

G686 3523

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



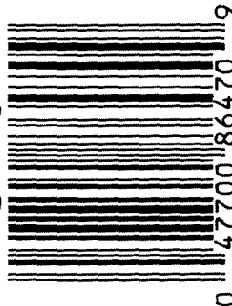
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6863523

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6863523

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		5-21-09	SPD
430	ASSEMBLE TO STOCK		5-21-09	SP
440	PROOF		5-21-09	SPD
460	CHECK HEADSPACE	MAGNA - FLUX	5-21-09	RP
470	DIS-ASSEMBLE ACTION		5-21-09	RP
472	SERIALIZE BOLT HANDLE		5-22-09	L.N.
480	MAGNAFLUX BBL ACTION	OPERATOR 	5/29/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		5/29/09	RT
510	DRILL AND TAP SIGHT HOLES		5-22-09	SP
520	GOFF BLAST BBL / REC		5/29/09	SP
540	APPLY COATINGS (BARREL ACTION)		6/1	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION A) CLEAN INSIDE OF BOLT ASSEMBLY		6-2-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6-2-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	6-2-09	SP
	D) OIL FIRING PIN ASSEMBLY		6-9-09	L.N.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

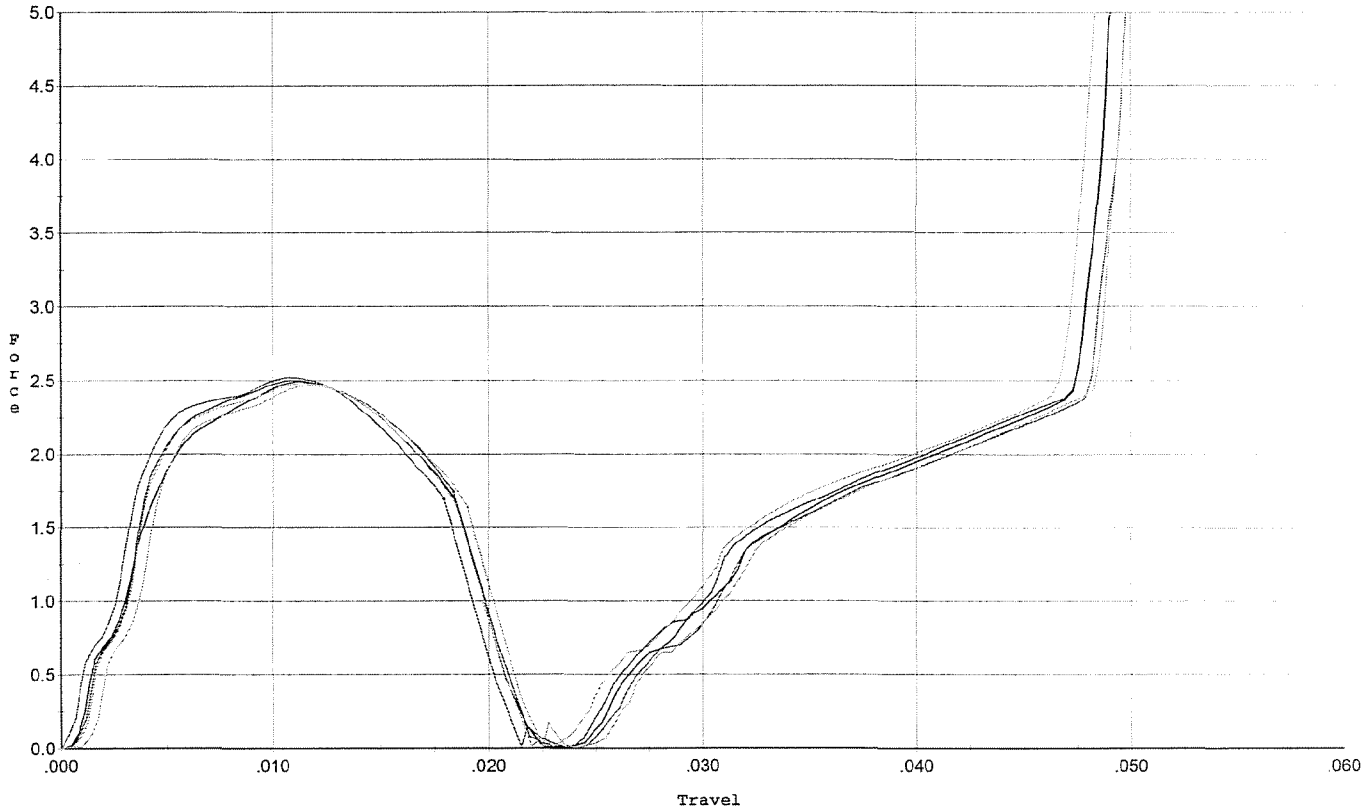
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	6-26-09	XN
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.0</u> <u>6.0</u> <u>6.0</u>	6-26-09	XN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	6-26-09	XN
	J) ASSEMBLE STOCK		6-9-09	XN
	K) ASSEMBLE SWIVEL STUDS		6-26-09	XN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	6-25-09	RP
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		6-25-09	XN
670	FINAL INSPECTION A) HEADSPACE		6-26-09	XN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.27</u> <u>2.36</u> <u>2.28</u> <u>2.34</u> <u>2.32</u>	6-26-09	XN
	C) FUNCTION		6-26-09	XN
690	PACK		7/21/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/1/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



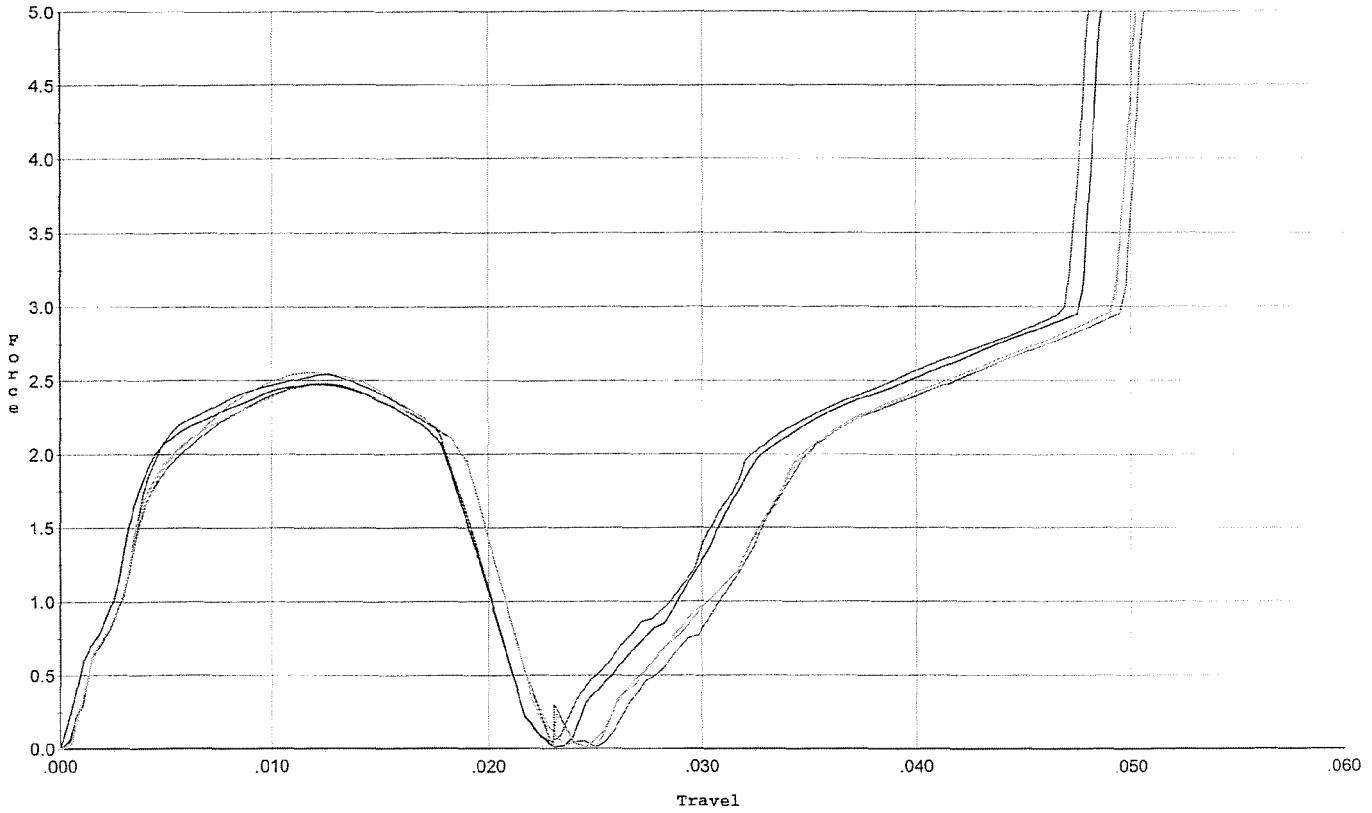
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.497	0.018	0.00	0.035	0.033		Set Trigger
2	2.493	0.018	0.00	0.035	0.033		Set Trigger
3	2.522	0.018	0.00	0.036	0.033		Set Trigger
4	2.479	0.018	0.00	0.034	0.033		Set Trigger
5	2.471	0.019	0.00	0.036	0.033		Set Trigger

Avg 2.49

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/1/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



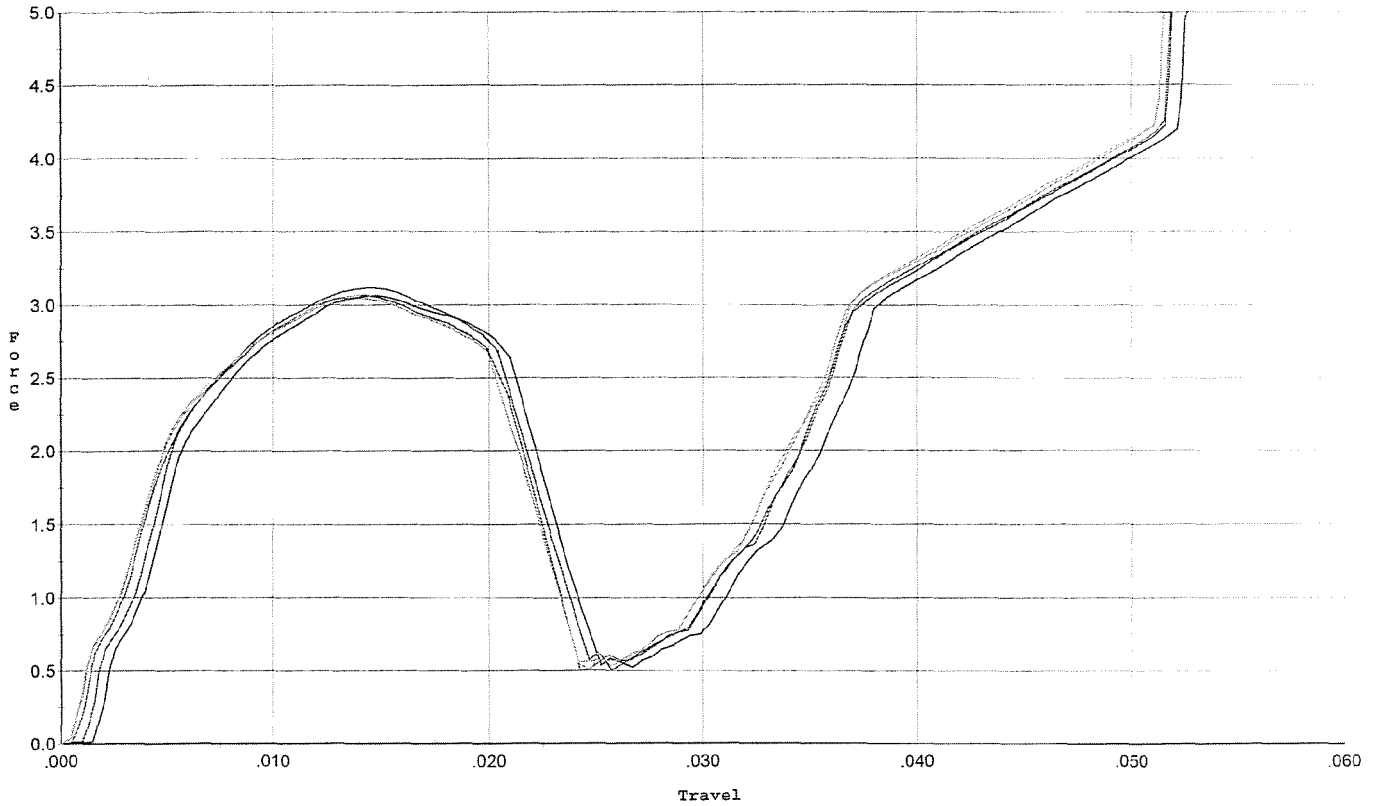
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.543	0.019	0.00	0.033	0.036		Set Trigger
2	2.473	0.020	0.00	0.034	0.036		Set Trigger
3	2.479	0.019	0.00	0.035	0.035		Set Trigger
4	2.469	0.019	0.00	0.035	0.035		Set Trigger
5	2.557	0.019	0.00	0.035	0.036		Set Trigger

Avg 2.50

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/1/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



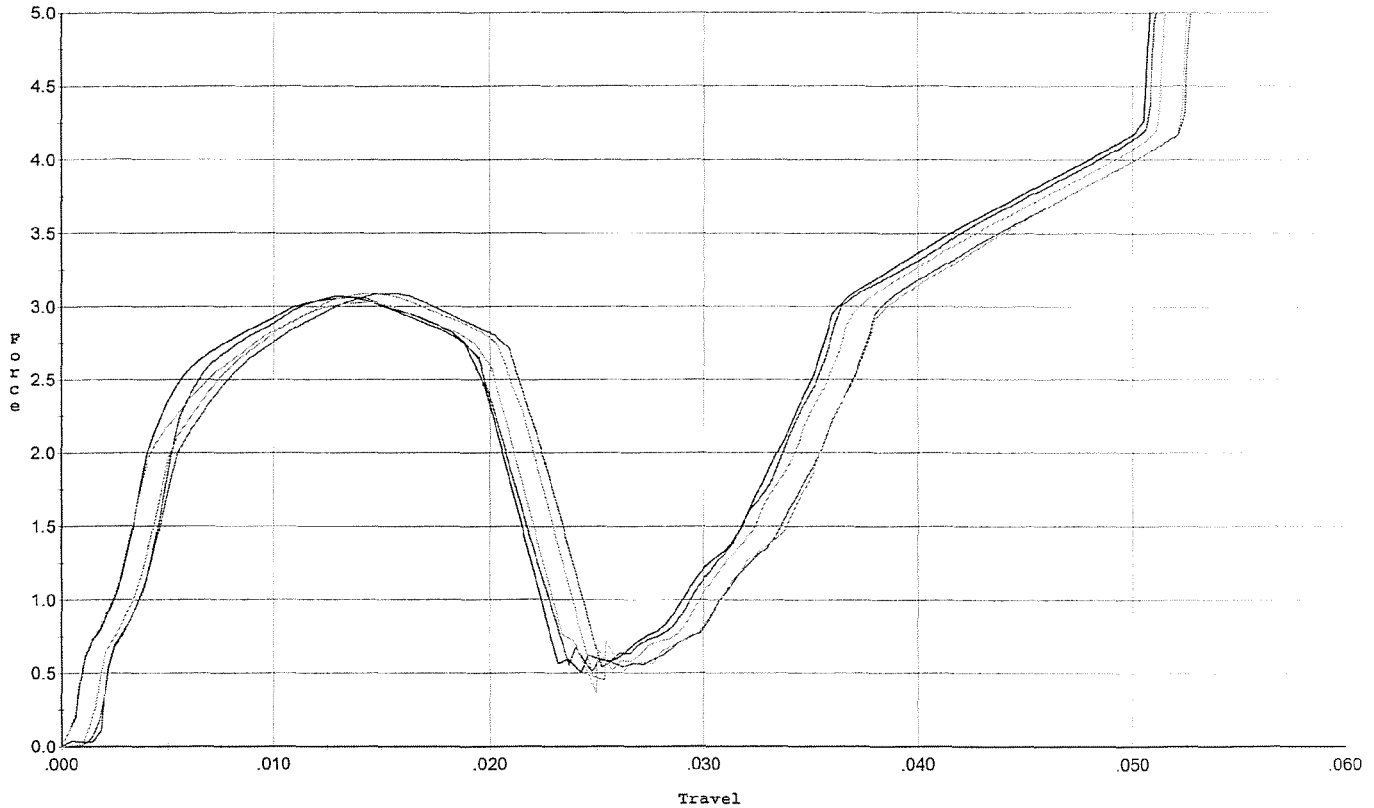
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.115	0.020	0.00	0.034	0.044		Set Trigger
2	3.064	0.021	0.002	0.035	0.044		Set Trigger
3	3.067	0.021	0.00	0.034	0.046		Set Trigger
4	3.066	0.022	0.00	0.034	0.048		Set Trigger
5	3.043	0.022	0.00	0.034	0.047		Set Trigger

Avg 3.07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/1/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



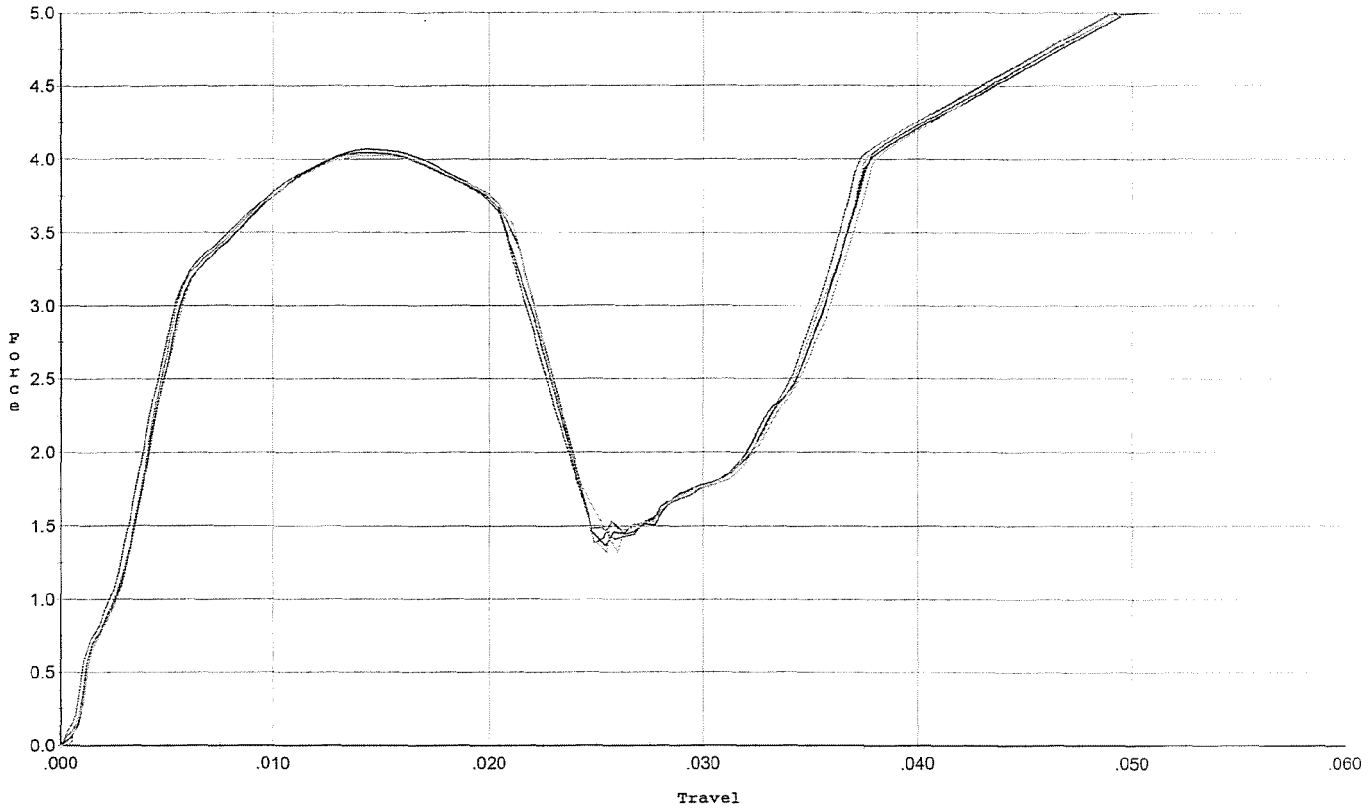
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.064	0.019	0.002	0.034	0.041		Set Trigger
2	3.073	0.020	0.00	0.034	0.045		Set Trigger
3	3.088	0.023	0.00	0.034	0.048		Set Trigger
4	3.029	0.020	0.00	0.034	0.045		Set Trigger
5	3.090	0.022	0.00	0.034	0.047		Set Trigger

Avg 3.06

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/1/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



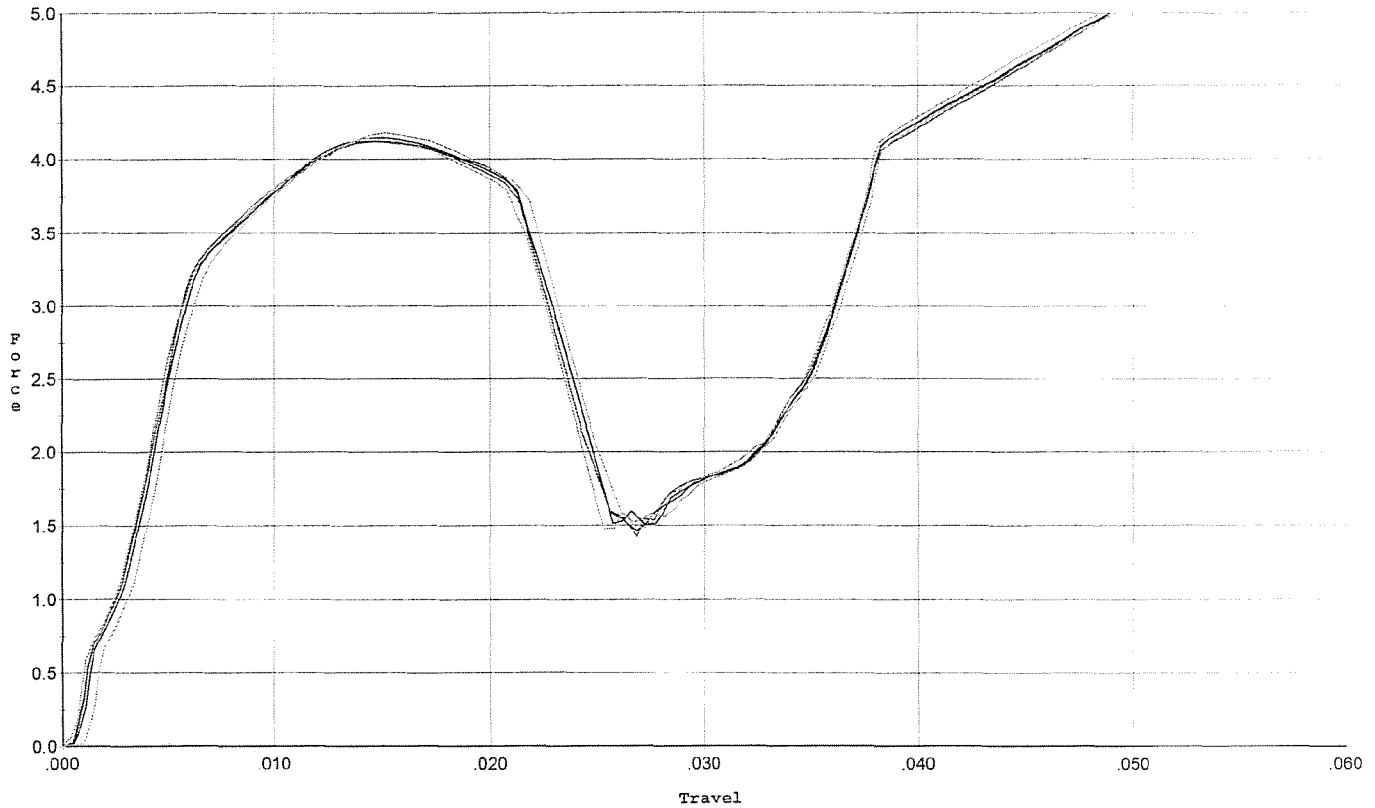
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.042	0.022	0.00	0.032	0.064		Set Trigger
2	4.066	0.021	0.00	0.032	0.061		Set Trigger
3	4.044	0.020	0.00	0.032	0.059		Set Trigger
4	4.023	0.021	0.00	0.032	0.060		Set Trigger
5	4.035	0.021	0.00	0.032	0.061		Set Trigger

Avg 4.04

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/1/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



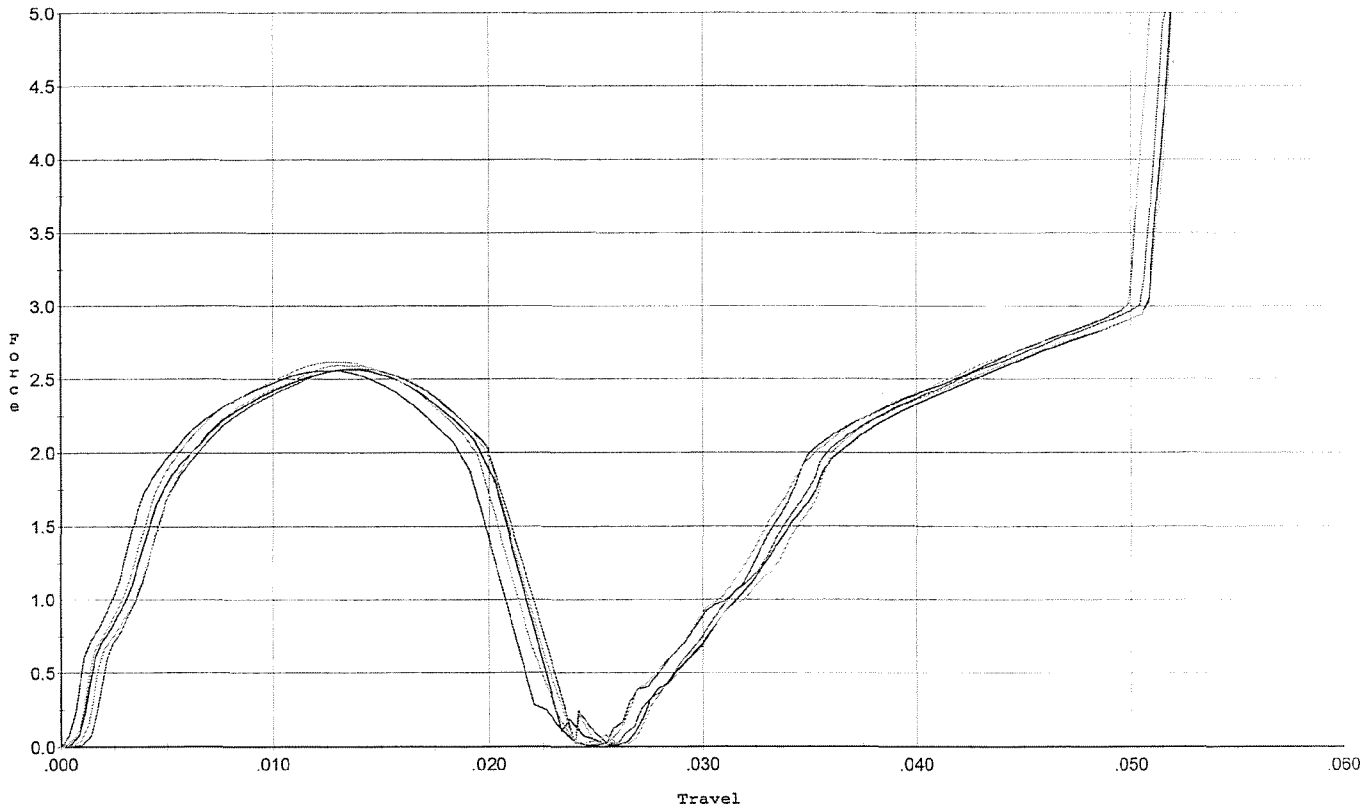
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.123	0.021	0.00	0.032	0.063		Set Trigger
2	4.145	0.023	0.00	0.032	0.068		Set Trigger
3	4.122	0.021	0.00	0.032	0.063		Set Trigger
4	4.181	0.022	0.00	0.032	0.063		Set Trigger
5	4.142	0.022	0.00	0.032	0.064		Set Trigger

Aug 4.14

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/1/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



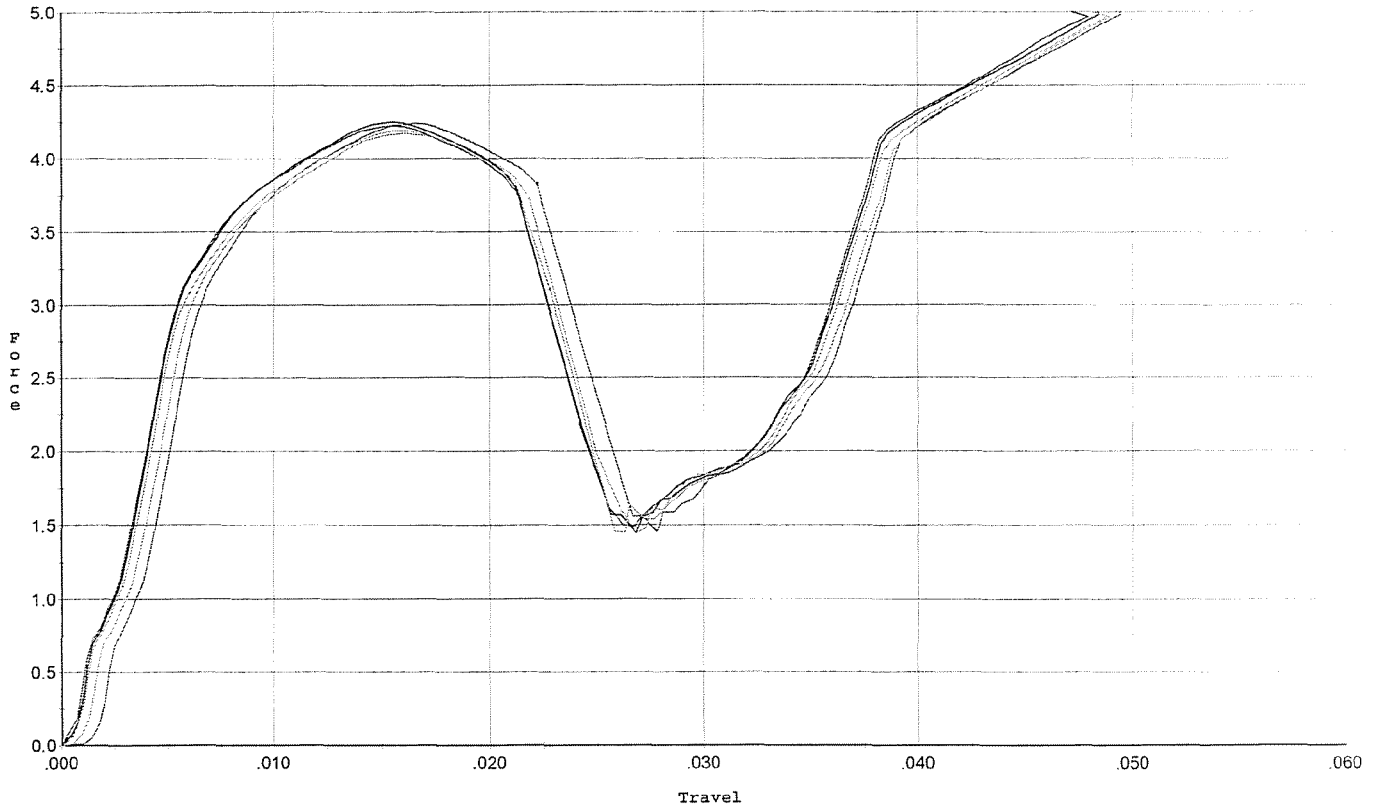
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.558	0.019	0.00	0.035	0.036		Set Trigger
2	2.563	0.020	0.00	0.036	0.037		Set Trigger
3	2.571	0.022	0.00	0.035	0.039		Set Trigger
4	2.594	0.020	0.00	0.036	0.037		Set Trigger
5	2.614	0.019	0.00	0.035	0.037		Set Trigger

Avg 2.58

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/1/09

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.223	0.021	0.00	0.032	0.064		Set Trigger
2	4.251	0.021	0.00	0.032	0.064		Set Trigger
3	4.242	0.022	0.00	0.032	0.064		Set Trigger
4	4.191	0.023	0.00	0.032	0.067		Set Trigger
5	4.173	0.022	0.00	0.032	0.063		Set Trigger

Avg 4.21