

G 6863522

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

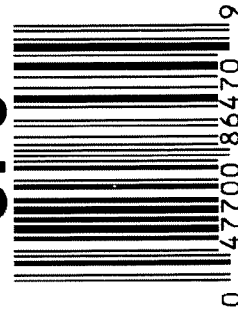
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6863522

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6863522

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		5-21-09	RPD
430	ASSEMBLE TO STOCK		5-21-09	RP
440	PROOF		5-21-09	RPD
460	CHECK HEADSPACE	MAGNA - FLUX	5-21-09	RP
470	DIS-ASSEMBLE ACTION		5-21-09	RP
472	SERIALIZE BOLT HANDLE		5-22-09	RPD
480	MAGNAFLUX BBL ACTION	OPERATOR 	5/29/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		5/29/09	RT
510	DRILL AND TAP SIGHT HOLES		5-22-09	RP
520	GOFF BLAST BBL / REC		5/29/09	RPD
540	APPLY COATINGS (BARREL ACTION)		6/1	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		6-1-09	RPD
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6-1-09	RPD
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	6-1-09	RPD
	D) OIL FIRING PIN ASSEMBLY		6-1-09	RPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

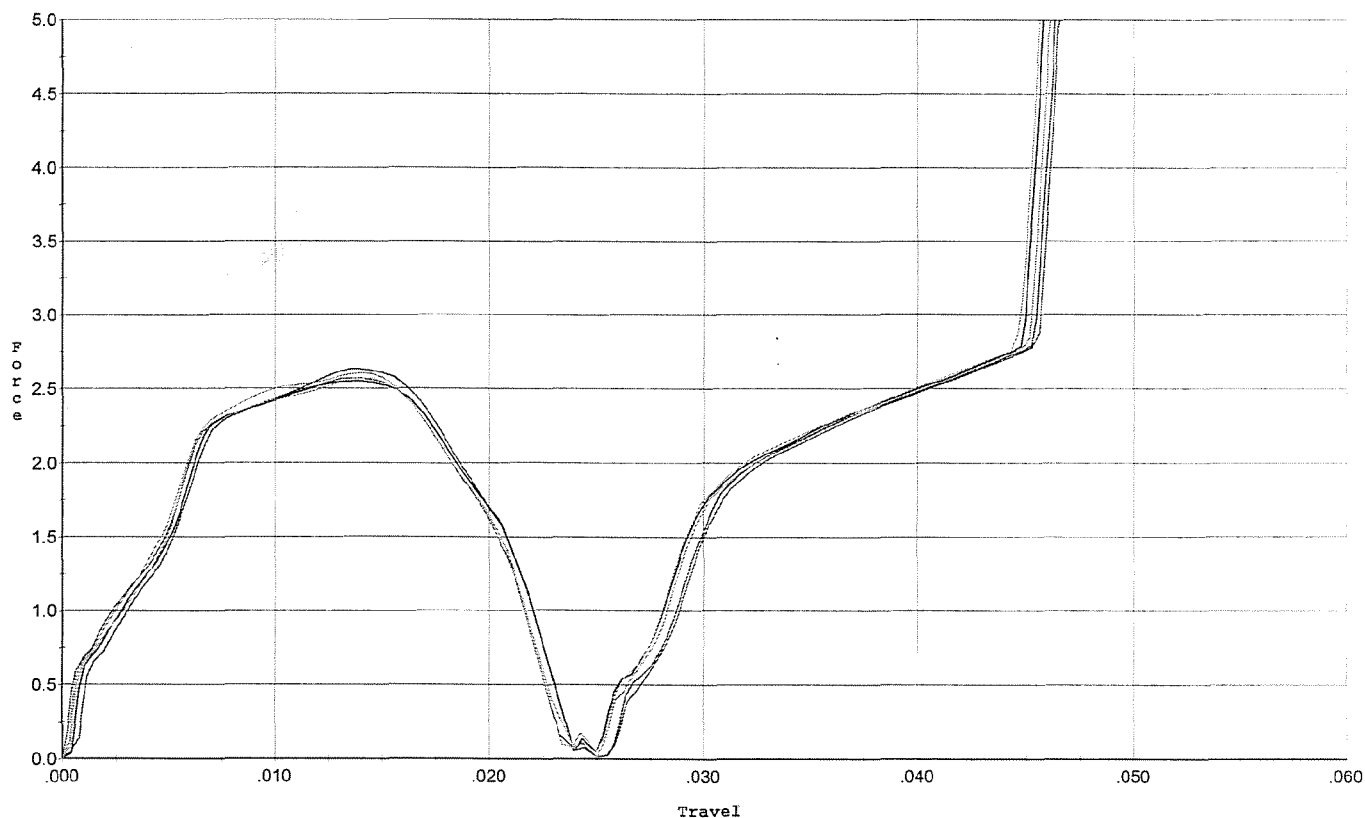
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	6-15-09	LRN
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>50</u> <u>50</u> <u>50</u>	6-15-09	LRN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.027</u> <u>.023</u>	6-15-09	LRN
	J) ASSEMBLE STOCK		6-1-09	LRN
	K) ASSEMBLE SWIVEL STUDS		6-15-09	LRN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	PASS FAIL PASS FAIL	6/15/09	LR
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		6/15/09	TGR
670	FINAL INSPECTION A) HEADSPACE		6-15-09	LRN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>242</u> <u>243</u> <u>225</u> <u>223</u> <u>228</u>	6/15/09	LR
	C) FUNCTION		6-15-09	LRN
690	PACK		7/14/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/14/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



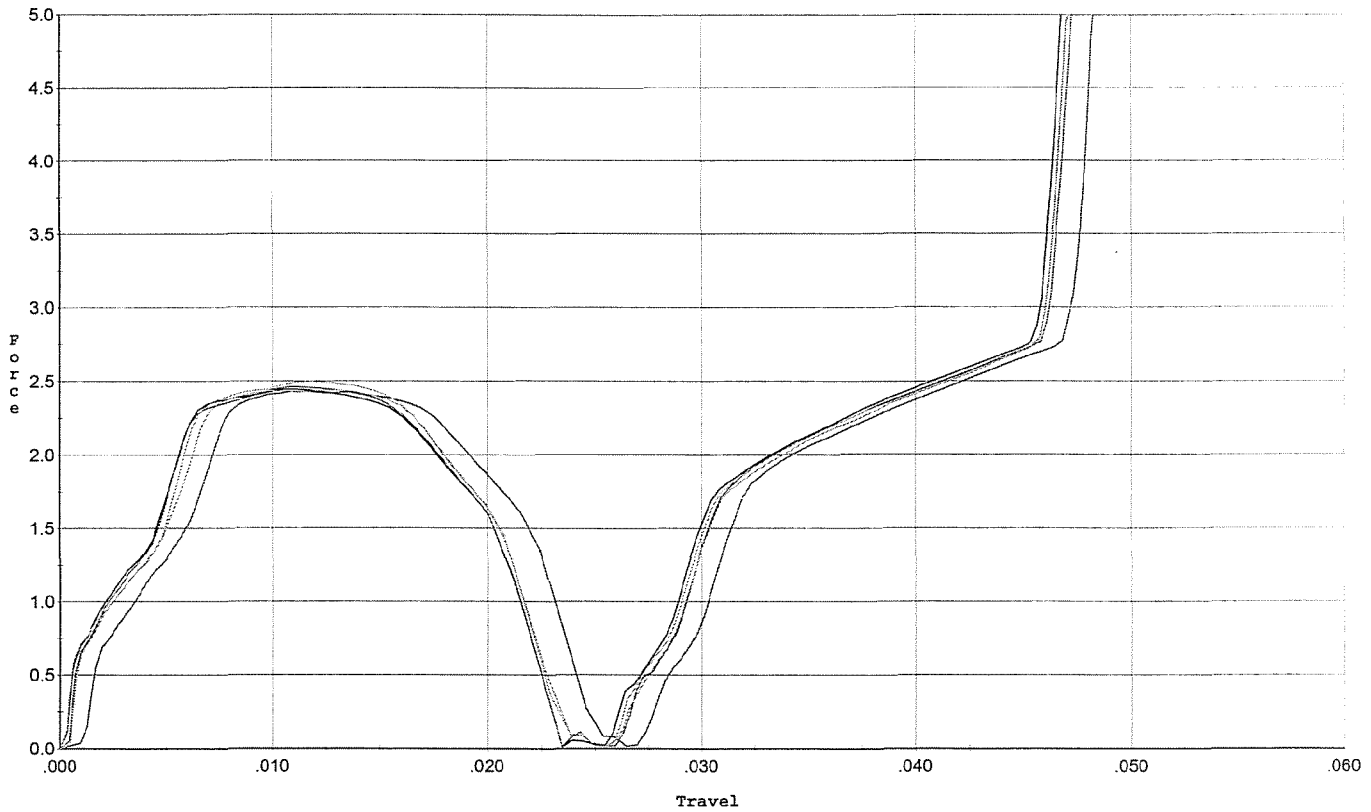
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.630	0.022	0.00	0.030	0.039		Set Trigger
2	2.549	0.022	0.00	0.030	0.039		Set Trigger
3	2.569	0.021	0.00	0.031	0.039		Set Trigger
4	2.572	0.021	0.00	0.030	0.038		Set Trigger
5	2.605	0.021	0.00	0.030	0.039		Set Trigger

Aug 2.58

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/14/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



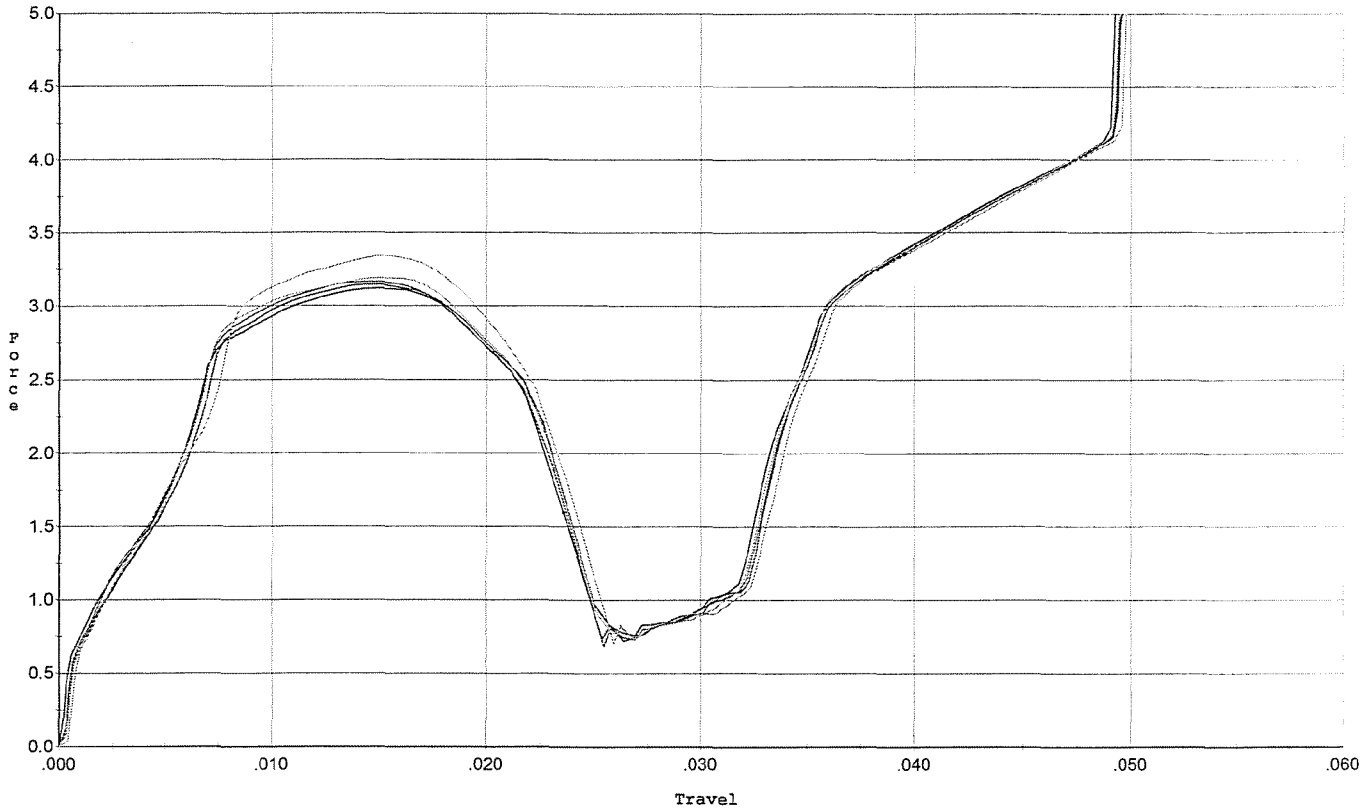
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.430	0.022	0.00	0.031	0.039		Set Trigger
2	2.446	0.021	0.00	0.031	0.039		Set Trigger
3	2.459	0.021	0.00	0.031	0.038		Set Trigger
4	2.498	0.021	0.00	0.031	0.038		Set Trigger
5	2.440	0.021	0.00	0.031	0.037		Set Trigger

Avg 2.45

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/14/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



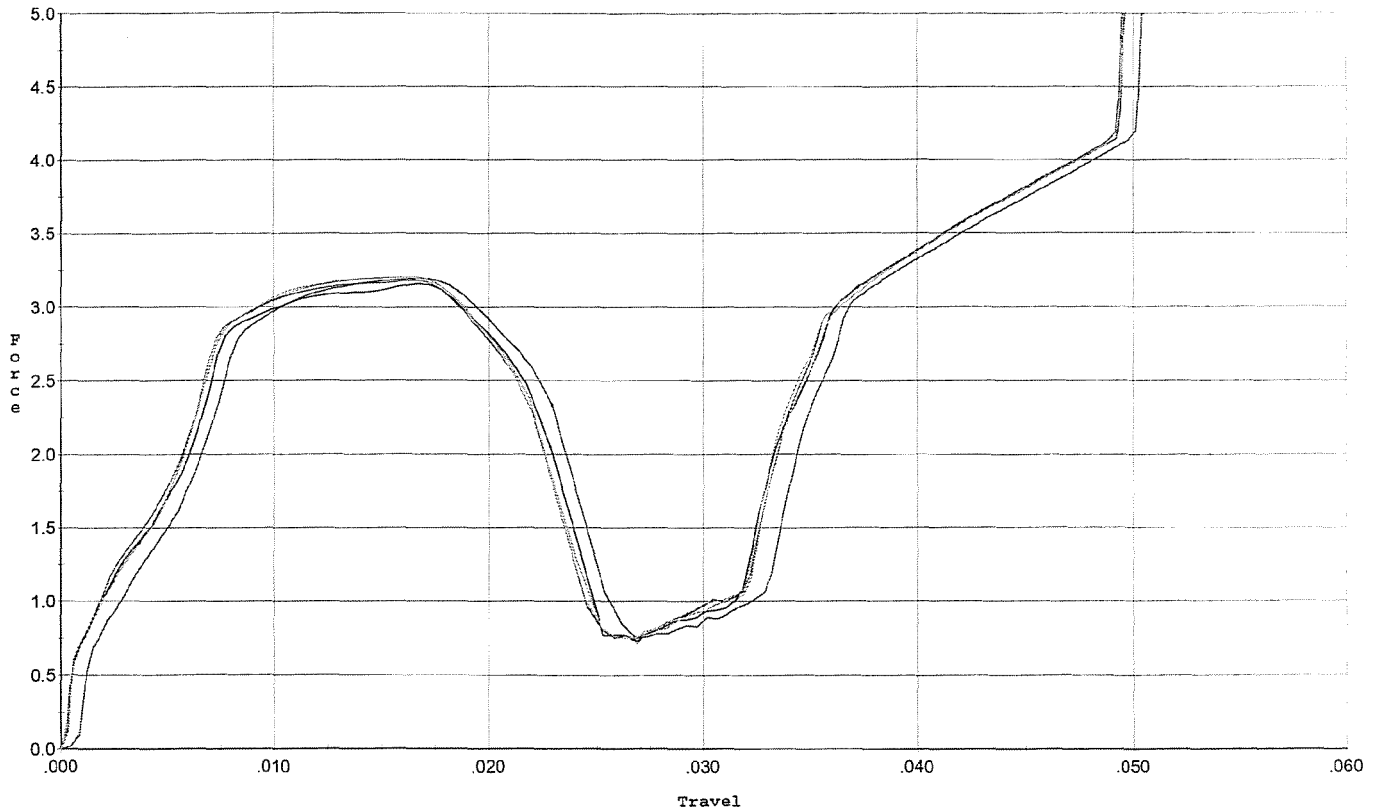
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.145	0.023	0.00	0.032	0.051		Set Trigger
2	3.120	0.024	0.00	0.031	0.053		Set Trigger
3	3.164	0.023	0.00	0.032	0.053		Set Trigger
4	3.191	0.023	0.00	0.031	0.052		Set Trigger
5	3.345	0.024	0.00	0.031	0.056		Set Trigger

Avg 3.19

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/14/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



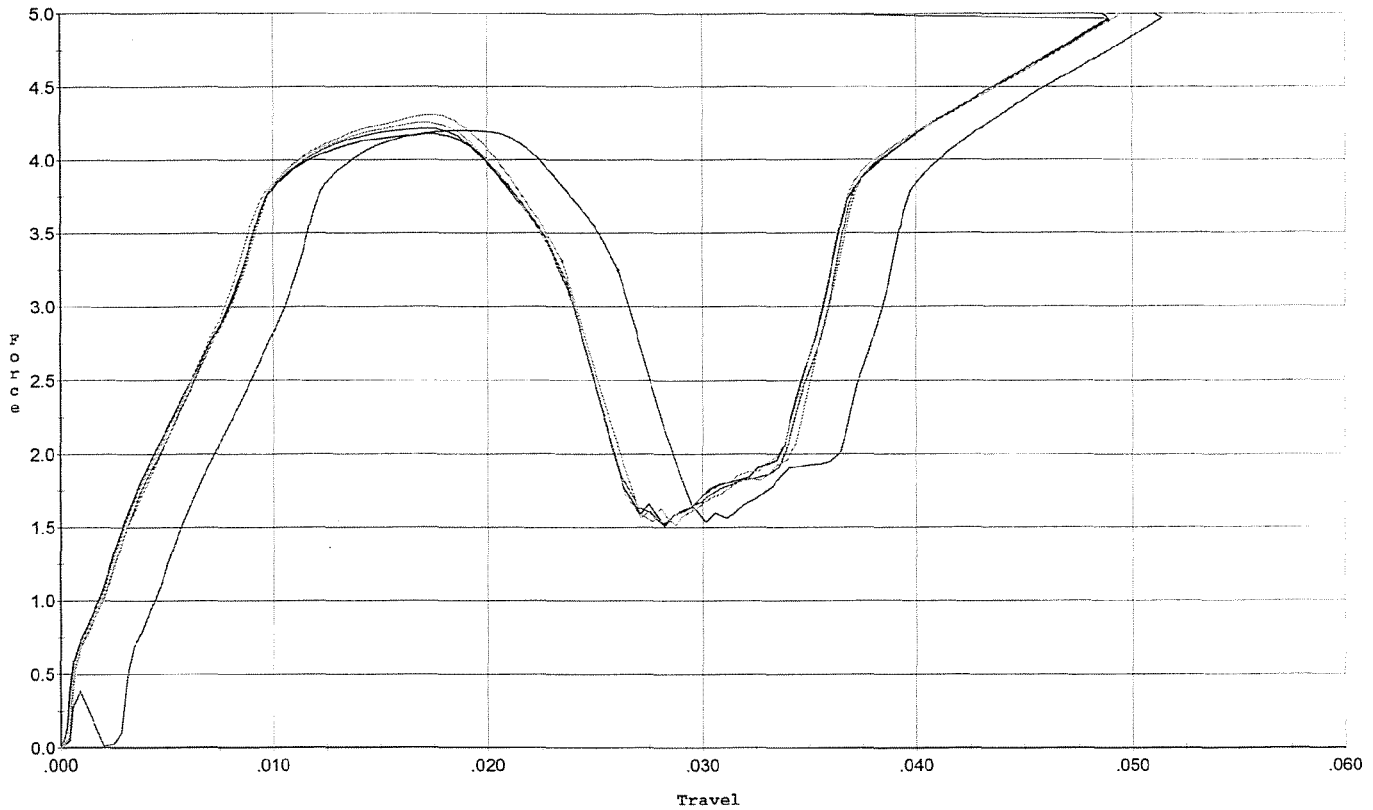
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.193	0.023	0.00	0.032	0.052		Set Trigger
2	3.155	0.023	0.00	0.032	0.052		Set Trigger
3	3.181	0.022	0.00	0.032	0.051		Set Trigger
4	3.199	0.022	0.00	0.032	0.051		Set Trigger
5	3.204	0.022	0.00	0.032	0.051		Set Trigger

Aug 3.18

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/14/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



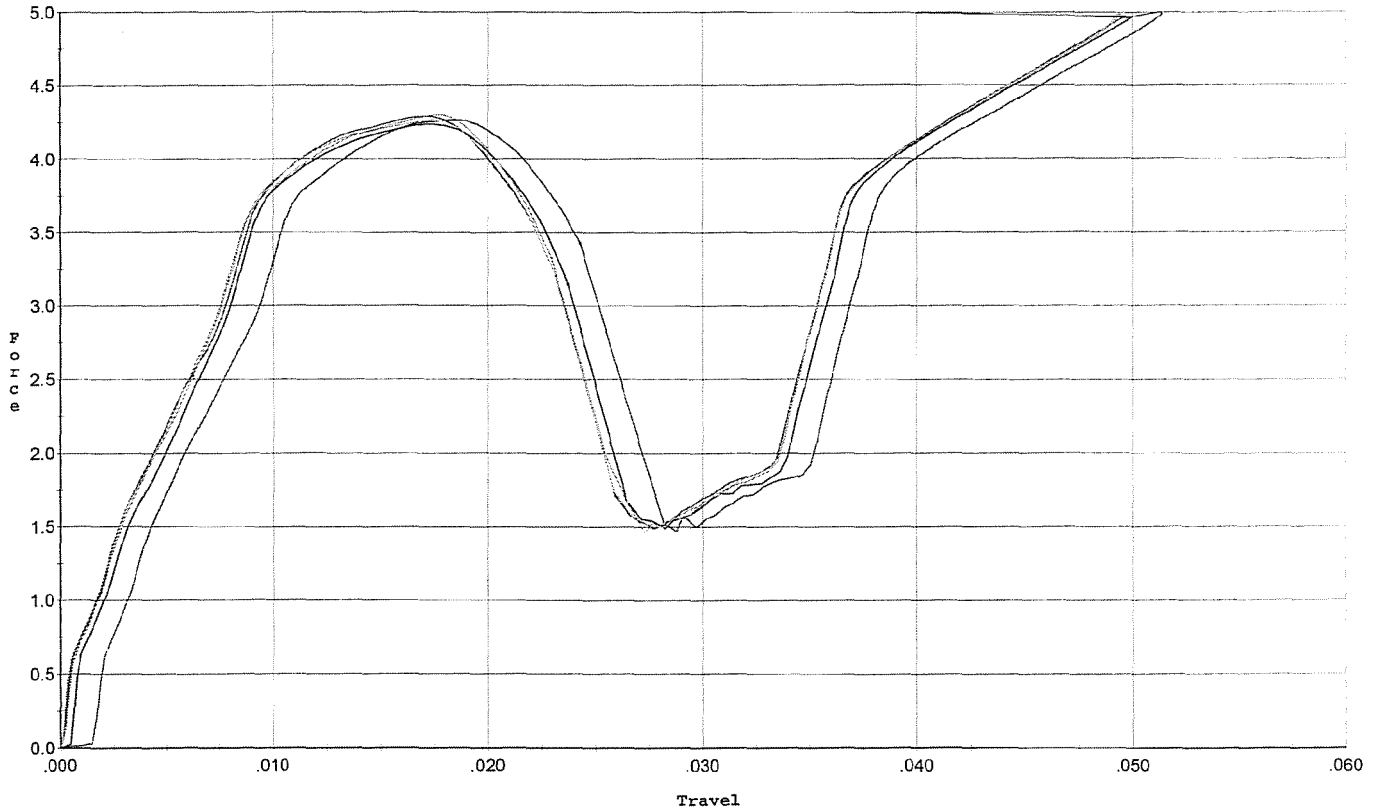
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.200	0.026	0.00	0.028	0.070		Set Trigger
2	4.176	0.024	0.00	0.029	0.070		Set Trigger
3	4.215	0.024	0.00	0.029	0.069		Set Trigger
4	4.258	0.024	0.00	0.029	0.070		Set Trigger
5	4.308	0.023	0.00	0.029	0.069		Set Trigger

Aug 4.24 RP
4.23

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/14/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



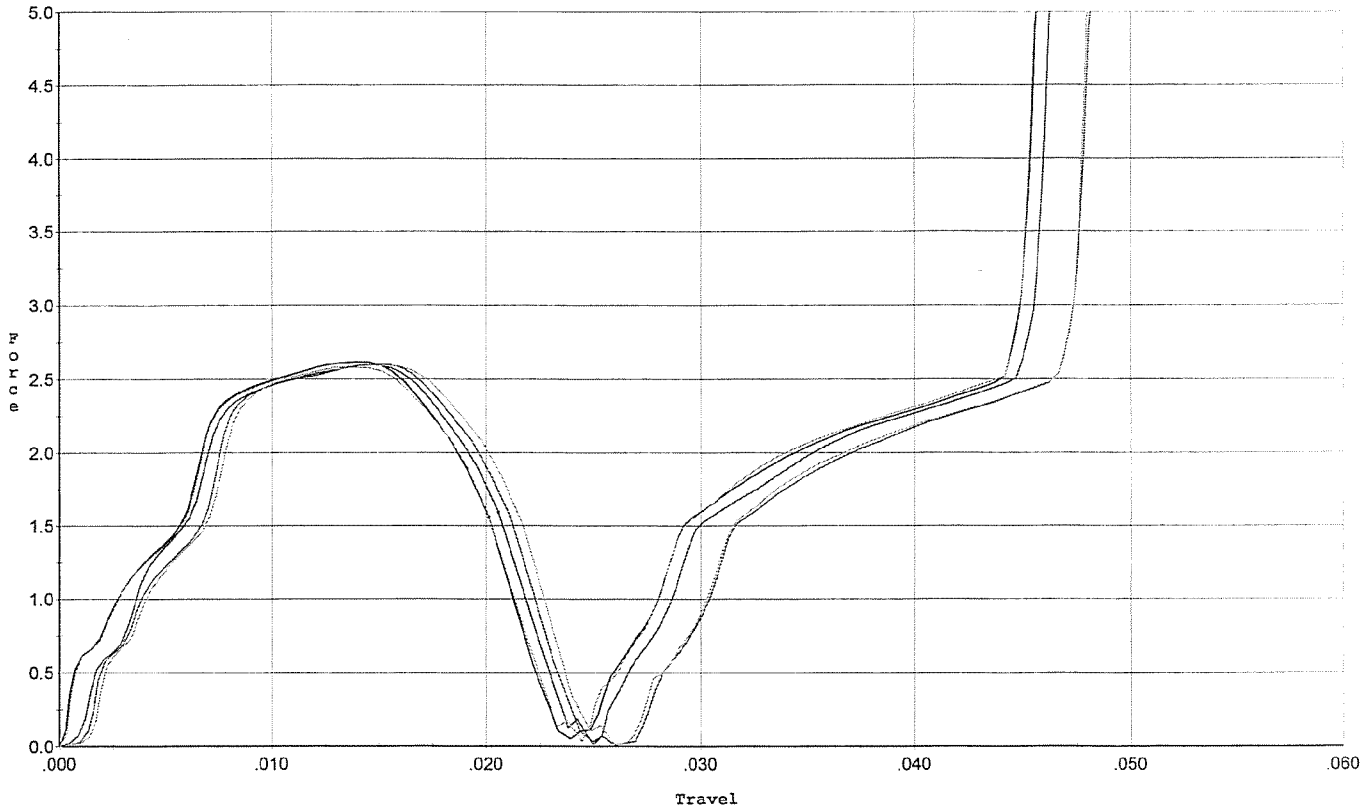
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.266	0.024	0.00	0.030	0.068		Set Trigger
2	4.234	0.024	0.00	0.029	0.069		Set Trigger
3	4.288	0.023	0.00	0.029	0.069		Set Trigger
4	4.264	0.023	0.00	0.029	0.069		Set Trigger
5	4.299	0.023	0.00	0.030	0.068		Set Trigger

Aug 4.27

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/14/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



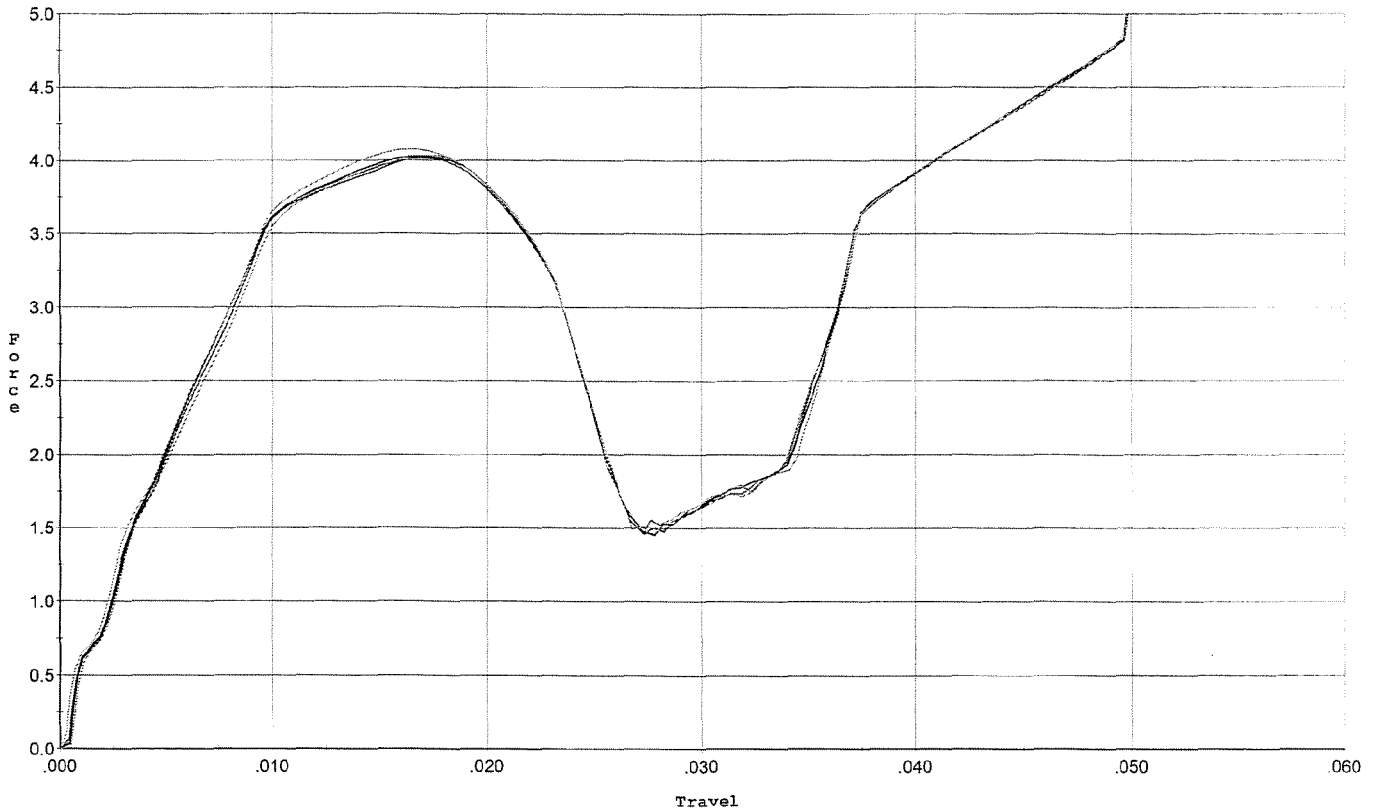
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.599	0.021	0.00	0.031	0.037		Set Trigger
2	2.617	0.020	0.00	0.030	0.037		Set Trigger
3	2.601	0.021	0.00	0.032	0.037		Set Trigger
4	2.593	0.022	0.00	0.031	0.038		Set Trigger
5	2.578	0.020	0.00	0.030	0.037		Set Trigger

Avg 2.59

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/14/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.032	0.023	0.00	0.029	0.064		Set Trigger
2	4.026	0.023	0.00	0.029	0.065		Set Trigger
3	4.018	0.023	0.00	0.029	0.065		Set Trigger
4	4.075	0.023	0.00	0.029	0.066		Set Trigger
5	4.033	0.023	0.00	0.029	0.064		Set Trigger

Avg 4.03