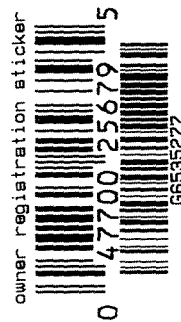


G 6535277

**M/24 7.62 NATO S.W.S.
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
COMPLETE SYSTEM - LE/EXPORT**

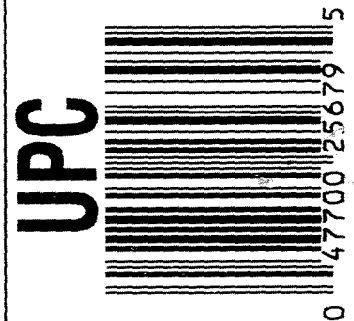
98606 - M-24 OPERATORS MANUAL
96229 - SWS SLING STRAP ASSEMBLY
96117 - TRS BI POD ASSB

DD FORM 96253



ORDER NO.	25679
BARREL LENGTH	24"
CAPACITY	6

G6535277



ORDER 25679

M/24 7.62 NATO S.W.S.

UPC



ORDER 25679

M/24 7.62 NATO S.W.S.

UPC



SERIAL NO.



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6535277

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420 & 430	ASSEMBLE ACTION ASSEMBLE TO STOCK		2-27-06	RTZ
440	PROOF		2/27/06	mgg
460	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	2/27/06	mgg
470	DIS-ASSEMBLE ACTION	MAR 02 2006	2-28-06	RTZ
480 & 490	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OP # 480	3-1-06	APD
500	ROLLMARK CALIBER		3-1-06	CW
510	DRILL AND TAP SIGHT HOLES		2-28-06	TRW
520	GOFF BLAST BBL / REC		3-2-06	LB
530 & 540	APPLY COATINGS (BARREL ACTION)		3/10	HP
	(BOLT)			
560	RE-ASSEMBLE ACTION A) CLEAN INSIDE OF BOLT ASSEMBLY		4/12/06	mgg
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4/12/06	mgg
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4/12/06	mgg
	D) OIL FIRING PIN ASSEMBLY		4-13-06	AC
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		4-13-06	AC

REV-8405

OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7 lbs.</u> <u>7 lbs.</u> <u>7 lbs.</u>	4-20-06	MTM
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4 lbs.</u> <u>4 lbs.</u> <u>4 lbs.</u>	4-20-06	MTM
	H) TRIGGER PULL TEST AND RETAINABILITY		4-20-06	MTM
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.022</u> <u>.022</u>	4-20-06	MTM
	J) ASSEMBLE STOCK		4-13-06	A
	K) ASSEMBLE SWIVEL STUDS		4-20-06	L.P.D.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		4-13-06	A
	M) IRON SIGHT ALIGNMENT		4-13-06	A
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		4-13-06	A
640 & 650	FUNCTION TEST AND TARGET	PASS FAIL PASS FAIL	4-18-06	MTM
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		4-18-06	L.P.D.
670	FINAL INSPECTION A) HEADSPACE		4-20-06	MTM
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.64</u> <u>2.67</u> <u>2.62</u> <u>2.56</u> <u>2.68</u>	4-19-06	A
	C) FUNCTION		4-20-06	MTM
690	PACK		4-24-06	MTM

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

DATE 4-12-06
TESTER R.P.

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	248	246		261	
PULL #2	262	245		259	
PULL #3	262	258		258	
PULL #4	261	259		261	
PULL #5	262	248		261	
TOTAL	1295	1256		1300	
AVERAGE	259	251		260	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	327	316		
PULL #2	320	317		
PULL #3	326	294		
PULL #4	310	322		
PULL #5	302	323		
TOTAL	1585	1572		
AVERAGE	317	314		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	402	401		410
PULL #2	406	413		409
PULL #3	398	410		411
PULL #4	413	407		394
PULL #5	414	406		402
TOTAL	2033	2037		2026
AVERAGE	406	407		405

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6535277.___0
FILE DATE AND TIME: 04/18/2006 15:11

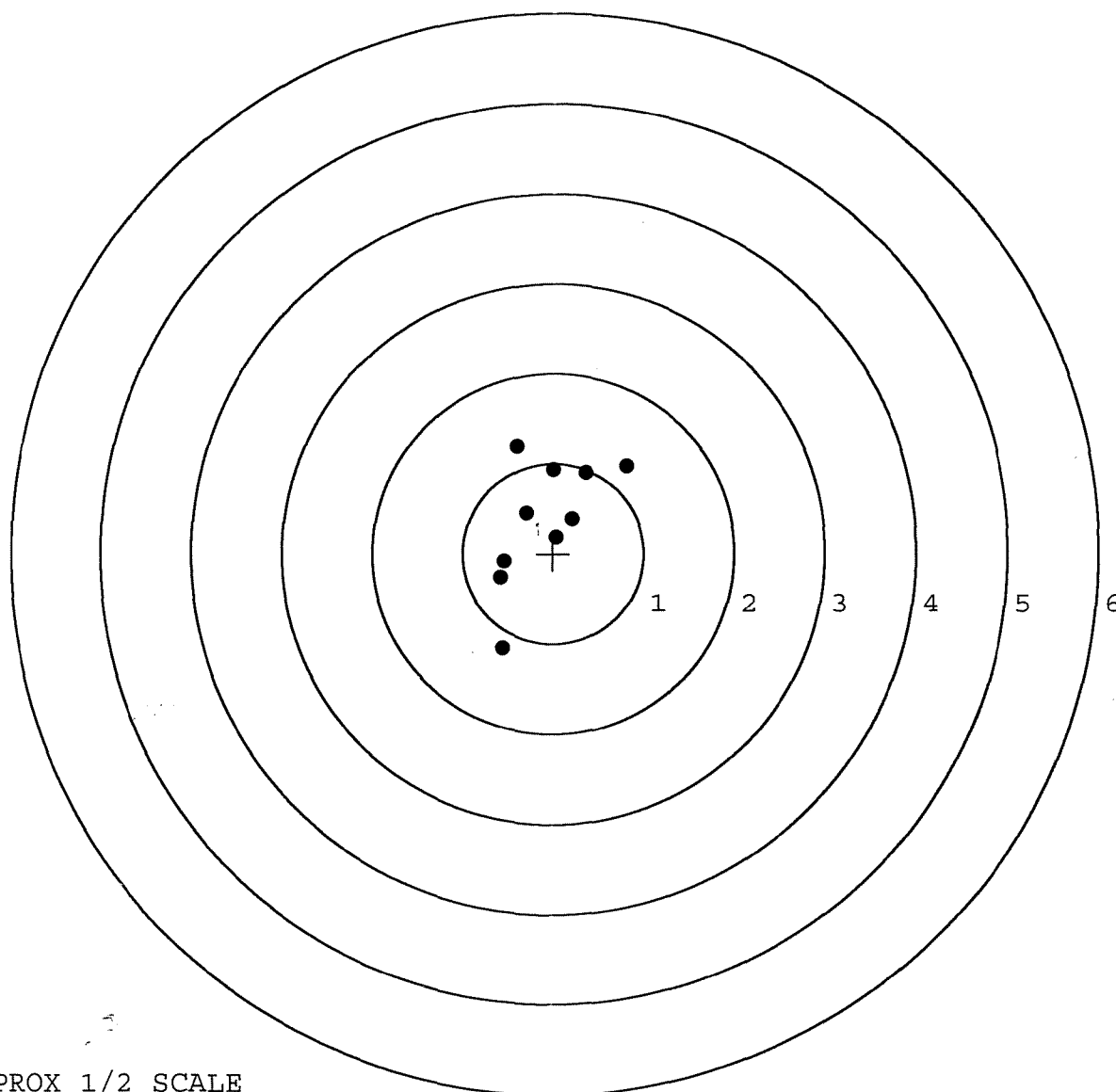
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.112
The Average Y Centroid of the Five Target Set:	0.082
The Average Point of Impact of the Five Target Set:	0.139
The Average Mean Radius of the Five Target Set:	0.701
The Distance from POA to Centroid Target #1:	0.371
The Distance from Centroid Target #2 to Centroid Target #1:	0.318
The Distance from Centroid Target #3 to Centroid Target #1:	0.485
The Distance from Centroid Target #4 to Centroid Target #1:	0.362
The Distance from Centroid Target #5 to Centroid Target #1:	0.258

SERIAL NUMBER: G6535277. __0
TARGET NUMBER: 1
FILE DATE: 04/18/2006
FILE TIME: 15:11

POINT#	X	Y
1:	-0.409	1.189
2:	-0.006	0.931
3:	0.360	0.897
4:	0.810	0.967
5:	-0.302	0.451
6:	0.213	0.385
7:	0.039	0.182
8:	-0.541	-0.090
9:	-0.584	-0.273
10:	-0.559	-1.057

X CENTROID: -0.098
Y CENTROID: 0.358
POA TO CENTROID: 0.371
HORZ SPREAD: 1.394
VERT SPREAD: 2.246
GROUP SPREAD: 2.444
MIN RADIUS: 0.223
MAX RADIUS: 1.488
MEAN RADIUS: 0.694
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 8
in 3 IN DIAMETER: 10

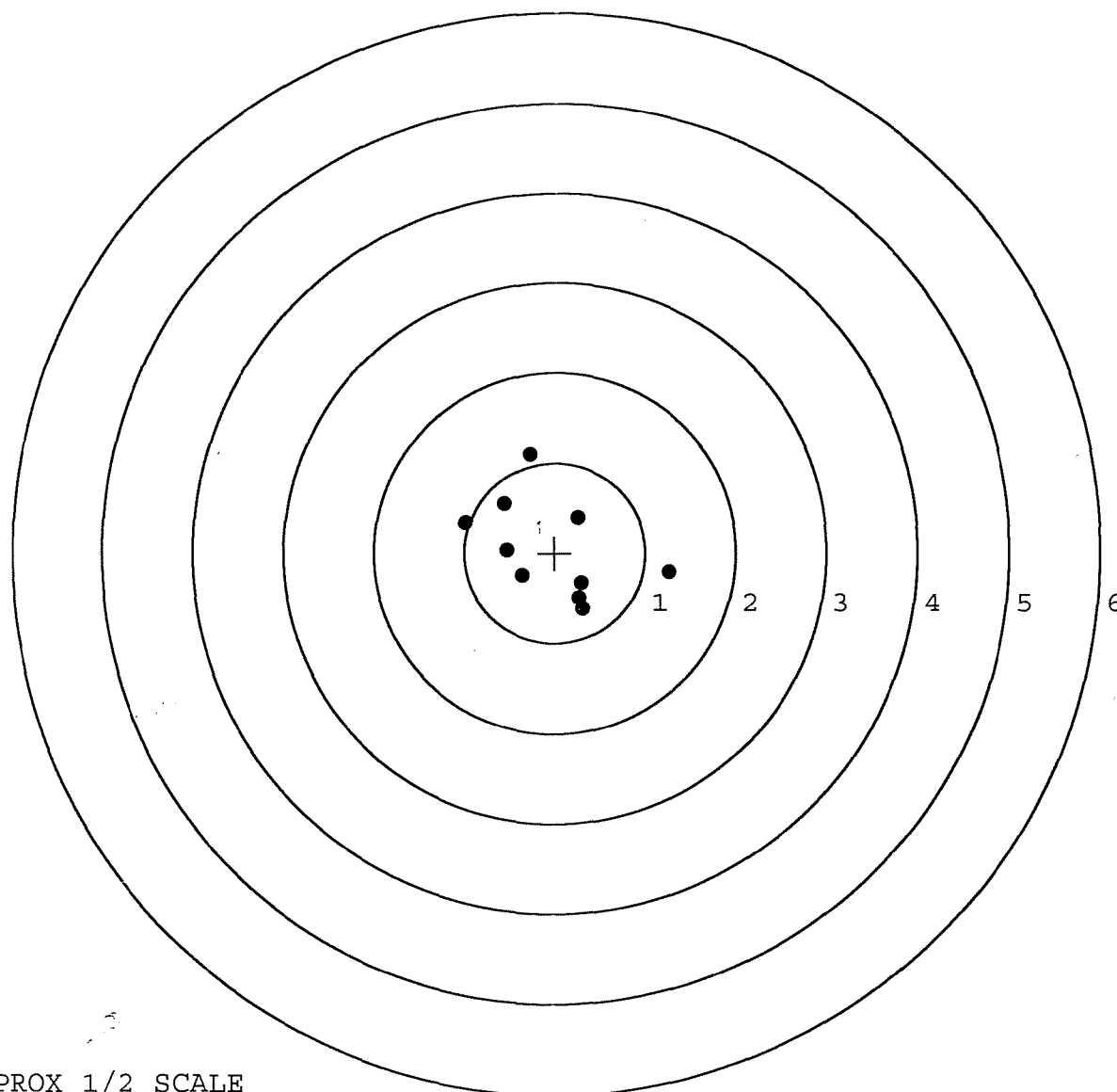


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6535277. __0
TARGET NUMBER: 2
FILE DATE: 04/18/2006
FILE TIME: 15:11

POINT#	X	Y
1:	-0.279	1.095
2:	-0.565	0.545
3:	-0.992	0.338
4:	0.259	0.388
5:	-0.529	0.029
6:	-0.363	-0.248
7:	0.295	-0.339
8:	0.308	-0.623
9:	1.265	-0.218
10:	0.271	-0.503

X CENTROID: -0.033
Y CENTROID: 0.046
POA TO CENTROID: 0.057
HORZ SPREAD: 2.257
VERT SPREAD: 1.718
GROUP SPREAD: 2.324
MIN RADIUS: 0.442
MAX RADIUS: 1.325
MEAN RADIUS: 0.741
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 7
in 3 IN DIAMETER: 10

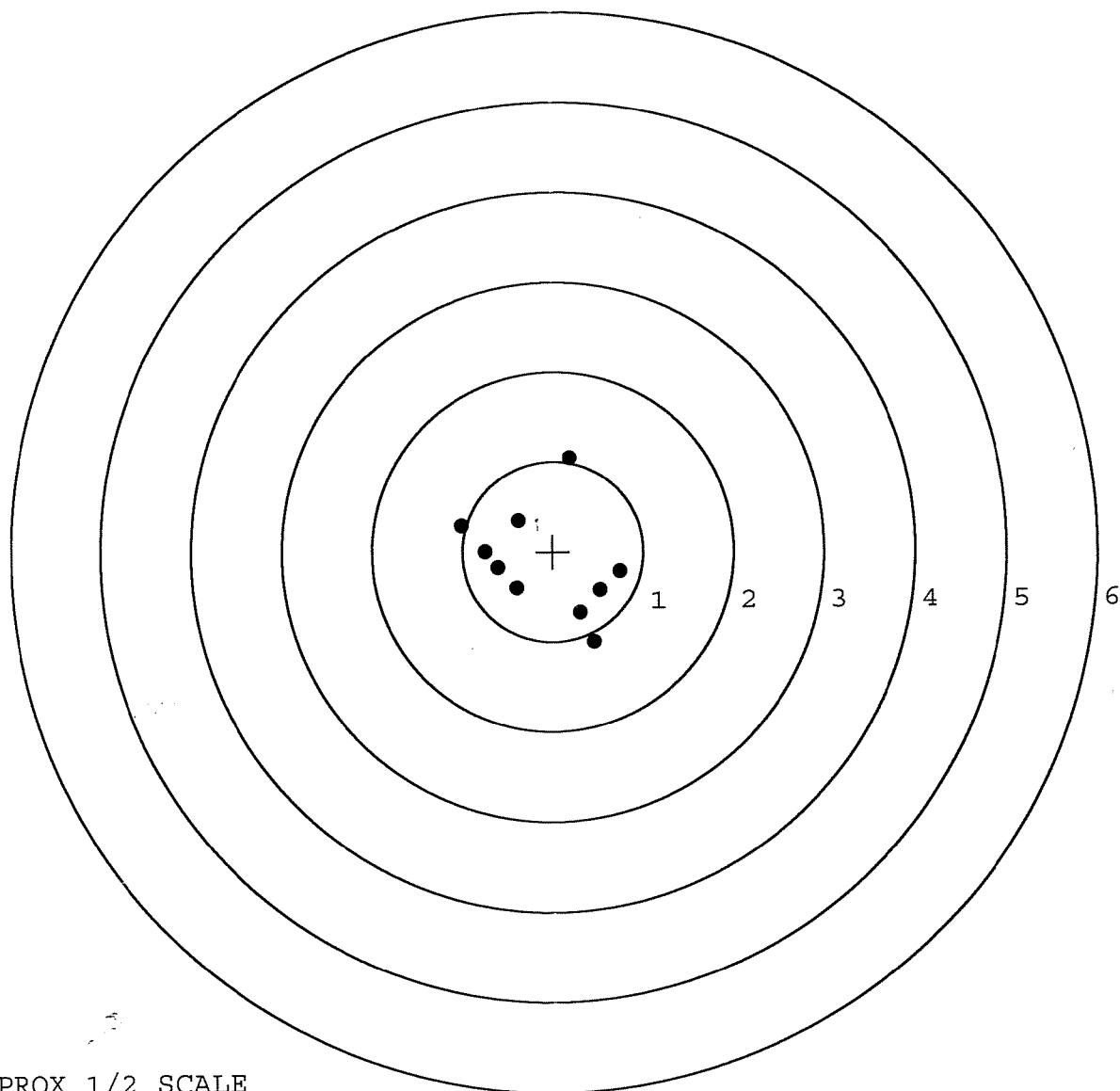


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6535277. __0
TARGET NUMBER: 3
FILE DATE: 04/18/2006
FILE TIME: 15:11

X CENTROID: -0.094
Y CENTROID: -0.127
POA TO CENTROID: 0.158
HORZ SPREAD: 1.754
VERT SPREAD: 2.047
GROUP SPREAD: 2.064
MIN RADIUS: 0.416
MAX RADIUS: 1.198
MEAN RADIUS: 0.762
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 7
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.189	1.037
2:	-0.386	0.342
3:	-1.008	0.287
4:	-0.752	-0.006
5:	-0.610	-0.179
6:	-0.405	-0.403
7:	0.746	-0.226
8:	0.526	-0.428
9:	0.306	-0.681
10:	0.455	-1.010

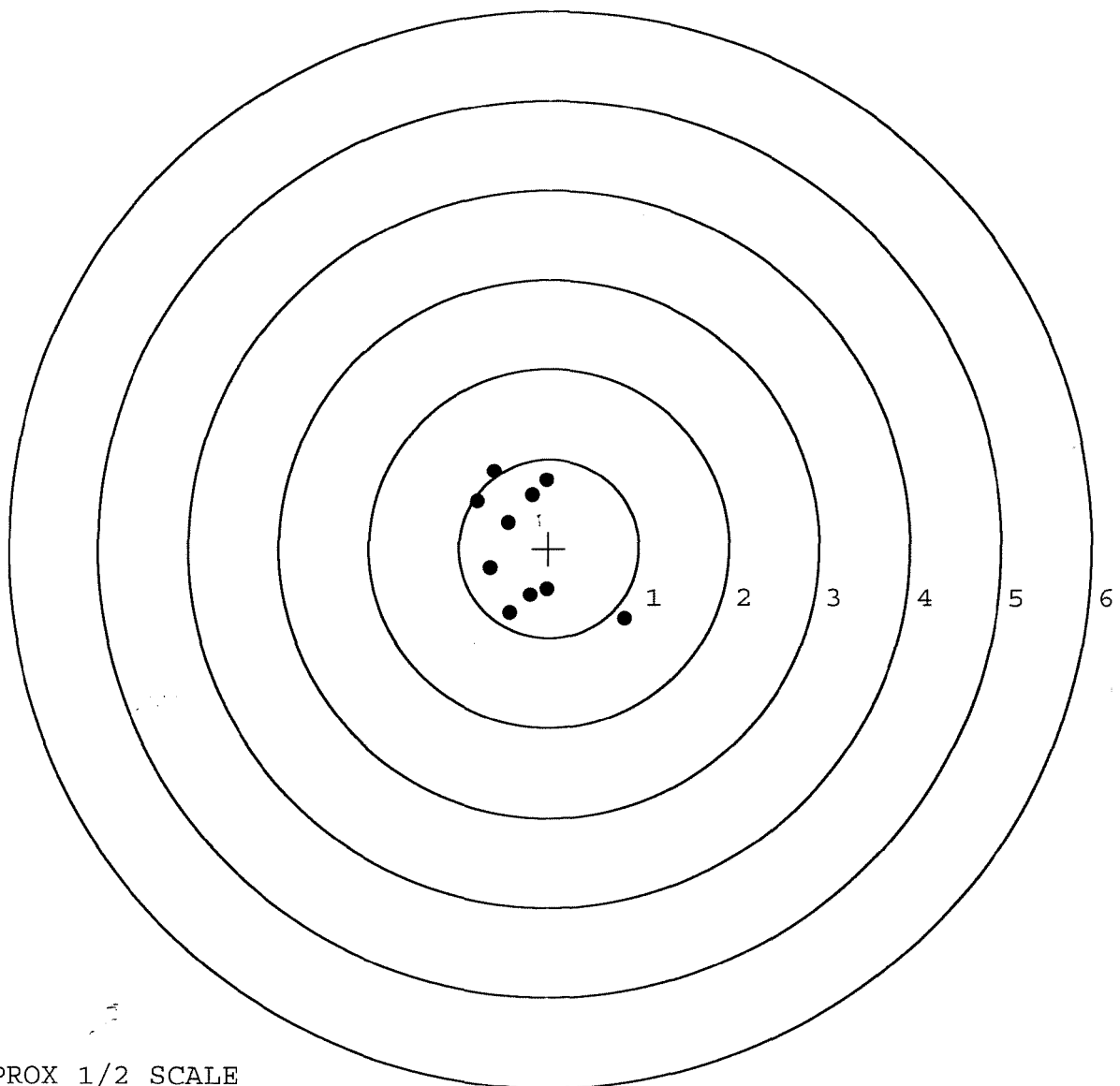


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6535277. __0
TARGET NUMBER: 4
FILE DATE: 04/18/2006
FILE TIME: 15:11

X CENTROID: -0.256
Y CENTROID: 0.033
POA TO CENTROID: 0.258
HORZ SPREAD: 1.636
VERT SPREAD: 1.649
GROUP SPREAD: 2.196
MIN RADIUS: 0.327
MAX RADIUS: 1.370
MEAN RADIUS: 0.701
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 9
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.840	-0.789
2:	-0.026	-0.460
3:	-0.208	-0.525
4:	-0.436	-0.722
5:	-0.652	-0.217
6:	-0.610	0.860
7:	-0.796	0.528
8:	-0.028	0.765
9:	-0.189	0.596
10:	-0.455	0.293

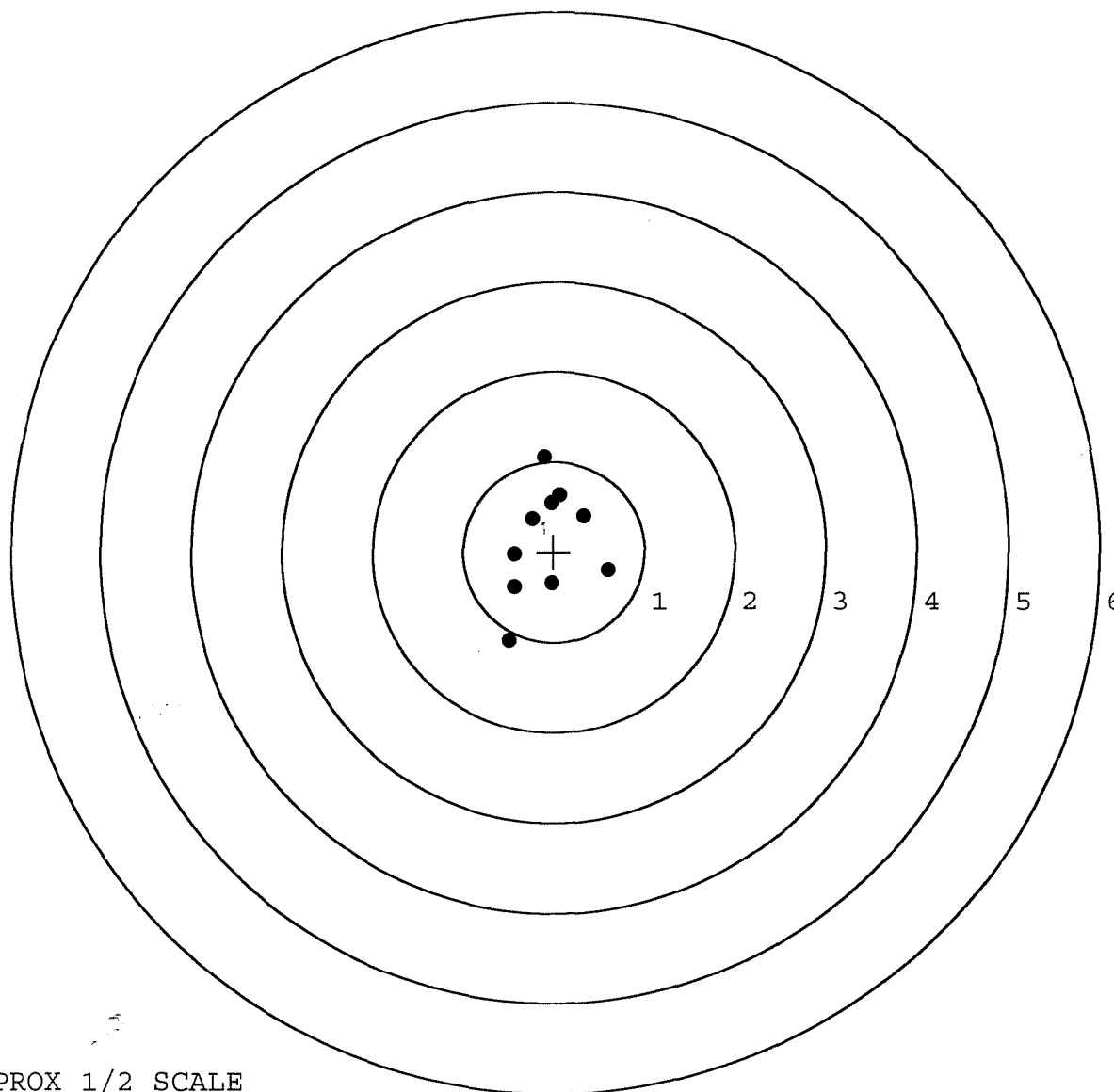


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6535277. __0
TARGET NUMBER: 5
FILE DATE: 04/18/2006
FILE TIME: 15:11

X CENTROID: -0.078
Y CENTROID: 0.101
POA TO CENTROID: 0.127
HORZ SPREAD: 1.101
VERT SPREAD: 2.035
GROUP SPREAD: 2.071
MIN RADIUS: 0.311
MAX RADIUS: 1.163
MEAN RADIUS: 0.609
IN 1 IN DIAMETER: 4
IN 2 IN DIAMETER: 9
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	-0.496	-0.984
2:	-0.435	-0.390
3:	-0.025	-0.350
4:	-0.437	-0.030
5:	0.605	-0.203
6:	-0.246	0.362
7:	-0.028	0.534
8:	0.327	0.399
9:	0.066	0.620
10:	-0.109	1.051



TARGET APPROX 1/2 SCALE