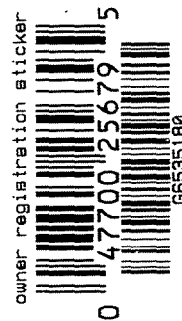


G 6535180

**M/24 7.62 NATO S.W.S.
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
COMPLETE SYSTEM - LE/EXPORT**

98606 - M-24 OPERATORS MANUAL
96229 - SWS SLING STRAP ASSEMBLY
96117 - TRS BI POD ASSB

DD FORM 96253

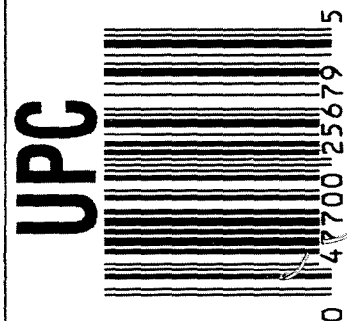


ORDER NO. 25679

BARREL LENGTH 24"

CAPACITY 6

G6535180



ORDER 25679

M/24 7.62 NATO S.W.S.

UPC

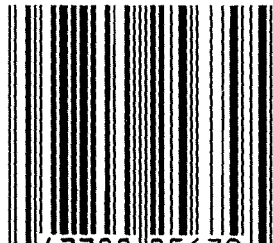


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ORDER 25679

M/24 7.62 NATO S.W.S.

UPC



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SERIAL NO.



66535180

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

M2400089245

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 6653 5180

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420 & 430	ASSEMBLE ACTION ASSEMBLE TO STOCK		1-31-06	RTZ
440	PROOF		1/31/06	MPD
460	CHECK HEADSPACE		1/31/06	MPD
470	DIS-ASSEMBLE ACTION		2-1-06	RTZ
480 & 490	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OP # 480	2-6-06	APD
500	ROLLMARK CALIBER		2-6-06	CW
510	DRILL AND TAP SIGHT HOLES			
520	GOFF BLAST BBL / REC		2-6-06	LB
530 & 540	APPLY COATINGS (BARREL ACTION)			
	(BOLT)		2/9/06	FB
560	RE-ASSEMBLE ACTION A) CLEAN INSIDE OF BOLT ASSEMBLY		2-23-06	MTM
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-23-06	MTM
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-23-06	MTM
	D) OIL FIRING PIN ASSEMBLY		3-15-06	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		4-20-06	MTM
REV-8405				

OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7 lbs.</u> <u>7 lbs.</u> <u>7 lbs.</u>	4-20-06	MTM
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4 lbs.</u> <u>4 lbs.</u> <u>4 lbs.</u>	4-20-06	MTM
	H) TRIGGER PULL TEST AND RETAINABILITY		4-20-06	MTM
	I) FIRING PIN INDENT .020 MIN	<u>.021</u> <u>.021</u> <u>.021</u>	4-20-06	MTM
	J) ASSEMBLE STOCK		3-15-06	RTZ
	K) ASSEMBLE SWIVEL STUDS		4-20-06	L.P.D.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		4-19-06	A
	M) IRON SIGHT ALIGNMENT		4-19-06	A
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		4-19-06	A
640 & 650	FUNCTION TEST AND TARGET	PASS FAIL PASS FAIL	3-16-06	L.P.D.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		3-16-06	MTM
670	FINAL INSPECTION A) HEADSPACE		4-20-06	MTM
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.68</u> <u>2.85</u> <u>2.91</u> <u>2.85</u> <u>2.93</u>	4-19-06	A
	C) FUNCTION		4-20-06	MTM
690	PACK		4-24-06	OK

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

DATE 3-15-06

TESTER R.P.

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.50	2.50		2.46	
PULL #2	2.44	2.52		2.45	
PULL #3	2.47	2.52		2.46	
PULL #4	2.33	2.46		2.45	
PULL #5	2.48	2.52		2.48	
TOTAL	12.22	12.52		12.30	
AVERAGE	2.44	2.50		2.46	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.11	3.06		
PULL #2	3.04	3.04		
PULL #3	3.16	3.00		
PULL #4	3.13	2.99		
PULL #5	3.01	2.96		
TOTAL	15.45	15.05		
AVERAGE	3.09	3.01		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.00	4.10		4.07
PULL #2	4.00	4.16		4.22
PULL #3	4.11	4.13		4.17
PULL #4	4.07	4.00		4.18
PULL #5	4.12	4.12		4.15
TOTAL	20.30	20.51		20.79
AVERAGE	4.06	4.10		4.15

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6535180.___0
FILE DATE AND TIME: 03/16/2006 16:07

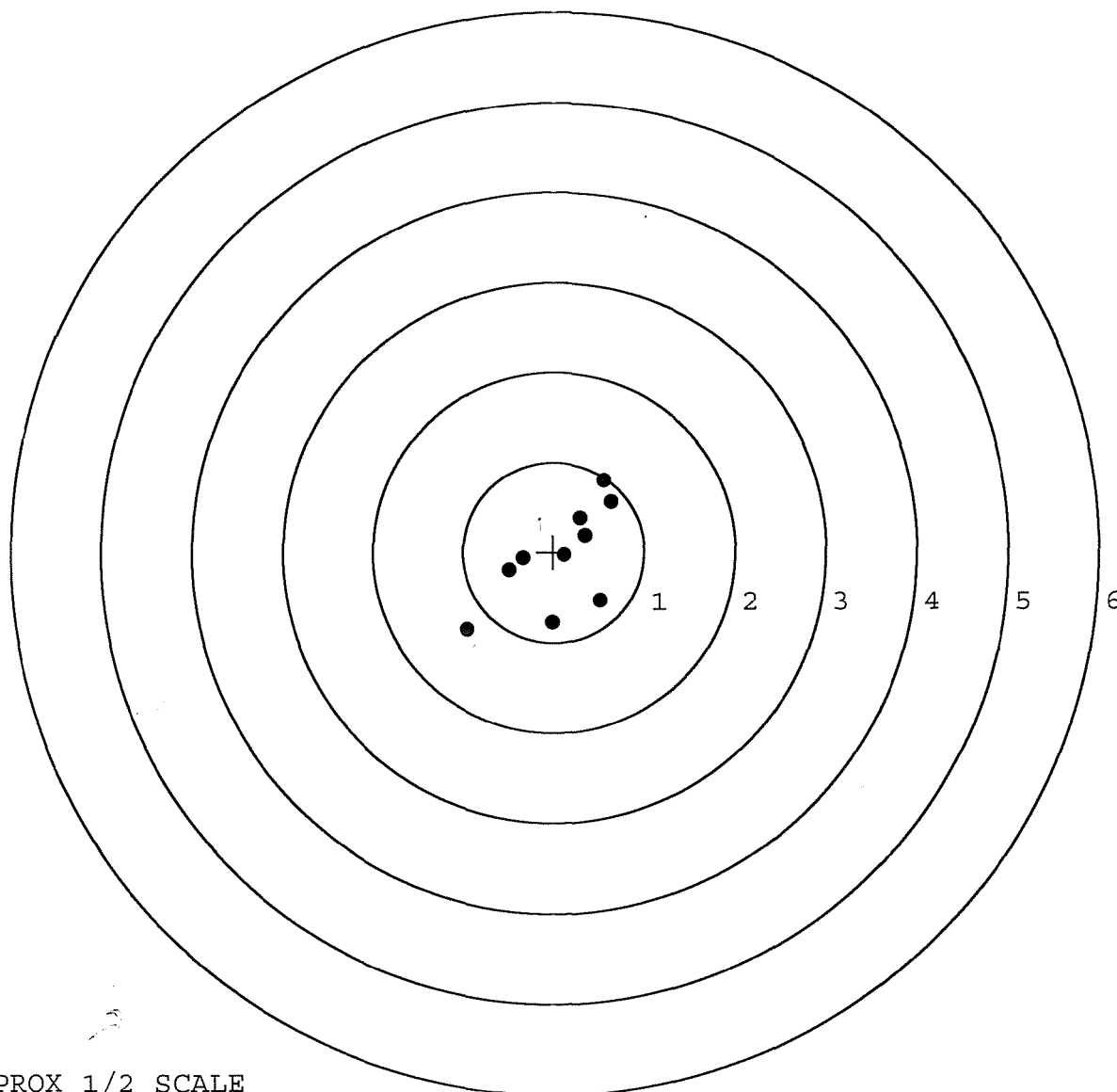
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	0.003
The Average Y Centroid of the Five Target Set:	-0.053
The Average Point of Impact of the Five Target Set:	0.053
The Average Mean Radius of the Five Target Set:	0.603
The Distance from POA to Centroid Target #1:	0.090
The Distance from Centroid Target #2 to Centroid Target #1:	0.147
The Distance from Centroid Target #3 to Centroid Target #1:	0.179
The Distance from Centroid Target #4 to Centroid Target #1:	0.198
The Distance from Centroid Target #5 to Centroid Target #1:	0.165

SERIAL NUMBER: G6535180. __0
TARGET NUMBER: 1
FILE DATE: 03/16/2006
FILE TIME: 16:07

X CENTROID: 0.068
Y CENTROID: -0.058
POA TO CENTROID: 0.090
HORZ SPREAD: 1.596
VERT SPREAD: 1.659
GROUP SPREAD: 2.246
MIN RADIUS: 0.060
MAX RADIUS: 1.304
MEAN RADIUS: 0.642
IN 1 IN DIAMETER: 4
IN 2 IN DIAMETER: 9
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.555	0.797
2:	0.637	0.557
3:	0.351	0.181
4:	0.296	0.378
5:	-0.338	-0.069
6:	-0.487	-0.205
7:	-0.959	-0.862
8:	-0.014	-0.783
9:	0.518	-0.539
10:	0.125	-0.038



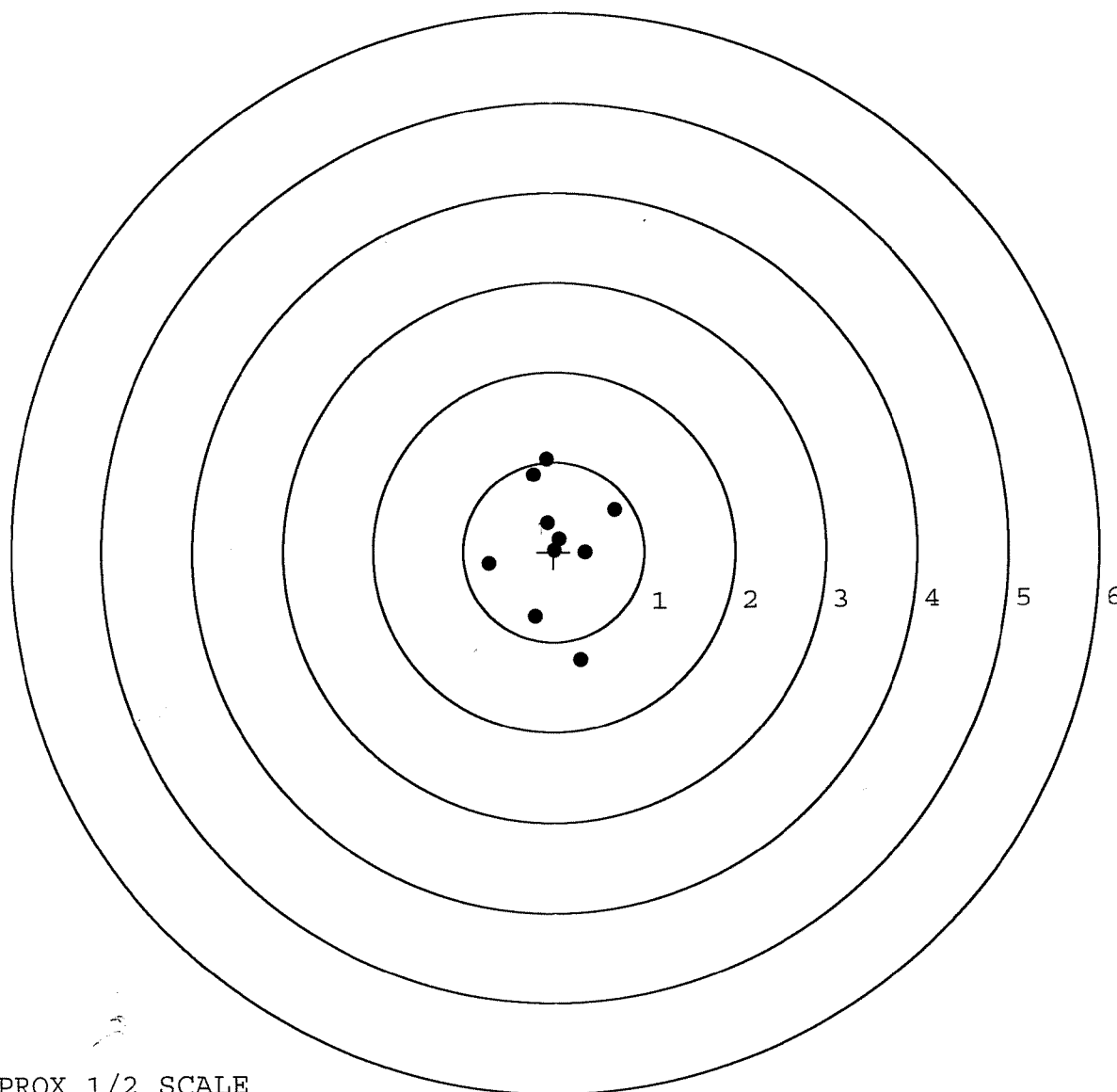
TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6535180.____0
TARGET NUMBER: 2
FILE DATE: 03/16/2006
FILE TIME: 16:07

X CENTROID: 0.010
Y CENTROID: 0.076
POA TO CENTROID: 0.077
HORZ SPREAD: 1.391
VERT SPREAD: 2.229
GROUP SPREAD: 2.259
MIN RADIUS: 0.062
MAX RADIUS: 1.309
MEAN RADIUS: 0.619

IN 1 IN DIAMETER: 4
IN 2 IN DIAMETER: 9
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	-0.071	0.325
2:	0.012	0.014
3:	0.350	-0.011
4:	-0.207	-0.724
5:	0.295	-1.201
6:	-0.717	-0.132
7:	-0.225	0.860
8:	-0.074	1.028
9:	0.674	0.463
10:	0.061	0.141



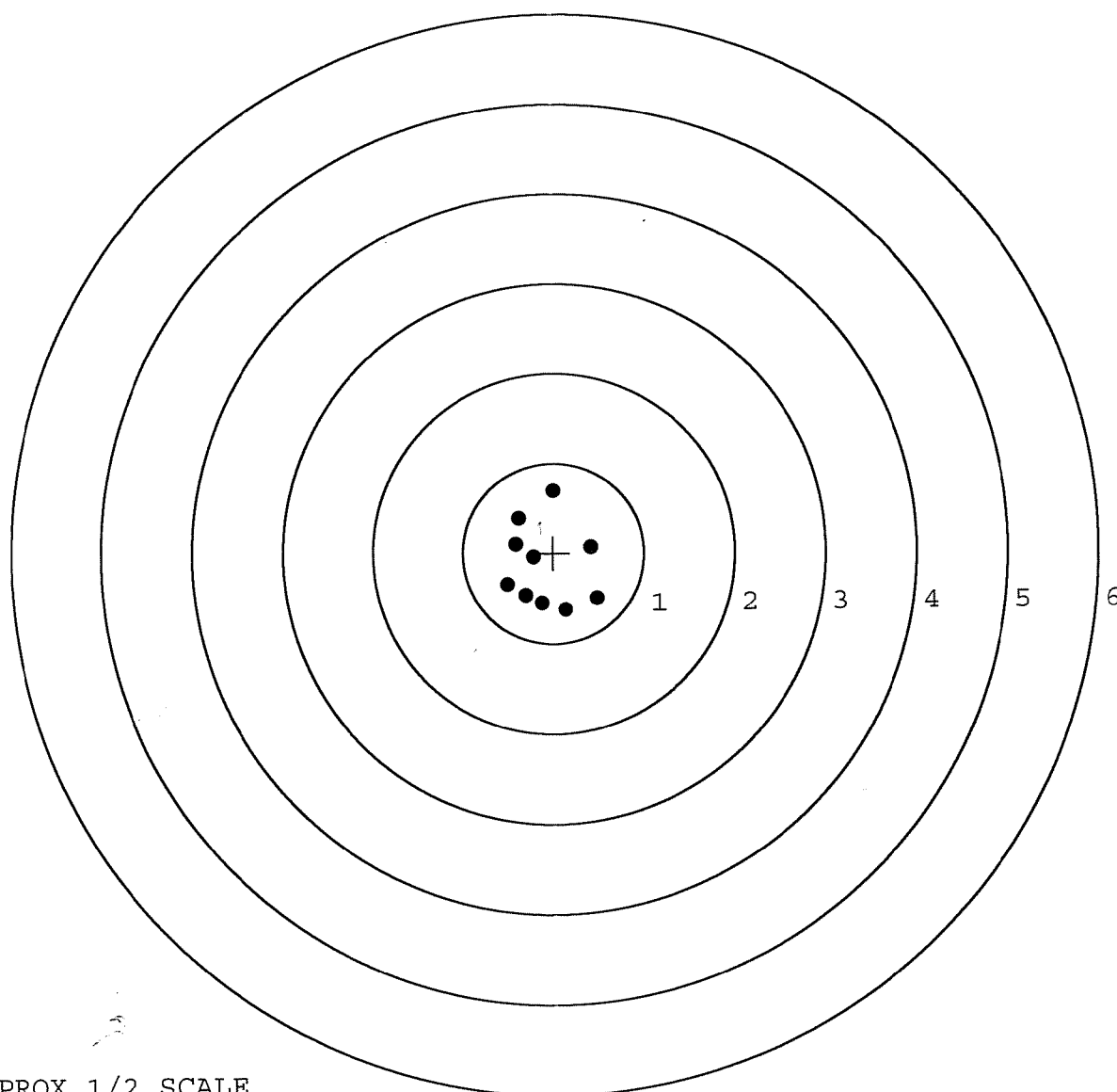
TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6535180. __0
TARGET NUMBER: 3
FILE DATE: 03/16/2006
FILE TIME: 16:07

X CENTROID: -0.094
Y CENTROID: -0.133
POA TO CENTROID: 0.163
HORZ SPREAD: 0.995
VERT SPREAD: 1.319
GROUP SPREAD: 1.327
MIN RADIUS: 0.155
MAX RADIUS: 0.830
MEAN RADIUS: 0.505

IN 1 IN DIAMETER: 5
IN 2 IN DIAMETER: 10
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	-0.004	0.692
2:	-0.385	0.384
3:	-0.416	0.096
4:	-0.225	-0.050
5:	-0.509	-0.352
6:	-0.309	-0.472
7:	-0.132	-0.559
8:	0.139	-0.627
9:	0.486	-0.506
10:	0.416	0.061

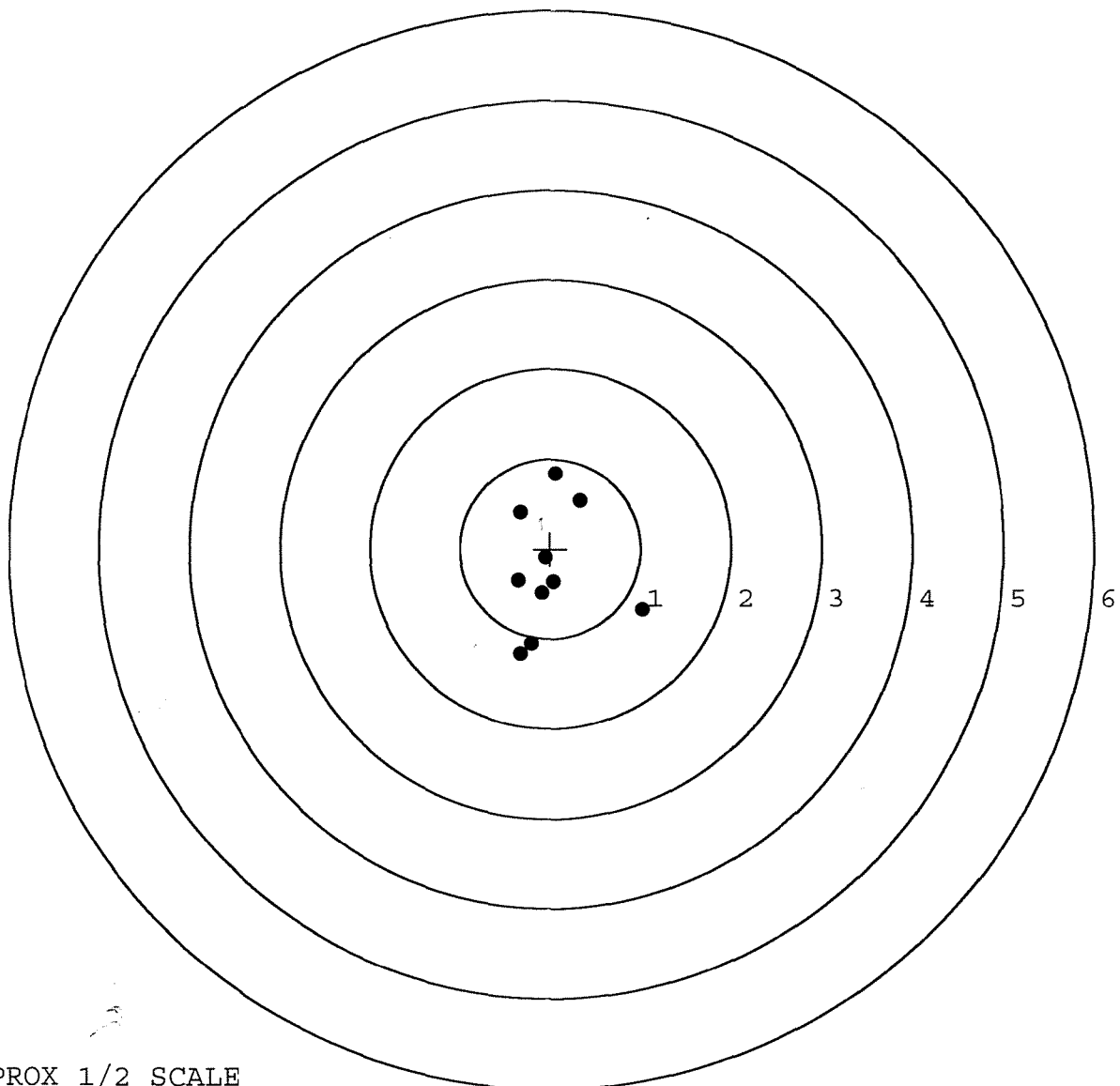


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6535180. __0
TARGET NUMBER: 4
FILE DATE: 03/16/2006
FILE TIME: 16:07

X CENTROID: 0.009
Y CENTROID: -0.247
POA TO CENTROID: 0.248
HORZ SPREAD: 1.375
VERT SPREAD: 2.011
GROUP SPREAD: 1.801
MIN RADIUS: 0.126
MAX RADIUS: 1.104
MEAN RADIUS: 0.654
IN 1 IN DIAMETER: 4
IN 2 IN DIAMETER: 8
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.056	0.835
2:	0.332	0.535
3:	-0.327	0.401
4:	-0.059	-0.094
5:	0.041	-0.369
6:	-0.352	-0.359
7:	-0.090	-0.499
8:	-0.204	-1.065
9:	-0.326	-1.176
10:	1.023	-0.684

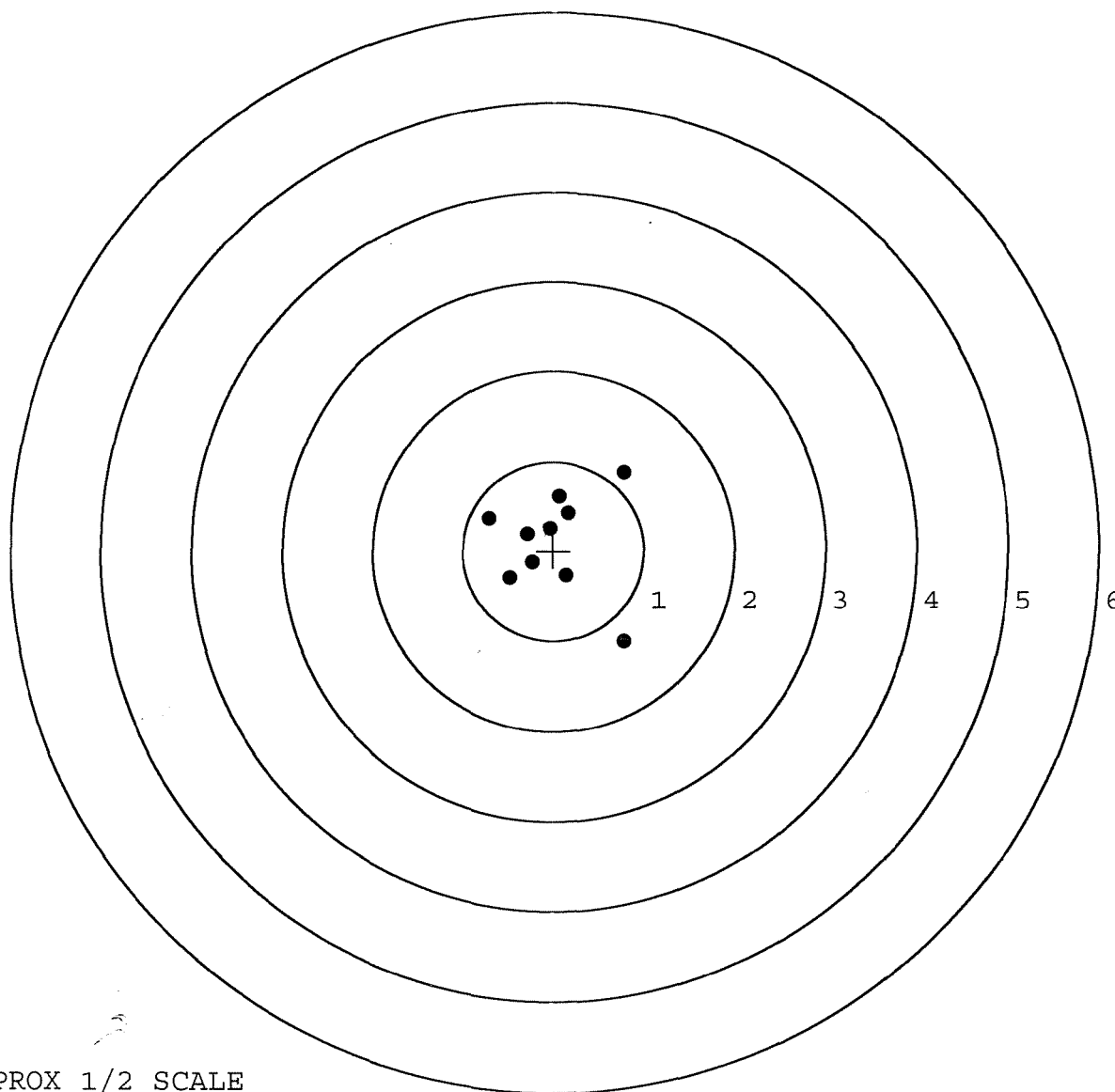


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6535180. __0
TARGET NUMBER: 5
FILE DATE: 03/16/2006
FILE TIME: 16:07

X CENTROID: 0.021
Y CENTROID: 0.100
POA TO CENTROID: 0.103
HORZ SPREAD: 1.496
VERT SPREAD: 1.891
GROUP SPREAD: 2.028
MIN RADIUS: 0.159
MAX RADIUS: 1.344
MEAN RADIUS: 0.594
IN 1 IN DIAMETER: 5
IN 2 IN DIAMETER: 8
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.785	0.883
2:	0.068	0.610
3:	0.171	0.422
4:	-0.035	0.249
5:	-0.290	0.189
6:	-0.711	0.365
7:	-0.476	-0.300
8:	0.152	-0.275
9:	0.781	-1.008
10:	-0.230	-0.132



TARGET APPROX 1/2 SCALE