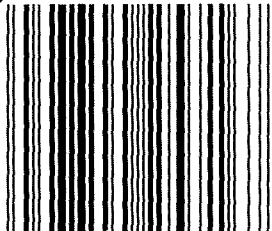


GC535338

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

UPC

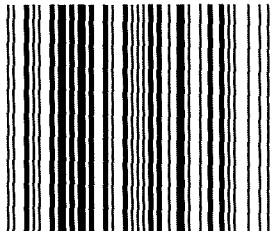


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ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

UPC



0 47700 25716 7

SERIAL NO.



G6535338

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

DD FORM

proof of purchase



owner registration sticker



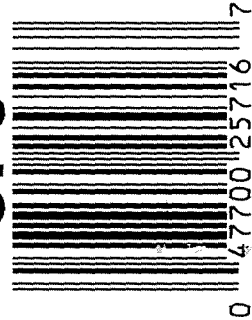
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

G6535338

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G653 5.338

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420 & 430	ASSEMBLE ACTION ASSEMBLE TO STOCK		4-13-06	RTZ
440	PROOF		4-13-06	TRW
460	CHECK HEADSPACE		4-13-06	TRW
470	DIS-ASSEMBLE ACTION		4-13-06	RTZ
480 & 490	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	4/80	4/17/06	mmf
500	ROLLMARK CALIBER		4-18-06	CW
510	DRILL AND TAP SIGHT HOLES		4-17-06	TRW
520	GOFF BLAST BBL / REC		4-18-06	LB
530 & 540	APPLY COATINGS (BARREL ACTION)			
	(BOLT)		4/19/06	TSB
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4-26-06	MTM
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4-26-06	MTM
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4-26-06	MTM
	D) OIL FIRING PIN ASSEMBLY		5-8-06	L.P.D.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		5-10-06	MTM

REV-8405

OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.2</u> <u>5.2</u> <u>5.2</u>	5-11-06	RA
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.5</u> <u>2.5</u> <u>2.5</u>	5-11-06	RA
	H) TRIGGER PULL TEST AND RETAINABILITY		5-11-06	L.P.D.
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.023</u>	5-11-06	RA
	J) ASSEMBLE STOCK		5-8-06	L.P.D.
	K) ASSEMBLE SWIVEL STUDS		5-11-06	L.P.D.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		5-8-06	L.P.D.
	M) IRON SIGHT ALIGNMENT		5-8-06	L.P.D.
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		5-8-06	L.P.D.
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	5-9-06	L.P.D.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		5-9-06	MTM
670	FINAL INSPECTION A) HEADSPACE		5-11-06	L.P.D.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.67</u> <u>2.62</u> <u>2.81</u> <u>2.79</u> <u>2.79</u>	5-10-06	MTM
	C) FUNCTION		5-11-06	L.P.D.
690	PACK		6-27-06	RA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)

3.00 LBS (plus or minus 0.75 LBS)

4.00 LBS (plus or minus 1.00 LBS)

DATE 4-4-06

TESTER R.P.

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.45	2.53		2.45	
PULL #2	2.50	2.58		2.51	
PULL #3	2.57	2.52		2.54	
PULL #4	2.53	2.50		2.52	
PULL #5	2.43	2.43		2.59	
TOTAL	12.48	12.56		12.61	
AVERAGE	2.49	2.51		2.52	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.15	2.97		
PULL #2	3.12	2.95		
PULL #3	3.07	3.06		
PULL #4	3.10	3.10		
PULL #5	3.08	3.13		
TOTAL	15.52	15.21		
AVERAGE	3.10	3.04		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.08	3.95		4.14
PULL #2	4.08	4.15		4.00
PULL #3	4.07	4.05		4.12
PULL #4	4.05	4.12		4.12
PULL #5	4.05	4.00		4.13
TOTAL	20.33	20.27		20.51
AVERAGE	4.06	4.05		4.10

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6535338.___0

FILE DATE AND TIME: 05/09/2006 16:44

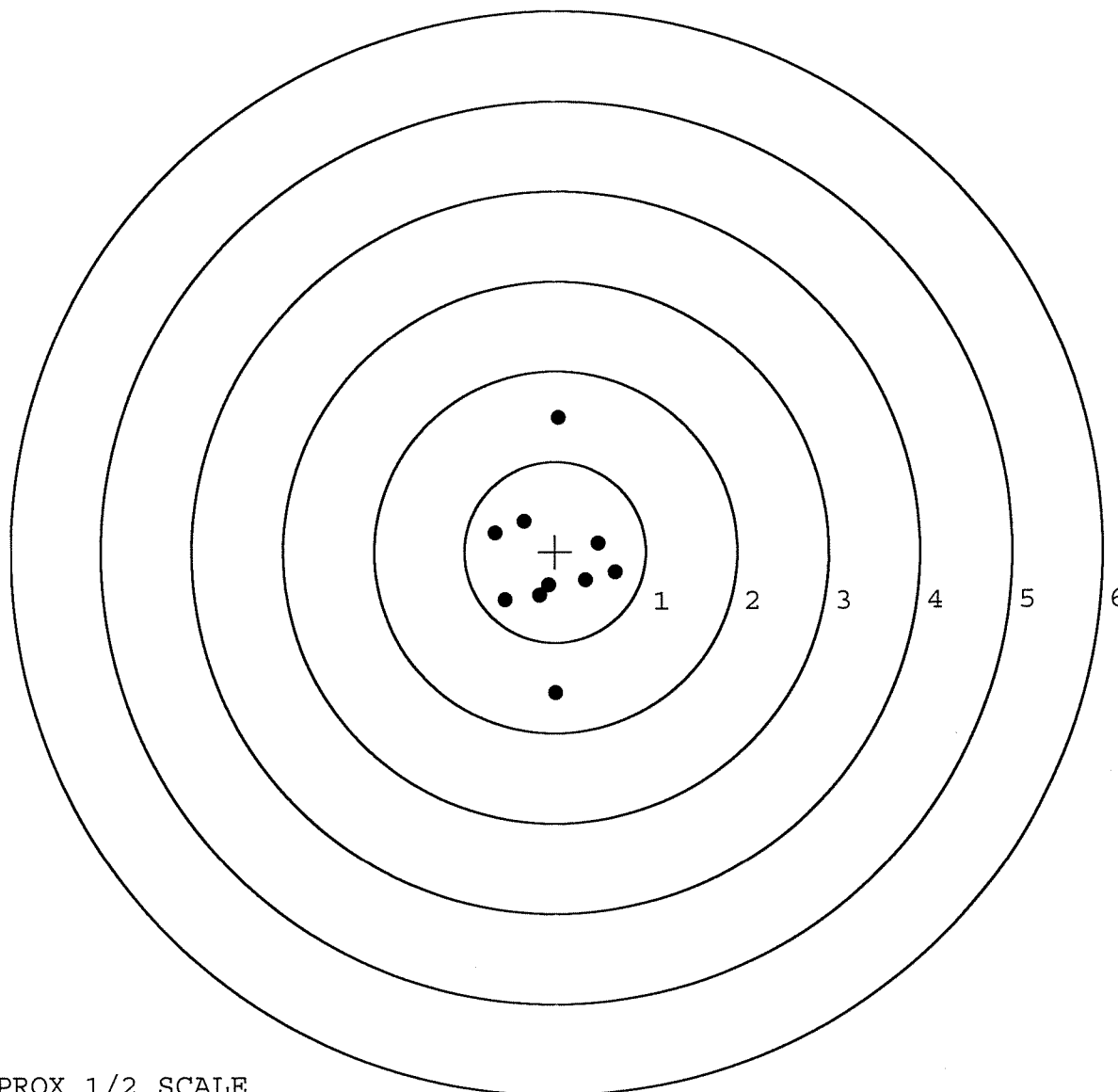
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.096
The Average Y Centroid of the Five Target Set:	-0.055
The Average Point of Impact of the Five Target Set:	0.111
The Average Mean Radius of the Five Target Set:	0.640
The Distance from POA to Centroid Target #1:	0.144
The Distance from Centroid Target #2 to Centroid Target #1:	0.324
The Distance from Centroid Target #3 to Centroid Target #1:	0.194
The Distance from Centroid Target #4 to Centroid Target #1:	0.096
The Distance from Centroid Target #5 to Centroid Target #1:	0.071

SERIAL NUMBER: G6535338. __0
TARGET NUMBER: 1
FILE DATE: 05/09/2006
FILE TIME: 16:44

X CENTROID: -0.030
Y CENTROID: -0.141
POA TO CENTROID: 0.144
HORZ SPREAD: 1.327
VERT SPREAD: 3.042
GROUP SPREAD: 3.042
MIN RADIUS: 0.239
MAX RADIUS: 1.623
MEAN RADIUS: 0.728
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 8
in 3 IN DIAMETER: 9

POINT#	X	Y
1:	-0.004	-1.562
2:	0.663	-0.240
3:	0.334	-0.322
4:	-0.076	-0.376
5:	-0.559	-0.534
6:	0.476	0.088
7:	-0.341	0.337
8:	-0.664	0.212
9:	0.042	1.480
10:	-0.175	-0.493

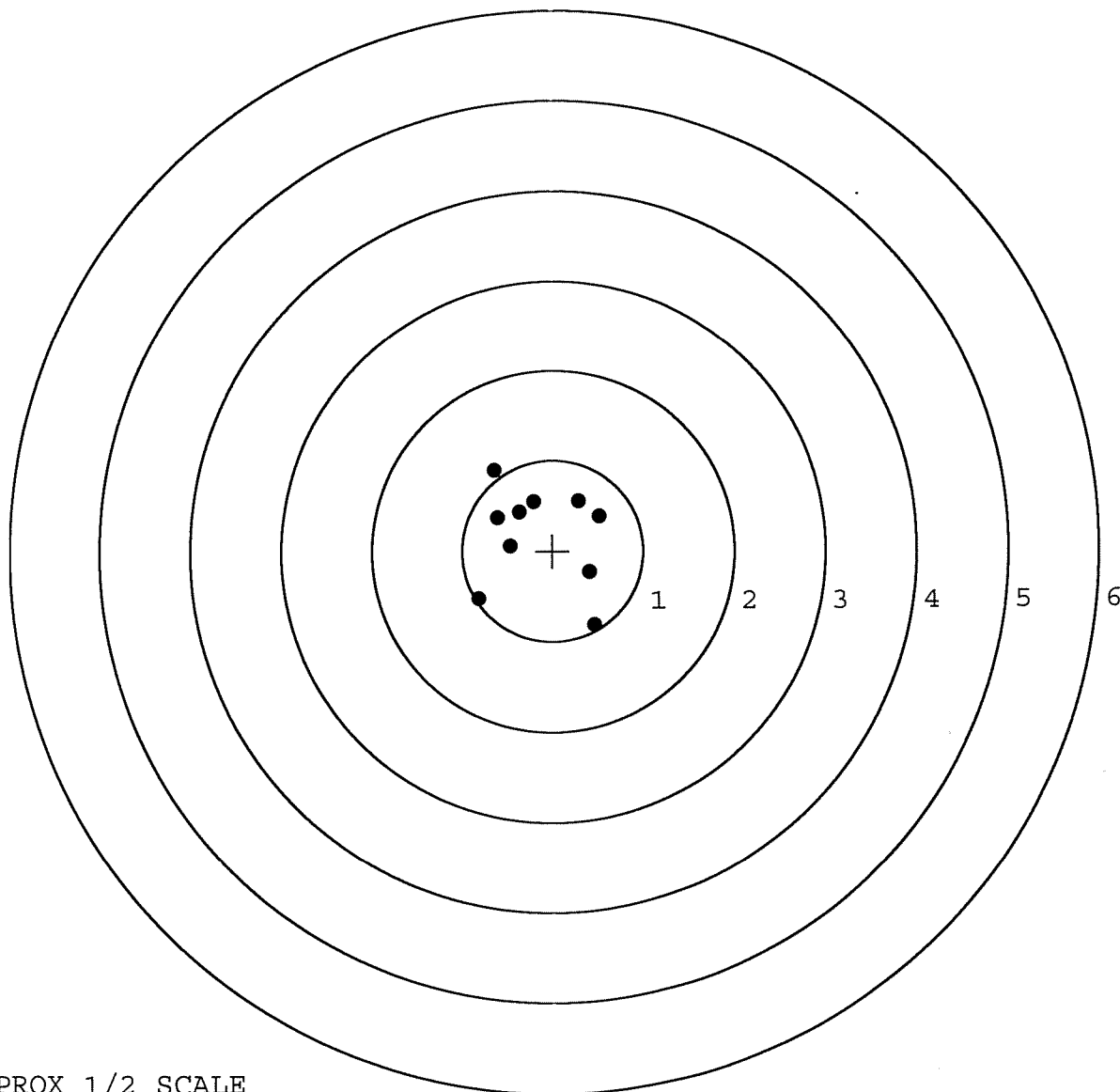


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6535338. __0
TARGET NUMBER: 2
FILE DATE: 05/09/2006
FILE TIME: 16:44

X CENTROID: -0.143
Y CENTROID: 0.163
POA TO CENTROID: 0.217
HORZ SPREAD: 1.331
VERT SPREAD: 1.714
GROUP SPREAD: 2.040
MIN RADIUS: 0.342
MAX RADIUS: 1.159
MEAN RADIUS: 0.655
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 9
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.465	-0.823
2:	0.409	-0.238
3:	0.517	0.383
4:	0.289	0.553
5:	-0.814	-0.530
6:	-0.468	0.055
7:	-0.608	0.367
8:	-0.370	0.427
9:	-0.213	0.546
10:	-0.641	0.891

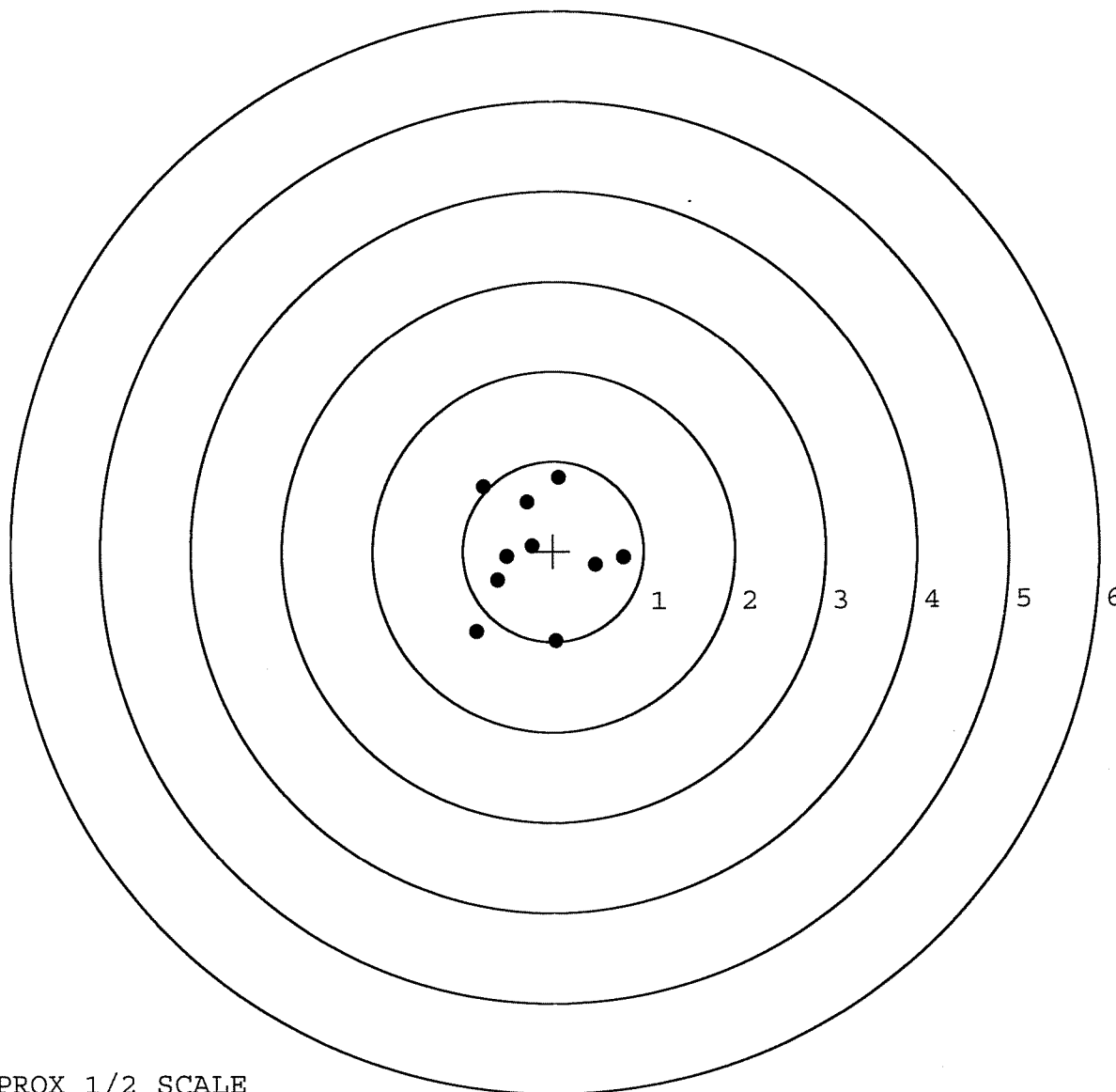


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6535338. __0
TARGET NUMBER: 3
FILE DATE: 05/09/2006
FILE TIME: 16:44

X CENTROID: -0.194
Y CENTROID: -0.038
POA TO CENTROID: 0.198
HORZ SPREAD: 1.629
VERT SPREAD: 1.814
GROUP SPREAD: 1.937
MIN RADIUS: 0.103
MAX RADIUS: 1.075
MEAN RADIUS: 0.709
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 9
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	-0.850	-0.890
2:	0.027	-0.997
3:	0.471	-0.160
4:	0.779	-0.079
5:	0.066	0.817
6:	-0.291	0.544
7:	-0.771	0.718
8:	-0.235	0.057
9:	-0.520	-0.062
10:	-0.619	-0.326

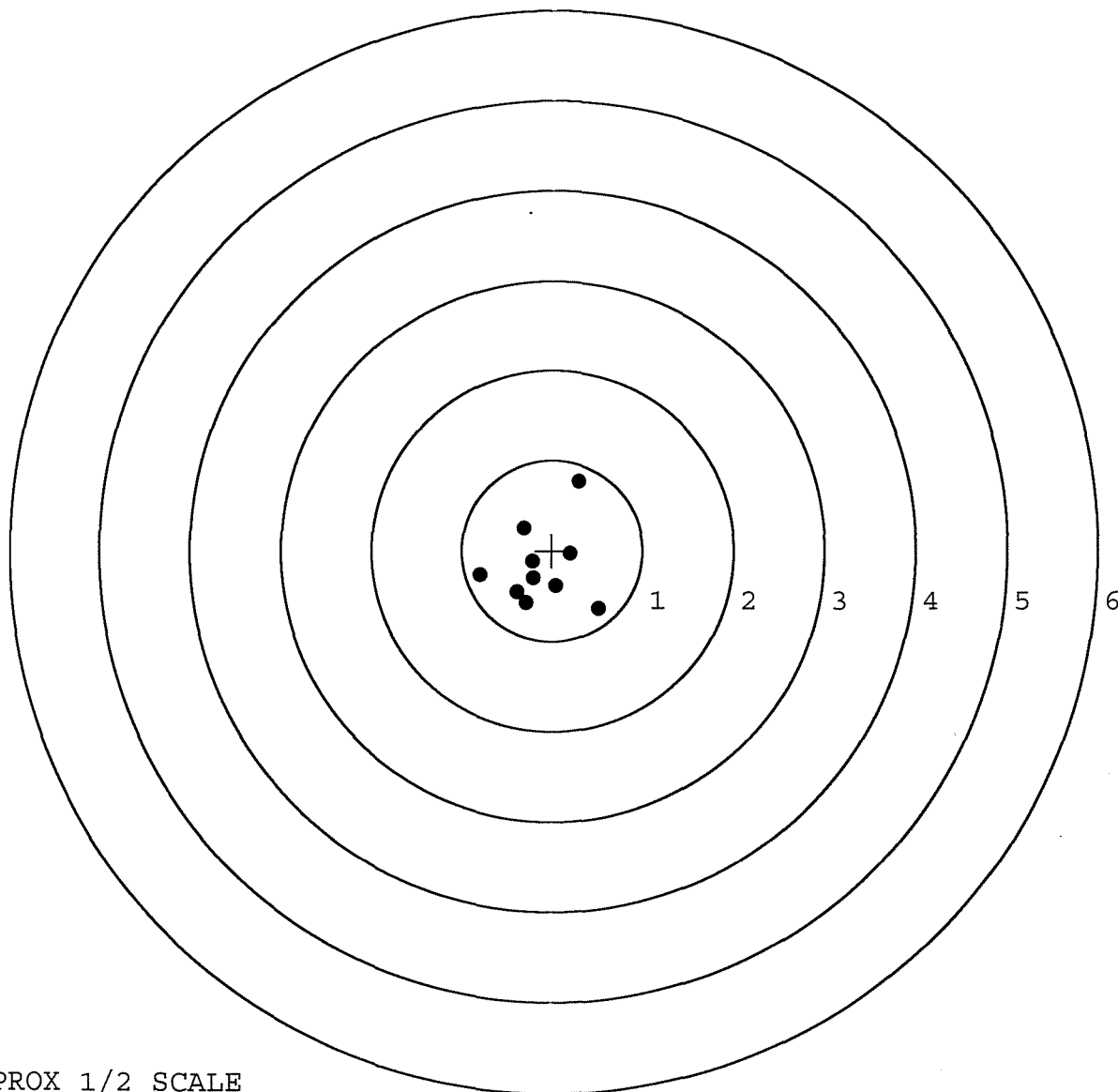


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6535338.____0
TARGET NUMBER: 4
FILE DATE: 05/09/2006
FILE TIME: 16:44

POINT#	X	Y
1:	0.295	0.761
2:	-0.320	0.253
3:	-0.798	-0.269
4:	0.519	-0.644
5:	0.200	-0.037
6:	-0.216	-0.124
7:	0.042	-0.396
8:	-0.293	-0.585
9:	-0.392	-0.461
10:	-0.212	-0.311

X CENTROID: -0.117
Y CENTROID: -0.181
POA TO CENTROID: 0.216
HORZ SPREAD: 1.317
VERT SPREAD: 1.405
GROUP SPREAD: 1.502
MIN RADIUS: 0.114
MAX RADIUS: 1.029
MEAN RADIUS: 0.470
IN 1 IN DIAMETER: 7
IN 2 IN DIAMETER: 9
in 3 IN DIAMETER: 10

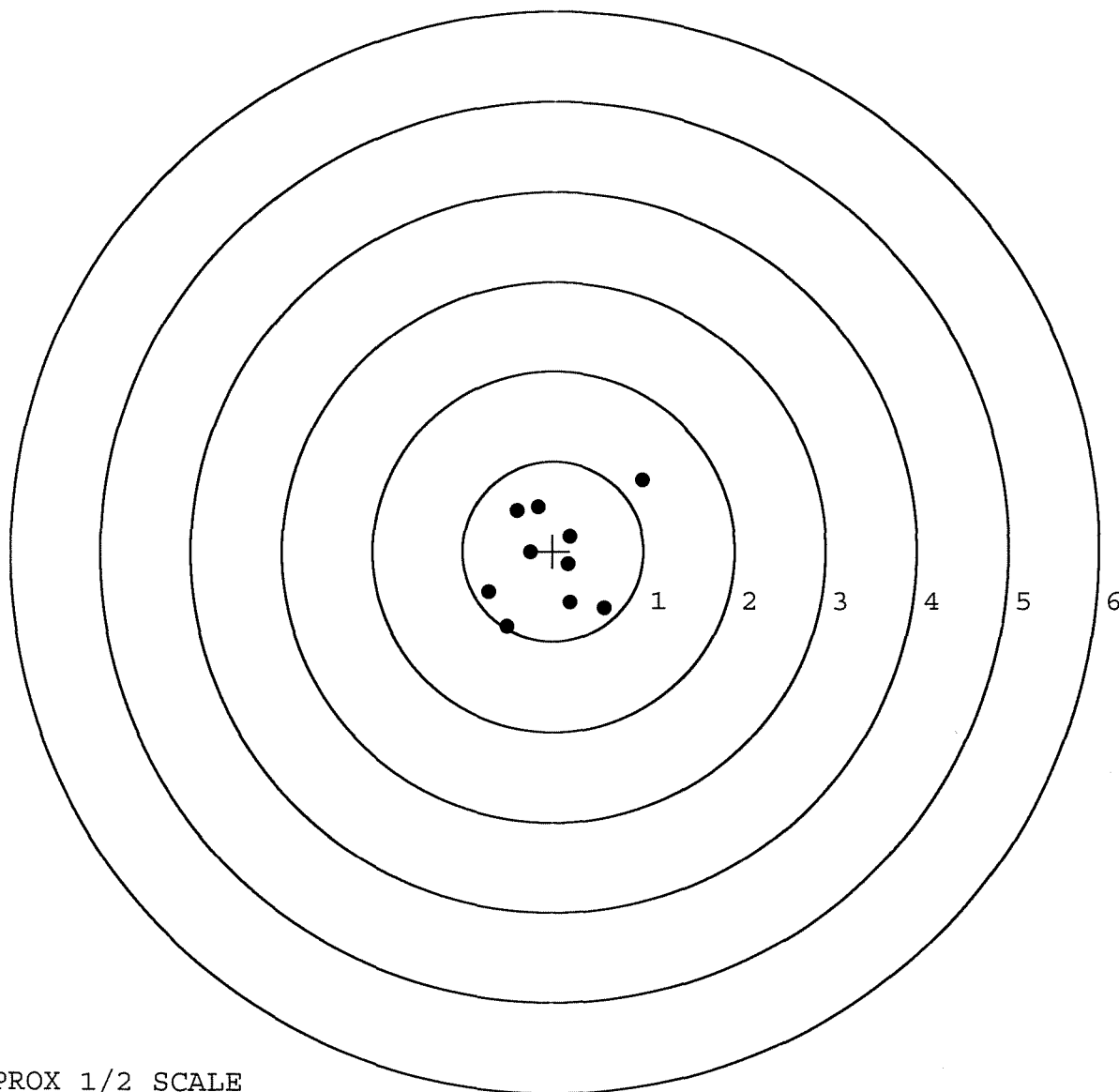


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6535338. __0
TARGET NUMBER: 5
FILE DATE: 05/09/2006
FILE TIME: 16:44

POINT#	X	Y
1:	0.980	0.791
2:	-0.401	0.452
3:	-0.170	0.488
4:	0.193	0.165
5:	0.167	-0.152
6:	-0.248	-0.020
7:	-0.710	-0.460
8:	-0.511	-0.843
9:	0.567	-0.637
10:	0.189	-0.580

X CENTROID: 0.006
Y CENTROID: -0.080
POA TO CENTROID: 0.080
HORZ SPREAD: 1.690
VERT SPREAD: 1.634
GROUP SPREAD: 2.212
MIN RADIUS: 0.177
MAX RADIUS: 1.307
MEAN RADIUS: 0.637
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 9
in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE