

G653 5415

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

UPC



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SERIAL NO.



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



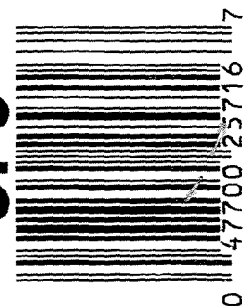
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6535415

UPC



DD FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6535415

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420 & 430	ASSEMBLE ACTION ASSEMBLE TO STOCK		2-2-06	RTL
440	PROOF		2/2/06	MPD
460	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	2/2/06	MPD
470	DIS-ASSEMBLE ACTION		2-3-06	RTL
480 & 490	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OP # 480 FEB 6 7 2006 APD	2-7-06	APD
500	ROLLMARK CALIBER		2-7-06	CW
510	DRILL AND TAP SIGHT HOLES		2-6-06	TRL
520	GOFF BLAST BBL / REC		2-8	JW
530 & 540	APPLY COATINGS (BARREL ACTION)			
	(BOLT)		2/14	RB
560	RE-ASSEMBLE ACTION A) CLEAN INSIDE OF BOLT ASSEMBLY		3/14/06	MPD
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3/14/06	MPD
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3/14/06	MPD
	D) OIL FIRING PIN ASSEMBLY		3-17-06	RTL
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		4-10-06	LT

REV-8405

OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.5</u> <u>5.5</u> <u>5.5</u>	4-5-06	TRW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.5</u> <u>2.5</u> <u>2.5</u>	4-5-06	TRW
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022⁵</u> <u>.022</u> <u>.022⁵</u>	4-5-06	TRW
	J) ASSEMBLE STOCK		3-17-06	RTZ
	K) ASSEMBLE SWIVEL STUDS		4-10-06	A
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		3-17-06	RTZ
	M) IRON SIGHT ALIGNMENT		3-17-06	RTZ
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		3-17-06	RTZ
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	3-17-06	R.P.D.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		3-17-06	mm
670	FINAL INSPECTION A) HEADSPACE		4-10-06	A
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.80</u> <u>2.77</u> <u>2.79</u> <u>2.93</u> <u>2.81</u>	3-31-06	A
	C) FUNCTION		4-10-06	A
690	PACK		4-1-06	RA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

DATE 3-17-06

TESTER R.P.

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.48	2.54		2.46	
PULL #2	2.46	2.48		2.46	
PULL #3	2.45	2.52		2.48	
PULL #4	2.48	2.54		2.50	
PULL #5	2.61	2.58		2.46	
TOTAL	12.42	12.66		12.36	
AVERAGE	2.48	2.53		2.47	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.21	3.04		
PULL #2	3.17	3.00		
PULL #3	3.09	3.07		
PULL #4	3.02	3.01		
PULL #5	2.95	3.08		
TOTAL	15.44	15.20		
AVERAGE	3.08	3.04		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.22	4.12		4.04
PULL #2	4.14	4.09		4.00
PULL #3	4.11	3.90		4.06
PULL #4	4.10	4.04		4.09
PULL #5	4.12	4.10		4.06
TOTAL	20.69	20.25		20.25
AVERAGE	4.13	4.05		4.05

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6535415.__0

FILE DATE AND TIME: 03/17/2006 15:45

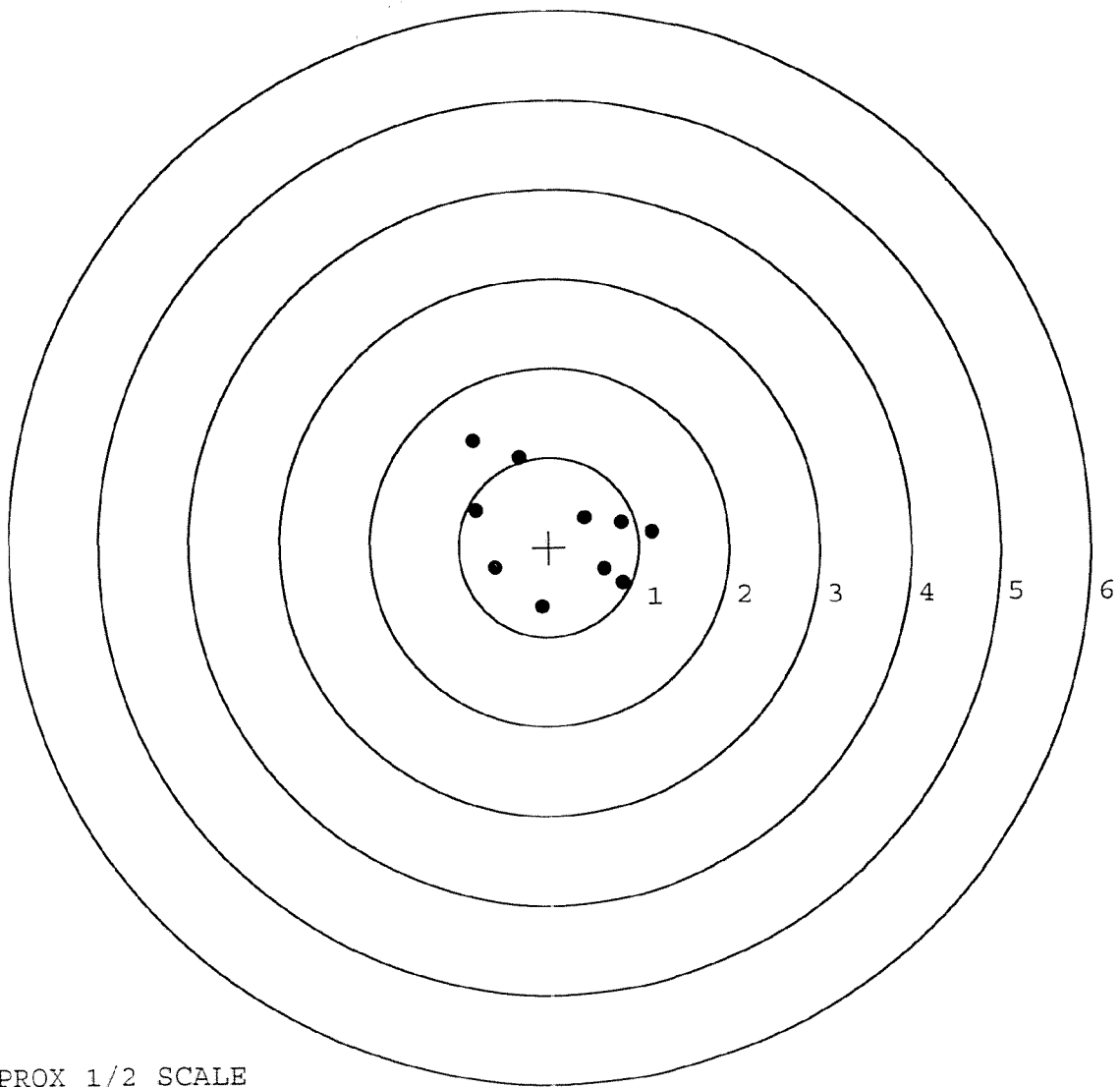
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.004
The Average Y Centroid of the Five Target Set:	0.068
The Average Point of Impact of the Five Target Set:	0.068
The Average Mean Radius of the Five Target Set:	0.688
The Distance from POA to Centroid Target #1:	0.214
The Distance from Centroid Target #2 to Centroid Target #1:	0.384
The Distance from Centroid Target #3 to Centroid Target #1:	0.420
The Distance from Centroid Target #4 to Centroid Target #1:	0.303
The Distance from Centroid Target #5 to Centroid Target #1:	0.292

SERIAL NUMBER: G6535415. __0
TARGET NUMBER: 1
FILE DATE: 03/17/2006
FILE TIME: 15:45

X CENTROID: 0.114
Y CENTROID: 0.181
POA TO CENTROID: 0.214
HORZ SPREAD: 1.980
VERT SPREAD: 1.847
GROUP SPREAD: 2.297
MIN RADIUS: 0.322
MAX RADIUS: 1.382
MEAN RADIUS: 0.859
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 8
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	-0.325	1.003
2:	-0.839	1.182
3:	-0.808	0.413
4:	-0.600	-0.227
5:	-0.084	-0.665
6:	0.826	-0.400
7:	0.609	-0.251
8:	1.141	0.163
9:	0.813	0.269
10:	0.403	0.321

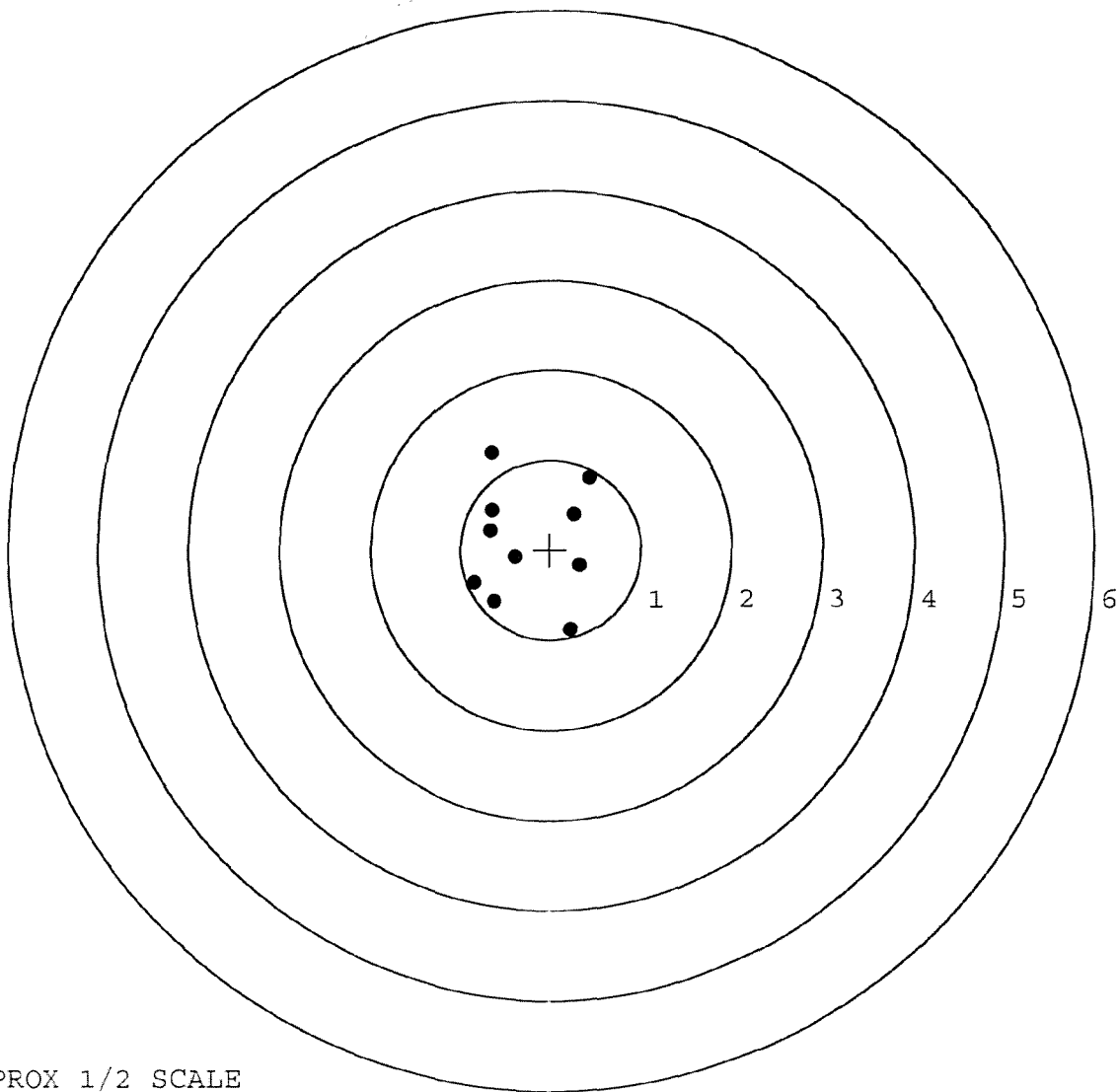


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6535415. __0
TARGET NUMBER: 2
FILE DATE: 03/17/2006
FILE TIME: 15:45

POINT#	X	Y
1:	0.231	-0.891
2:	0.332	-0.175
3:	-0.843	-0.371
4:	-0.626	-0.584
5:	-0.391	-0.090
6:	-0.669	0.207
7:	-0.653	0.436
8:	-0.654	1.076
9:	0.436	0.801
10:	0.266	0.395

X CENTROID: -0.257
Y CENTROID: 0.080
POA TO CENTROID: 0.269
HORZ SPREAD: 1.279
VERT SPREAD: 1.967
GROUP SPREAD: 2.157
MIN RADIUS: 0.217
MAX RADIUS: 1.087
MEAN RADIUS: 0.709
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 8
in 3 IN DIAMETER: 10

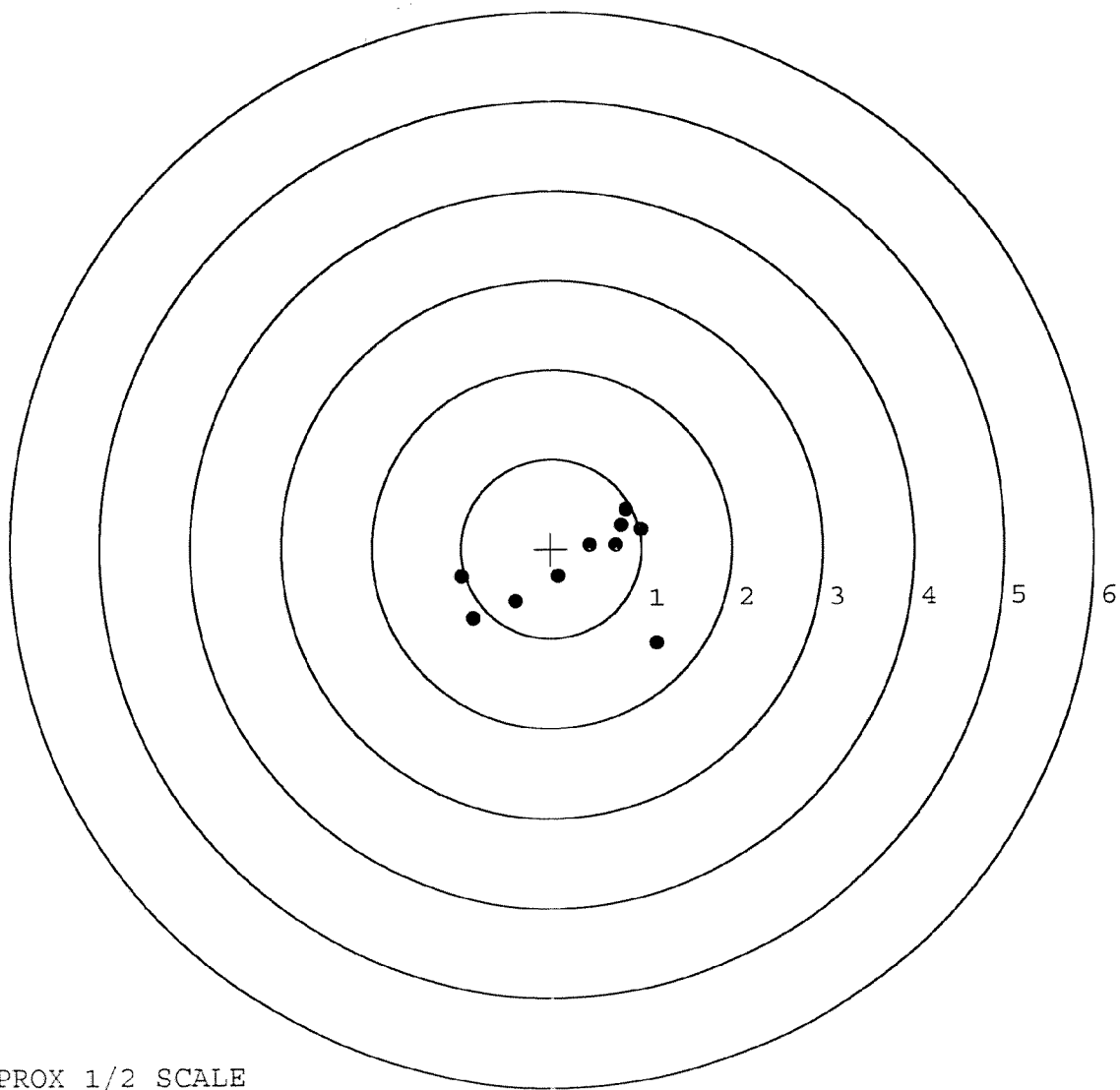


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6535415. __0
TARGET NUMBER: 3
FILE DATE: 03/17/2006
FILE TIME: 15:45

X CENTROID: 0.274
Y CENTROID: -0.207
POA TO CENTROID: 0.344
HORZ SPREAD: 2.160
VERT SPREAD: 1.503
GROUP SPREAD: 2.117
MIN RADIUS: 0.217
MAX RADIUS: 1.281
MEAN RADIUS: 0.796
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 7
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	-0.994	-0.319
2:	-0.869	-0.785
3:	-0.396	-0.587
4:	0.085	-0.313
5:	0.428	0.046
6:	1.166	-1.066
7:	0.833	0.437
8:	0.998	0.214
9:	0.780	0.261
10:	0.714	0.044

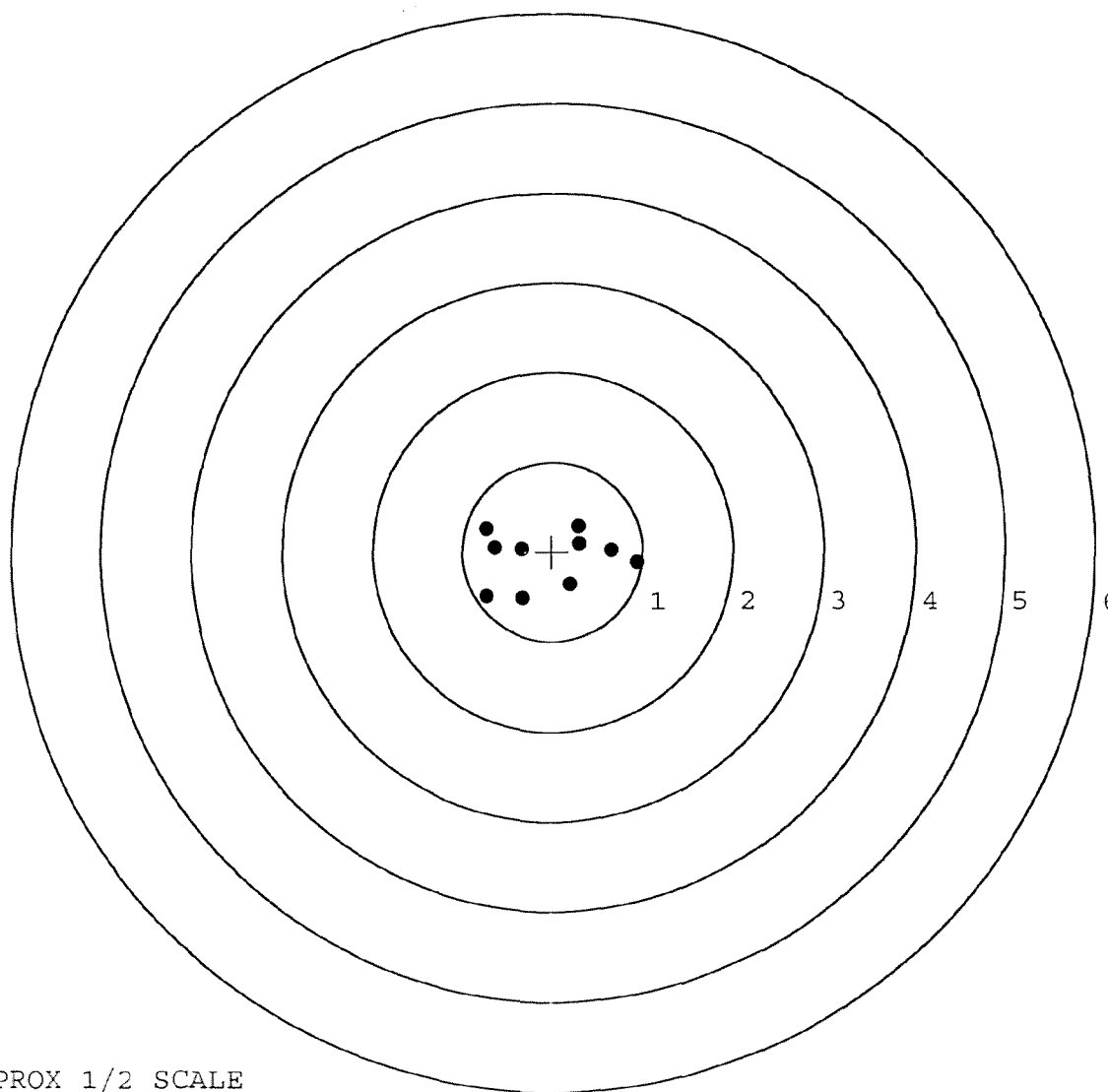


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6535415. 0
TARGET NUMBER: 4
FILE DATE: 03/17/2006
FILE TIME: 15:45

X CENTROID: -0.039
Y CENTROID: -0.081
POA TO CENTROID: 0.090
HORZ SPREAD: 1.676
VERT SPREAD: 0.806
GROUP SPREAD: 1.718
MIN RADIUS: 0.324
MAX RADIUS: 0.983
MEAN RADIUS: 0.597
IN 1 IN DIAMETER: 4
IN 2 IN DIAMETER: 10
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	-0.734	0.250
2:	-0.643	0.040
3:	-0.343	0.032
4:	-0.329	-0.521
5:	-0.727	-0.507
6:	0.205	-0.367
7:	0.942	-0.126
8:	0.652	0.020
9:	0.287	0.285
10:	0.295	0.089

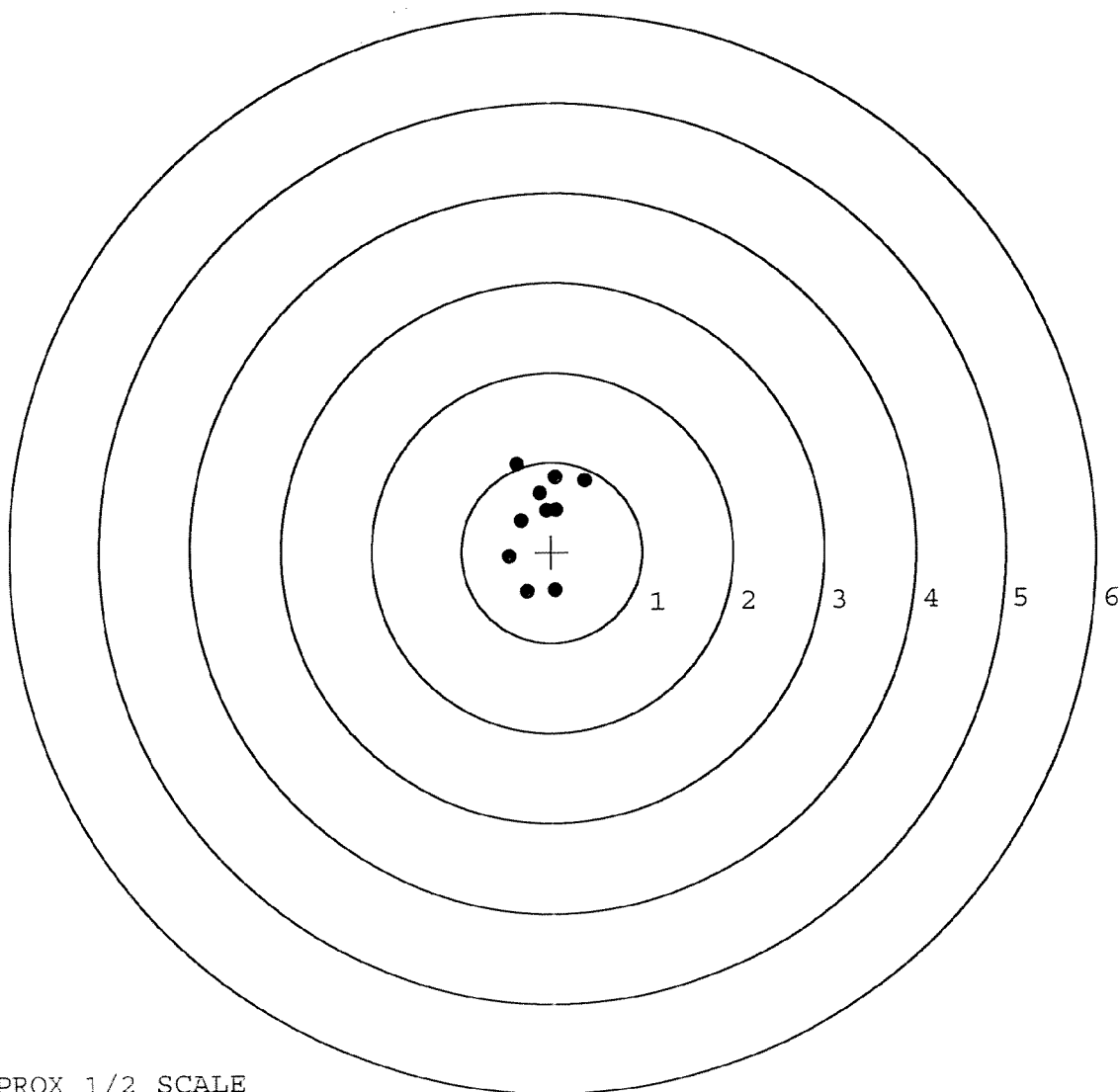


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6535415. 0
TARGET NUMBER: 5
FILE DATE: 03/17/2006
FILE TIME: 15:45

X CENTROID: -0.113
Y CENTROID: 0.365
POA TO CENTROID: 0.382
HORZ SPREAD: 0.841
VERT SPREAD: 1.423
GROUP SPREAD: 1.427
MIN RADIUS: 0.114
MAX RADIUS: 0.819
MEAN RADIUS: 0.482
IN 1 IN DIAMETER: 5
IN 2 IN DIAMETER: 10
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.044	-0.423
2:	-0.275	-0.438
3:	-0.468	-0.050
4:	-0.334	0.347
5:	-0.059	0.466
6:	0.054	0.471
7:	0.373	0.799
8:	0.048	0.838
9:	-0.381	0.985
10:	-0.129	0.656



TARGET APPROX 1/2 SCALE