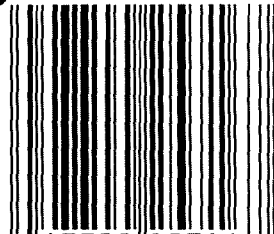


G 653 5357

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

UPC

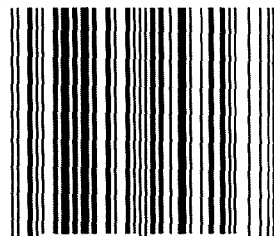


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ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

UPC



0 47700 25716 7

SERIAL NO.



66535357

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

DD FORM

proof of purchase



owner registration sticker



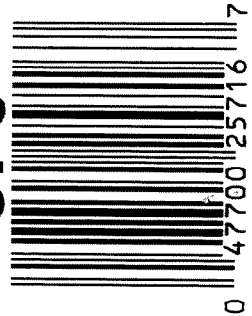
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

G6535357

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6053 5357

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420 & 430	ASSEMBLE ACTION ASSEMBLE TO STOCK		2-21-06	RTZ
440	PROOF		2-21-06	RTZ
460	CHECK HEADSPACE		2-21-06	RTZ
470	DIS-ASSEMBLE ACTION		2-21-06	RTZ
480 & 490	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OP # 480	2-21-06	APD
500	ROLLMARK CALIBER		2-24-06	CW
510	DRILL AND TAP SIGHT HOLES		2-23-06	TRW
520	GOFF BLAST BBL / REC		3/1/06	(RG)
530 & 540	APPLY COATINGS (BARREL ACTION)		3/7	HP
	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3/28/06	MPD
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3/28/06	MPD
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3/28/06	MPD
	D) OIL FIRING PIN ASSEMBLY		3-28-06	A
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	4-24-06	A

REV-8405

OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6 lbs</u> <u>6 lbs</u> <u>6 lbs</u>	4-24-06	A
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3 lbs</u> <u>3 lbs</u> <u>3 lbs</u>	4-24-06	AC
	H) TRIGGER PULL TEST AND RETAINABILITY		4-24-06	AC
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	4-24-06	A
	J) ASSEMBLE STOCK		3-30-06	A
	K) ASSEMBLE SWIVEL STUDS		4-24-06	L.P.D.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		3-28-06	A
	M) IRON SIGHT ALIGNMENT		3-28-06	A
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		3-28-06	AC
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	4-4-06	MOZ
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		4-4-06	L.P.D.
670	FINAL INSPECTION A) HEADSPACE		4-24-06	AC
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.30</u> <u>2.32</u> <u>2.54</u> <u>2.51</u> <u>2.32</u>	4-30-06	A
	C) FUNCTION		4-24-06	A
690	PACK		4-27-06	RTG

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

DATE 3-20-06

TESTER R.P.

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.52	2.45		2.42	
PULL #2	2.50	2.37		2.54	
PULL #3	2.47	2.37		2.50	
PULL #4	2.54	2.39		2.42	
PULL #5	2.58	2.37		2.50	
TOTAL	12.61	11.95		12.38	
AVERAGE	2.52	2.39		2.47	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	311	303		
PULL #2	304	298		
PULL #3	303	300		
PULL #4	304	308		
PULL #5	321	303		
TOTAL	15.43	15.12		
AVERAGE	308	302		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.19	3.97		4.07
PULL #2	4.19	3.97		4.03
PULL #3	4.22	3.98		4.04
PULL #4	4.20	4.12		4.02
PULL #5	4.10	4.16		4.04
TOTAL	20.90	20.20		20.20
AVERAGE	4.18	4.04		4.04

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6535357.___0
FILE DATE AND TIME: 04/04/2006 16:33

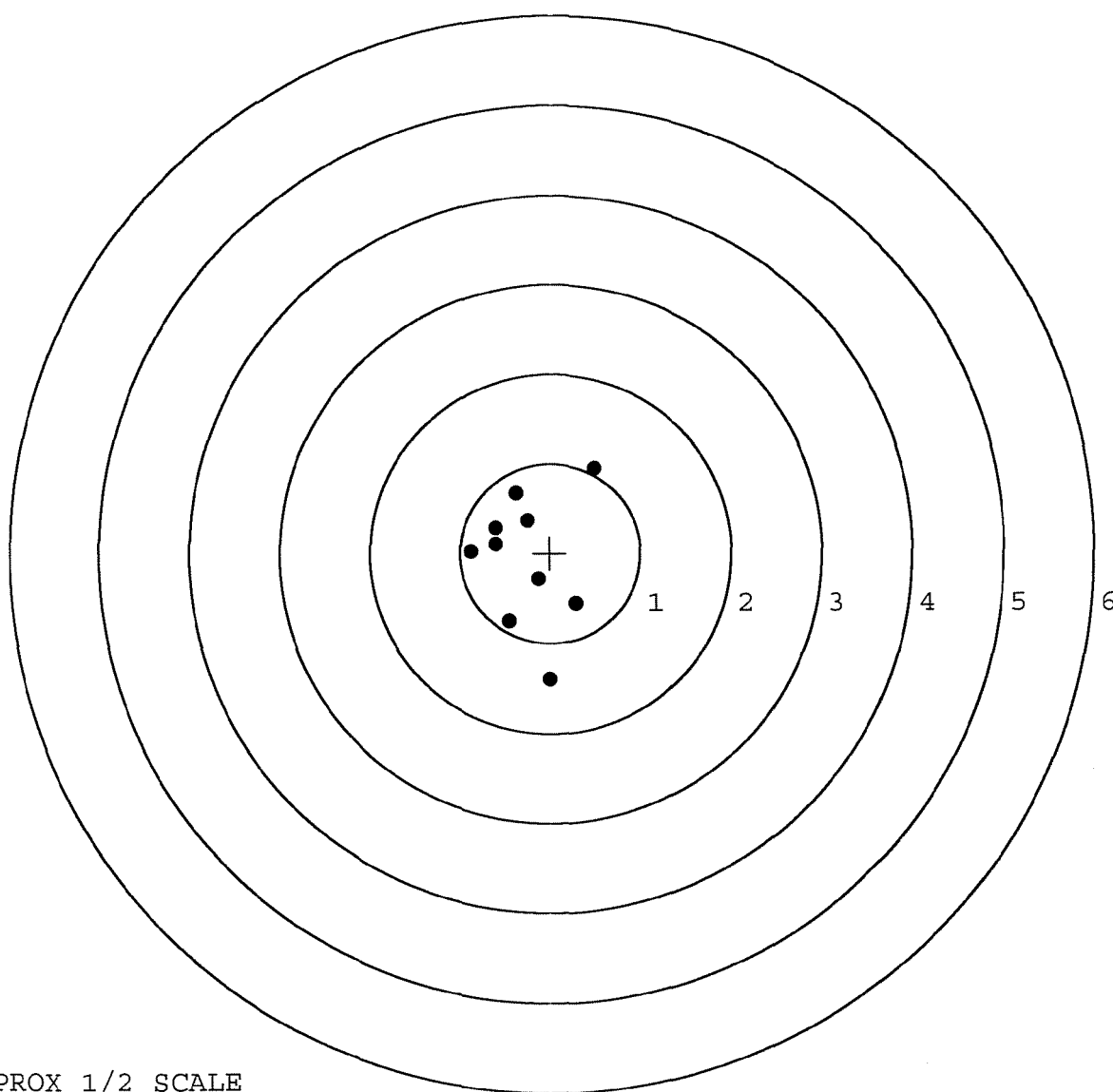
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.082
The Average Y Centroid of the Five Target Set:	0.015
The Average Point of Impact of the Five Target Set:	0.084
The Average Mean Radius of the Five Target Set:	0.917
The Distance from POA to Centroid Target #1:	0.261
The Distance from Centroid Target #2 to Centroid Target #1:	0.178
The Distance from Centroid Target #3 to Centroid Target #1:	0.248
The Distance from Centroid Target #4 to Centroid Target #1:	0.654
The Distance from Centroid Target #5 to Centroid Target #1:	0.189

SERIAL NUMBER: G6535357. __0
TARGET NUMBER: 1
FILE DATE: 04/04/2006
FILE TIME: 16:33

POINT#	X	Y
1:	0.000	-1.407
2:	-0.458	-0.762
3:	0.288	-0.562
4:	-0.130	-0.295
5:	-0.876	0.025
6:	-0.611	0.101
7:	-0.607	0.283
8:	-0.255	0.366
9:	-0.381	0.670
10:	0.493	0.952

X CENTROID: -0.254
Y CENTROID: -0.063
POA TO CENTROID: 0.261
HORZ SPREAD: 1.369
VERT SPREAD: 2.359
GROUP SPREAD: 2.410
MIN RADIUS: 0.263
MAX RADIUS: 1.368
MEAN RADIUS: 0.704
IN 1 IN DIAMETER: 4
IN 2 IN DIAMETER: 8
in 3 IN DIAMETER: 10

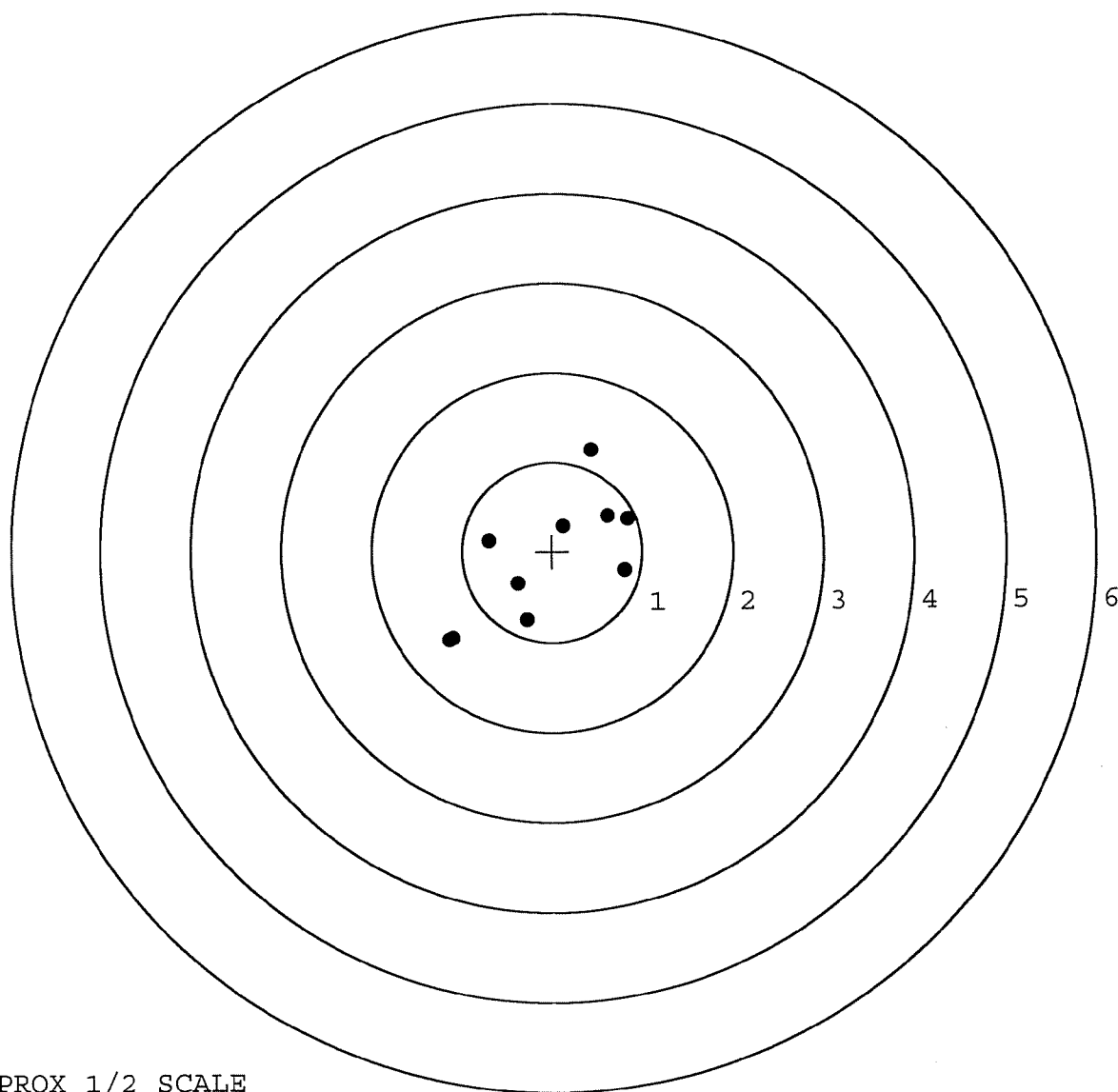


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6535357. __0
TARGET NUMBER: 2
FILE DATE: 04/04/2006
FILE TIME: 16:33

POINT#	X	Y
1:	-1.104	-0.955
2:	-0.282	-0.758
3:	-0.381	-0.354
4:	-0.704	0.124
5:	0.124	0.285
6:	0.439	1.134
7:	0.840	0.364
8:	0.617	0.400
9:	0.802	-0.213
10:	-1.142	-0.979

X CENTROID: -0.079
Y CENTROID: -0.095
POA TO CENTROID: 0.124
HORZ SPREAD: 1.982
VERT SPREAD: 2.113
GROUP SPREAD: 2.639
MIN RADIUS: 0.398
MAX RADIUS: 1.382
MEAN RADIUS: 0.901
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 6
in 3 IN DIAMETER: 10

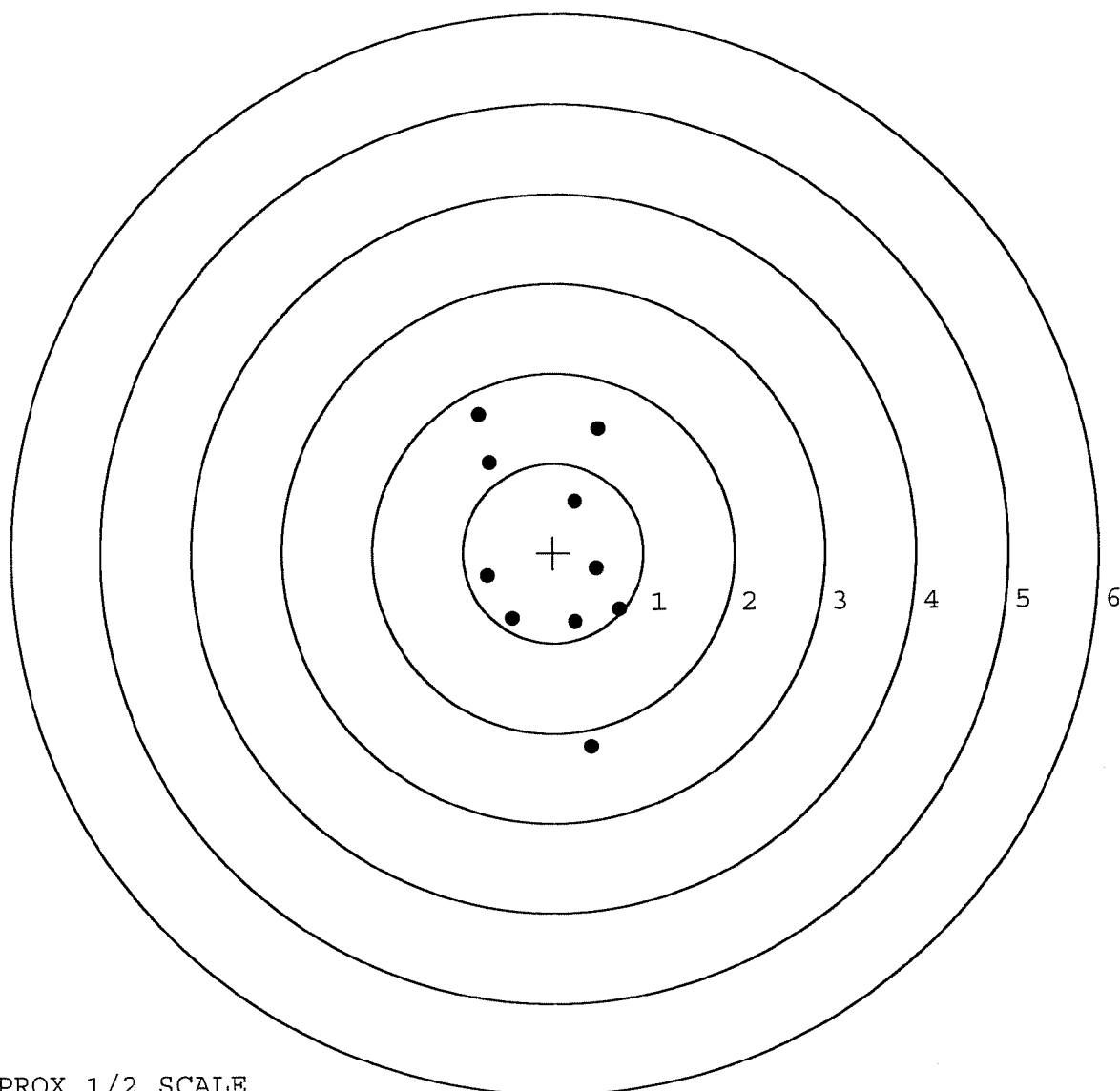


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6535357. __0
TARGET NUMBER: 3
FILE DATE: 04/04/2006
FILE TIME: 16:33

POINT#	X	Y
1:	-0.817	1.541
2:	0.500	1.383
3:	-0.702	1.011
4:	0.245	0.575
5:	0.476	-0.177
6:	-0.727	-0.255
7:	-0.458	-0.734
8:	0.246	-0.775
9:	0.732	-0.639
10:	0.417	-2.156

X CENTROID: -0.009
Y CENTROID: -0.023
POA TO CENTROID: 0.024
HORZ SPREAD: 1.549
VERT SPREAD: 3.697
GROUP SPREAD: 3.898
MIN RADIUS: 0.509
MAX RADIUS: 2.175
MEAN RADIUS: 1.119
IN 1 IN DIAMETER: 0
IN 2 IN DIAMETER: 6
in 3 IN DIAMETER: 8

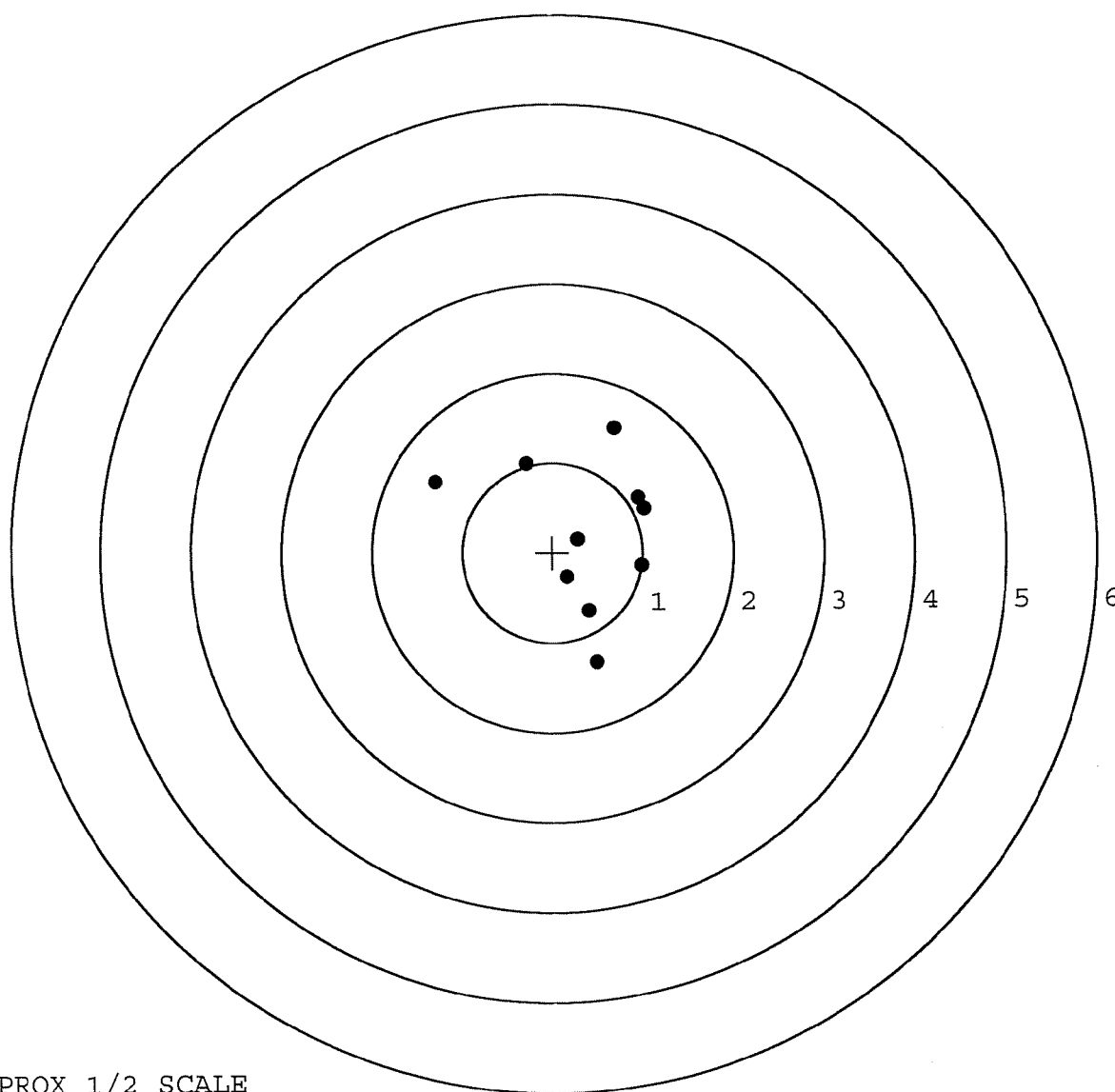


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6535357. __0
TARGET NUMBER: 4
FILE DATE: 04/04/2006
FILE TIME: 16:33

X CENTROID: 0.340
Y CENTROID: 0.212
POA TO CENTROID: 0.401
HORZ SPREAD: 2.311
VERT SPREAD: 2.610
GROUP SPREAD: 2.693
MIN RADIUS: 0.083
MAX RADIUS: 1.734
MEAN RADIUS: 0.907
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 6
in 3 IN DIAMETER: 9

POINT#	X	Y
1:	0.491	-1.225
2:	0.406	-0.647
3:	0.163	-0.275
4:	0.283	0.151
5:	0.990	-0.152
6:	1.017	0.489
7:	0.947	0.607
8:	0.689	1.385
9:	-0.292	0.992
10:	-1.294	0.792

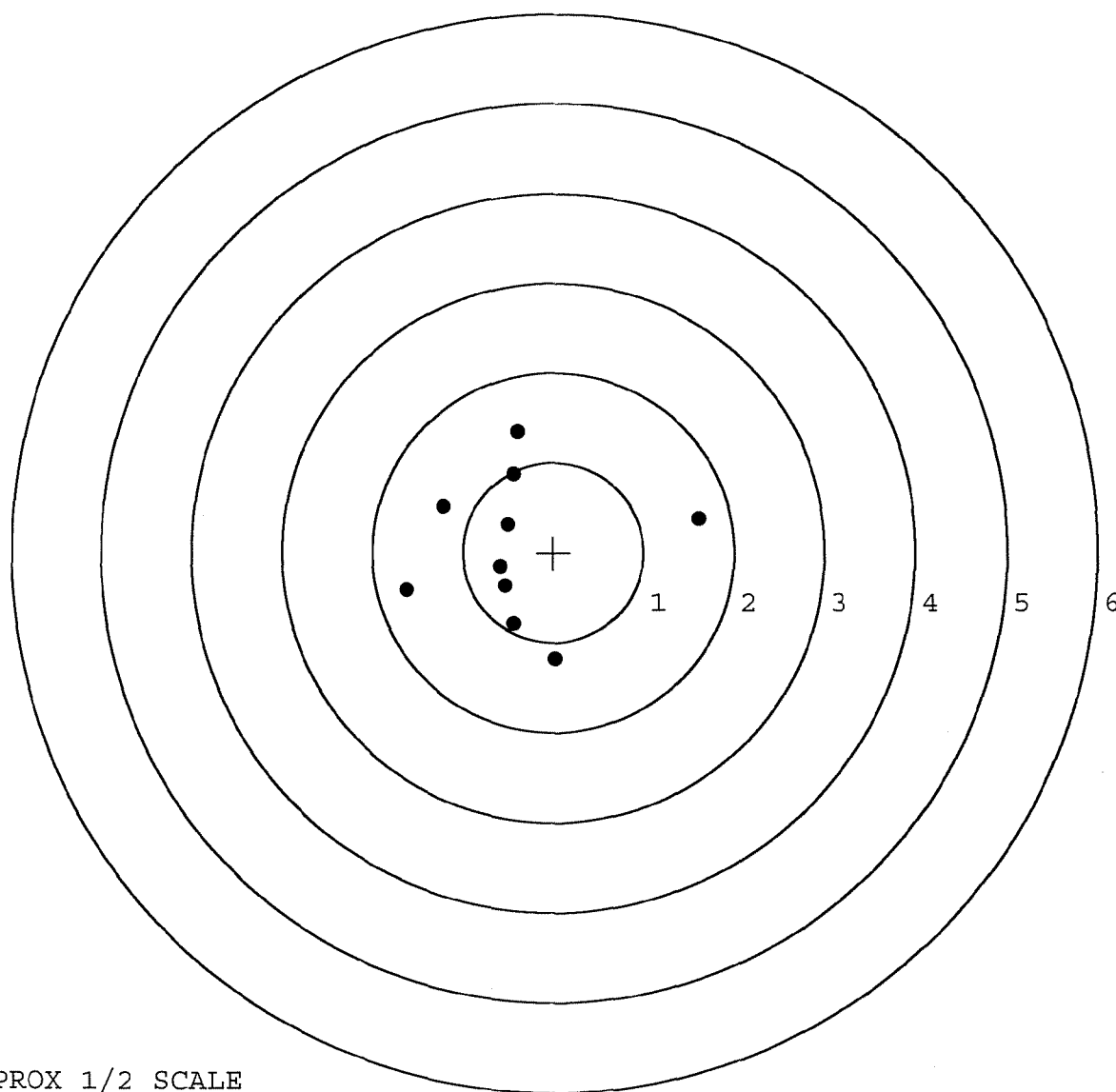


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6535357. __0
TARGET NUMBER: 5
FILE DATE: 04/04/2006
FILE TIME: 16:33

POINT#	X	Y
1:	0.032	-1.192
2:	-0.435	-0.801
3:	-0.533	-0.380
4:	-1.620	-0.429
5:	1.611	0.382
6:	-0.505	0.312
7:	-1.216	0.507
8:	-0.441	0.870
9:	-0.401	1.337
10:	-0.588	-0.164

X CENTROID: -0.410
Y CENTROID: 0.044
POA TO CENTROID: 0.412
HORZ SPREAD: 3.231
VERT SPREAD: 2.529
GROUP SPREAD: 3.331
MIN RADIUS: 0.274
MAX RADIUS: 2.049
MEAN RADIUS: 0.956
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 6
in 3 IN DIAMETER: 9



TARGET APPROX 1/2 SCALE