

G 653 5355

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

UPC



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UPC



SERIAL NO.



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

BOLT ACTION CENTERFIRE RIFLE

24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

DD FORM

proof of purchase



owner registration sticker



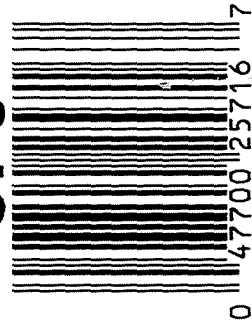
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

G6535355

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G653 5355

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420 & 430	ASSEMBLE ACTION ASSEMBLE TO STOCK		2-2-06	RTZ
440	PROOF		2/2/06	mgd
460	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	2/2/06	mgd
470	DIS-ASSEMBLE ACTION		2-3-06	RTZ
480 & 490	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OP # 480	2-7-06	APD
500	ROLLMARK CALIBER		2-7-06	CW
510	DRILL AND TAP SIGHT HOLES		2-6-06	TRW
520	GOFF BLAST BBL / REC		2-18	
530 & 540	APPLY COATINGS (BARREL ACTION)			
	(BOLT)		2/14	TRB
560	RE-ASSEMBLE ACTION A) CLEAN INSIDE OF BOLT ASSEMBLY		3/17/06	mgd
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3/17/06	mgd
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3/17/06	mgd
	D) OIL FIRING PIN ASSEMBLY		3-28-06	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		4-26-06	R.P.D.

REV-8405

OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6 lbs.</u> <u>6 lbs.</u> <u>6 lbs.</u>	4-26-06	L.P.D.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2 lbs.</u> <u>2 lbs.</u> <u>2 lbs.</u>	4-26-06	L.P.D.
	H) TRIGGER PULL TEST AND RETAINABILITY		4-26-06	L.P.D.
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.022</u> <u>.022</u>	4-25-06	AE
	J) ASSEMBLE STOCK		3-28-06	RTZ
	K) ASSEMBLE SWIVEL STUDS		4-26-06	L.P.D.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		3-28-06	RTZ
	M) IRON SIGHT ALIGNMENT		3-28-06	RTZ
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		3-28-06	RTZ
640 & 650	FUNCTION TEST AND TARGET	PASS FAIL PASS FAIL	3-28-06	L.P.D.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		3-28-06	mon
670	FINAL INSPECTION A) HEADSPACE		4-26-06	L.P.D.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.52</u> <u>2.24</u> <u>2.57</u> <u>2.57</u> <u>2.49</u>	4-25-06	AE
	C) FUNCTION		4-26-06	L.P.D.
690	PACK		4-27-06	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)

3.00 LBS (plus or minus 0.75 LBS)

4.00 LBS (plus or minus 1.00 LBS)

DATE 3-21-06

TESTER R.P.

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.48	2.44		2.49	
PULL #2	2.51	2.52		2.47	
PULL #3	2.45	2.48		2.49	
PULL #4	2.58	2.51		2.51	
PULL #5	2.55	2.42		2.42	
TOTAL	12.57	12.37		12.38	
AVERAGE	2.51	2.47		2.47	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.07	3.12		
PULL #2	3.12	3.25		
PULL #3	3.13	3.08		
PULL #4	3.11	3.14		
PULL #5	3.27	3.20		
TOTAL	15.70	15.79		
AVERAGE	3.14	3.15		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.14	4.10		4.03
PULL #2	4.20	4.13		4.04
PULL #3	4.21	4.03		4.01
PULL #4	4.15	4.16		4.17
PULL #5	4.22	4.09		4.11
TOTAL	20.92	20.51		20.36
AVERAGE	4.18	4.10		4.07

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6535355.___0
FILE DATE AND TIME: 03/28/2006 17:42

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.113
The Average Y Centroid of the Five Target Set:	-0.047
The Average Point of Impact of the Five Target Set:	0.122
The Average Mean Radius of the Five Target Set:	0.657
The Distance from POA to Centroid Target #1:	0.151
The Distance from Centroid Target #2 to Centroid Target #1:	0.185
The Distance from Centroid Target #3 to Centroid Target #1:	0.284
The Distance from Centroid Target #4 to Centroid Target #1:	0.216
The Distance from Centroid Target #5 to Centroid Target #1:	0.352

SERIAL NUMBER: G6535355. __0

TARGET NUMBER: 1

FILE DATE: 03/28/2006

FILE TIME: 17:42

POINT#	X	Y
1:	-0.180	-0.542
2:	0.136	-0.438
3:	0.611	0.061
4:	0.424	0.384
5:	0.296	0.118
6:	-0.222	0.606
7:	-0.652	0.494
8:	-0.590	0.018
9:	-0.395	0.334
10:	-0.099	0.319

X CENTROID: -0.067

Y CENTROID: 0.135

POA TO CENTROID: 0.151

HORZ SPREAD: 1.263

VERT SPREAD: 1.148

GROUP SPREAD: 1.149

MIN RADIUS: 0.186

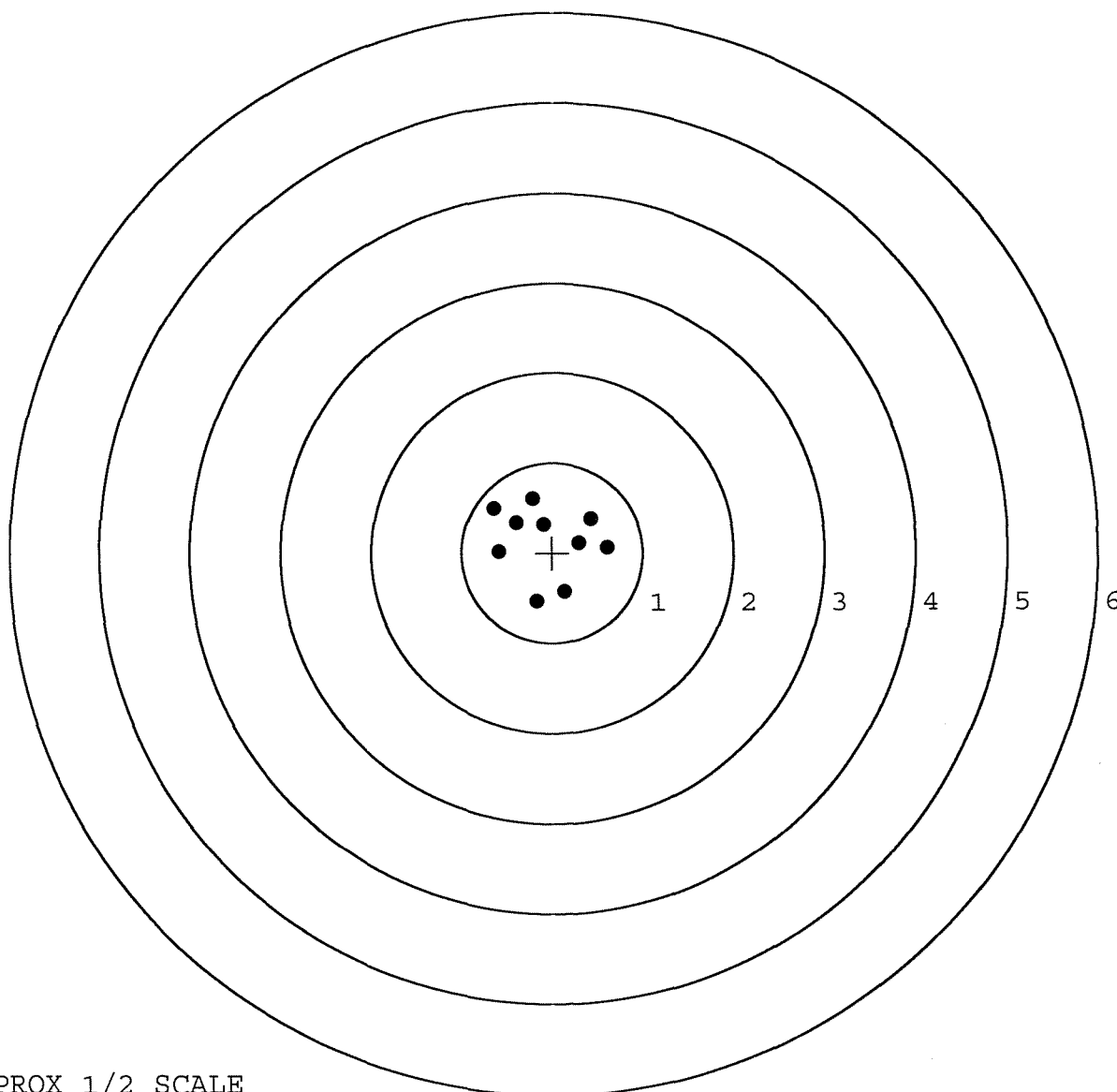
MAX RADIUS: 0.687

MEAN RADIUS: 0.518

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 10

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6535355. __0

TARGET NUMBER: 2

FILE DATE: 03/28/2006

FILE TIME: 17:42

POINT#	X	Y
1:	-0.006	0.000
2:	0.668	0.479
3:	0.261	0.565
4:	0.272	0.019
5:	0.133	-0.167
6:	-0.159	-0.371
7:	-0.605	-0.377
8:	-0.883	-0.532

X CENTROID: -0.040

Y CENTROID: -0.048

POA TO CENTROID: 0.062

HORZ SPREAD: 1.551

VERT SPREAD: 1.097

GROUP SPREAD: 1.851

MIN RADIUS: 0.059

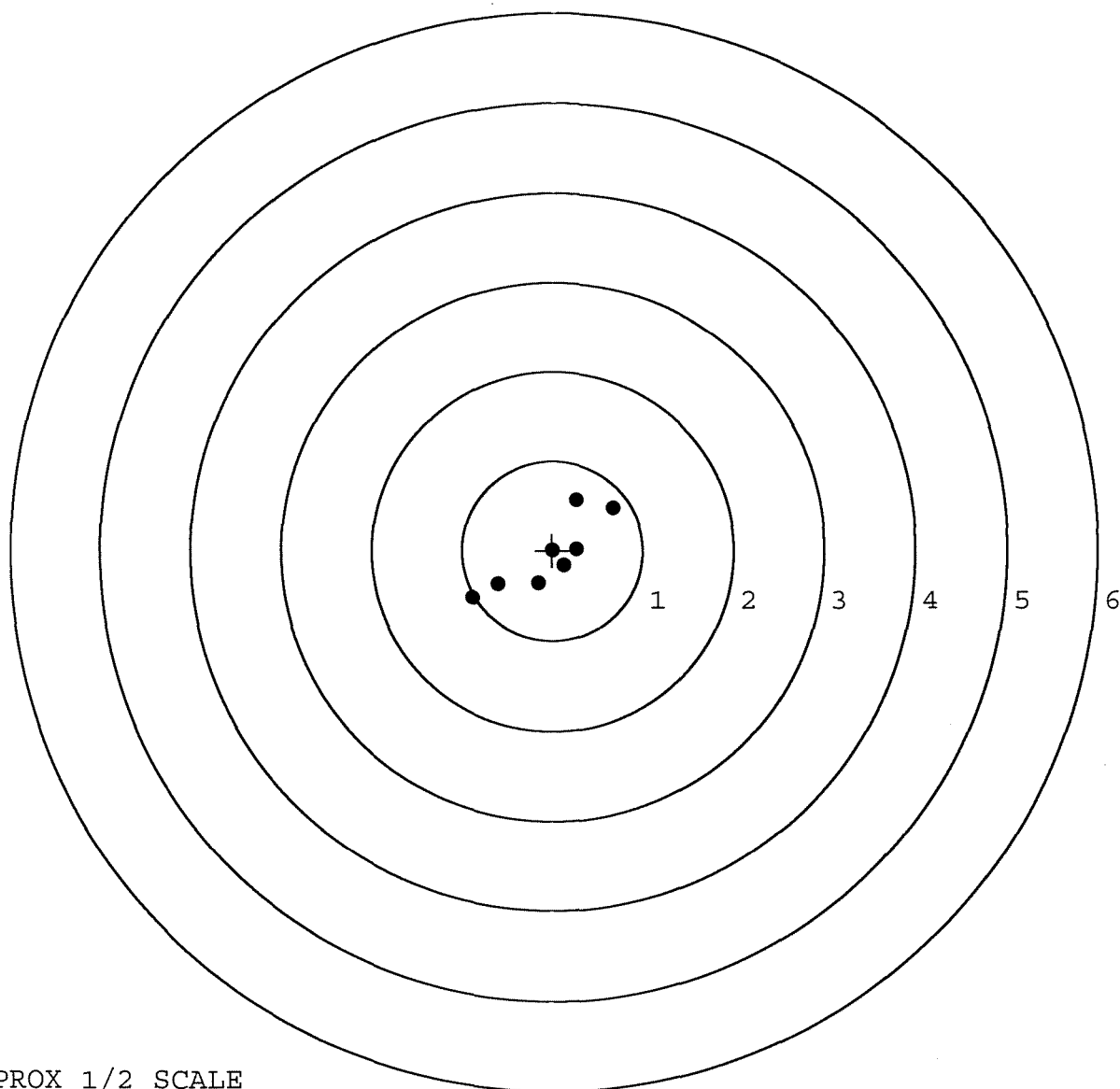
MAX RADIUS: 0.972

MEAN RADIUS: 0.515

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 8

in 3 IN DIAMETER: 8

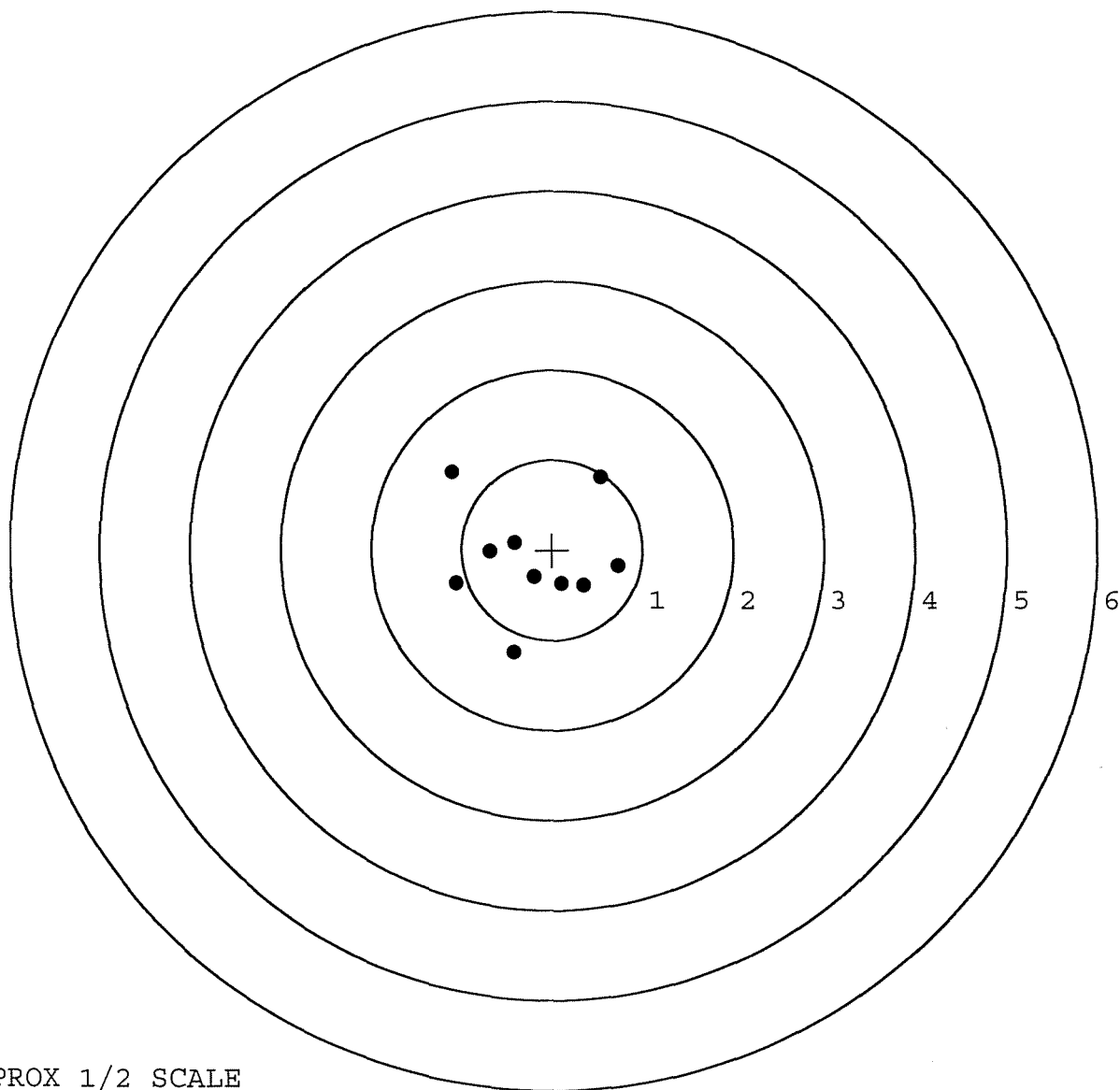


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6535355. __0
TARGET NUMBER: 3
FILE DATE: 03/28/2006
FILE TIME: 17:42

X CENTROID: -0.218
Y CENTROID: -0.105
POA TO CENTROID: 0.242
HORZ SPREAD: 1.840
VERT SPREAD: 2.006
GROUP SPREAD: 2.122
MIN RADIUS: 0.199
MAX RADIUS: 1.314
MEAN RADIUS: 0.739
IN 1 IN DIAMETER: 4
IN 2 IN DIAMETER: 7
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.730	-0.177
2:	0.347	-0.394
3:	0.101	-0.375
4:	-0.200	-0.303
5:	-0.417	0.080
6:	-0.687	-0.025
7:	0.534	0.806
8:	-1.062	-0.376
9:	-0.418	-1.146
10:	-1.110	0.860

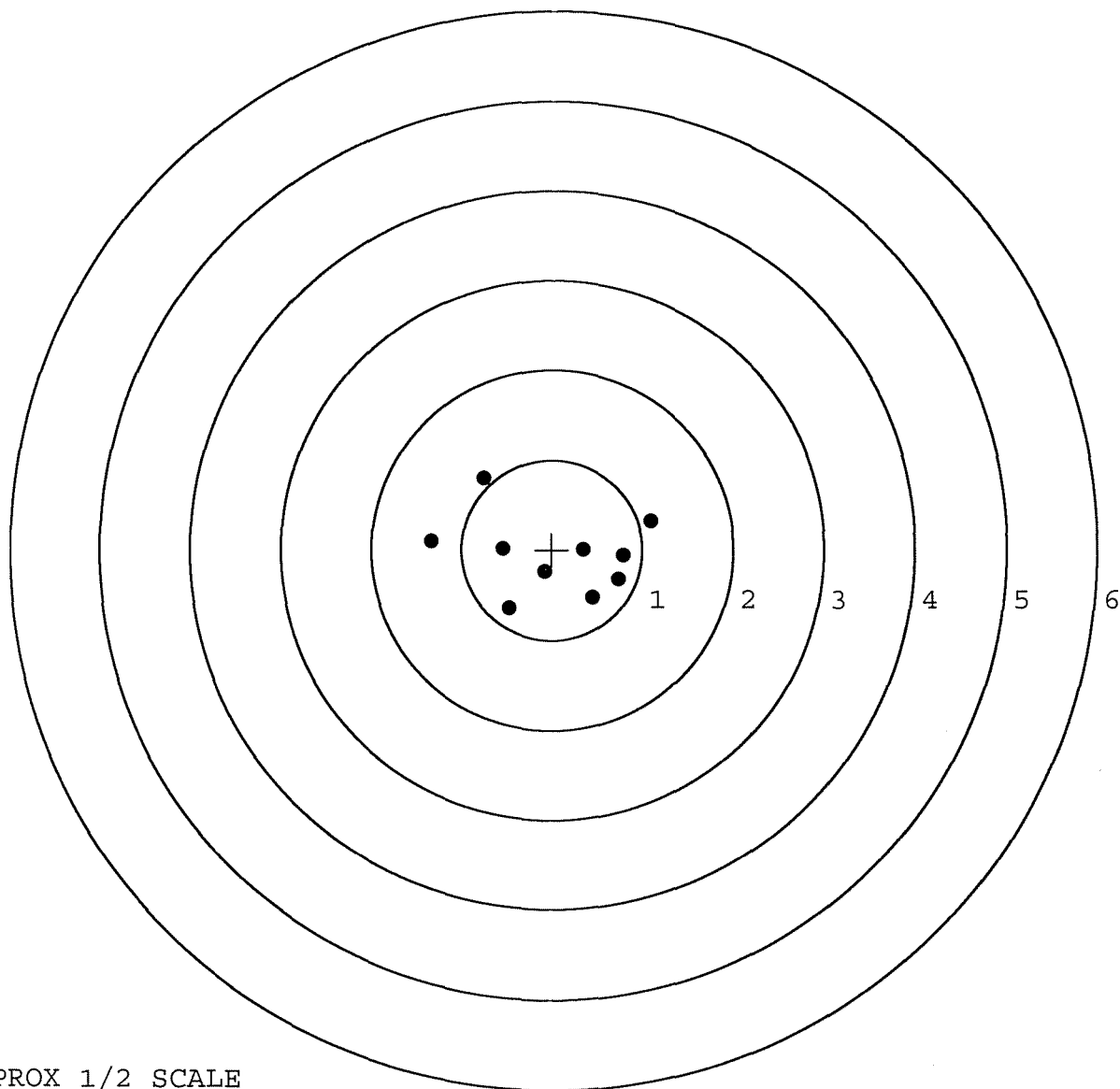


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6535355.____0
TARGET NUMBER: 4
FILE DATE: 03/28/2006
FILE TIME: 17:42

X CENTROID: 0.023
Y CENTROID: -0.062
POA TO CENTROID: 0.066
HORZ SPREAD: 2.425
VERT SPREAD: 1.454
GROUP SPREAD: 2.436
MIN RADIUS: 0.217
MAX RADIUS: 1.367
MEAN RADIUS: 0.772
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 7
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	1.089	0.326
2:	0.789	-0.064
3:	0.737	-0.331
4:	0.449	-0.537
5:	0.351	0.002
6:	-0.083	-0.251
7:	-0.471	-0.658
8:	-0.541	0.009
9:	-0.758	0.796
10:	-1.336	0.092

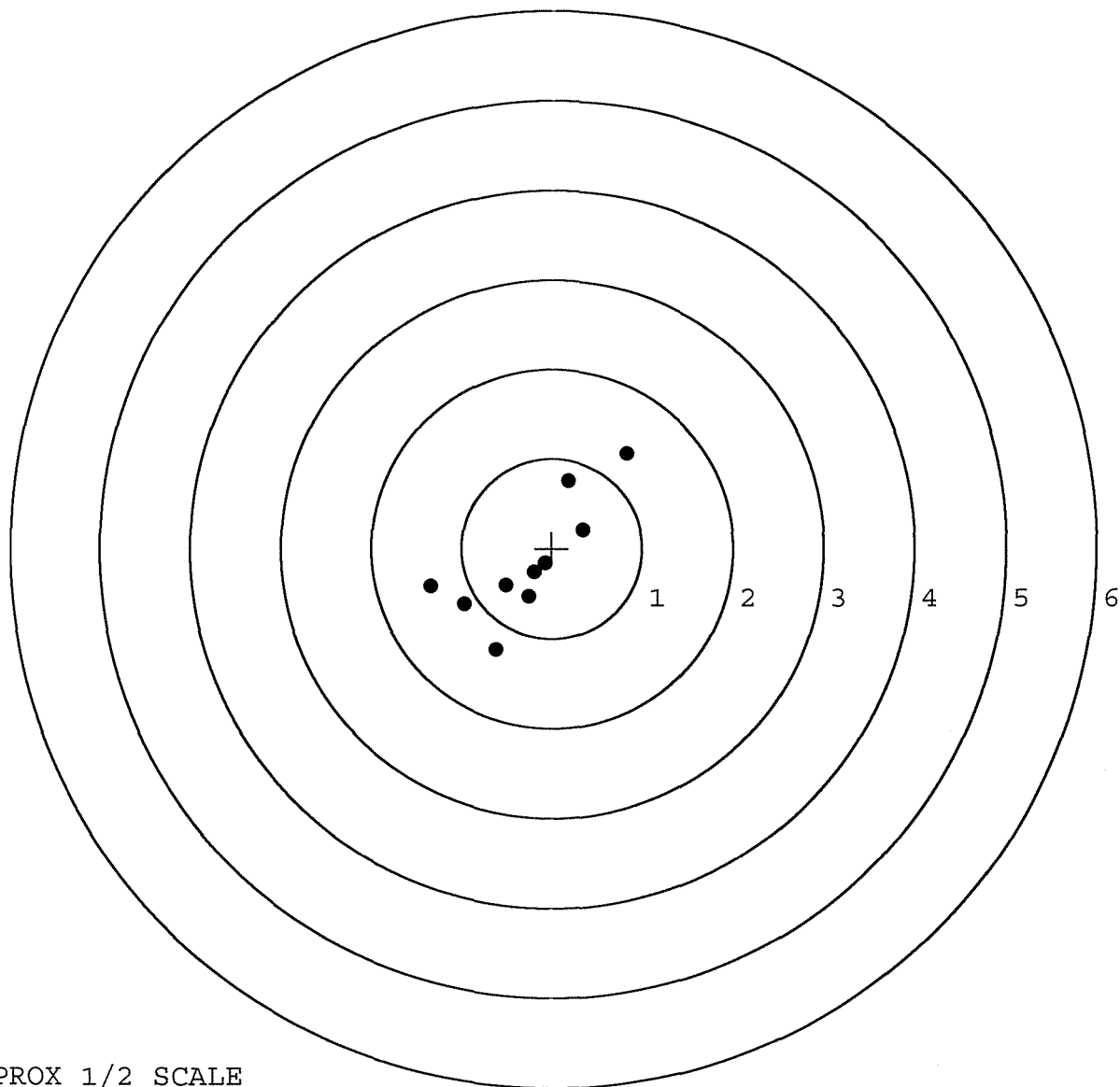


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6535355. __0
TARGET NUMBER: 5
FILE DATE: 03/28/2006
FILE TIME: 17:42

POINT#	X	Y
1:	0.831	1.054
2:	0.184	0.749
3:	0.341	0.212
4:	-0.614	-1.127
5:	-0.972	-0.632
6:	-1.342	-0.433
7:	-0.078	-0.167
8:	-0.197	-0.272
9:	-0.511	-0.416
10:	-0.256	-0.544

X CENTROID: -0.261
Y CENTROID: -0.158
POA TO CENTROID: 0.305
HORZ SPREAD: 2.173
VERT SPREAD: 2.181
GROUP SPREAD: 2.633
MIN RADIUS: 0.131
MAX RADIUS: 1.631
MEAN RADIUS: 0.741
IN 1 IN DIAMETER: 4
IN 2 IN DIAMETER: 6
in 3 IN DIAMETER: 9



TARGET APPROX 1/2 SCALE