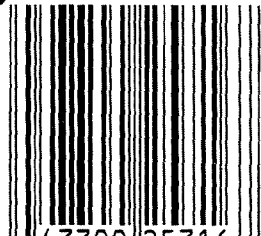


G-6535397

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

UPC

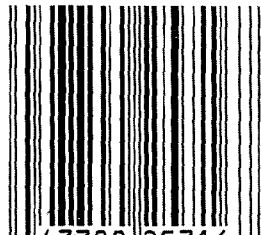


0 47700 25716 7

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

UPC



0 47700 25716 7

SERIAL NO.

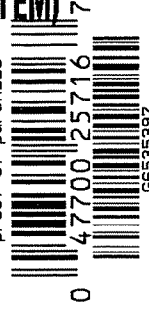


66535397

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



DD FORM

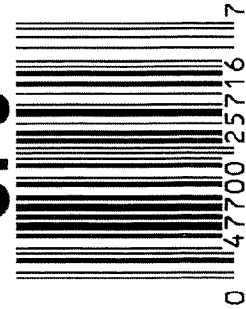
ORDER NO. **25716**

BARREL LENGTH 24"

CAPACITY 6

G6535397

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 6653 5397

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420 & 430	ASSEMBLE ACTION ASSEMBLE TO STOCK		4-13-06	RTZ
440	PROOF		4-13-06	TRW
460	CHECK HEADSPACE		4-13-06	TRW
470	DIS-ASSEMBLE ACTION		4-13-06	RTZ
480 & 490	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	480	4/17/06	unn
500	ROLLMARK CALIBER		4-18-06	CW
510	DRILL AND TAP SIGHT HOLES		4-17-06	TRW
520	GOFF BLAST BBL / REC		4-18-06	LB
530 & 540	APPLY COATINGS (BARREL ACTION)			
	(BOLT)		4/19/06	TJB
560	RE-ASSEMBLE ACTION A) CLEAN INSIDE OF BOLT ASSEMBLY		4-26-06	MTM
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4-26-06	MTM
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4-26-06	MTM
	D) OIL FIRING PIN ASSEMBLY		5-10-06	Ac
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		5-24-06	Ac

REV-8405

OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>8 lbs</u> <u>8 lbs</u> <u>7 lbs</u>	5-25-06	MTM
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4 lbs</u> <u>4 lbs</u> <u>4 lbs</u>	5-25-06	MTM
	H) TRIGGER PULL TEST AND RETAINABILITY		5-25-06	MTM
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.024</u> <u>.023</u>	5-25-06	MTM
	J) ASSEMBLE STOCK		5-10-06	AC
	K) ASSEMBLE SWIVEL STUDS		5-25-06	MTM
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		5-10-06	AC
	M) IRON SIGHT ALIGNMENT		5-10-06	AC
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		5-10-06	AC
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	5-24-06	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N/A		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		5-24-06	R.P.
670	FINAL INSPECTION A) HEADSPACE		5-25-06	MTM
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.17</u> <u>2.75</u> <u>2.20</u> <u>2.12</u> <u>2.29</u>	5-24-06	AC
	C) FUNCTION		5-25-06	MTM
690	PACK		10-25-06	RA

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6535397.__0
FILE DATE AND TIME: 05/24/2006 08:12

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

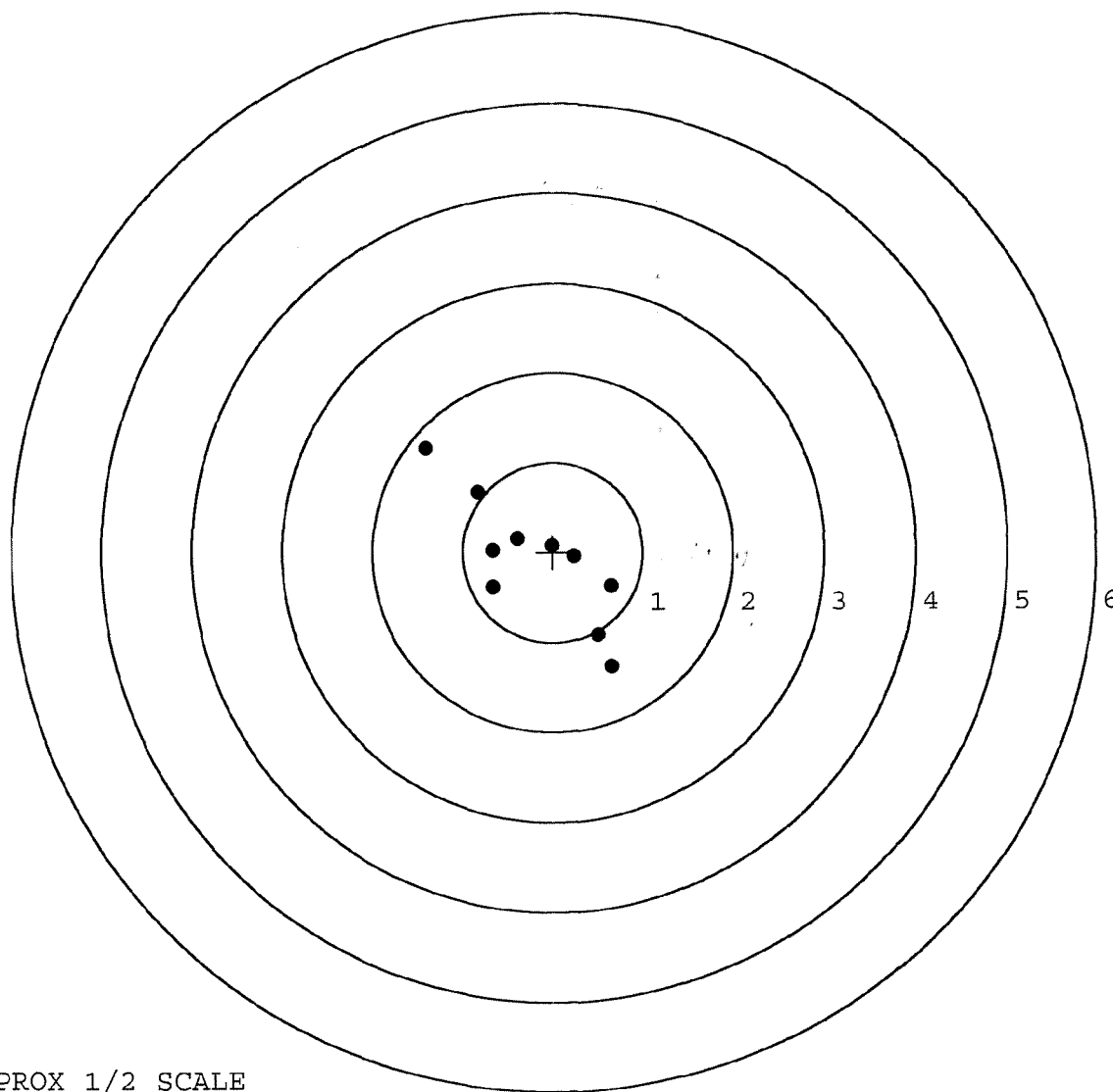
The Average X Centroid of the Five Target Set:	0.036
The Average Y Centroid of the Five Target Set:	-0.064
The Average Point of Impact of the Five Target Set:	0.074
The Average Mean Radius of the Five Target Set:	0.798
The Distance from POA to Centroid Target #1:	0.216
The Distance from Centroid Target #2 to Centroid Target #1:	0.360
The Distance from Centroid Target #3 to Centroid Target #1:	0.260
The Distance from Centroid Target #4 to Centroid Target #1:	0.420
The Distance from Centroid Target #5 to Centroid Target #1:	0.370

SERIAL NUMBER: G6535397. __0
TARGET NUMBER: 1
FILE DATE: 05/24/2006
FILE TIME: 08:12

X CENTROID: -0.195
Y CENTROID: -0.094
POA TO CENTROID: 0.216
HORZ SPREAD: 2.064
VERT SPREAD: 2.423
GROUP SPREAD: 3.183
MIN RADIUS: 0.245
MAX RADIUS: 1.741
MEAN RADIUS: 0.821

IN 1 IN DIAMETER: 4
IN 2 IN DIAMETER: 7
in 3 IN DIAMETER: 9

POINT#	X	Y
1:	0.656	-1.268
2:	0.504	-0.916
3:	0.648	-0.378
4:	-0.670	-0.393
5:	-0.671	0.021
6:	-0.834	0.673
7:	-1.408	1.155
8:	0.235	-0.052
9:	-0.013	0.070
10:	-0.399	0.152

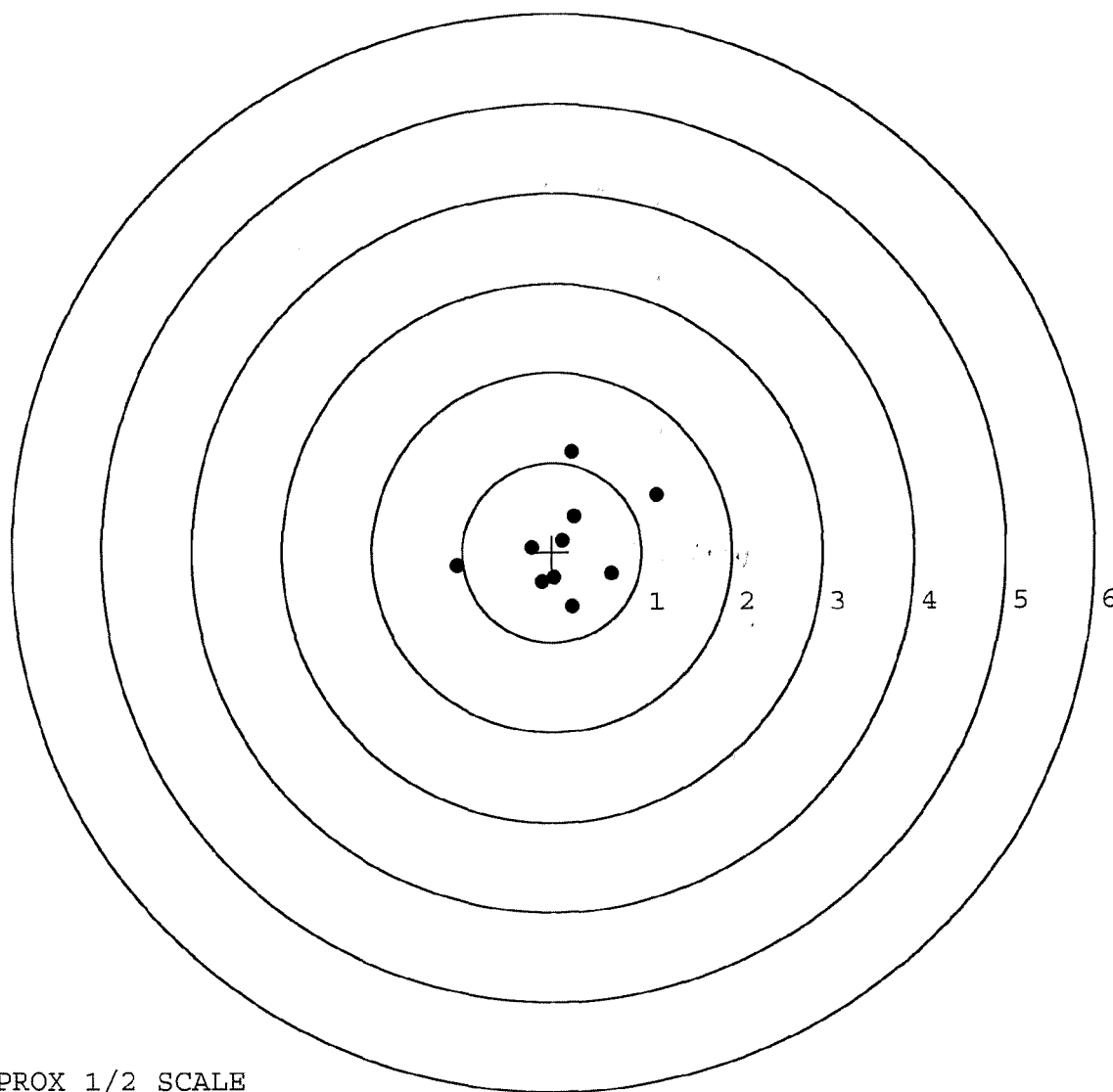


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6535397. __0
TARGET NUMBER: 2
FILE DATE: 05/24/2006
FILE TIME: 08:12

X CENTROID: 0.126
Y CENTROID: 0.070
POA TO CENTROID: 0.144
HORZ SPREAD: 2.225
VERT SPREAD: 1.728
GROUP SPREAD: 2.361
MIN RADIUS: 0.062
MAX RADIUS: 1.207
MEAN RADIUS: 0.637
IN 1 IN DIAMETER: 5
IN 2 IN DIAMETER: 7
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	1.165	0.635
2:	0.661	-0.241
3:	0.226	-0.612
4:	-1.060	-0.156
5:	0.224	1.116
6:	0.246	0.402
7:	0.119	0.132
8:	-0.232	0.053
9:	-0.114	-0.338
10:	0.024	-0.291



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6535397. __0

TARGET NUMBER: 3

FILE DATE: 05/24/2006

FILE TIME: 08:12

X CENTROID: 0.062

Y CENTROID: -0.057

POA TO CENTROID: 0.084

HORZ SPREAD: 1.847

VERT SPREAD: 2.250

GROUP SPREAD: 2.736

MIN RADIUS: 0.248

MAX RADIUS: 1.585

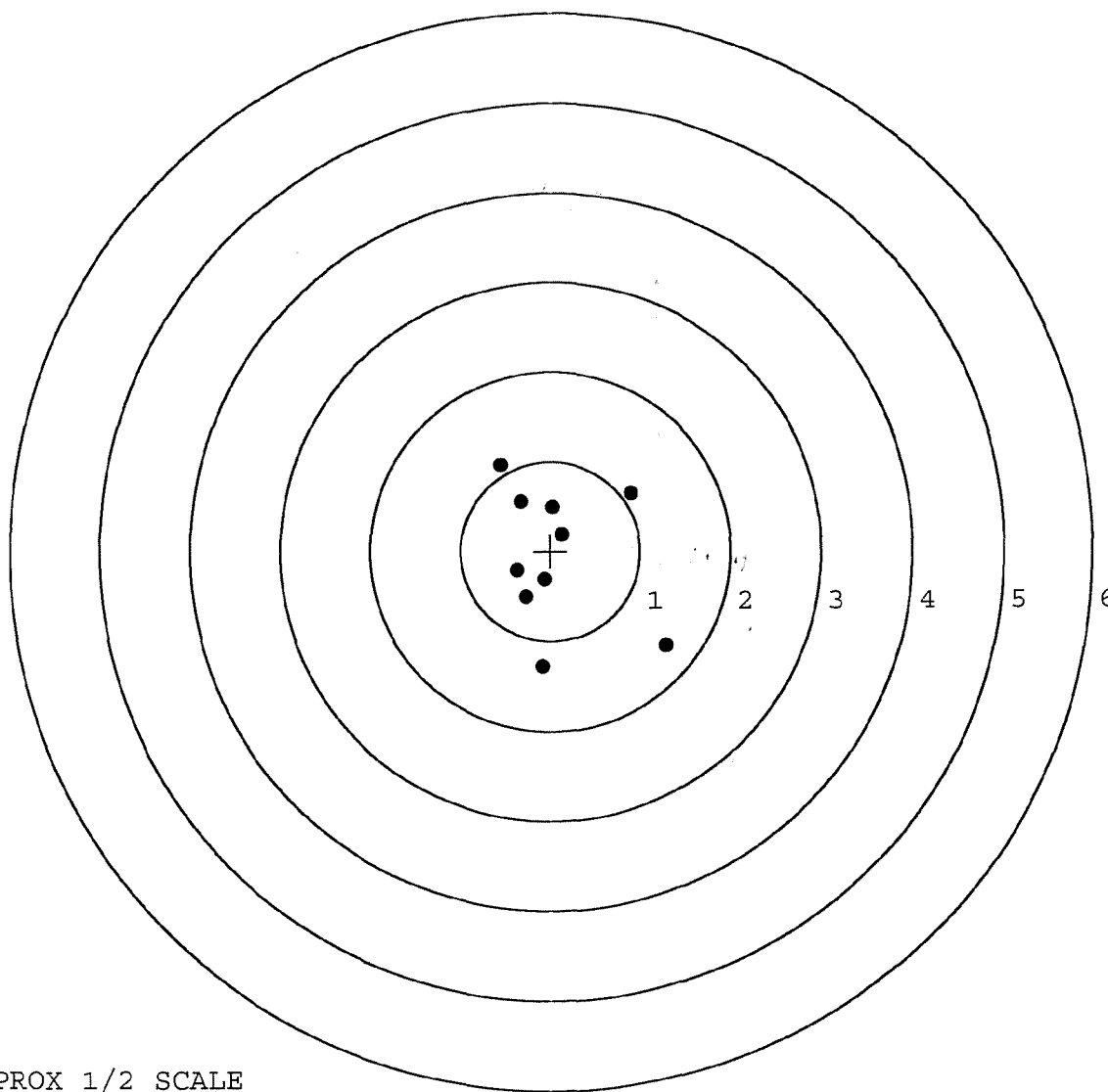
MEAN RADIUS: 0.798

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 6

in 3 IN DIAMETER: 9

POINT#	X	Y
1:	1.291	-1.058
2:	-0.090	-1.289
3:	0.895	0.649
4:	0.126	0.183
5:	0.021	0.488
6:	-0.338	0.559
7:	-0.556	0.961
8:	-0.073	-0.323
9:	-0.378	-0.219
10:	-0.276	-0.519

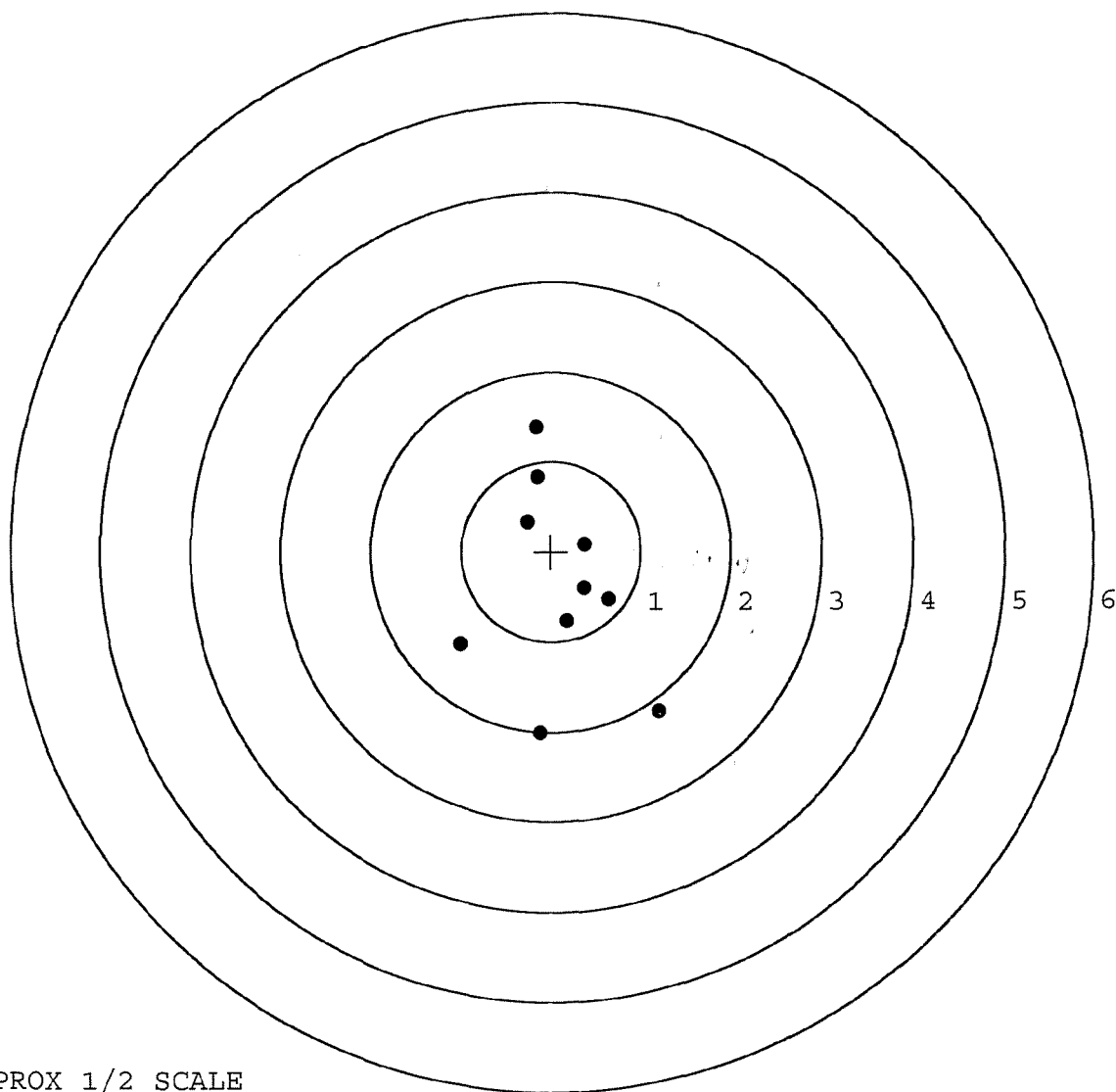


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6535397. __0
TARGET NUMBER: 4
FILE DATE: 05/24/2006
FILE TIME: 08:12

X CENTROID: 0.103
Y CENTROID: -0.390
POA TO CENTROID: 0.403
HORZ SPREAD: 2.215
VERT SPREAD: 3.400
GROUP SPREAD: 3.443
MIN RADIUS: 0.269
MAX RADIUS: 1.796
MEAN RADIUS: 1.032
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 7

POINT#	X	Y
1:	1.202	-1.770
2:	-0.121	-2.016
3:	0.175	-0.776
4:	-1.013	-1.033
5:	0.645	-0.528
6:	0.372	-0.401
7:	0.377	0.084
8:	-0.268	0.329
9:	-0.157	0.832
10:	-0.178	1.384



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6535397. __0

TARGET NUMBER: 5

FILE DATE: 05/24/2006

FILE TIME: 08:12

POINT#	X	Y
1:	1.145	0.404
2:	0.331	-0.956
3:	0.505	-0.345
4:	-0.201	-0.519
5:	0.306	0.078
6:	-0.465	0.068
7:	-0.041	0.373
8:	-0.177	0.642
9:	0.189	0.918
10:	-0.748	0.829

X CENTROID: 0.084

Y CENTROID: 0.149

POA TO CENTROID: 0.171

HORZ SPREAD: 1.893

VERT SPREAD: 1.874

GROUP SPREAD: 2.086

MIN RADIUS: 0.233

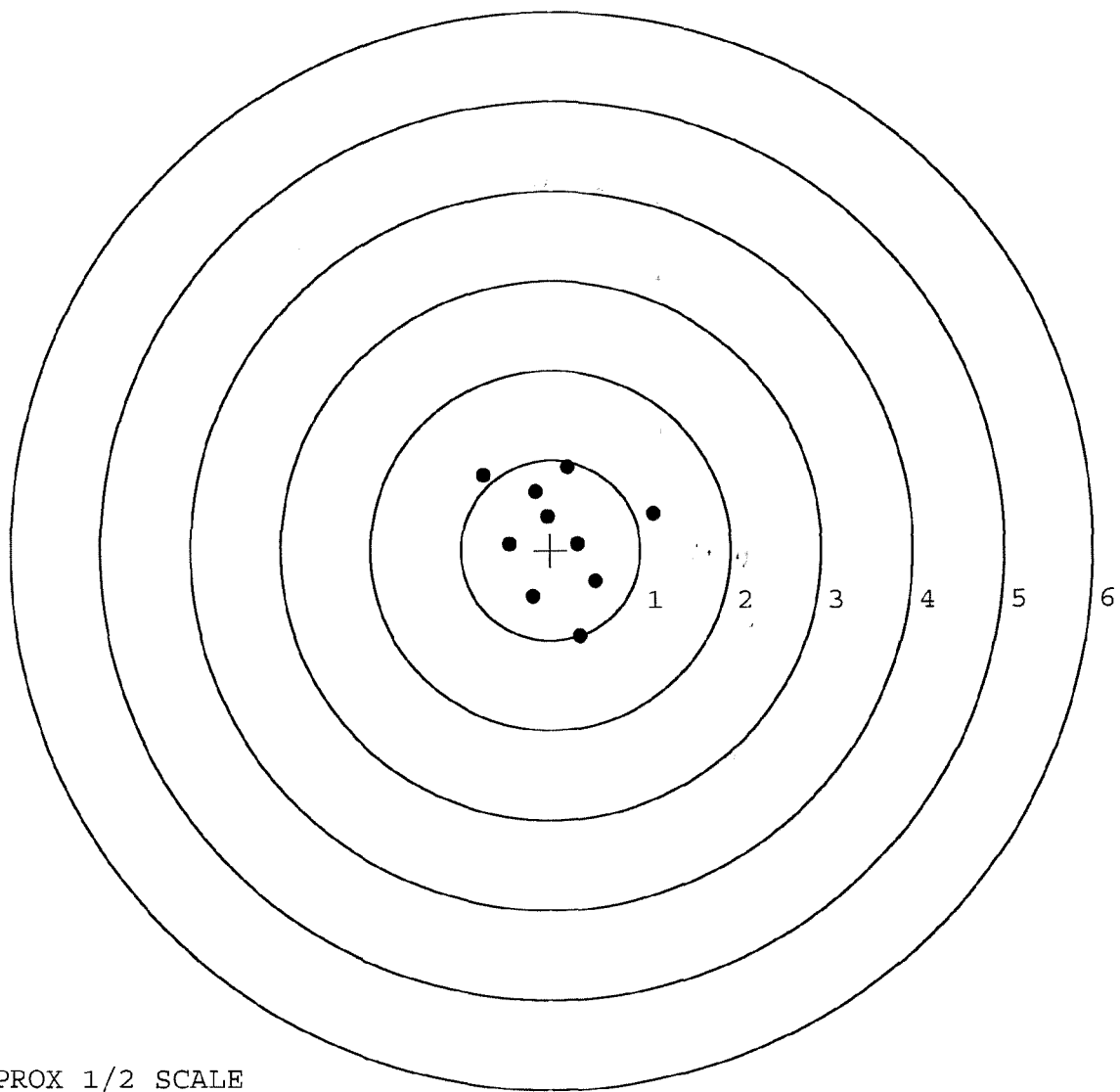
MAX RADIUS: 1.132

MEAN RADIUS: 0.705

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 7

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)

3.00 LBS (plus or minus 0.75 LBS)

4.00 LBS (plus or minus 1.00 LBS)

DATE 1-26-06

TESTER R.P.

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.61	2.58		2.62	
PULL #2	2.55	2.55		2.57	
PULL #3	2.43	2.60		2.65	
PULL #4	2.49	2.56		2.56	
PULL #5	2.46	2.61		2.51	
TOTAL	12.54	12.90		12.91	
AVERAGE	2.50	2.58		2.58	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.24	2.96		
PULL #2	3.04	3.09		
PULL #3	2.89	3.09		
PULL #4	3.03	3.02		
PULL #5	3.10	3.09		
TOTAL	15.30	15.25		
AVERAGE	3.06	3.05		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.00	3.84		4.00
PULL #2	4.06	4.10		4.19
PULL #3	4.20	3.99		4.20
PULL #4	4.13	3.90		4.11
PULL #5	4.10	3.91		4.23
TOTAL	20.49	19.74		20.73
AVERAGE	4.09	3.94		4.14