

READINGS ARE MICRO-INCH RMS
 HED IN MAYFIELD & SEAR SAFETY CAM

HED IN MAYFIELD		SEAR SAFETY CAM - ILION			
3	AVE.	1	2	3	AVE.
4.1	5	26.7	28.5	28.9	28
4.0	4	29.0	18.8	23.3	24
5.2	5	28.7	22.7	31.4	28
4.3	4	19.7	17.3	19.4	19
4.2	5	22.1	30.4	33.8	29
5.1	5	33.0	30.2	39.5	34
5.2	5	29.8	30.3	27.1	29
3.9	4	28.7	25.1	30.7	28
5.0	4	27.8	27.8	24.8	27
4.8	4	25.6	28.5	31.5	29

HED IN MAYFIELD	
NO SAMPLES	4
STANDARD DEVIATION	0.4
PROCESS UPPER LIMIT (+3 SIGMA)	6
PROCESS LOWER LIMIT (-3 SIGMA)	3

SEAR SAFETY CAM - ILION	
AVERAGE OF 10 SAMPLES	27
STD. DEVIATION	4.0
PROCESS UPPER LIMIT (+3 SIGMA)	39
PROCESS LOWER LIMIT (-3 SIGMA)	15