

G6534960

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

UPC



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UPC



SERIAL NO.



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

DD FORM

proof of purchase



G6534960

owner registration sticker



G6534960

ORDER NO.

25716

BARREL LENGTH

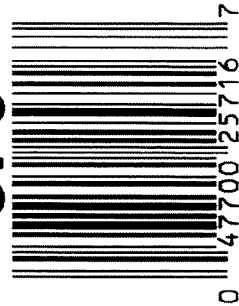
24"

CAPACITY

6

G6534960

UPC



M-24

GUN SERIAL #

REV-8405

OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.5</u> <u>4.5</u> <u>4.5</u>	1-27-06	DA
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.0</u> <u>2.5</u> <u>2.0</u>	1-27-06	DA
	H) TRIGGER PULL TEST AND RETAINABILITY		2/15/06	MMJ
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.022</u> <u>.022</u>	2/15/06	MMJ
	J) ASSEMBLE STOCK		1-12-06	BG
	K) ASSEMBLE SWIVEL STUDS		2-15-06	MTM
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		1-12-06	BG
	M) IRON SIGHT ALIGNMENT		1-12-06	BG
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		1-12-06	BG
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL PASS FAIL	1/13/06	MMJ
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		1-13-06	MTM
670	FINAL INSPECTION A) HEADSPACE		2/15/06	MMJ
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.50</u> <u>2.05</u> <u>2.00</u> <u>2.20</u> <u>2.06</u>	1-20-06	AK
	C) FUNCTION		2/15/06	MMJ
690	PACK		2/15/06	MMJ

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO. _____

DATE 12-30-05

TESTER TRW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.32	2.60		2.40	
PULL #2	2.75	2.49		2.42	
PULL #3	2.67	2.33		2.41	
PULL #4	2.65	2.52		2.44	
PULL #5	2.61	2.46		2.44	
TOTAL	13.00	12.40		12.11	
AVERAGE	2.60	2.48		2.42	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.13	3.16		
PULL #2	3.07	3.25		
PULL #3	3.16	3.29		
PULL #4	3.29	3.22		
PULL #5	3.30	3.06		
TOTAL	15.95	15.98		
AVERAGE	3.19	3.19		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.29	4.06		4.19
PULL #2	4.39	4.09		4.19
PULL #3	4.43	4.00		4.09
PULL #4	4.42	4.05		4.15
PULL #5	4.37	3.99		4.14
TOTAL	21.90	20.19		20.76
AVERAGE	4.38	4.03		4.15

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6534960.__0

FILE DATE AND TIME: 01/13/2006 22:22

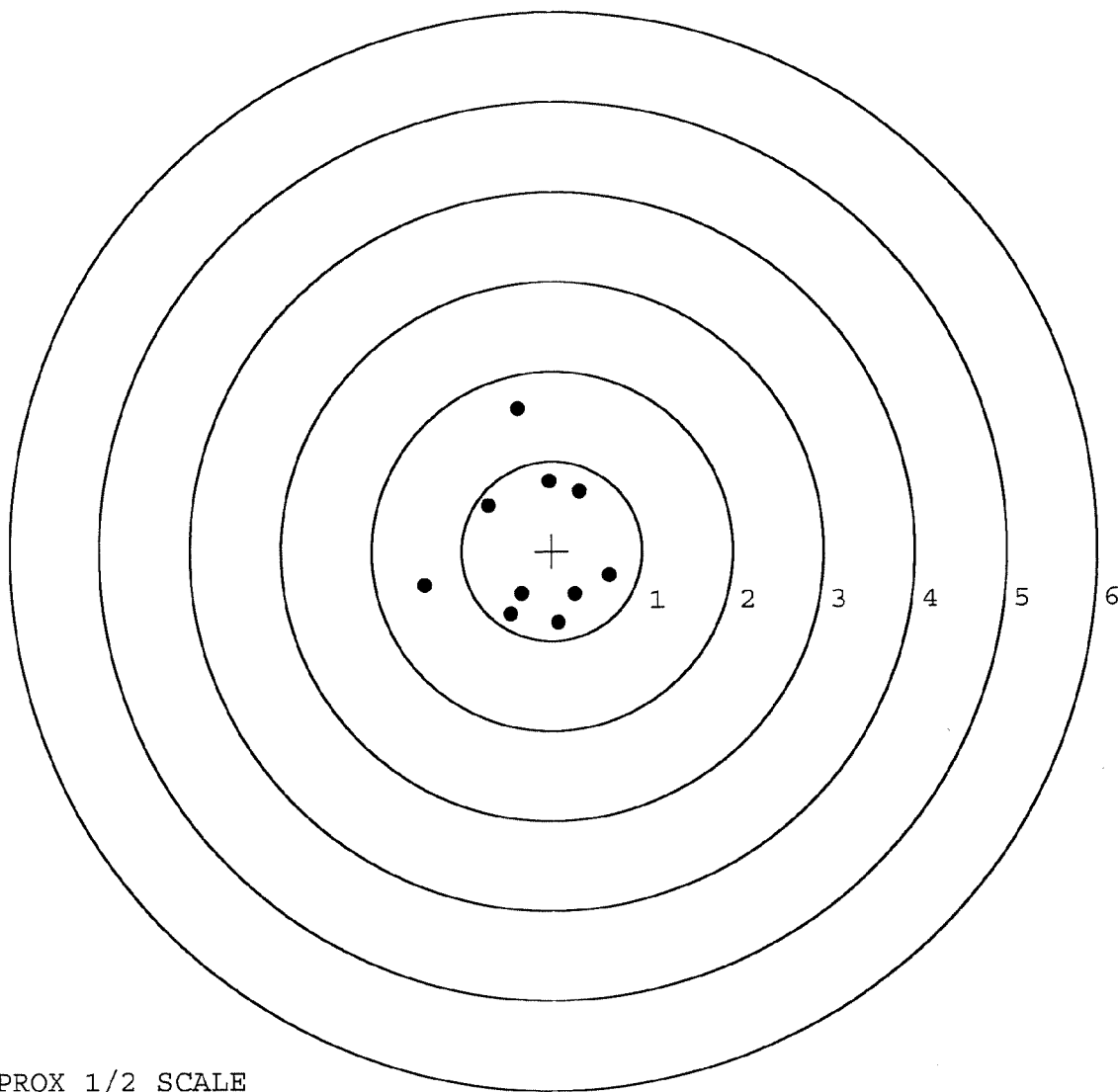
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.039
The Average Y Centroid of the Five Target Set:	-0.040
The Average Point of Impact of the Five Target Set:	0.056
The Average Mean Radius of the Five Target Set:	0.733
The Distance from POA to Centroid Target #1:	0.211
The Distance from Centroid Target #2 to Centroid Target #1:	0.068
The Distance from Centroid Target #3 to Centroid Target #1:	0.519
The Distance from Centroid Target #4 to Centroid Target #1:	0.137
The Distance from Centroid Target #5 to Centroid Target #1:	0.290

SERIAL NUMBER: G6534960. __0
TARGET NUMBER: 1
FILE DATE: 01/13/2006
FILE TIME: 22:22

X CENTROID: -0.207
Y CENTROID: 0.041
POA TO CENTROID: 0.211
HORZ SPREAD: 2.057
VERT SPREAD: 2.383
GROUP SPREAD: 2.424
MIN RADIUS: 0.535
MAX RADIUS: 1.549
MEAN RADIUS: 0.889
IN 1 IN DIAMETER: 0
IN 2 IN DIAMETER: 8
in 3 IN DIAMETER: 9

POINT#	X	Y
1:	0.637	-0.278
2:	0.254	-0.482
3:	0.068	-0.802
4:	-0.341	-0.476
5:	-0.461	-0.705
6:	-1.420	-0.380
7:	-0.706	0.512
8:	-0.030	0.778
9:	0.307	0.666
10:	-0.375	1.581



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6534960. __0

TARGET NUMBER: 2

FILE DATE: 01/13/2006

FILE TIME: 22:22

X CENTROID: -0.152

Y CENTROID: 0.081

POA TO CENTROID: 0.172

HORZ SPREAD: 1.510

VERT SPREAD: 2.095

GROUP SPREAD: 2.178

MIN RADIUS: 0.375

MAX RADIUS: 1.428

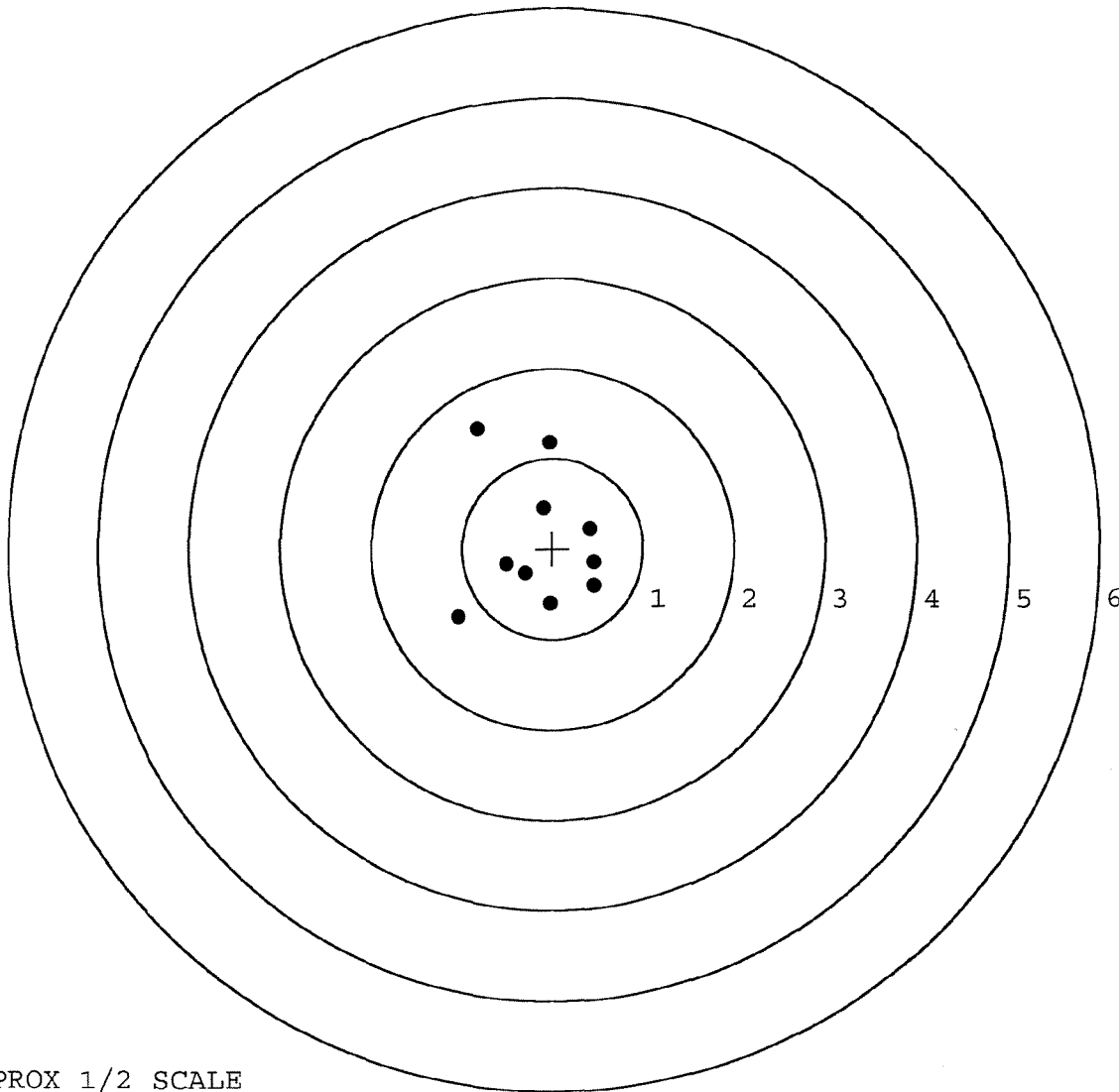
MEAN RADIUS: 0.769

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 7

in 3 IN DIAMETER: 10

POINT#	X	Y
1:	-0.507	-0.168
2:	-0.305	-0.280
3:	-0.031	-0.607
4:	0.466	-0.411
5:	0.463	-0.147
6:	0.417	0.225
7:	-0.103	0.453
8:	-0.036	1.174
9:	-0.836	1.335
10:	-1.044	-0.760

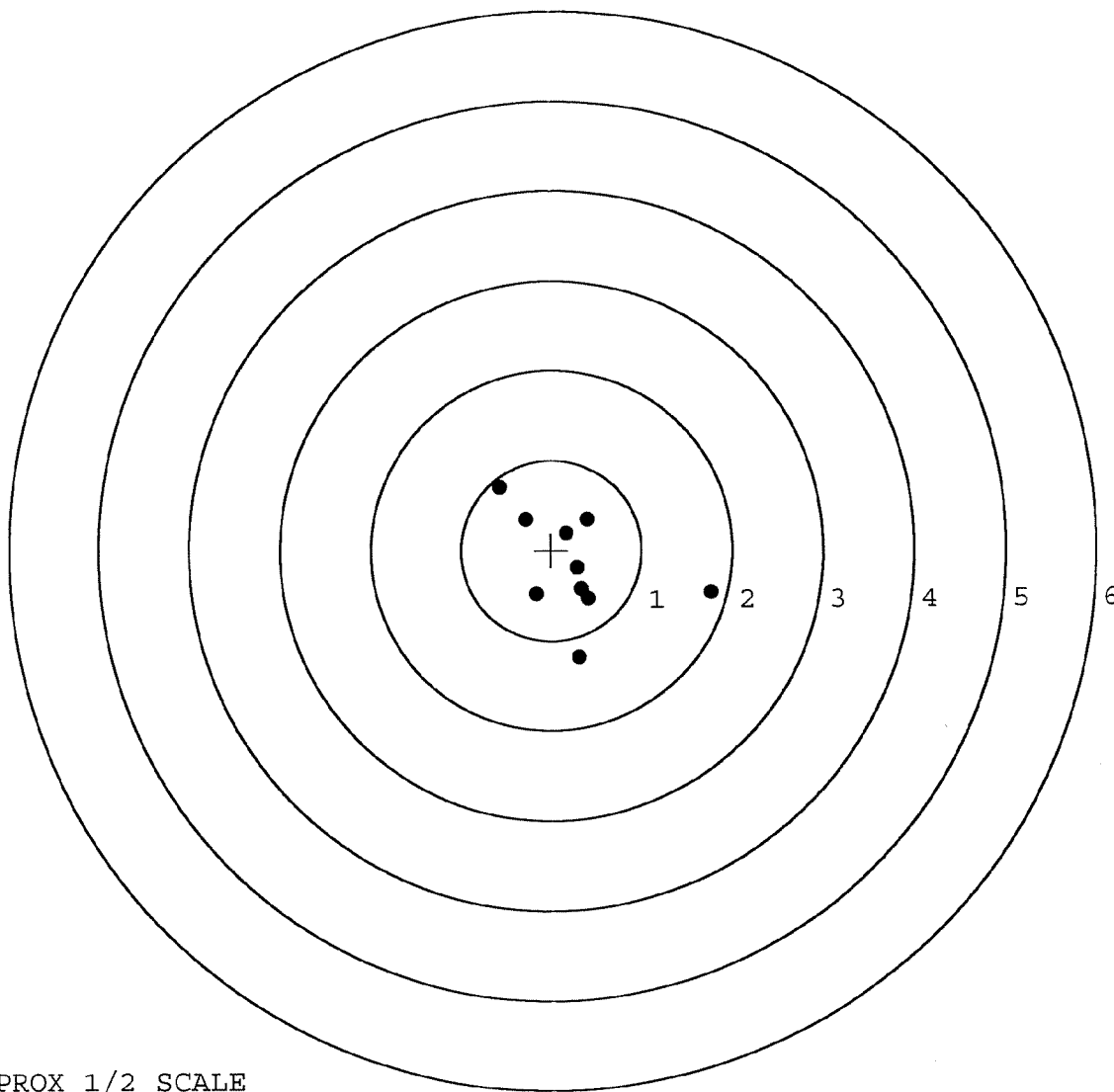


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6534960. __0
TARGET NUMBER: 3
FILE DATE: 01/13/2006
FILE TIME: 22:22

X CENTROID: 0.266
Y CENTROID: -0.175
POA TO CENTROID: 0.318
HORZ SPREAD: 2.330
VERT SPREAD: 1.894
GROUP SPREAD: 2.611
MIN RADIUS: 0.037
MAX RADIUS: 1.526
MEAN RADIUS: 0.665
IN 1 IN DIAMETER: 4
IN 2 IN DIAMETER: 7
in 3 IN DIAMETER: 9

POINT#	X	Y
1:	-0.569	0.701
2:	-0.286	0.344
3:	0.170	0.187
4:	0.405	0.345
5:	-0.169	-0.488
6:	0.293	-0.199
7:	0.408	-0.538
8:	0.310	-1.193
9:	1.761	-0.477
10:	0.334	-0.428

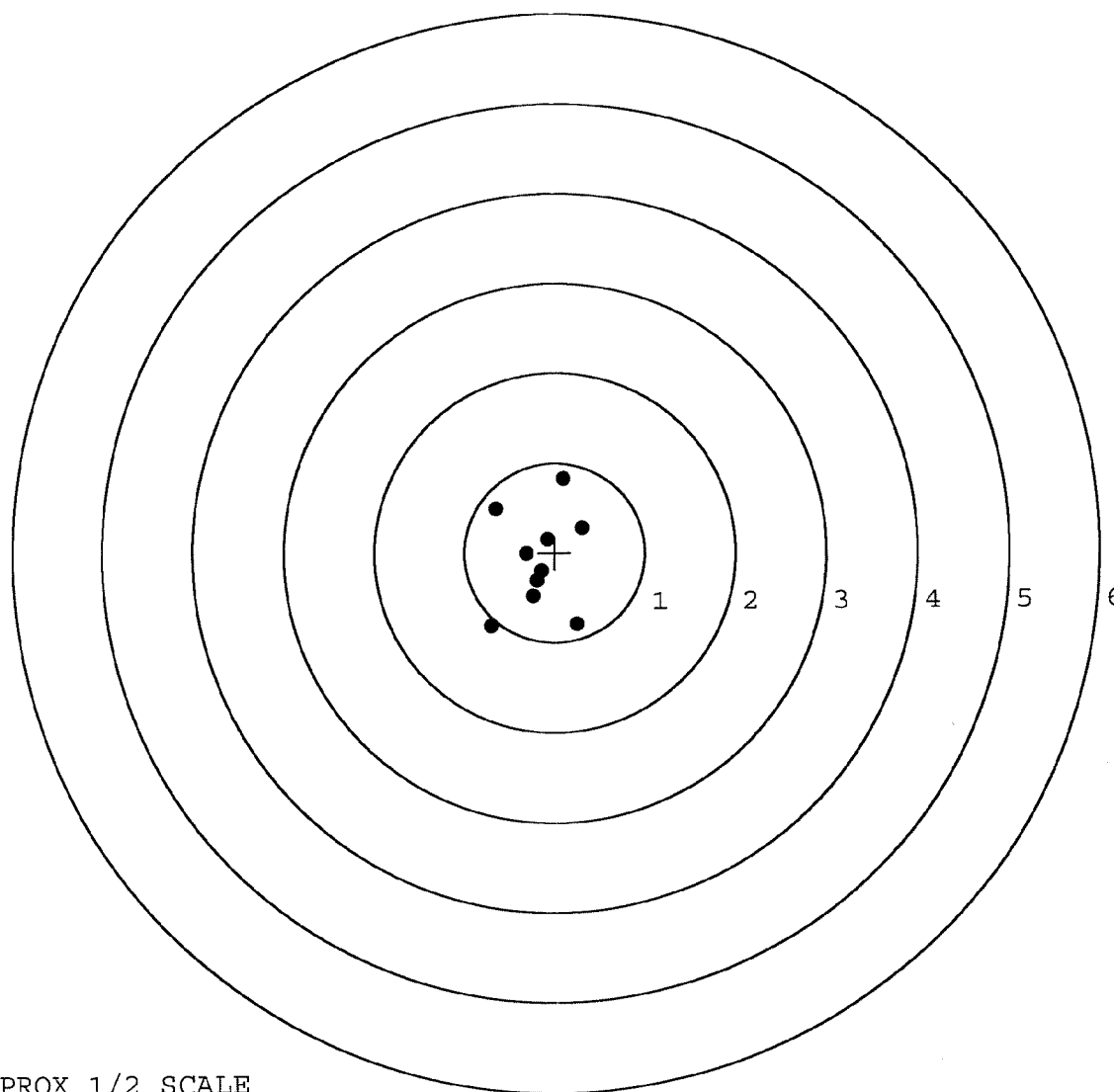


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6534960. __0
TARGET NUMBER: 4
FILE DATE: 01/13/2006
FILE TIME: 22:22

X CENTROID: -0.170
Y CENTROID: -0.090
POA TO CENTROID: 0.192
HORZ SPREAD: 1.025
VERT SPREAD: 1.643
GROUP SPREAD: 1.834
MIN RADIUS: 0.120
MAX RADIUS: 0.953
MEAN RADIUS: 0.523
IN 1 IN DIAMETER: 5
IN 2 IN DIAMETER: 10
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.101	0.824
2:	0.312	0.276
3:	-0.652	0.496
4:	-0.315	-0.012
5:	-0.147	-0.208
6:	-0.246	-0.492
7:	0.252	-0.800
8:	-0.713	-0.819
9:	-0.204	-0.315
10:	-0.086	0.149



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6534960. __0

TARGET NUMBER: 5

FILE DATE: 01/13/2006

FILE TIME: 22:22

X CENTROID: 0.066

Y CENTROID: -0.057

POA TO CENTROID: 0.088

HORZ SPREAD: 1.817

VERT SPREAD: 2.566

GROUP SPREAD: 2.669

MIN RADIUS: 0.338

MAX RADIUS: 1.486

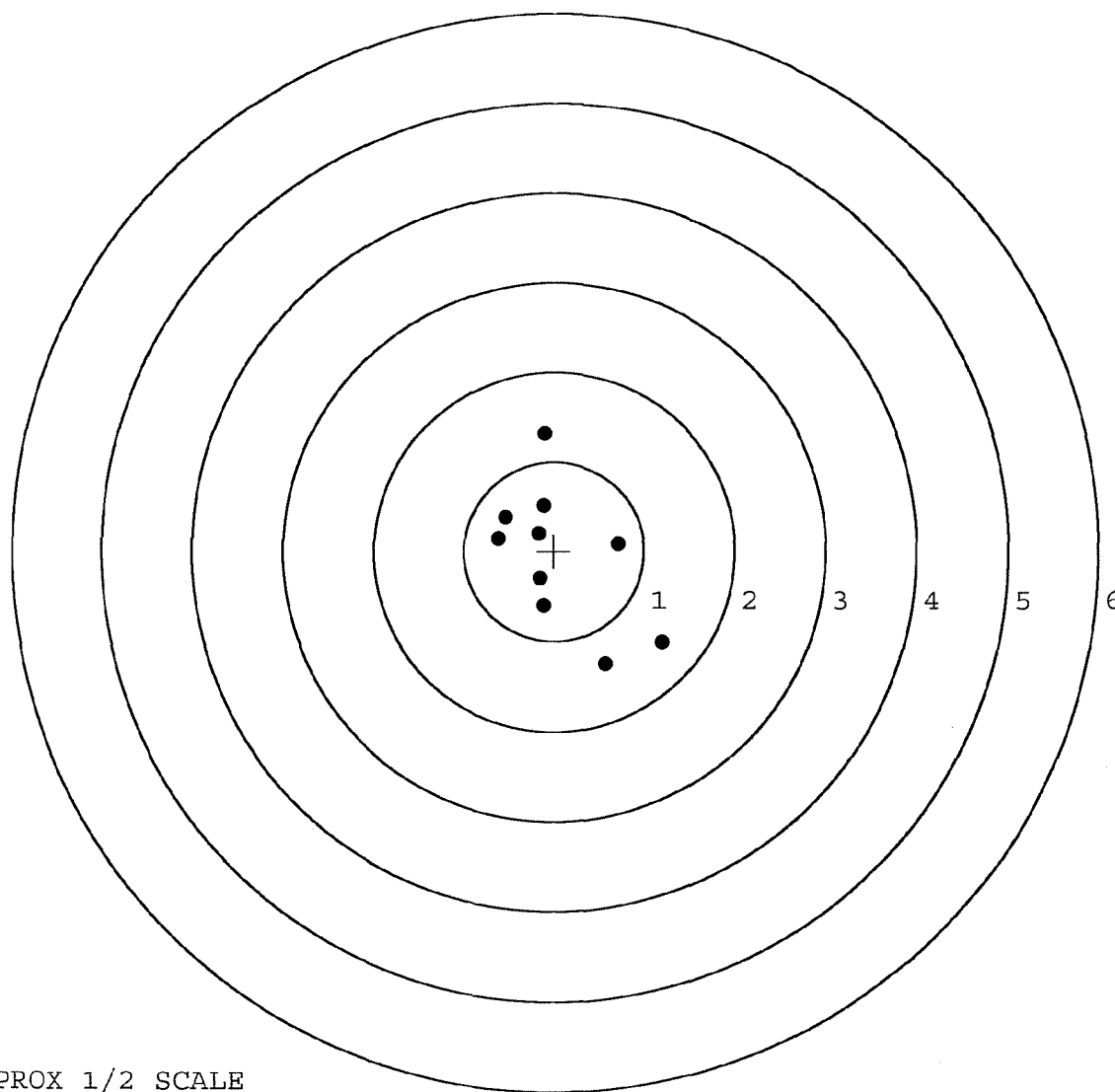
MEAN RADIUS: 0.817

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 7

in 3 IN DIAMETER: 10

POINT#	X	Y
1:	-0.103	1.309
2:	0.719	0.086
3:	1.196	-1.023
4:	0.575	-1.257
5:	-0.115	-0.614
6:	-0.157	-0.311
7:	-0.621	0.142
8:	-0.540	0.384
9:	-0.175	0.197
10:	-0.119	0.512



TARGET APPROX 1/2 SCALE