204
Y CENTROID: -0.184
POA TO CENTROID: 0.275
HORZ SPREAD: 1.303
VERT SPREAD: 3.003
GROUP SPREAD: 3.010
MIN RADIUS: 0.115
MAX RADIUS: 1.724
MEAN RADIUS: 0.777

IN 1 IN DIAMETER: 5
IN 2 IN DIAMETER: 6
in 3 IN DIAMETER: 9

POINT#	X	Y
1:	-0.254	-0.230
2:	0.249	-0.290
3:	0.256	0.138
4:	0.445	-0.074
5:	0.644	-0.179
6:	0.926	-0.679
7:	0.381	-1.266
8:	-0.011	-1.516
9:	-0.377	0.768
10:	-0.221	1.487

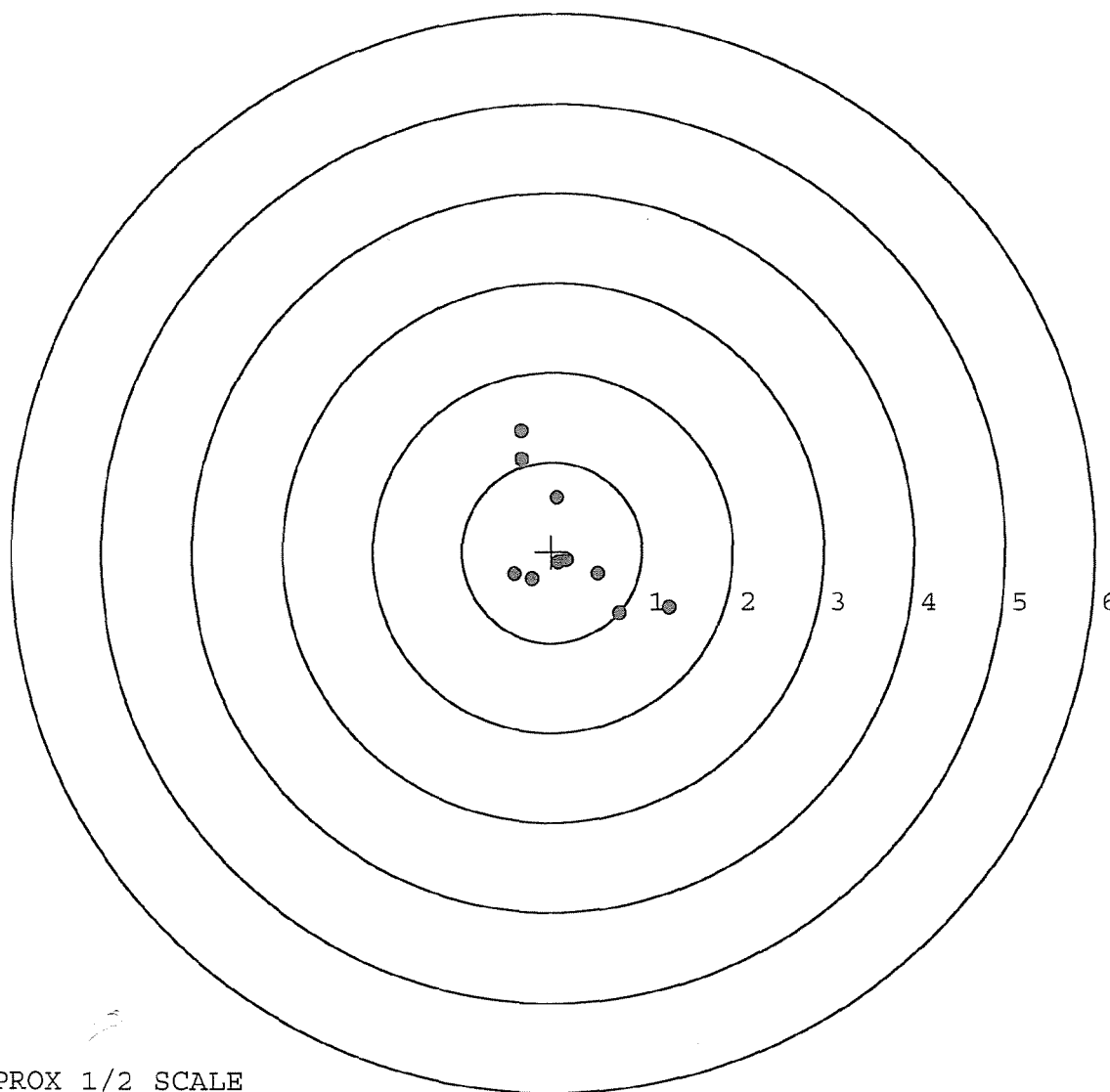


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6577236. __0
TARGET NUMBER: 3
FILE DATE: 07/25/2006
FILE TIME: 05:00

POINT#	X	Y
1:	0.055	0.605
2:	-0.345	1.029
3:	-0.350	1.351
4:	-0.418	-0.257
5:	-0.225	-0.303
6:	0.079	-0.125
7:	0.513	-0.248
8:	0.749	-0.675
9:	1.298	-0.617
10:	0.167	-0.099

X CENTROID: 0.152
Y CENTROID: 0.066
POA TO CENTROID: 0.166
HORZ SPREAD: 1.716
VERT SPREAD: 2.026
GROUP SPREAD: 2.567
MIN RADIUS: 0.166
MAX RADIUS: 1.380
MEAN RADIUS: 0.733
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 7
in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6577236. 0

TARGET NUMBER: 4

FILE DATE: 07/25/2006

FILE TIME: 05:00

POINT#	X	Y
1:	-0.785	0.623
2:	-0.474	0.636
3:	-0.264	0.246
4:	-0.317	-0.047
5:	0.162	0.119
6:	0.100	-0.247
7:	0.347	0.230
8:	0.607	-0.294
9:	0.683	-0.579
10:	0.779	-0.779

X CENTROID: 0.084

Y CENTROID: -0.009

POA TO CENTROID: 0.084

HORZ SPREAD: 1.564

VERT SPREAD: 1.415

GROUP SPREAD: 2.100

MIN RADIUS: 0.150

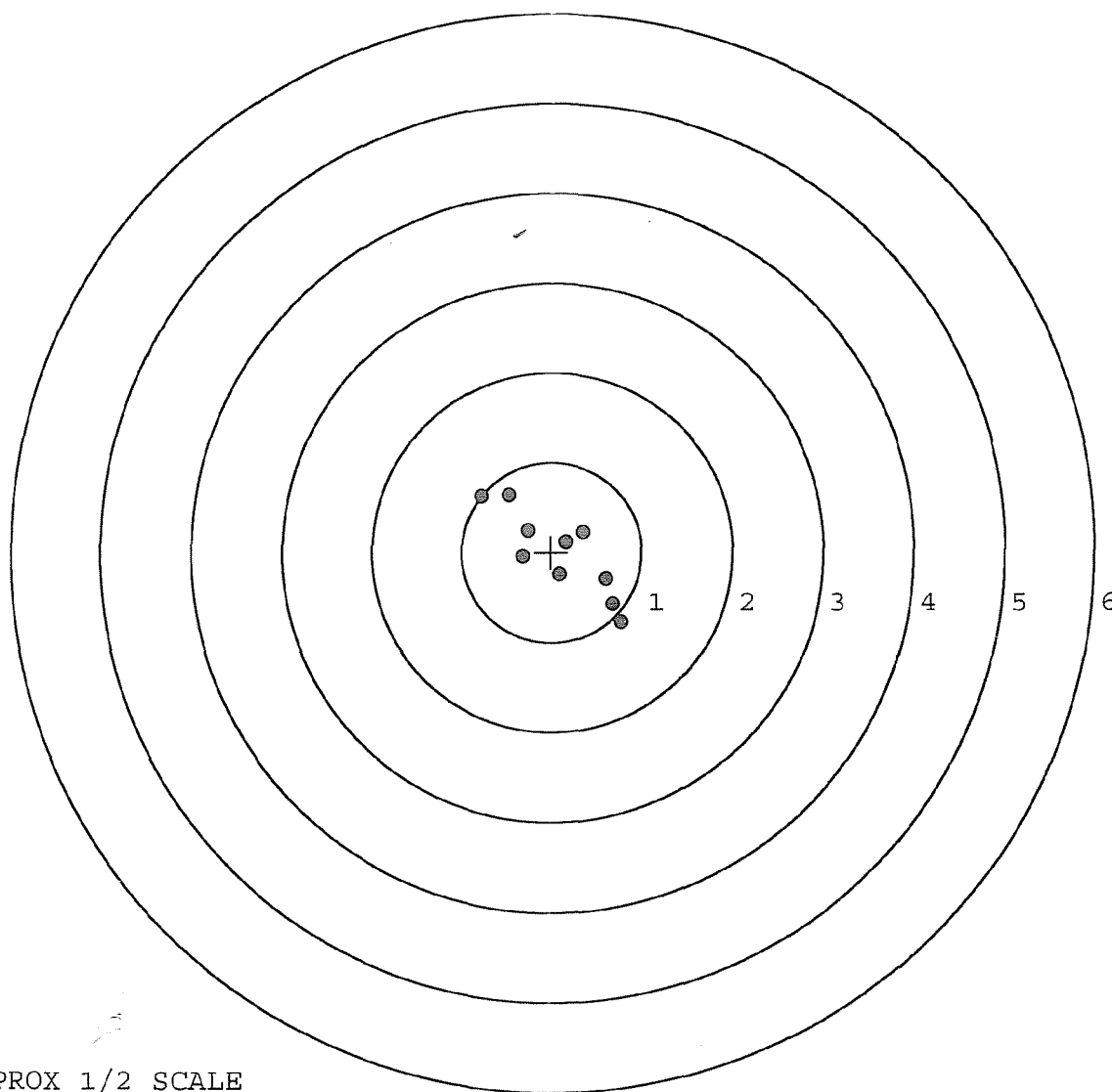
MAX RADIUS: 1.074

MEAN RADIUS: 0.597

IN 1 IN DIAMETER: 5

IN 2 IN DIAMETER: 8

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6577236. 0

TARGET NUMBER: 5

FILE DATE: 07/25/2006

FILE TIME: 05:00

POINT#	X	Y
1:	-0.807	-0.259
2:	-0.346	-0.485
3:	-0.099	-1.022
4:	0.452	-1.073
5:	-0.333	0.091
6:	-0.018	0.245
7:	0.216	-0.202
8:	0.362	0.206
9:	0.041	0.618
10:	0.291	0.756

X CENTROID: -0.024

Y CENTROID: -0.113

POA TO CENTROID: 0.115

HORZ SPREAD: 1.259

VERT SPREAD: 1.829

GROUP SPREAD: 1.836

MIN RADIUS: 0.256

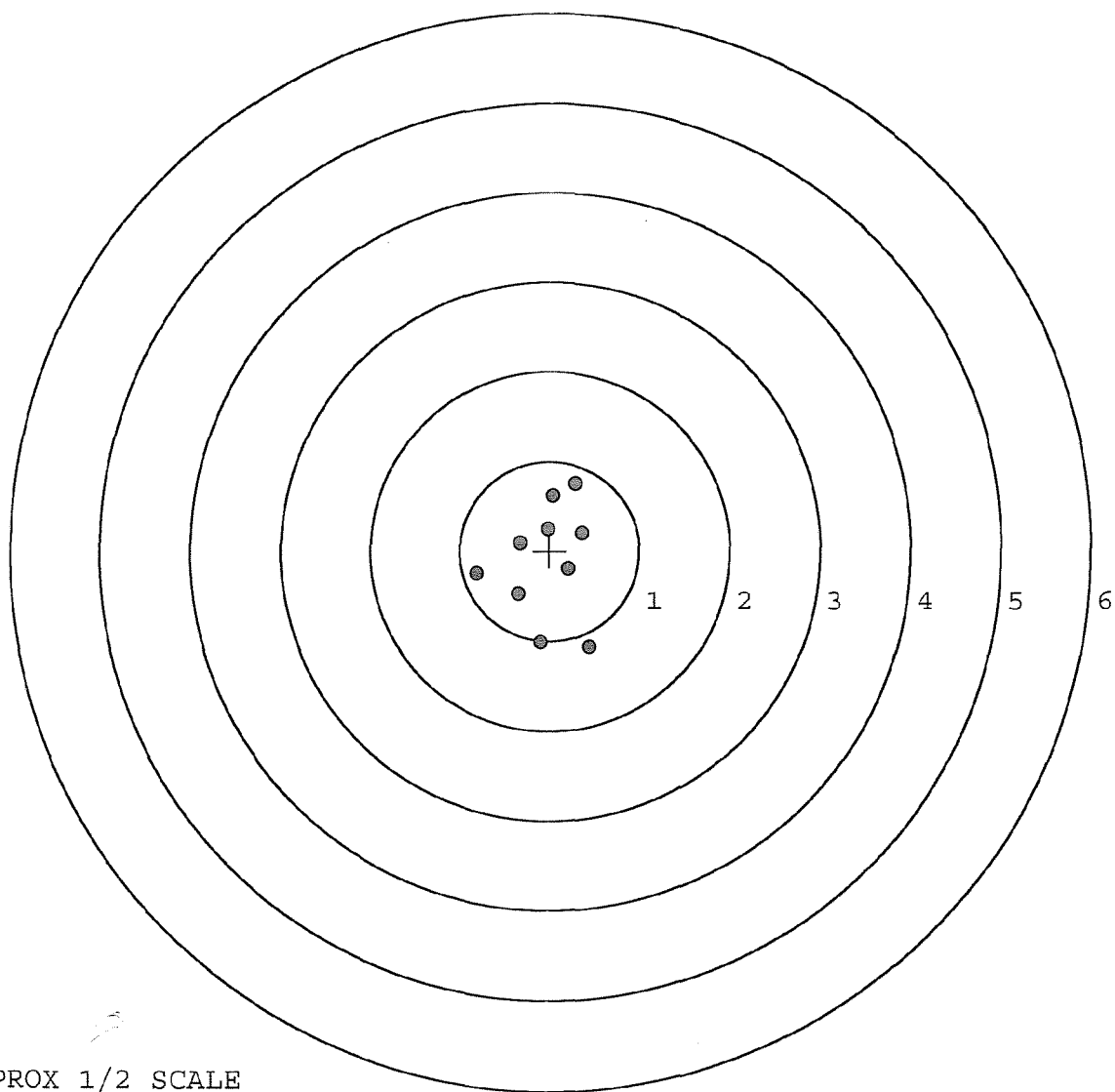
MAX RADIUS: 1.072

MEAN RADIUS: 0.641

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 9

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE