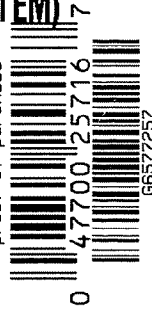


G6577257

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



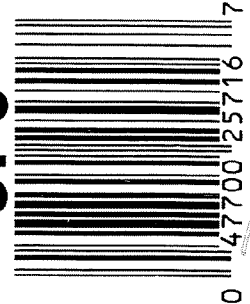
owner registration sticker



ORDER NO.	25716
BARREL LENGTH	24"
CAPACITY	6

G6577257

UPC



DD FORM

~~ORDER~~ 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

UPC



~~ORDER~~ 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

UPC



SERIAL NO.



M2400087582

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6577257

OP #	OPERATION NAME	READINGS	DATE	INITIAL
410	SERIALIZE BOLT HANDLE		8-1-06	BLC
420	ASSEMBLE ACTION		8-1-06	BLC
430	ASSEMBLE TO STOCK		8-2-06	BLC
440	PROOF	MAGNA-FLUX INSPECTED AUG 17 2006 OPERATOR <i>mmg</i>	8-2-06	BLC
460	CHECK HEADSPACE		8-2-06	BLC
470	DIS-ASSEMBLE ACTION		8-2-06	BLC
480	MAGNAFLUX BBL ACTION		8/17/06	<i>mmg</i>
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8-17-06	CW
510	DRILL AND TAP SIGHT HOLES		8-16-06	mmg
520	GOFF BLAST BBL / REC		8-17-06	LB
530 & 540	APPLY COATINGS (BARREL ACTION)			
	(BOLT)		8/23/06	LB
560	RE-ASSEMBLE ACTION A) CLEAN INSIDE OF BOLT ASSEMBLY		8-24-06	L.P.D.
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-24-06	L.P.D.
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-24-06	L.P.D.
	D) OIL FIRING PIN ASSEMBLY		8-24-06	L.P.D.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		10/10/06	mmg

F004 REV 5/2006

OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7.5</u> <u>7.5</u> <u>7.5</u>	8-28-06	DA
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.5</u> <u>2.5</u> <u>2.5</u>	8-28-06	DA
	H) TRIGGER PULL TEST AND RETAINABILITY		10/10/06	WJH
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>1.025</u> <u>1.025</u>	8-28-06	DA
	J) ASSEMBLE STOCK			
	K) ASSEMBLE SWIVEL STUDS		10/10/06	WJH
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		8-24-06	L.P.D.
	M) IRON SIGHT ALIGNMENT		8-24-06	L.P.D.
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		8-24-06	L.P.D.
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	8-25-06	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		8-25-06	BD
670	FINAL INSPECTION A) HEADSPACE		10/10/06	WJH
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.16</u> <u>2.45</u> <u>2.17</u> <u>2.37</u> <u>2.37</u>	8-28-06	DA
	C) FUNCTION		10/10/06	WJH
690	PACK		10-26-06	DA

F004 REV 5/2006

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)

3.00 LBS (plus or minus 0.75 LBS)

4.00 LBS (plus or minus 1.00 LBS)

DATE 8-24-06

TESTER R.P.

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.47	2.64		2.57	
PULL #2	2.48	2.56		2.52	
PULL #3	2.28	2.67		2.77	
PULL #4	2.30	2.59		2.55	
PULL #5	2.45	2.61		2.61	
TOTAL	11.98	13.07		13.32	
AVERAGE	2.39	2.61		2.64	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.16	3.02		
PULL #2	3.07	3.18		
PULL #3	3.17	2.98		
PULL #4	3.15	3.07		
PULL #5	3.20	3.10		
TOTAL	15.75	15.35		
AVERAGE	3.15	3.07		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	3.98	3.94		3.87
PULL #2	4.02	4.07		4.03
PULL #3	3.74	3.66		3.90
PULL #4	4.02	4.02		3.91
PULL #5	3.98	4.15		3.69
TOTAL	19.74	19.84		19.40
AVERAGE	3.95	3.97		3.88

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6577257.__0
FILE DATE AND TIME: 08/27/2006 20:26

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	0.034
The Average Y Centroid of the Five Target Set:	-0.050
The Average Point of Impact of the Five Target Set:	0.061
The Average Mean Radius of the Five Target Set:	0.735
The Distance from POA to Centroid Target #1:	0.226
The Distance from Centroid Target #2 to Centroid Target #1:	0.198
The Distance from Centroid Target #3 to Centroid Target #1:	0.359
The Distance from Centroid Target #4 to Centroid Target #1:	0.105
The Distance from Centroid Target #5 to Centroid Target #1:	0.204

SERIAL NUMBER: G6577257.___0

TARGET NUMBER: 1

FILE DATE: 08/27/2006

FILE TIME: 20:26

X CENTROID: 0.143

Y CENTROID: -0.175

POA TO CENTROID: 0.226

HORZ SPREAD: 1.869

VERT SPREAD: 1.765

GROUP SPREAD: 2.285

MIN RADIUS: 0.248

MAX RADIUS: 1.368

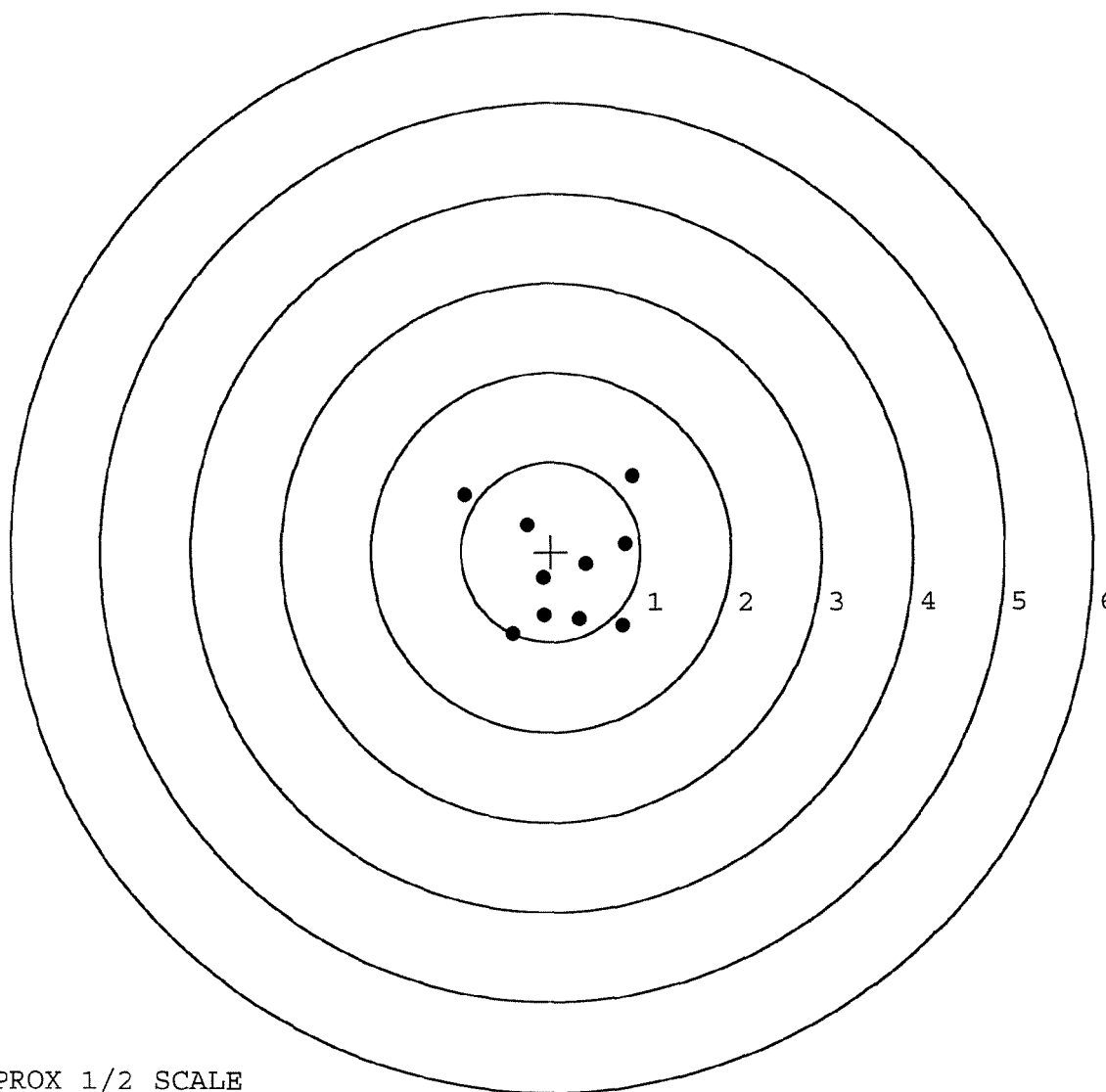
MEAN RADIUS: 0.756

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 8

in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.908	0.850
2:	-0.271	0.296
3:	-0.961	0.633
4:	0.827	0.098
5:	0.387	-0.137
6:	-0.091	-0.295
7:	-0.080	-0.712
8:	0.325	-0.753
9:	0.803	-0.820
10:	-0.422	-0.915



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6577257. __0

TARGET NUMBER: 2

FILE DATE: 08/27/2006

FILE TIME: 20:26

X CENTROID: 0.070

Y CENTROID: 0.009

POA TO CENTROID: 0.071

HORZ SPREAD: 1.777

VERT SPREAD: 1.566

GROUP SPREAD: 1.974

MIN RADIUS: 0.199

MAX RADIUS: 1.053

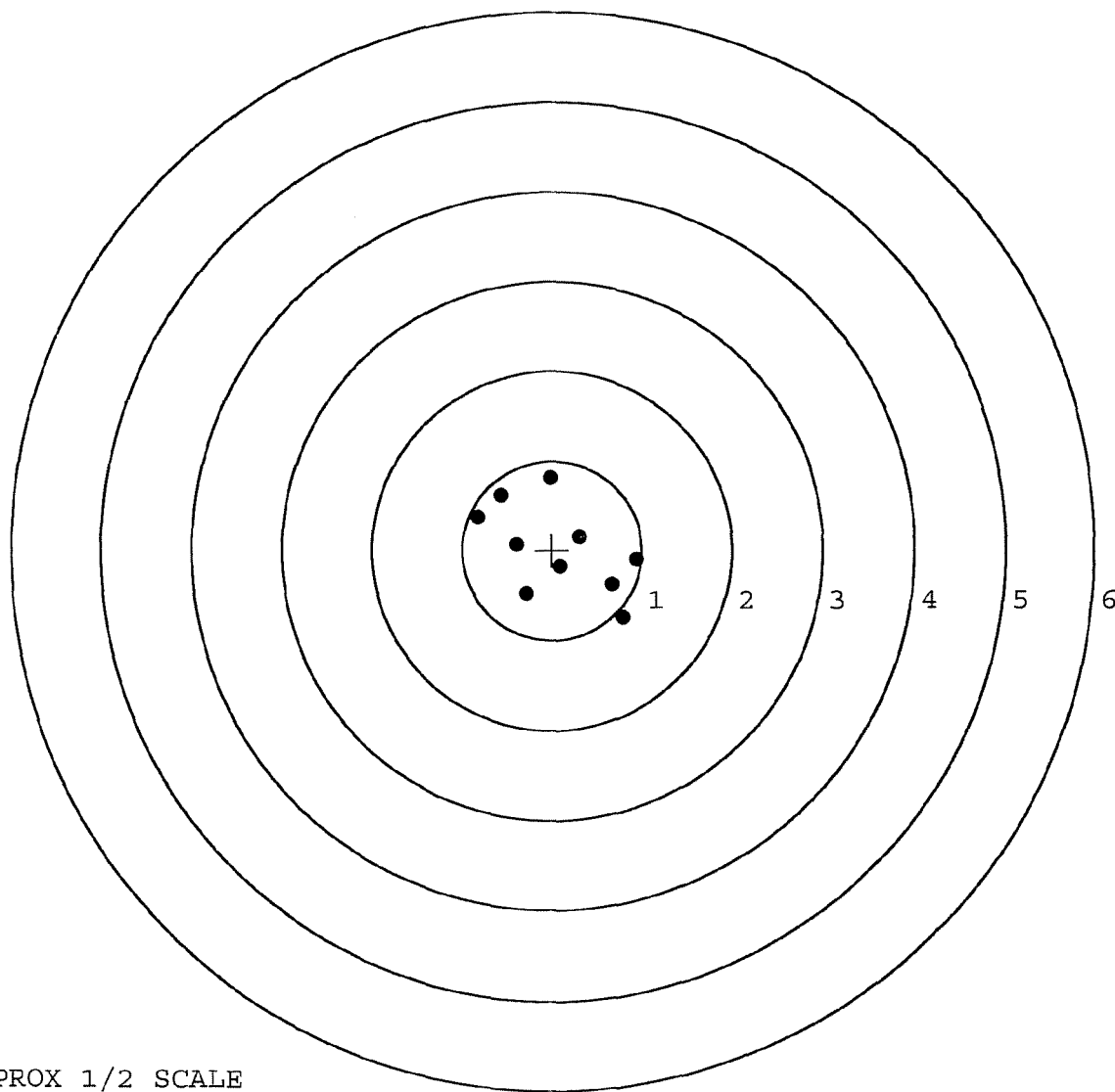
MEAN RADIUS: 0.687

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 9

in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.798	-0.753
2:	0.668	-0.382
3:	0.945	-0.104
4:	0.310	0.152
5:	0.093	-0.189
6:	-0.292	-0.489
7:	-0.394	0.061
8:	-0.832	0.361
9:	-0.568	0.615
10:	-0.023	0.813

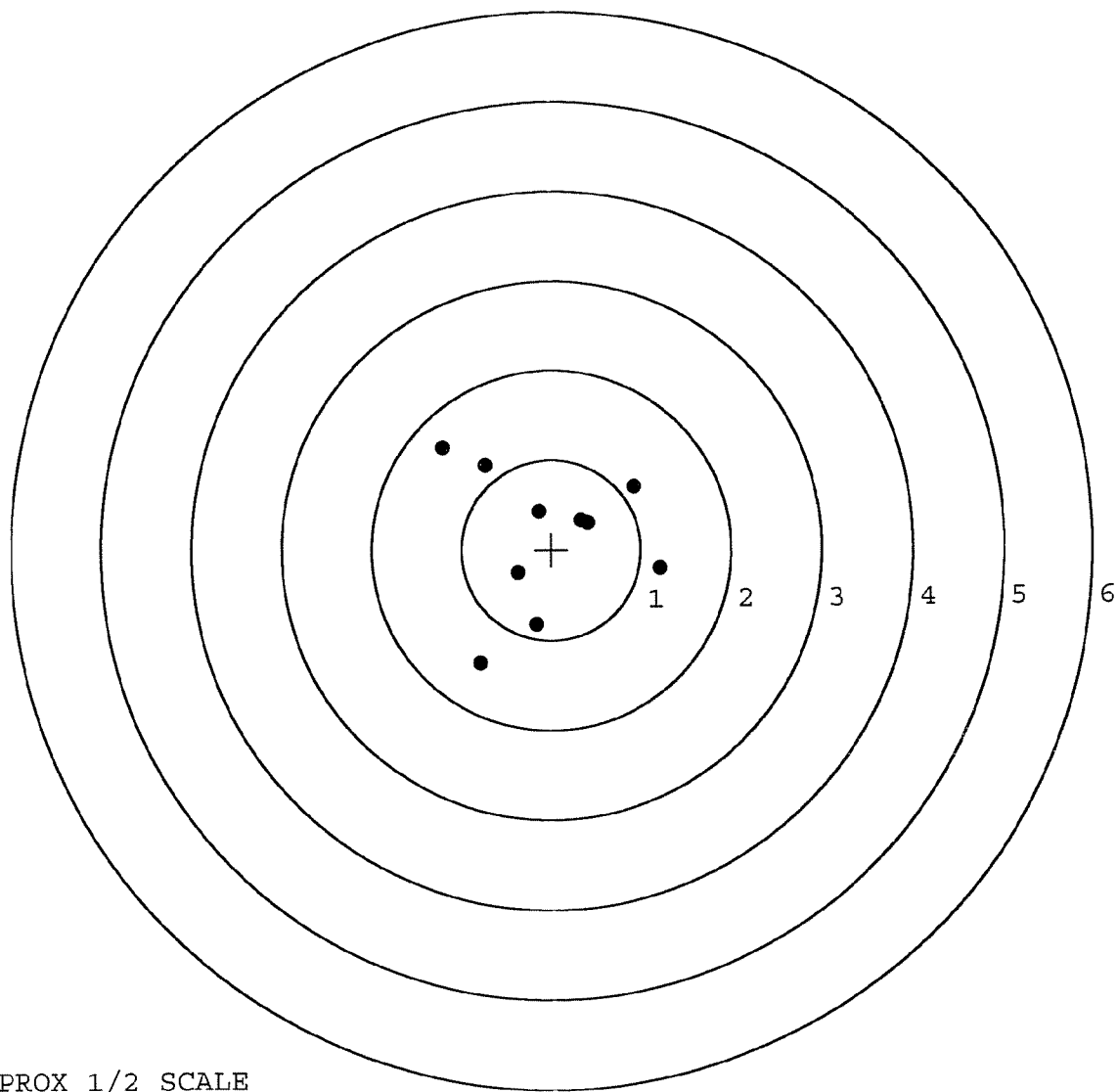


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6577257. __0
TARGET NUMBER: 3
FILE DATE: 08/27/2006
FILE TIME: 20:26

X CENTROID: -0.053
Y CENTROID: 0.126
POA TO CENTROID: 0.137
HORZ SPREAD: 2.420
VERT SPREAD: 2.395
GROUP SPREAD: 2.601
MIN RADIUS: 0.306
MAX RADIUS: 1.567
MEAN RADIUS: 0.931
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 8

POINT#	X	Y
1:	-0.797	-1.252
2:	-0.173	-0.828
3:	-0.374	-0.258
4:	1.214	-0.220
5:	0.927	0.696
6:	0.412	0.299
7:	-0.135	0.421
8:	-0.732	0.942
9:	-1.206	1.143
10:	0.339	0.321



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6577257.___0

TARGET NUMBER: 4

FILE DATE: 08/27/2006

FILE TIME: 20:26

X CENTROID: 0.043

Y CENTROID: -0.142

POA TO CENTROID: 0.148

HORZ SPREAD: 1.650

VERT SPREAD: 2.718

GROUP SPREAD: 2.986

MIN RADIUS: 0.114

MAX RADIUS: 1.541

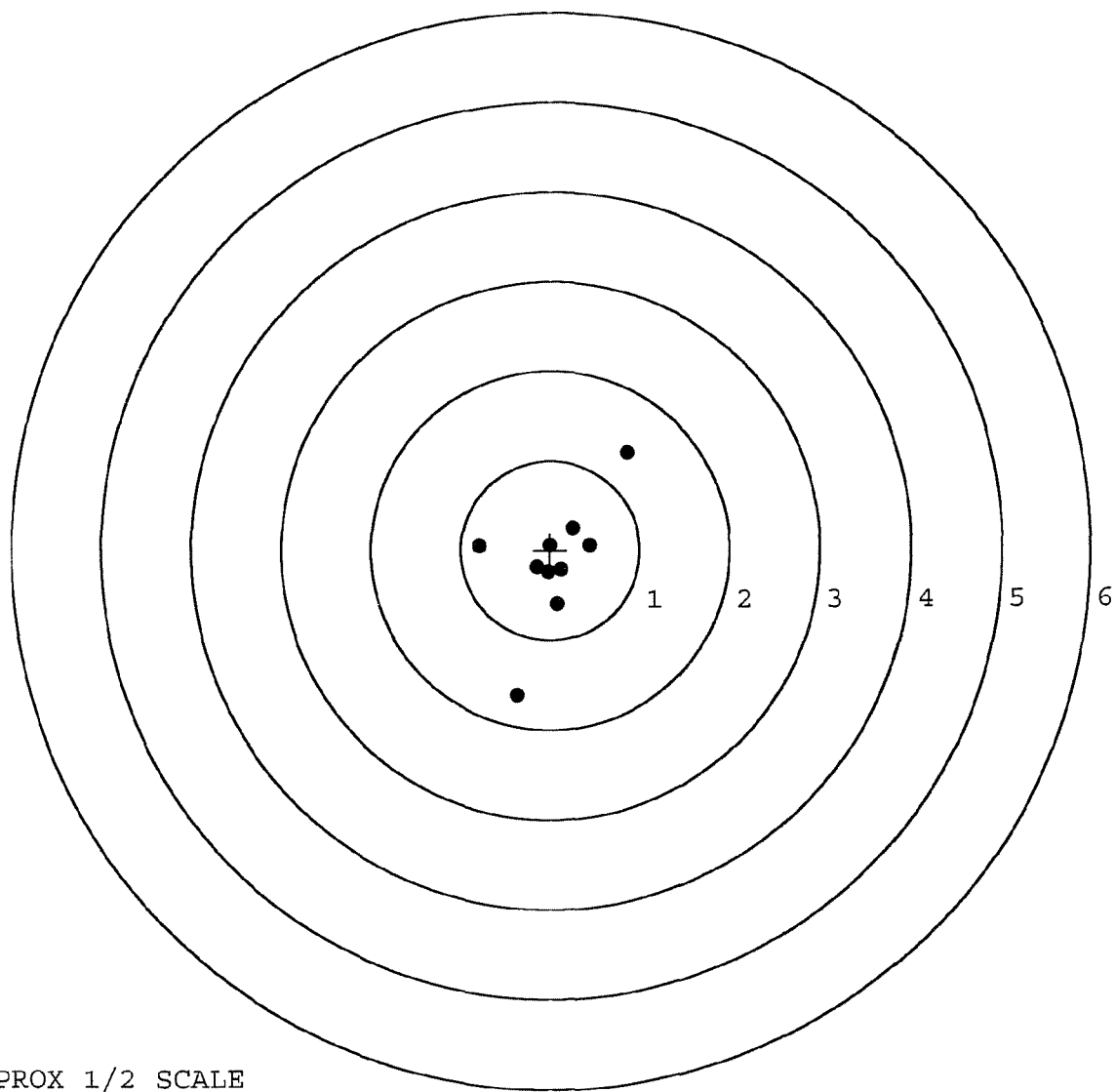
MEAN RADIUS: 0.587

IN 1 IN DIAMETER: 7

IN 2 IN DIAMETER: 8

in 3 IN DIAMETER: 9

POINT#	X	Y
1:	0.861	1.093
2:	-0.376	-1.625
3:	-0.789	0.047
4:	0.453	0.056
5:	0.251	0.244
6:	-0.002	0.049
7:	-0.149	-0.197
8:	0.121	-0.225
9:	0.076	-0.612
10:	-0.020	-0.247



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6577257. __0

TARGET NUMBER: 5

FILE DATE: 08/27/2006

FILE TIME: 20:26

X CENTROID: -0.031

Y CENTROID: -0.069

POA TO CENTROID: 0.075

HORZ SPREAD: 1.674

VERT SPREAD: 1.879

GROUP SPREAD: 1.723

MIN RADIUS: 0.202

MAX RADIUS: 1.158

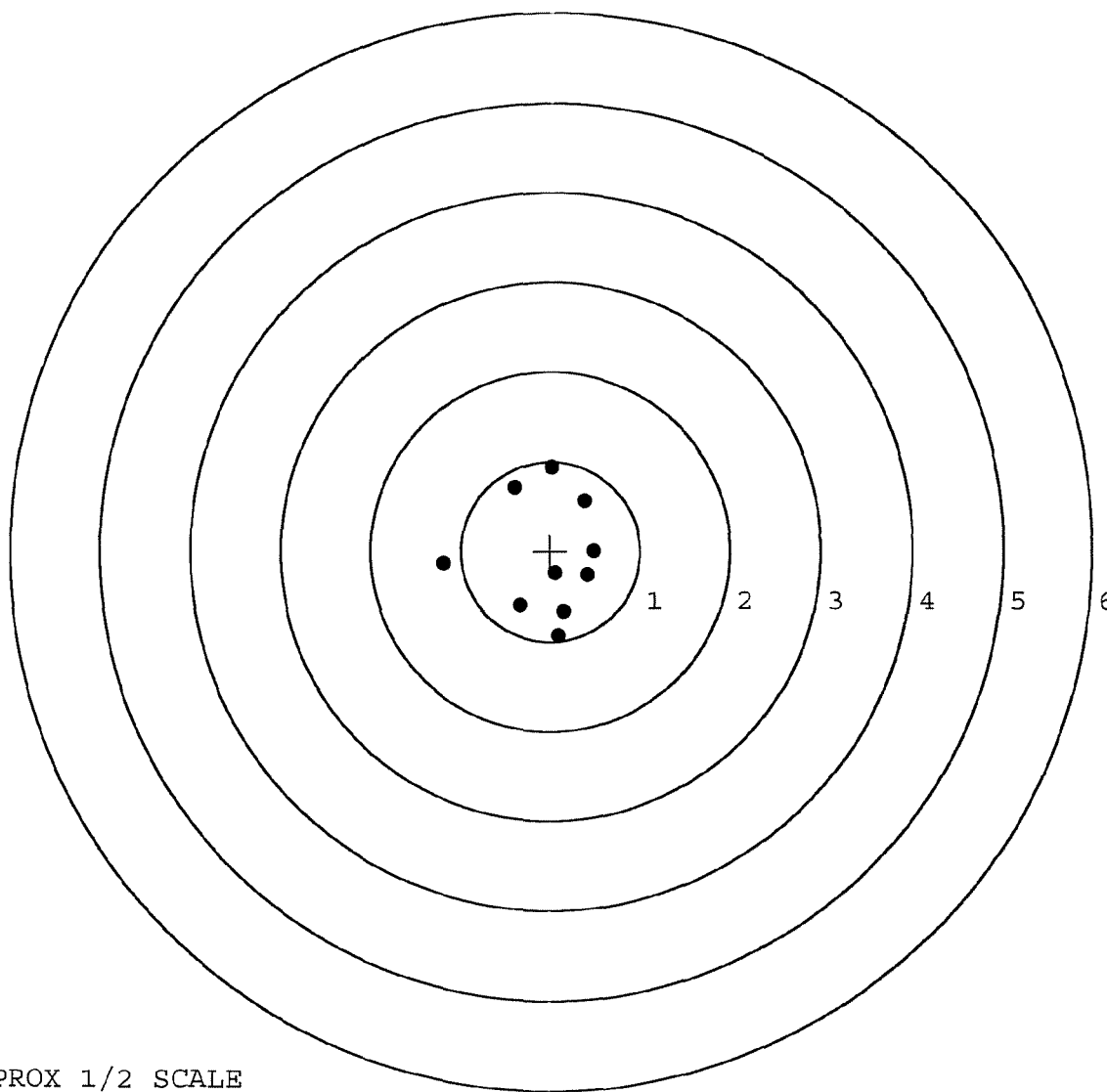
MEAN RADIUS: 0.714

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 8

in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.386	0.560
2:	0.016	0.935
3:	-0.402	0.708
4:	-1.187	-0.143
5:	0.487	-0.002
6:	0.417	-0.267
7:	0.059	-0.250
8:	-0.343	-0.609
9:	0.099	-0.944
10:	0.156	-0.675



TARGET APPROX 1/2 SCALE