

G6534969

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

UPC



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SERIAL NO.



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

DD FORM

proof of purchase



owner registration sticker



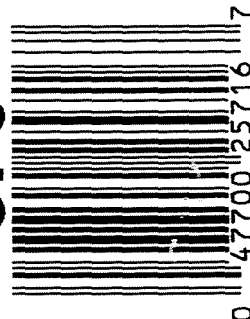
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

G6534969

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INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6534969

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420 & 430	ASSEMBLE ACTION ASSEMBLE TO STOCK		1-12-06	RTZ
440	PROOF		1-12-06	AC
460	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	1-12-06	AC
470	DIS-ASSEMBLE ACTION	JAA 1 2 2 06	1-13-06	RTZ
480 & 490	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	4/80 OPERATOR <u>unus</u>	1/18/06	unus
500	ROLLMARK CALIBER		1-18-06	CW
510	DRILL AND TAP SIGHT HOLES		1-16-06	TRLW
520	GOFF BLAST BBL / REC		1-18-06	DG
530 & 540	APPLY COATINGS (BARREL ACTION)		1/19	HP
	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		1/25/06	MGD
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		1/25/06	MGD
	C) INSPECT EJECTOR HOLE FOR CHAMFER		1/25/06	MGD
	D) OIL FIRING PIN ASSEMBLY		1-27-06	AC
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		3/7/06	MGD

REV-8405

OP #	OPERATION NAME		READINGS			DATE	INITIAL
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>12.0</u>	<u>6.0</u>	<u>2.5</u>	2/1/06	RA
CONT.							
	G) SAFETY OFF FORCE	2 LBS MIN	<u>3.0</u>	<u>2.5</u>	<u>2.5</u>	2/1/06	RA
	H) TRIGGER PULL TEST AND RETAINABILITY					3/7/06	MJD
	I) FIRING PIN INDENT	.020 MIN	<u>.022</u>	<u>.022</u>	<u>.022</u>	3/7/06	MJD
	J) ASSEMBLE STOCK					1-30-06	BG
	K) ASSEMBLE SWIVEL STUDS					3/7/06	MJD
	L) ATTACH FRONT AND REAR SIGHT ASSY'S					1-30-06	BG
	M) IRON SIGHT ALIGNMENT					1-30-06	BG
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER					1-30-06	BG
640 & 650	FUNCTION TEST AND TARGET		PASS PASS FAIL FAIL			2-1-06	TRW
	MALFUNCTION		CORRECTION				
	MALFUNCTION		CORRECTION				
	MALFUNCTION		CORRECTION				
	MALFUNCTION		CORRECTION				
660	INSPECT FOR LIVE AMMO					2-1-06	KH
670	FINAL INSPECTION A) HEADSPACE					3/7/06	MJD
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.73</u>	<u>2.75</u>	<u>2.76</u>	2/1/06	RA
	C) FUNCTION					3/7/06	MJD
690	PACK					3-22-06	RA

**AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS**

2.50 LBS (plus or minus 0.50 LBS)

3.00 LBS (plus or minus 0.75 LBS)

4.00 LBS (plus or minus 1.00 LBS)

DATE 1-20-06

TESTER R.P.

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.56	2.54		2.56	
PULL #2	2.51	2.49		2.58	
PULL #3	2.36	2.38		2.54	
PULL #4	2.60	2.61		2.51	
PULL #5	2.56	2.30		2.57	
TOTAL	12.59	12.32		12.76	
AVERAGE	2.51	2.46		2.55	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.19	3.35		
PULL #2	3.25	3.27		
PULL #3	3.02	2.82		
PULL #4	2.78	3.36		
PULL #5	3.32	3.34		
TOTAL	15.56	16.14		
AVERAGE	3.11	3.22		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.05	4.22		4.08
PULL #2	3.89	4.10		3.80
PULL #3	3.97	4.21		4.09
PULL #4	4.07	4.12		4.02
PULL #5	4.08	4.02		4.07
TOTAL	20.06	20.67		20.06
AVERAGE	4.01	4.13		4.01

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6534969.___0
FILE DATE AND TIME: 02/01/2006 05:07

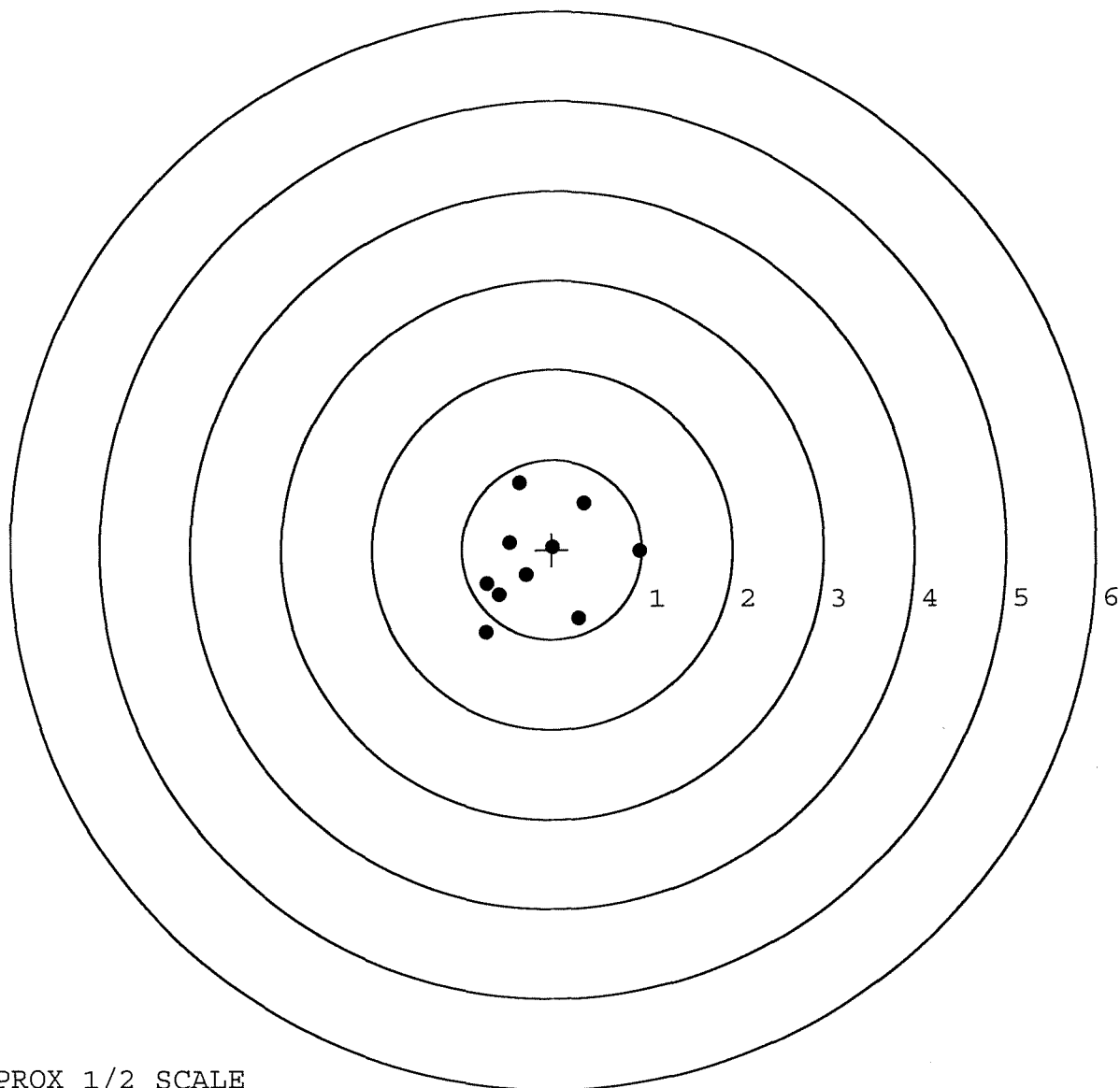
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.150
The Average Y Centroid of the Five Target Set:	-0.029
The Average Point of Impact of the Five Target Set:	0.153
The Average Mean Radius of the Five Target Set:	0.626
The Distance from POA to Centroid Target #1:	0.214
The Distance from Centroid Target #2 to Centroid Target #1:	0.032
The Distance from Centroid Target #3 to Centroid Target #1:	0.357
The Distance from Centroid Target #4 to Centroid Target #1:	0.143
The Distance from Centroid Target #5 to Centroid Target #1:	0.143

SERIAL NUMBER: G6534969. 0
TARGET NUMBER: 1
FILE DATE: 02/01/2006
FILE TIME: 05:07

X CENTROID: -0.152
Y CENTROID: -0.151
POA TO CENTROID: 0.214
HORZ SPREAD: 1.707
VERT SPREAD: 1.664
GROUP SPREAD: 1.928
MIN RADIUS: 0.195
MAX RADIUS: 1.136
MEAN RADIUS: 0.662
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 9
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.977	-0.025
2:	0.297	-0.767
3:	-0.730	-0.922
4:	-0.587	-0.503
5:	-0.721	-0.380
6:	-0.293	-0.286
7:	-0.469	0.082
8:	0.012	0.030
9:	0.354	0.518
10:	-0.360	0.742

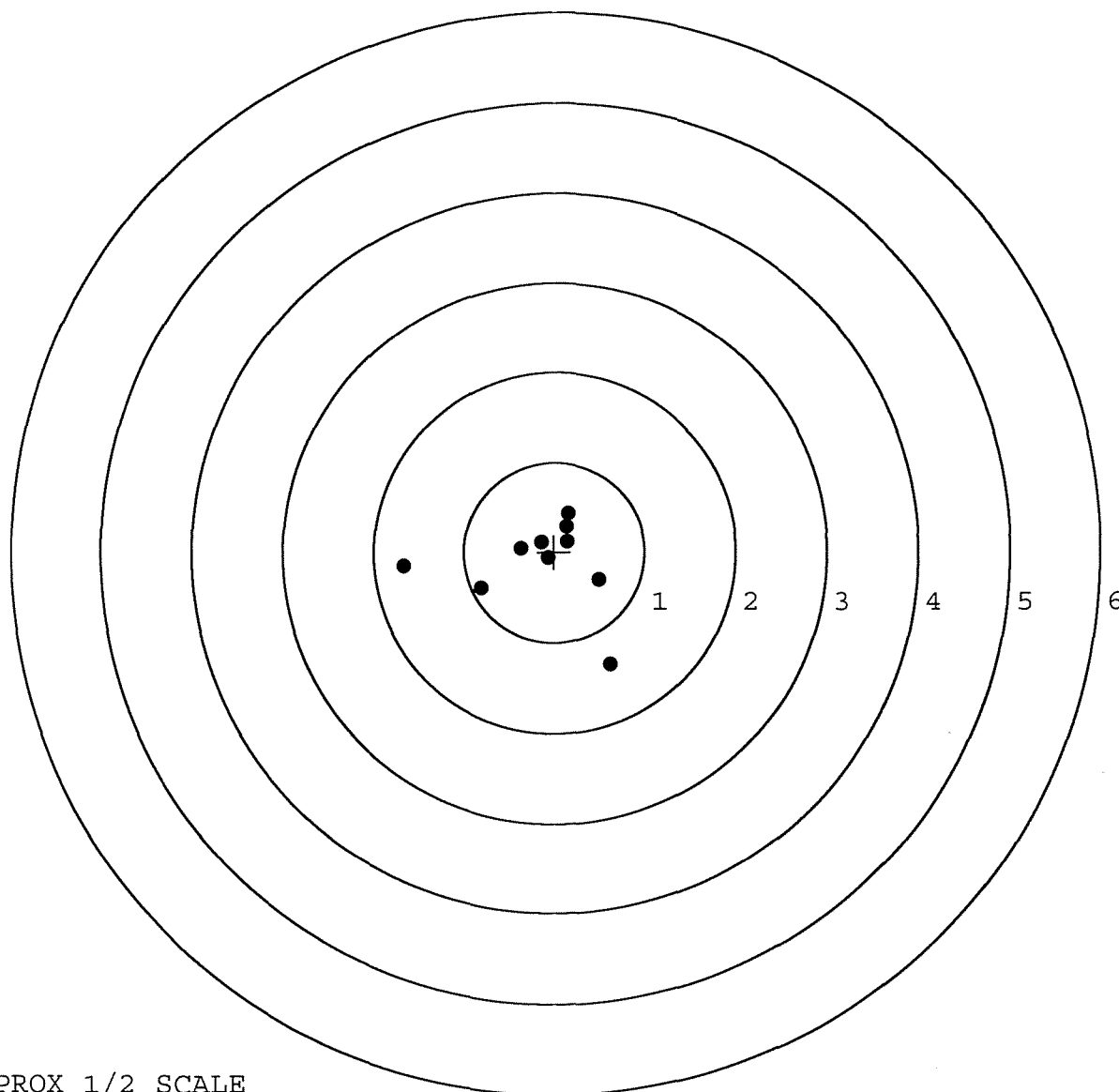


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6534969. __0
TARGET NUMBER: 2
FILE DATE: 02/01/2006
FILE TIME: 05:07

X CENTROID: -0.151
Y CENTROID: -0.119
POA TO CENTROID: 0.192
HORZ SPREAD: 2.291
VERT SPREAD: 1.676
GROUP SPREAD: 2.539
MIN RADIUS: 0.092
MAX RADIUS: 1.519
MEAN RADIUS: 0.637
IN 1 IN DIAMETER: 5
IN 2 IN DIAMETER: 8
in 3 IN DIAMETER: 9

POINT#	X	Y
1:	0.622	-1.246
2:	0.499	-0.310
3:	-0.809	-0.399
4:	-1.669	-0.152
5:	-0.367	0.043
6:	-0.145	0.109
7:	-0.072	-0.072
8:	0.141	0.118
9:	0.136	0.285
10:	0.156	0.430

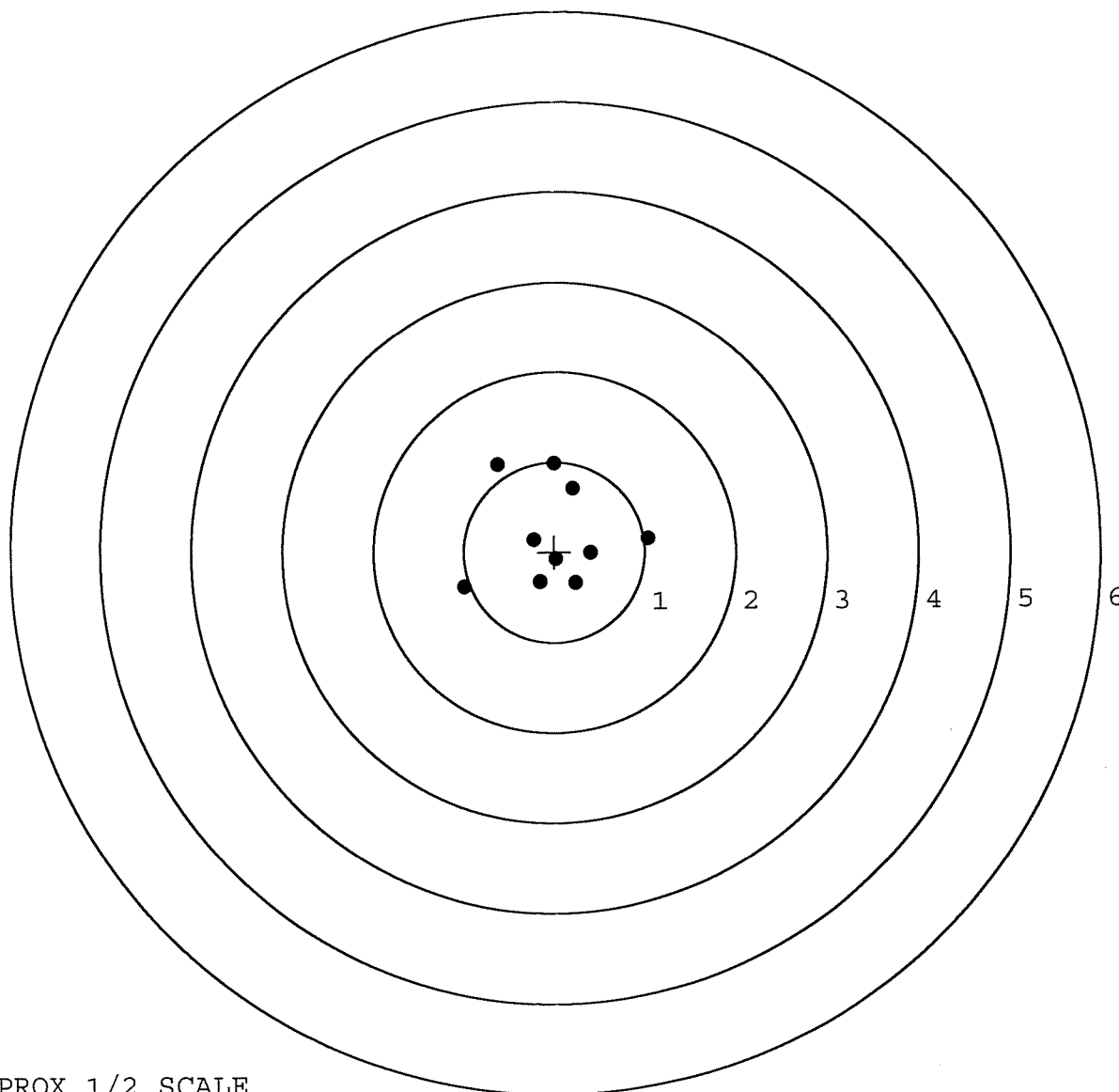


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6534969. __0
TARGET NUMBER: 3
FILE DATE: 02/01/2006
FILE TIME: 05:07

X CENTROID: -0.011
Y CENTROID: 0.177
POA TO CENTROID: 0.178
HORZ SPREAD: 2.036
VERT SPREAD: 1.371
GROUP SPREAD: 2.104
MIN RADIUS: 0.223
MAX RADIUS: 1.136
MEAN RADIUS: 0.663
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 7
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.209	0.701
2:	-0.006	0.985
3:	-0.625	0.975
4:	-0.998	-0.386
5:	1.038	0.146
6:	0.405	-0.014
7:	-0.230	0.134
8:	-0.166	-0.338
9:	0.020	-0.082
10:	0.239	-0.348

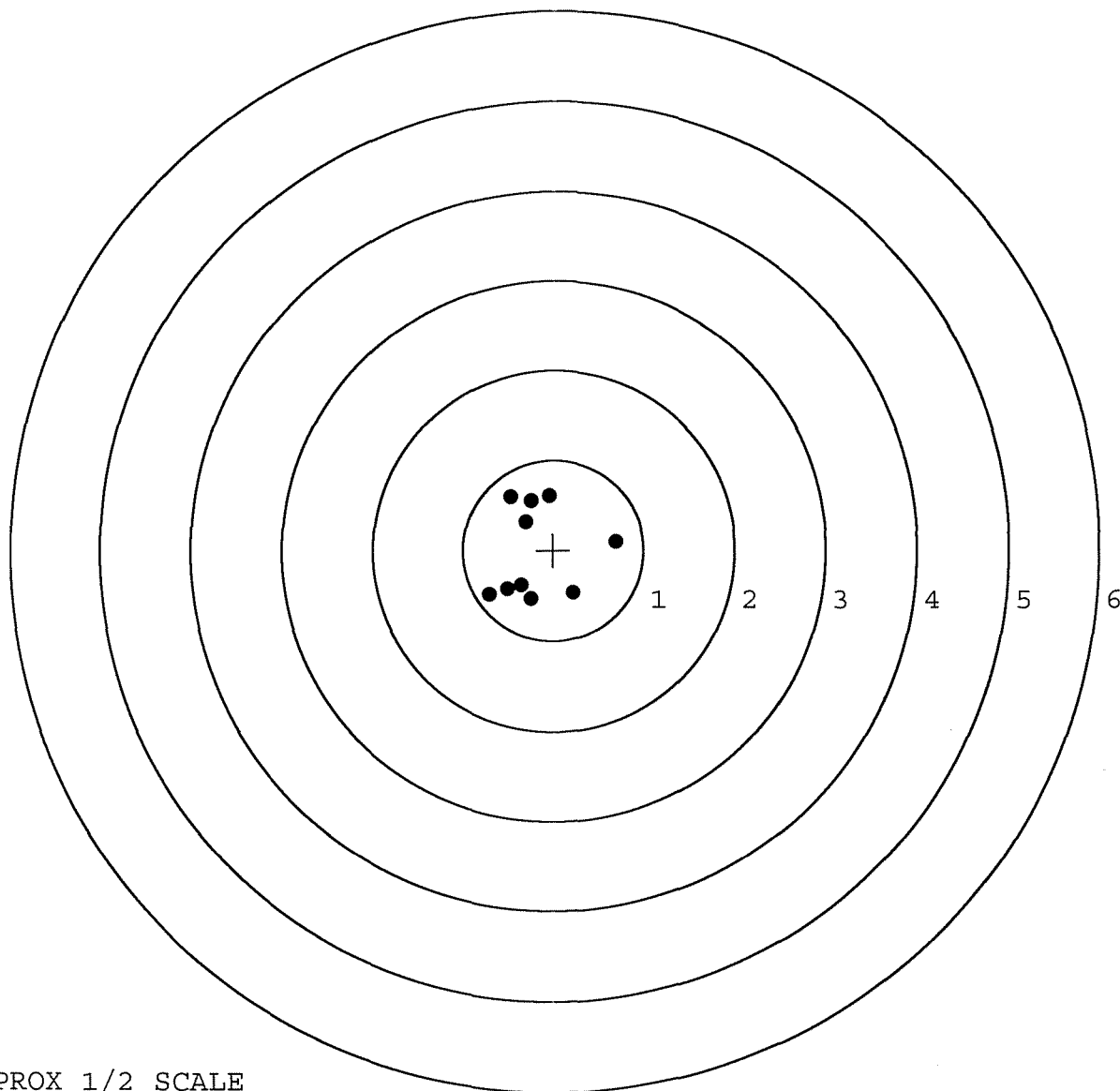


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6534969. __0
TARGET NUMBER: 4
FILE DATE: 02/01/2006
FILE TIME: 05:07

X CENTROID: -0.199
Y CENTROID: -0.016
POA TO CENTROID: 0.200
HORZ SPREAD: 1.408
VERT SPREAD: 1.145
GROUP SPREAD: 1.525
MIN RADIUS: 0.348
MAX RADIUS: 0.905
MEAN RADIUS: 0.590
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 10
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.699	0.097
2:	0.221	-0.477
3:	-0.247	-0.542
4:	-0.356	-0.387
5:	-0.709	-0.489
6:	-0.311	0.314
7:	-0.474	0.596
8:	-0.053	0.603
9:	-0.253	0.553
10:	-0.509	-0.427

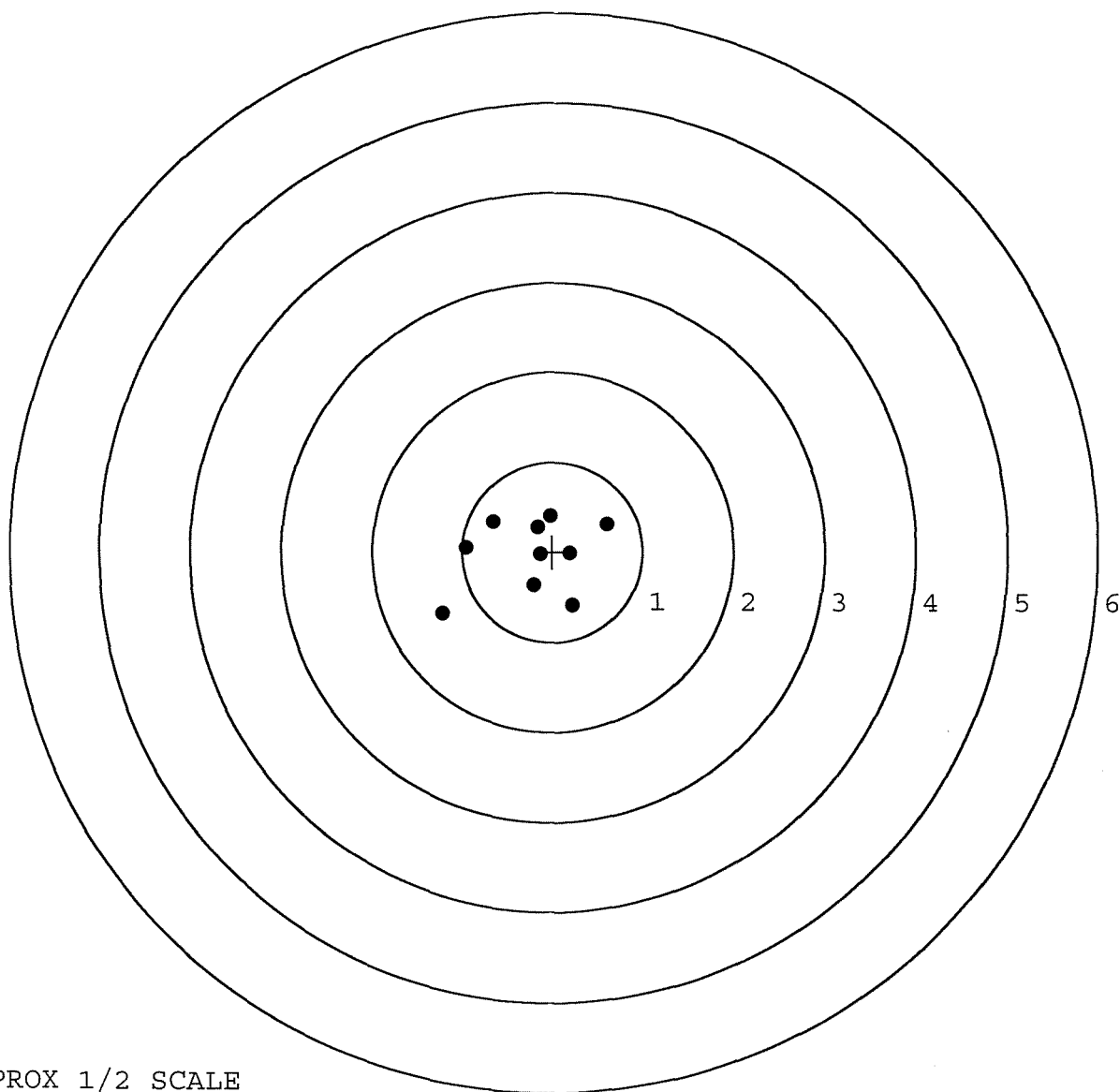


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6534969. 0
TARGET NUMBER: 5
FILE DATE: 02/01/2006
FILE TIME: 05:07

X CENTROID: -0.237
Y CENTROID: -0.036
POA TO CENTROID: 0.240
HORZ SPREAD: 1.820
VERT SPREAD: 1.078
GROUP SPREAD: 2.069
MIN RADIUS: 0.100
MAX RADIUS: 1.176
MEAN RADIUS: 0.576
IN 1 IN DIAMETER: 5
IN 2 IN DIAMETER: 9
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.227	-0.598
2:	-1.220	-0.681
3:	0.600	0.304
4:	-0.031	0.397
5:	-0.171	0.267
6:	-0.662	0.339
7:	-0.959	0.043
8:	-0.210	-0.377
9:	-0.137	-0.030
10:	0.194	-0.022



TARGET APPROX 1/2 SCALE