

GC535349

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
UPC



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SERIAL NO.



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

DD FORM

proof of purchase



owner registration sticker



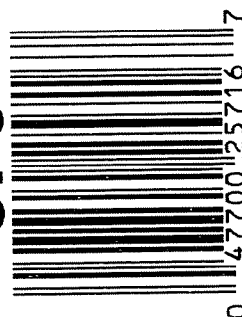
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

G6535349

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G653 5349

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420 & 430	ASSEMBLE ACTION ASSEMBLE TO STOCK		4-28-06	RTZ
440	PROOF		4-28-06	WJM
460	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	4-28-06	WJM
470	DIS-ASSEMBLE ACTION	MAY 02 2006	5-1-06	RTZ
480 & 490	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OP # 480 OPERATOR APD	5-2-06	APD
500	ROLLMARK CALIBER		5-2-06	CW
510	DRILL AND TAP SIGHT HOLES		5-1-06	TRW
520	GOFF BLAST BBL / REC		5-3-06	LB
530 & 540	APPLY COATINGS (BARREL ACTION)		5/9/06	HP
	(BOLT)			
560	RE-ASSEMBLE ACTION A) CLEAN INSIDE OF BOLT ASSEMBLY		5-17-06	RA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		5-17-06	RA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		5-17-06	RA
	D) OIL FIRING PIN ASSEMBLY		5-19-06	AC
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		6-6-06	WJM

REV-8405

OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.5</u> <u>6.5</u> <u>5.5</u>	6-7-06	DA
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.0</u> <u>3.0</u> <u>3.0</u>	6-7-06	DA
	H) TRIGGER PULL TEST AND RETAINABILITY		6-10-06	WTH
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.023.5</u>	6-7-06	DA
	J) ASSEMBLE STOCK		6-1-06	AC
	K) ASSEMBLE SWIVEL STUDS		6-10-06	WTH
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		6-1-06	AC
	M) IRON SIGHT ALIGNMENT		6-1-06	AC
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		6-1-06	AC
640 & 650	FUNCTION TEST AND TARGET	PASS FAIL PASS FAIL	6-5-06	WTH
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		6-5-06	L.P.Q.
670	FINAL INSPECTION A) HEADSPACE		6-10-06	WTH
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.79</u> <u>2.72</u> <u>2.81</u> <u>2.77</u> <u>2.95</u>	6-7-06	DA
	C) FUNCTION		6-10-06	WTH
690	PACK		11/14/06	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

DATE 4-18-06

TESTER R.P.

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	254	246		245	
PULL #2	255	244		246	
PULL #3	246	247		245	
PULL #4	241	242		245	
PULL #5	241	253		240	
TOTAL	1237	1232		1221	
AVERAGE	247	246		244	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	320	314		
PULL #2	318	323		
PULL #3	318	322		
PULL #4	322	317		
PULL #5	312	298		
TOTAL	1590	1574		
AVERAGE	318	314		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	418	400		414
PULL #2	413	408		416
PULL #3	407	407		400
PULL #4	411	408		417
PULL #5	407	415		414
TOTAL	2056	2038		2061
AVERAGE	411	407		412

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6535349.___0
FILE DATE AND TIME: 06/05/2006 17:48

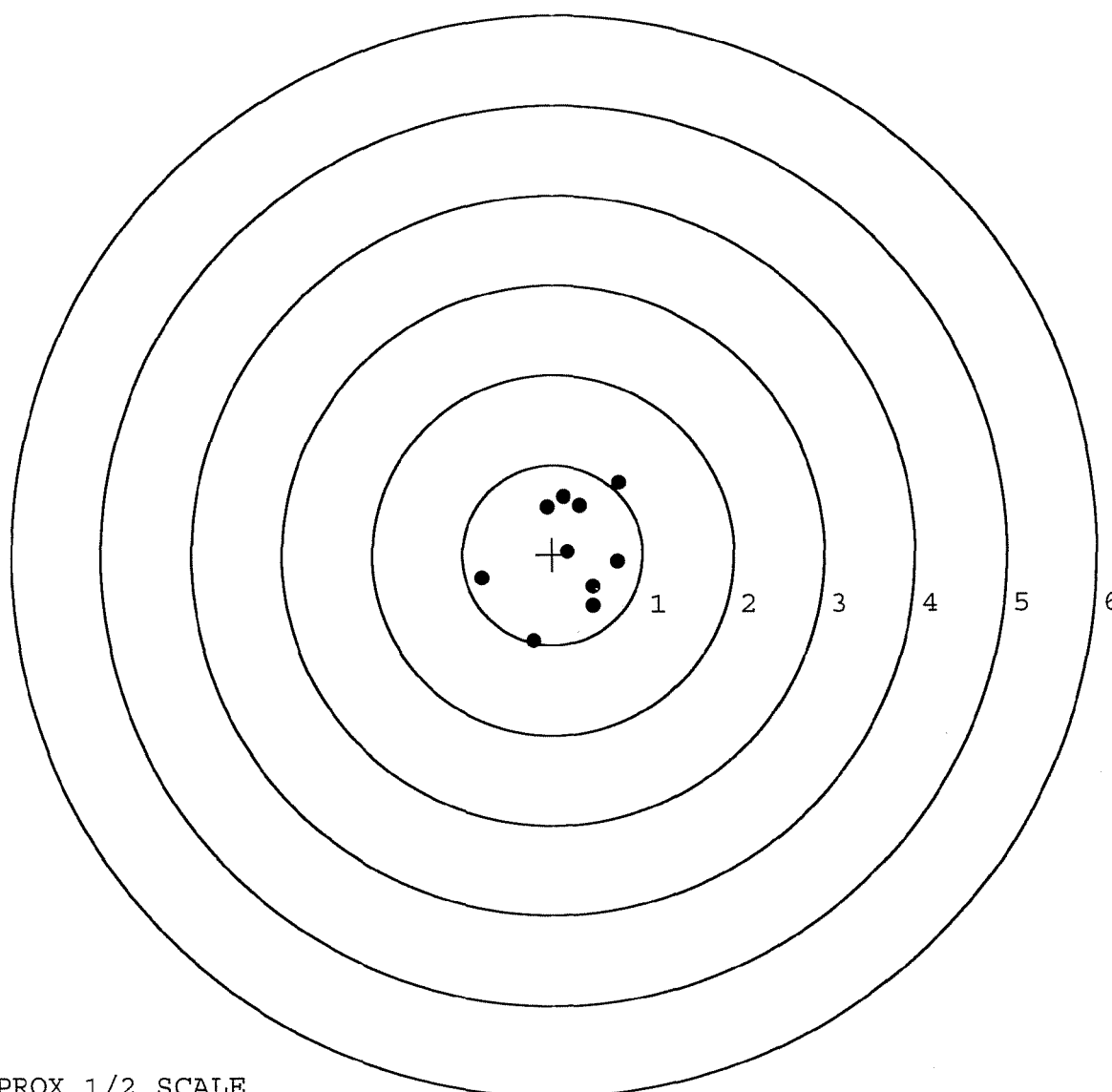
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	0.023
The Average Y Centroid of the Five Target Set:	-0.042
The Average Point of Impact of the Five Target Set:	0.048
The Average Mean Radius of the Five Target Set:	0.593
The Distance from POA to Centroid Target #1:	0.192
The Distance from Centroid Target #2 to Centroid Target #1:	0.291
The Distance from Centroid Target #3 to Centroid Target #1:	0.174
The Distance from Centroid Target #4 to Centroid Target #1:	0.246
The Distance from Centroid Target #5 to Centroid Target #1:	0.203

SERIAL NUMBER: G6535349. __0
TARGET NUMBER: 1
FILE DATE: 06/05/2006
FILE TIME: 17:48

POINT#	X	Y
1:	-0.064	0.531
2:	0.123	0.641
3:	0.306	0.550
4:	0.736	0.802
5:	-0.782	-0.263
6:	-0.219	-0.961
7:	0.451	-0.569
8:	0.451	-0.359
9:	0.168	0.031
10:	0.722	-0.082

X CENTROID: 0.189
Y CENTROID: 0.032
POA TO CENTROID: 0.192
HORZ SPREAD: 1.518
VERT SPREAD: 1.763
GROUP SPREAD: 2.005
MIN RADIUS: 0.021
MAX RADIUS: 1.074
MEAN RADIUS: 0.643
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 8
in 3 IN DIAMETER: 10

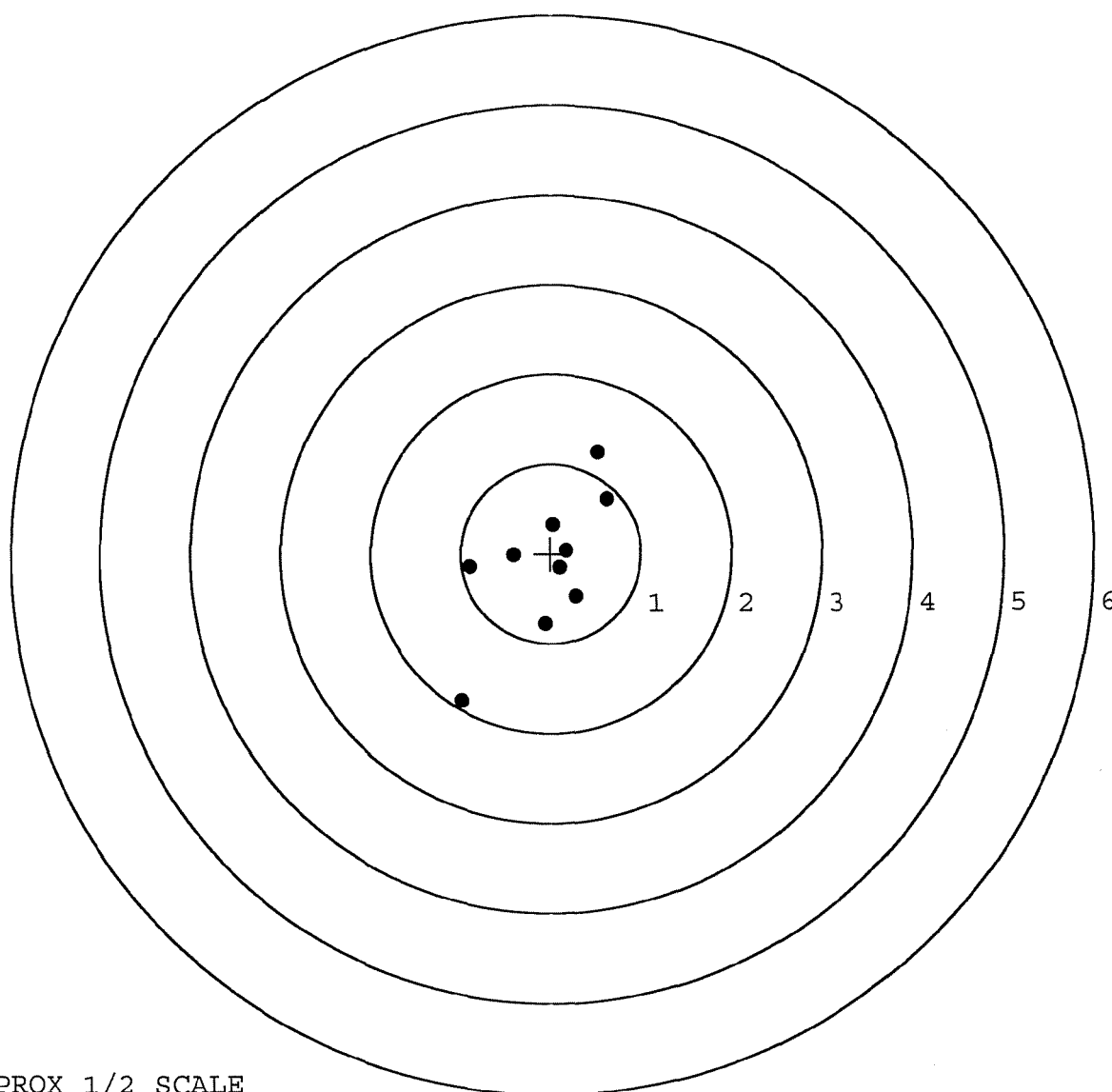


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6535349. 0
TARGET NUMBER: 2
FILE DATE: 06/05/2006
FILE TIME: 17:48

POINT#	X	Y
1:	0.524	1.133
2:	0.024	0.325
3:	0.621	0.612
4:	0.177	0.038
5:	0.101	-0.160
6:	0.285	-0.480
7:	-0.062	-0.790
8:	-0.407	-0.020
9:	-0.898	-0.146
10:	-0.990	-1.645

X CENTROID: -0.062
Y CENTROID: -0.113
POA TO CENTROID: 0.129
HORZ SPREAD: 1.611
VERT SPREAD: 2.778
GROUP SPREAD: 3.164
MIN RADIUS: 0.170
MAX RADIUS: 1.791
MEAN RADIUS: 0.744
IN 1 IN DIAMETER: 4
IN 2 IN DIAMETER: 8
in 3 IN DIAMETER: 9

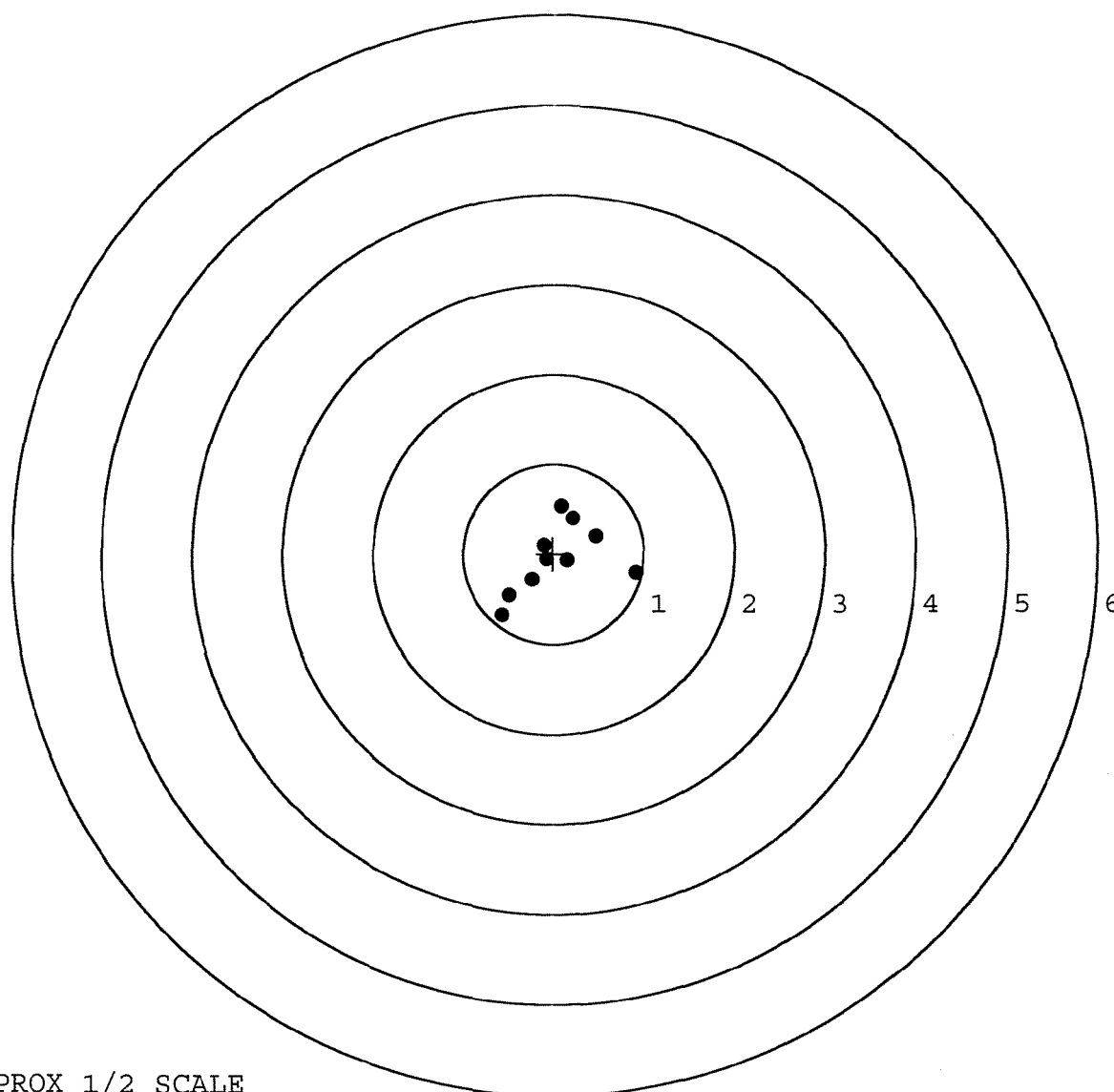


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6535349. __0
TARGET NUMBER: 3
FILE DATE: 06/05/2006
FILE TIME: 17:48

POINT#	X	Y
1:	0.090	0.529
2:	0.218	0.397
3:	0.471	0.206
4:	0.159	-0.077
5:	-0.104	0.095
6:	-0.234	-0.287
7:	-0.487	-0.460
8:	-0.567	-0.683
9:	0.919	-0.210
10:	-0.077	-0.066

X CENTROID: 0.039
Y CENTROID: -0.056
POA TO CENTROID: 0.068
HORZ SPREAD: 1.486
VERT SPREAD: 1.212
GROUP SPREAD: 1.559
MIN RADIUS: 0.116
MAX RADIUS: 0.894
MEAN RADIUS: 0.481
IN 1 IN DIAMETER: 5
IN 2 IN DIAMETER: 10
in 3 IN DIAMETER: 10

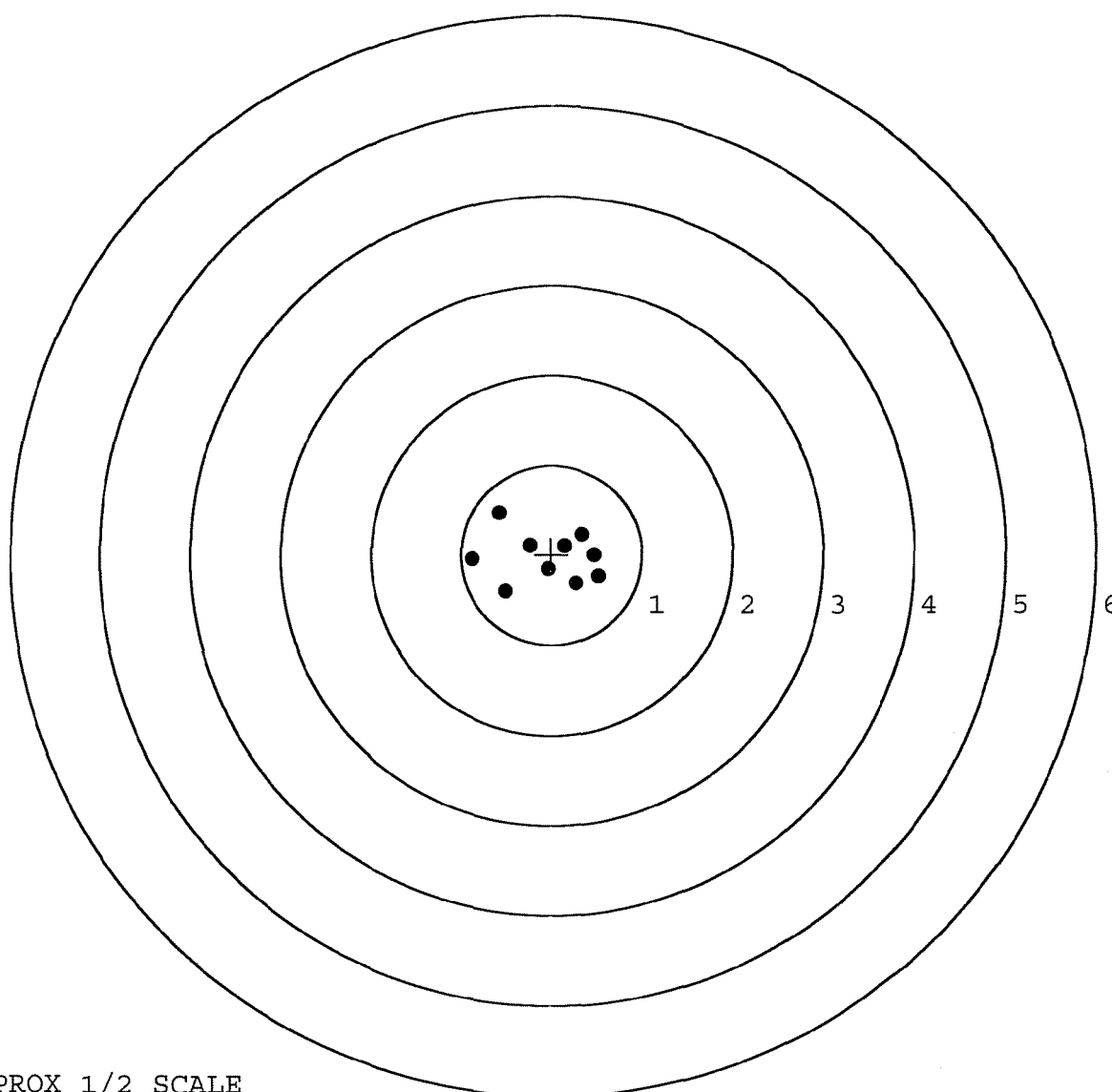


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6535349. __0
TARGET NUMBER: 4
FILE DATE: 06/05/2006
FILE TIME: 17:48

X CENTROID: -0.049
Y CENTROID: -0.030
POA TO CENTROID: 0.057
HORZ SPREAD: 1.399
VERT SPREAD: 0.878
GROUP SPREAD: 1.411
MIN RADIUS: 0.134
MAX RADIUS: 0.826
MEAN RADIUS: 0.479
IN 1 IN DIAMETER: 5
IN 2 IN DIAMETER: 10
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	-0.583	0.467
2:	-0.243	0.103
3:	-0.874	-0.055
4:	-0.507	-0.411
5:	-0.039	-0.164
6:	0.276	-0.323
7:	0.525	-0.238
8:	0.478	-0.006
9:	0.336	0.230
10:	0.144	0.095

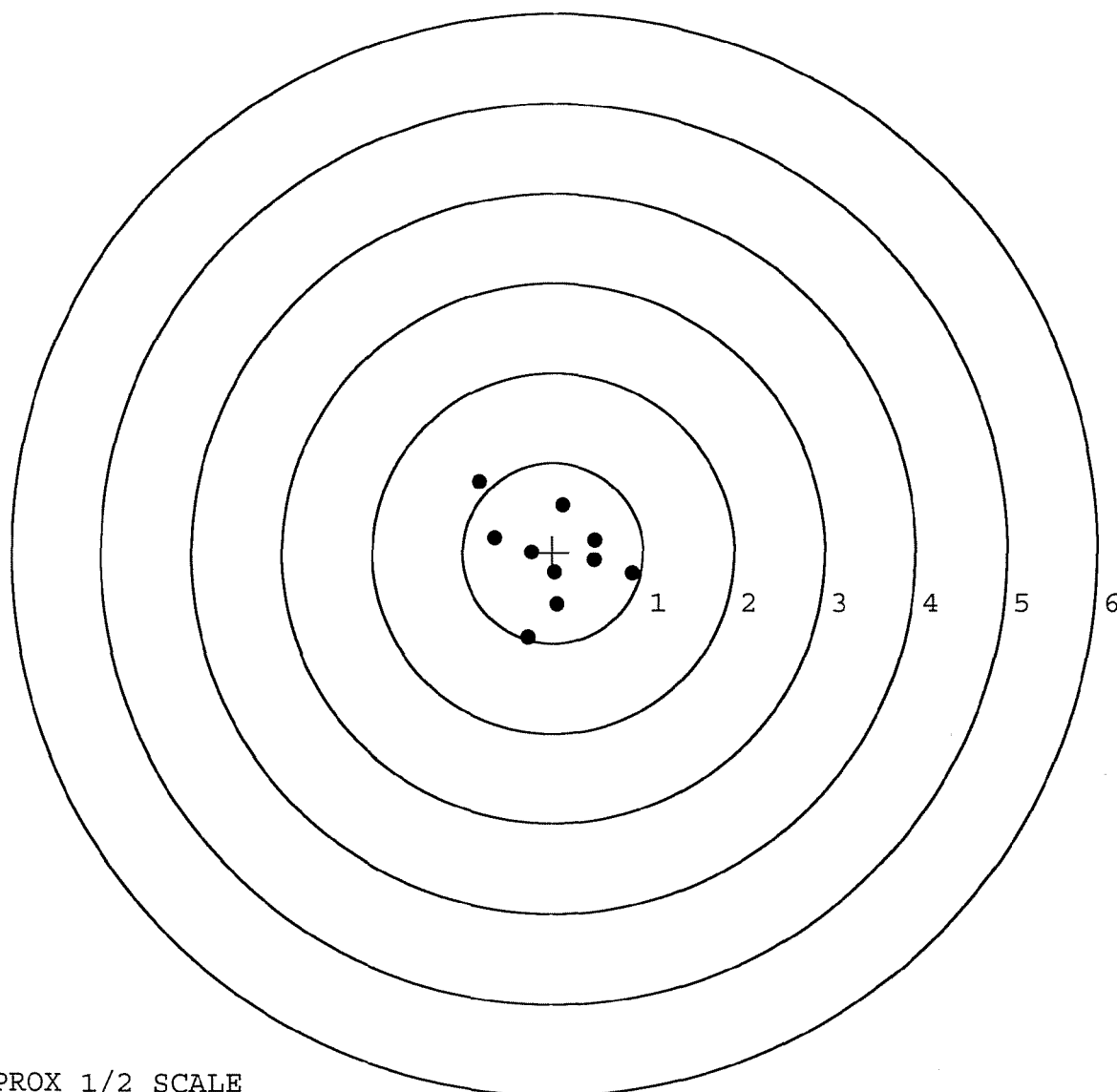


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6535349. __0
 TARGET NUMBER: 5
 FILE DATE: 06/05/2006
 FILE TIME: 17:48

POINT#	X	Y
1:	-0.817	0.793
2:	-0.650	0.165
3:	-0.238	-0.005
4:	0.022	-0.221
5:	0.048	-0.579
6:	-0.277	-0.944
7:	0.462	-0.085
8:	0.463	0.145
9:	0.881	-0.230
10:	0.111	0.529

X CENTROID: 0.001
 Y CENTROID: -0.043
 POA TO CENTROID: 0.043
 HORZ SPREAD: 1.698
 VERT SPREAD: 1.737
 GROUP SPREAD: 1.982
 MIN RADIUS: 0.179
 MAX RADIUS: 1.169
 MEAN RADIUS: 0.620
 # IN 1 IN DIAMETER: 4
 # IN 2 IN DIAMETER: 9
 # in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE