

G 653 5405

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYSTE

UPC



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M/24 7.62 NATO S.W.S. (COMPLETE SYSTE

UPC



SERIAL NO.



M2400091971

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
ENTER V. REMINGTON

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

DD FORM

proof of purchase



owner registration sticker



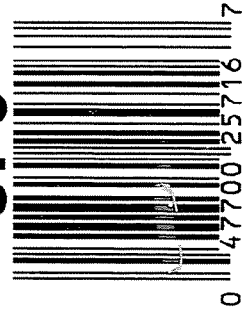
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6535405

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 36535405

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420 & 430	ASSEMBLE ACTION ASSEMBLE TO STOCK		2-10-06	TRW
440	PROOF		2-10-06	TRW
460	CHECK HEADSPACE	MAGNAFLUX INSPECTED	2-10-06	AC
470	DIS-ASSEMBLE ACTION		2-10-06	AC
480 & 490	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OP # 480 FEE 1-1-2006 OPERATOR APD	2-17-06	APD
500	ROLLMARK CALIBER		2-14-06	CW
510	DRILL AND TAP SIGHT HOLES		2-13-06	TRW
520	GOFF BLAST BBL / REC		2-14-06	LB
530 & 540	APPLY COATINGS (BARREL ACTION)			
	(BOLT)		2/24/06	TRB
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2/22/06	mgd
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2/22/06	mgd
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2/22/06	mgd
	D) OIL FIRING PIN ASSEMBLY		3-8-06	AC
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

REV-8405

OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.2</u> <u>55</u> <u>6.2</u>	3-14-06	DA
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.2</u> <u>3.2</u> <u>3.2</u>	3-14-06	DA
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>1.023</u> <u>1.022</u> <u>1.023</u>	3-14-06	DA
	J) ASSEMBLE STOCK		3-8-06	AC
	K) ASSEMBLE SWIVEL STUDS		3/27/06	MAD
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		3-8-06	AC
	M) IRON SIGHT ALIGNMENT		3-8-06	AC
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		3-8-06	AC
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	3-9-06	TRC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		3/9/06	RR
670	FINAL INSPECTION A) HEADSPACE		3/27/06	MAD
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.60</u> <u>2.59</u> <u>2.60</u> <u>2.48</u> <u>2.65</u>	3-14-06	TRC
	C) FUNCTION		3/27/06	MAD
690	PACK		3-28-06	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

DATE 2-27-06

TESTER R.P.

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.51	2.47		2.39	
PULL #2	2.50	2.54		2.48	
PULL #3	2.50	2.53		2.53	
PULL #4	2.56	2.50		2.43	
PULL #5	2.51	2.46		2.47	
TOTAL	12.58	12.50		12.30	
AVERAGE	2.51	2.50		2.46	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.02	3.04		
PULL #2	3.15	3.12		
PULL #3	2.94	3.16		
PULL #4	2.97	3.01		
PULL #5	3.14	3.01		
TOTAL	15.22	15.34		
AVERAGE	3.04	3.06		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.23	4.03		4.12
PULL #2	4.19	4.18		4.25
PULL #3	4.28	4.02		4.09
PULL #4	4.23	3.90		4.15
PULL #5	4.17	4.01		4.13
TOTAL	21.10	20.14		20.74
AVERAGE	4.22	4.02		4.14

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6535405.___0

FILE DATE AND TIME: 03/09/2006 07:22

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	0.050
The Average Y Centroid of the Five Target Set:	-0.028
The Average Point of Impact of the Five Target Set:	0.057
The Average Mean Radius of the Five Target Set:	0.559
The Distance from POA to Centroid Target #1:	0.096
The Distance from Centroid Target #2 to Centroid Target #1:	0.090
The Distance from Centroid Target #3 to Centroid Target #1:	0.045
The Distance from Centroid Target #4 to Centroid Target #1:	0.173
The Distance from Centroid Target #5 to Centroid Target #1:	0.056

SERIAL NUMBER: G6535405. __0

TARGET NUMBER: 1

FILE DATE: 03/09/2006

FILE TIME: 07:22

POINT#	X	Y
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1:	0.862	-1.078
----	-------	--------

2:	0.311	-0.451
----	-------	--------

3:	-0.410	-0.626
----	--------	--------

4:	-0.494	-0.924
----	--------	--------

5:	0.116	-0.127
----	-------	--------

6:	0.204	0.352
----	-------	-------

7:	0.345	0.724
----	-------	-------

8:	0.258	0.579
----	-------	-------

9:	-0.095	0.478
----	--------	-------

10:	-0.259	0.604
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X CENTROID: 0.084

Y CENTROID: -0.047

POA TO CENTROID: 0.096

HORZ SPREAD: 1.356

VERT SPREAD: 1.802

GROUP SPREAD: 2.021

MIN RADIUS: 0.086

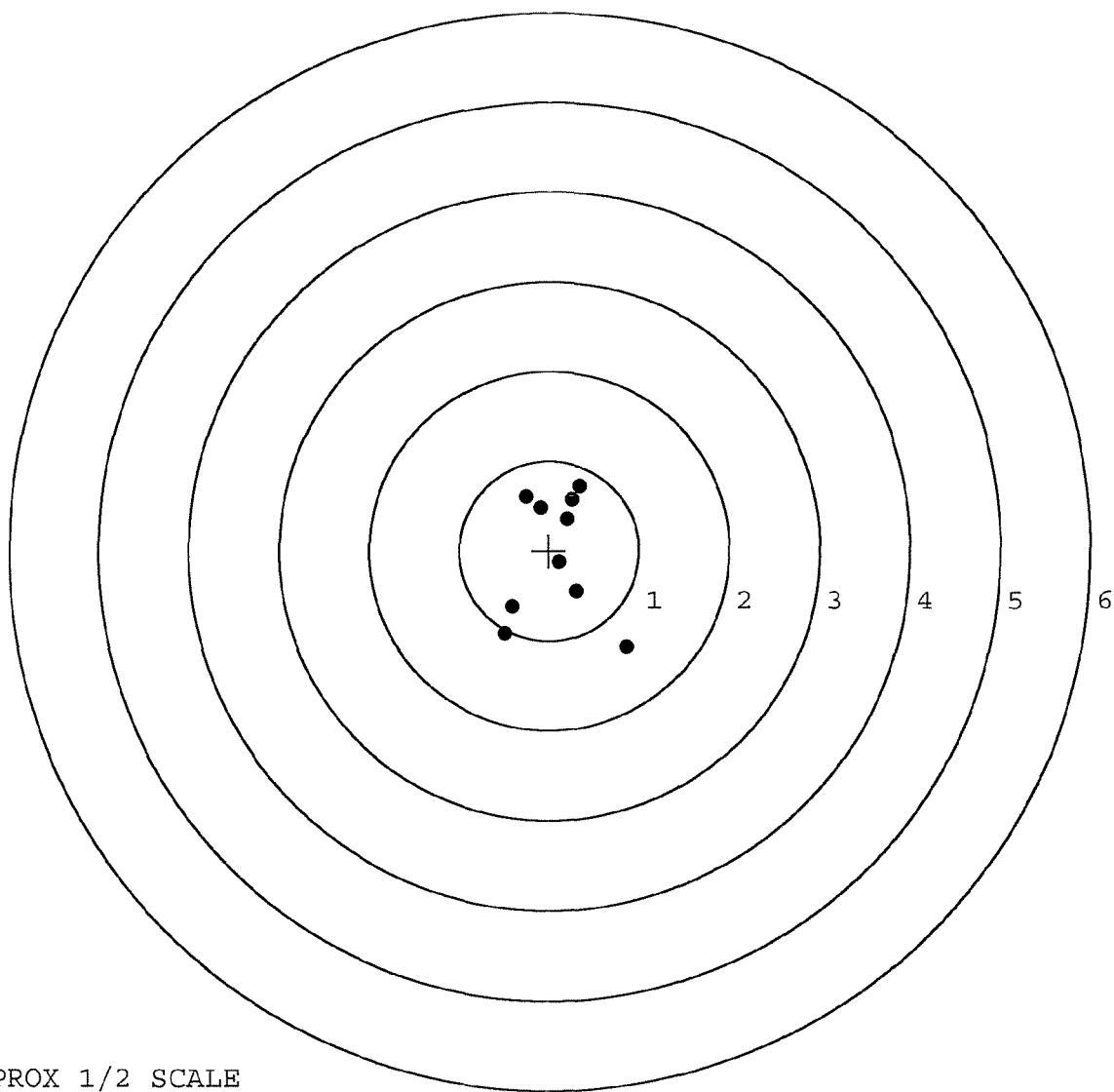
MAX RADIUS: 1.292

MEAN RADIUS: 0.682

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 8

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6535405.___0

TARGET NUMBER: 2

FILE DATE: 03/09/2006

FILE TIME: 07:22

POINT#	X	Y
1:	0.214	-0.729
2:	1.247	0.384
3:	0.033	0.770
4:	-0.751	0.259
5:	-0.677	-0.008
6:	0.426	-0.065
7:	0.241	0.095
8:	0.173	-0.061
9:	0.016	-0.102
10:	-0.139	-0.115

X CENTROID: 0.078

Y CENTROID: 0.043

POA TO CENTROID: 0.089

HORZ SPREAD: 1.998

VERT SPREAD: 1.499

GROUP SPREAD: 2.002

MIN RADIUS: 0.141

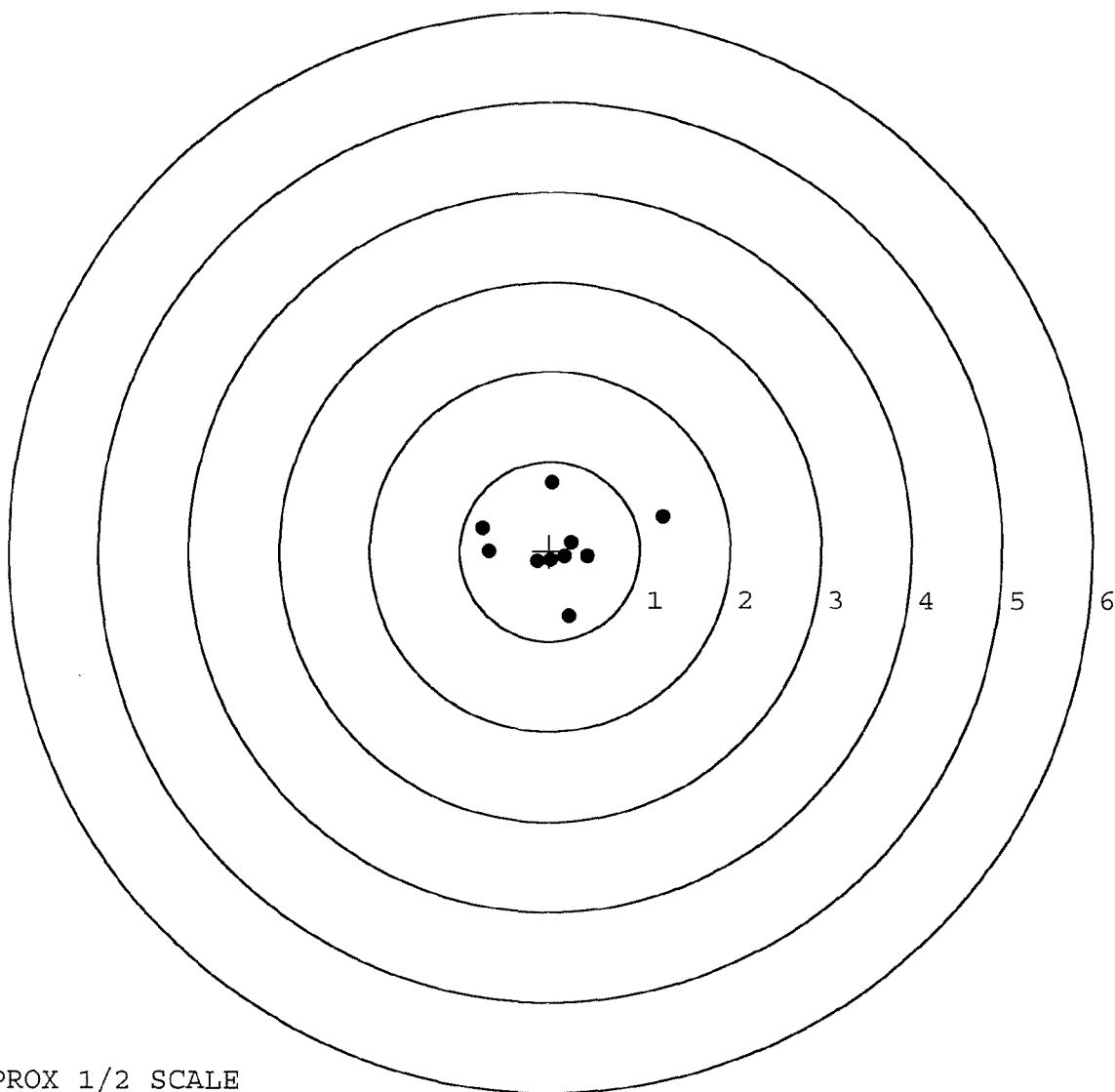
MAX RADIUS: 1.217

MEAN RADIUS: 0.545

IN 1 IN DIAMETER: 5

IN 2 IN DIAMETER: 9

in 3 IN DIAMETER: 10

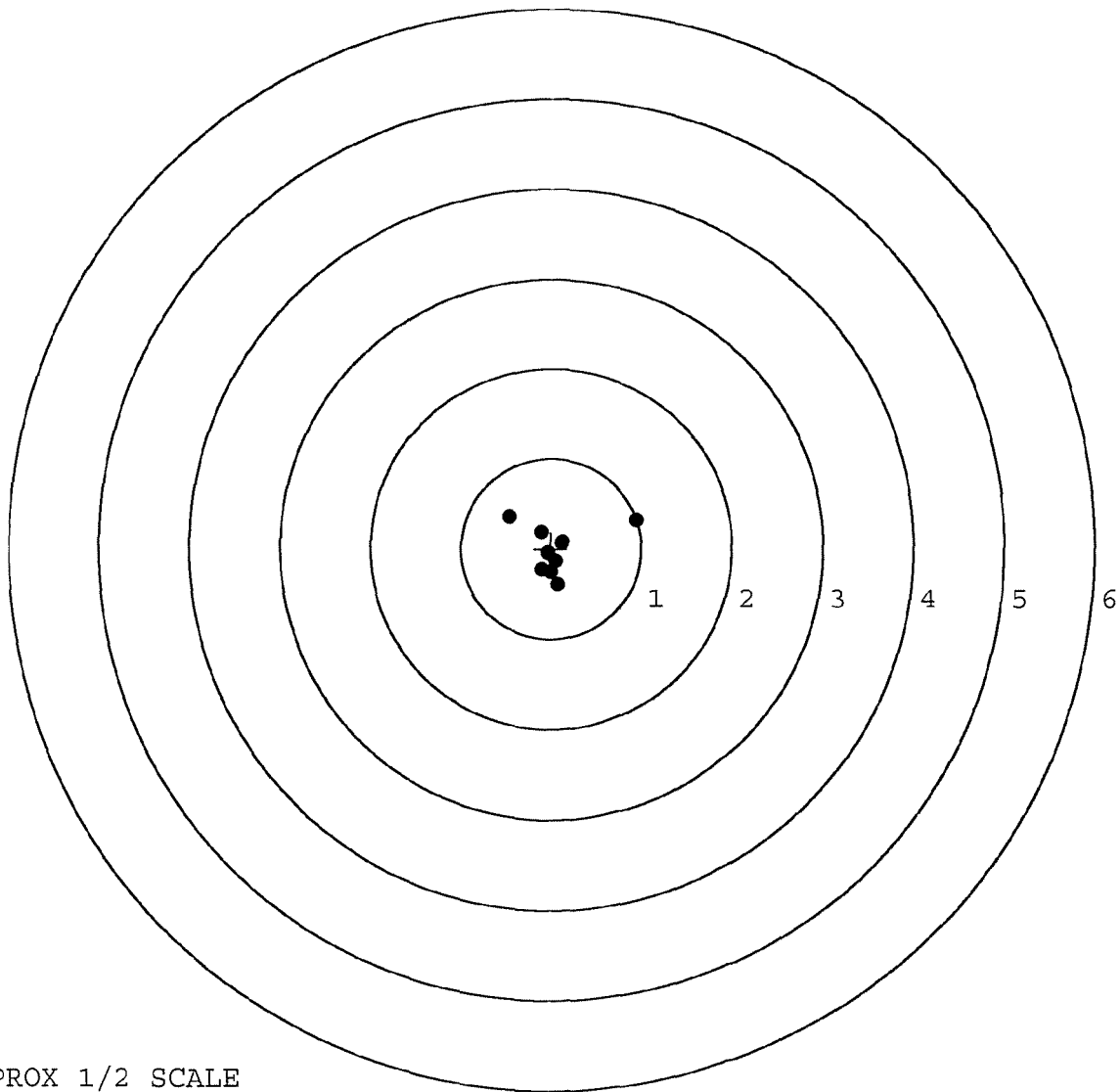


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6535405. __0
TARGET NUMBER: 3
FILE DATE: 03/09/2006
FILE TIME: 07:22

X CENTROID: 0.047
Y CENTROID: -0.022
POA TO CENTROID: 0.052
HORZ SPREAD: 1.407
VERT SPREAD: 0.752
GROUP SPREAD: 1.407
MIN RADIUS: 0.082
MAX RADIUS: 0.959
MEAN RADIUS: 0.315
IN 1 IN DIAMETER: 8
IN 2 IN DIAMETER: 10
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.945	0.316
2:	-0.462	0.352
3:	-0.111	0.181
4:	0.133	0.073
5:	-0.030	-0.049
6:	-0.104	-0.238
7:	0.054	-0.141
8:	0.001	-0.266
9:	0.077	-0.400
10:	-0.033	-0.044



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6535405. __0

TARGET NUMBER: 4

FILE DATE: 03/09/2006

FILE TIME: 07:22

POINT#	X	Y
--------	---	---

1:	-0.370	-1.351
----	--------	--------

2:	-1.011	-0.762
----	--------	--------

3:	-0.486	0.112
----	--------	-------

4:	-0.357	0.880
----	--------	-------

5:	0.751	0.180
----	-------	-------

6:	0.354	0.301
----	-------	-------

7:	0.448	-0.309
----	-------	--------

8:	0.012	0.152
----	-------	-------

9:	0.076	-0.274
----	-------	--------

10:	-0.172	-0.067
-----	--------	--------

X CENTROID: -0.076

Y CENTROID: -0.114

POA TO CENTROID: 0.137

HORZ SPREAD: 1.762

VERT SPREAD: 2.231

GROUP SPREAD: 2.231

MIN RADIUS: 0.107

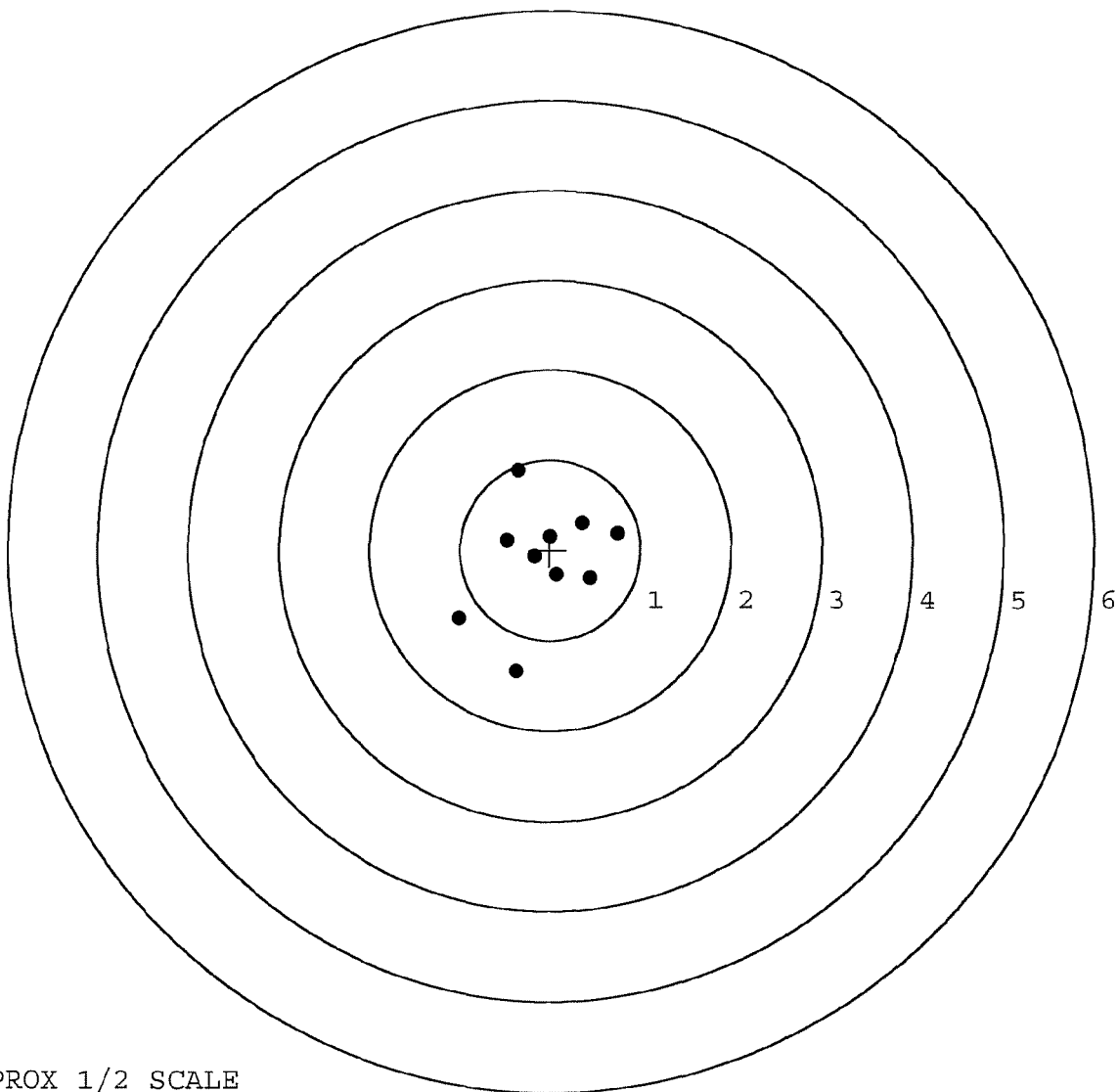
MAX RADIUS: 1.272

MEAN RADIUS: 0.655

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 7

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6535405. 0

TARGET NUMBER: 5

FILE DATE: 03/09/2006

FILE TIME: 07:22

POINT#	X	Y
1:	1.184	0.128
2:	0.660	-0.121
3:	0.649	0.041
4:	0.502	0.146
5:	0.107	0.463
6:	-0.359	0.316
7:	-0.736	-0.445
8:	-0.230	-0.382
9:	-0.446	-0.081
10:	-0.180	-0.065

X CENTROID: 0.115

Y CENTROID: 0.000

POA TO CENTROID: 0.115

HORZ SPREAD: 1.920

VERT SPREAD: 0.908

GROUP SPREAD: 2.004

MIN RADIUS: 0.302

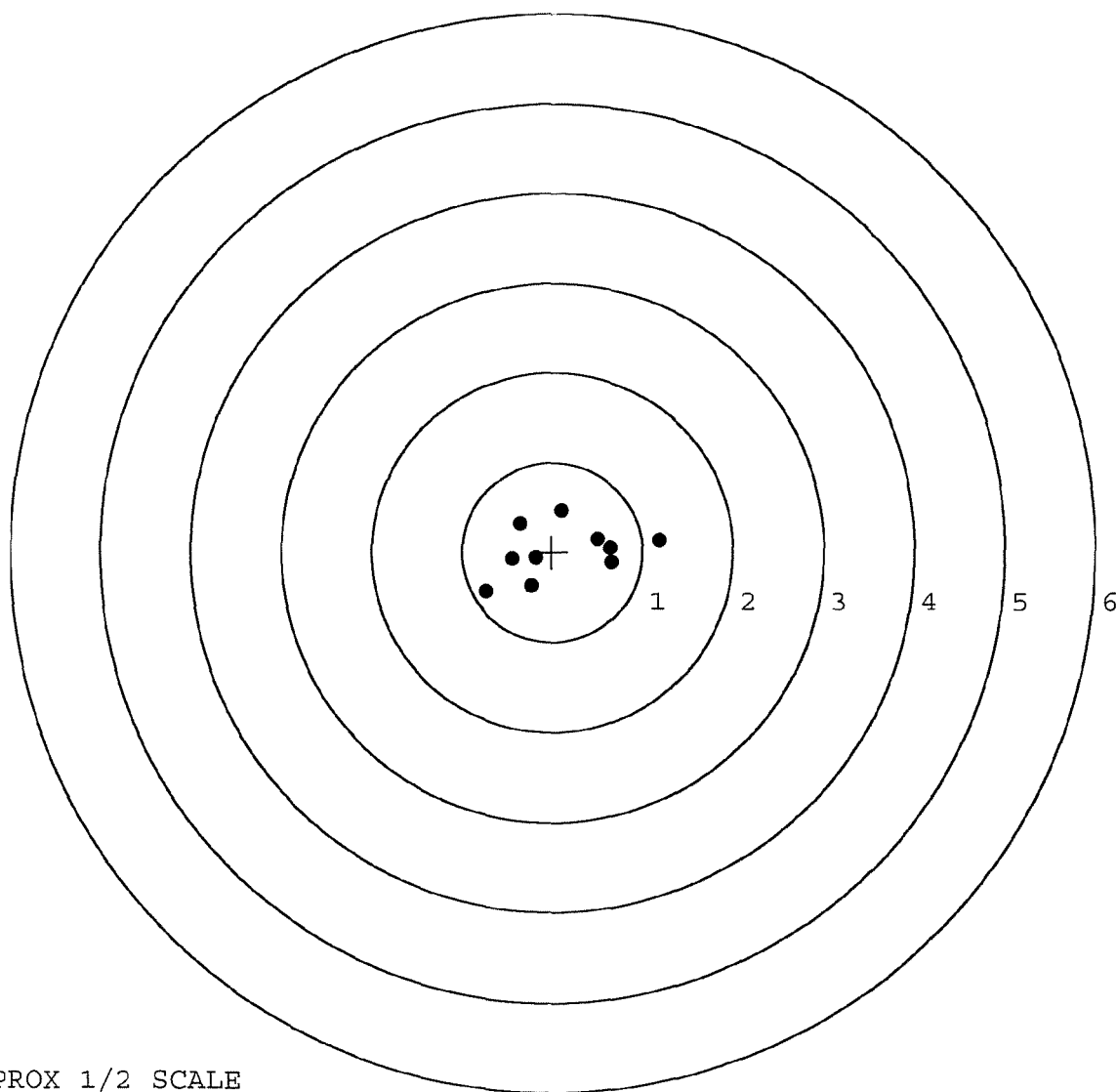
MAX RADIUS: 1.077

MEAN RADIUS: 0.596

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 9

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE