

G6863525

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

**BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD**

proof of purchase



owner registration sticker



BM FORM

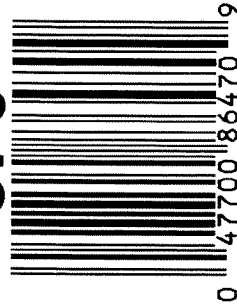
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6863525

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6863525

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		5-21-09	SPD
430	ASSEMBLE TO STOCK		5-21-09	SP
440	PROOF		5-21-09	SPD
460	CHECK HEADSPACE	MAGNA - FLUX	5-21-09	RP
470	DIS-ASSEMBLE ACTION	MAY 29 2009	5-21-09	RP
472	SERIALIZE BOLT HANDLE		5-22-09	SPD
480	MAGNAFLUX BBL ACTION	OPERATOR <u>AN</u>	5-24-09	(AN)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		5/29/09	RP
510	DRILL AND TAP SIGHT HOLES		5-22-09	SP
520	GOFF BLAST BBL / REC		5/29/09	SPD
540	APPLY COATINGS (BARREL ACTION)		6/1	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		6-1-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6-1-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	6-1-09	SP
	D) OIL FIRING PIN ASSEMBLY		6-2-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

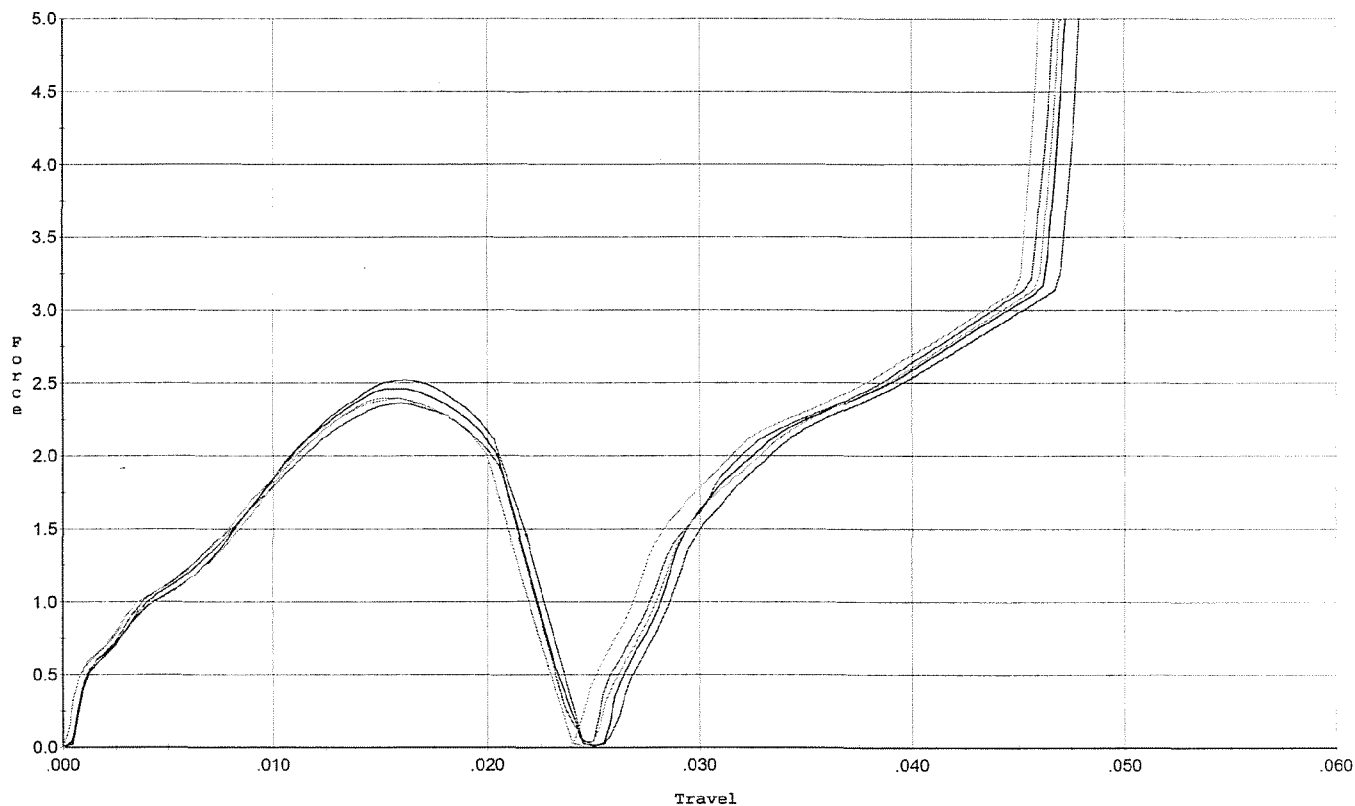
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>3.0</u>	6-18-09	L N
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>4.0</u>	6-18-09	L N
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.023</u> <u>.023</u>	6-18-09	L N
	J) ASSEMBLE STOCK		6-2-09	L N
	K) ASSEMBLE SWIVEL STUDS		6-18-09	L N
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	6/16/09	RB
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		6/16/09	TGR
670	FINAL INSPECTION A) HEADSPACE		6-18-09	L N
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.28</u> <u>2.35</u> <u>2.31</u> <u>2.40</u> <u>2.36</u>	6-18-09	L N
	C) FUNCTION		6-18-09	L N
690	PACK		7/24/09	Fon

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/8/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



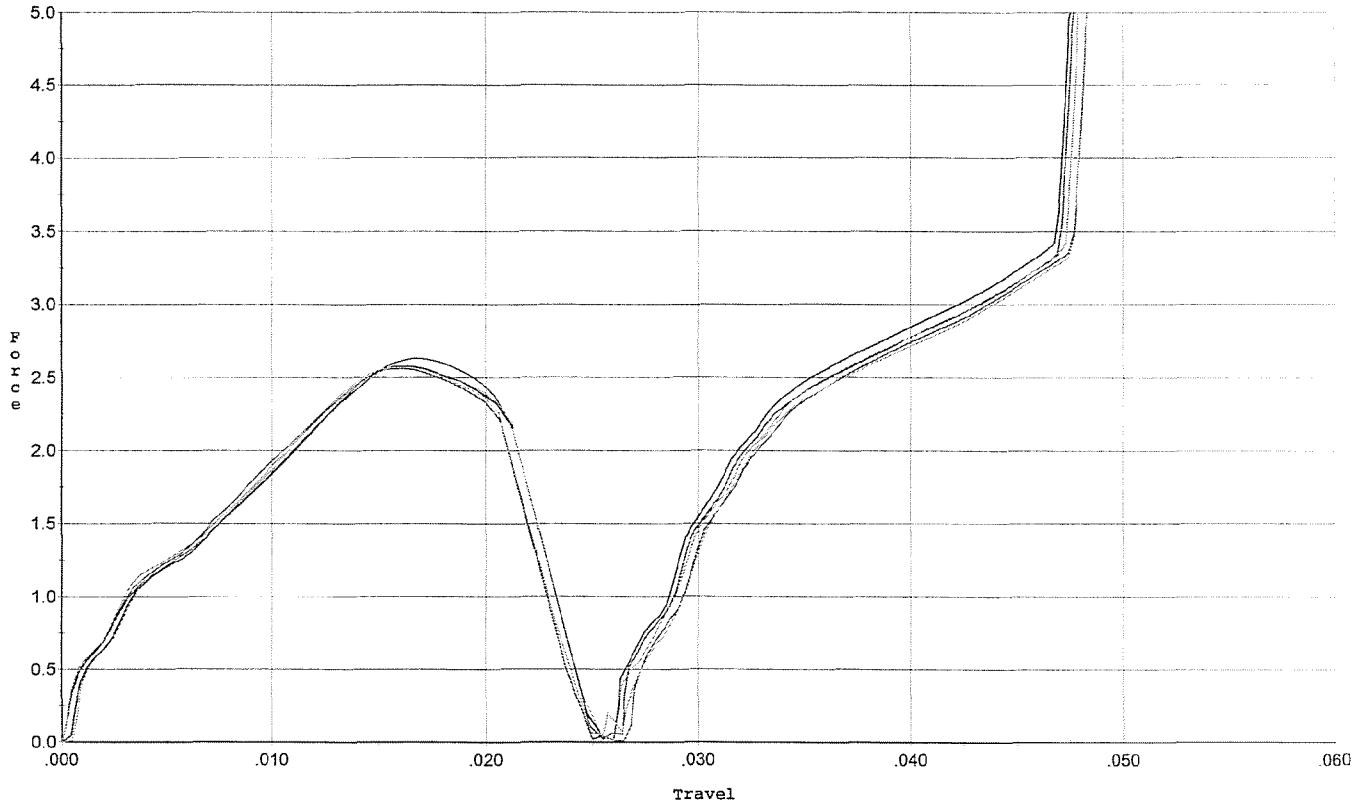
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.521	0.022	0.00	0.031	0.035		Set Trigger
2	2.461	0.020	0.00	0.031	0.033		Set Trigger
3	2.363	0.021	0.00	0.030	0.032		Set Trigger
4	2.395	0.020	0.00	0.030	0.032		Set Trigger
5	2.399	0.020	0.00	0.031	0.031		Set Trigger

Avg 2.42

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/8/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



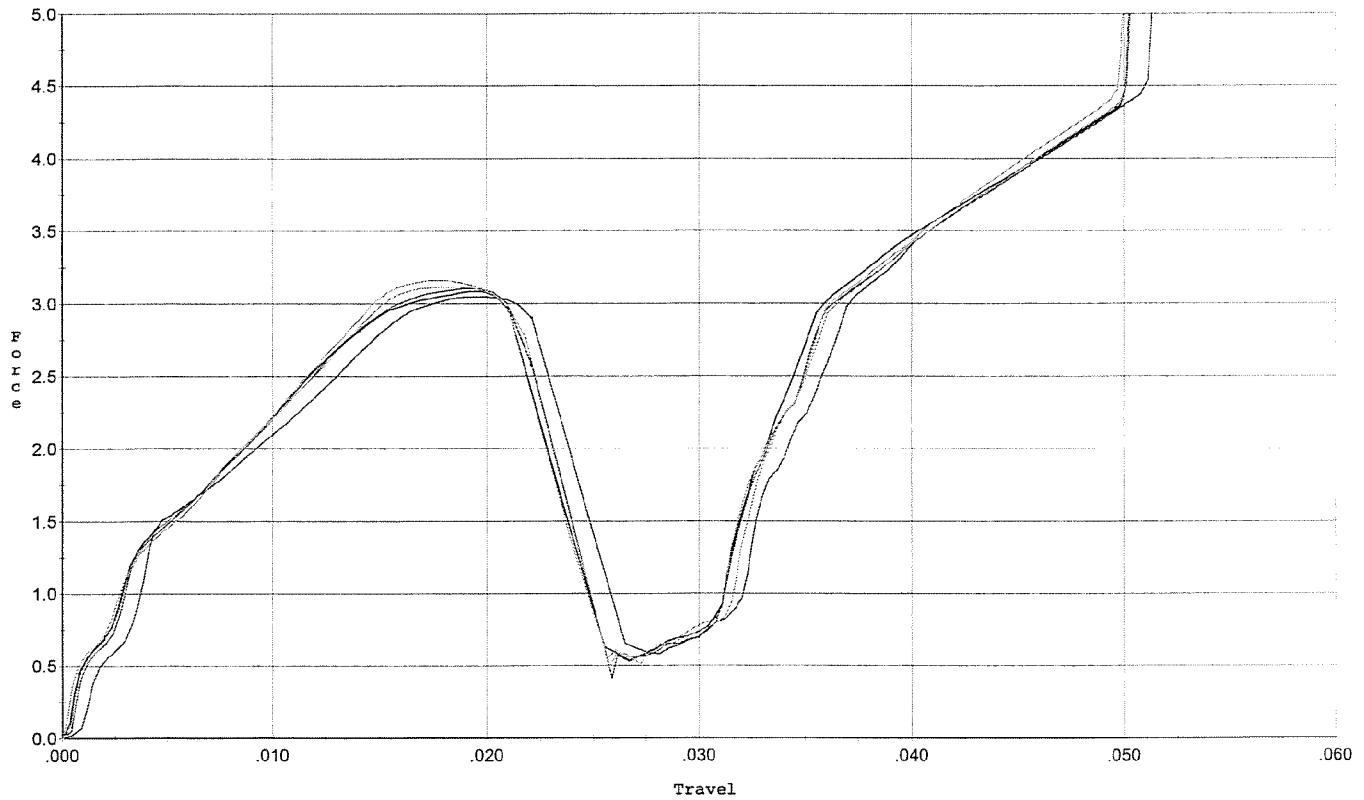
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.630	0.021	0.00	0.031	0.037		Set Trigger
2	2.578	0.021	0.00	0.030	0.036		Set Trigger
3	2.563	0.021	0.00	0.031	0.036		Set Trigger
4	2.572	0.021	0.00	0.031	0.036		Set Trigger
5	2.573	0.021	0.00	0.031	0.036		Set Trigger

Aug 2.58

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/8/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



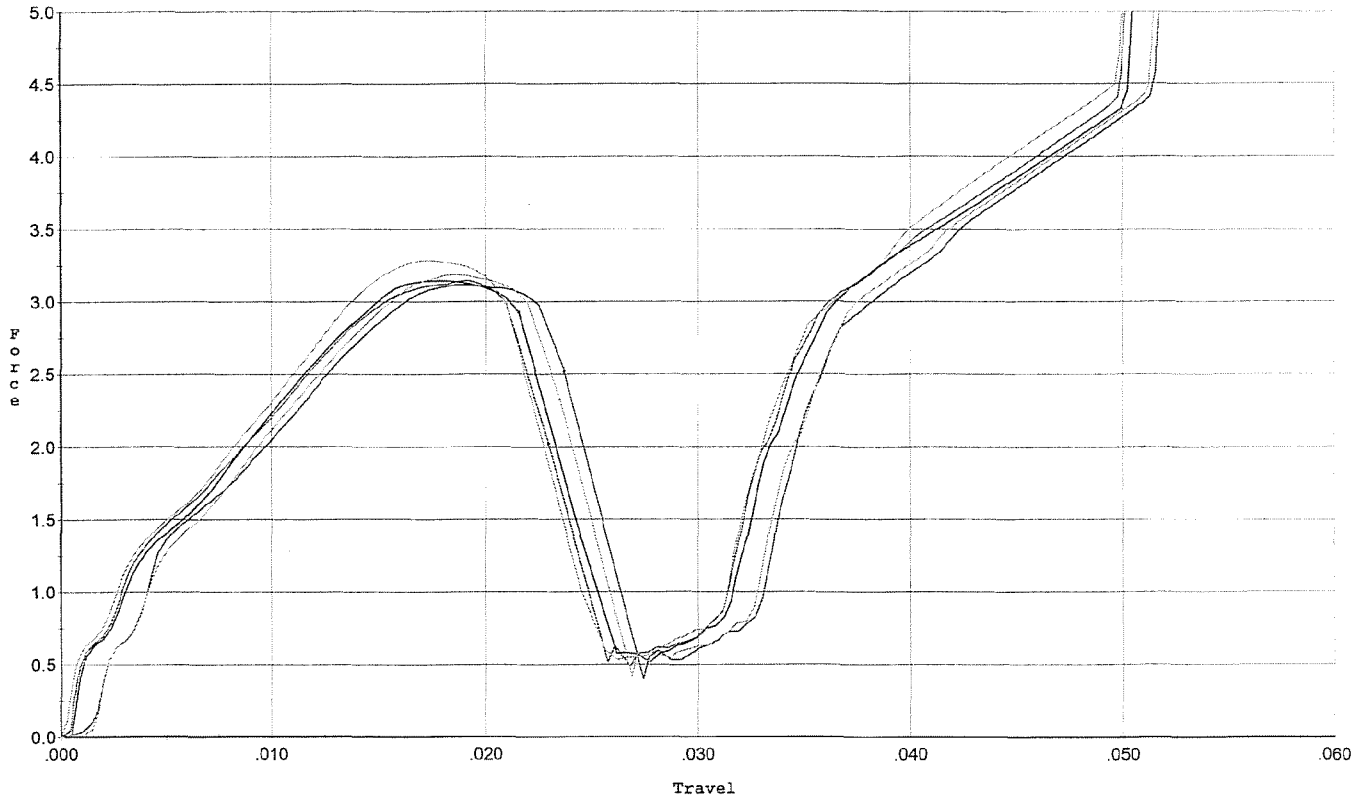
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.047	0.022	0.00	0.032	0.044		Set Trigger
2	3.085	0.021	0.00	0.032	0.043		Set Trigger
3	3.105	0.022	0.00	0.032	0.045		Set Trigger
4	3.114	0.022	0.00	0.032	0.045		Set Trigger
5	3.159	0.021	0.00	0.032	0.044		Set Trigger

Aug 3.10

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/8/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



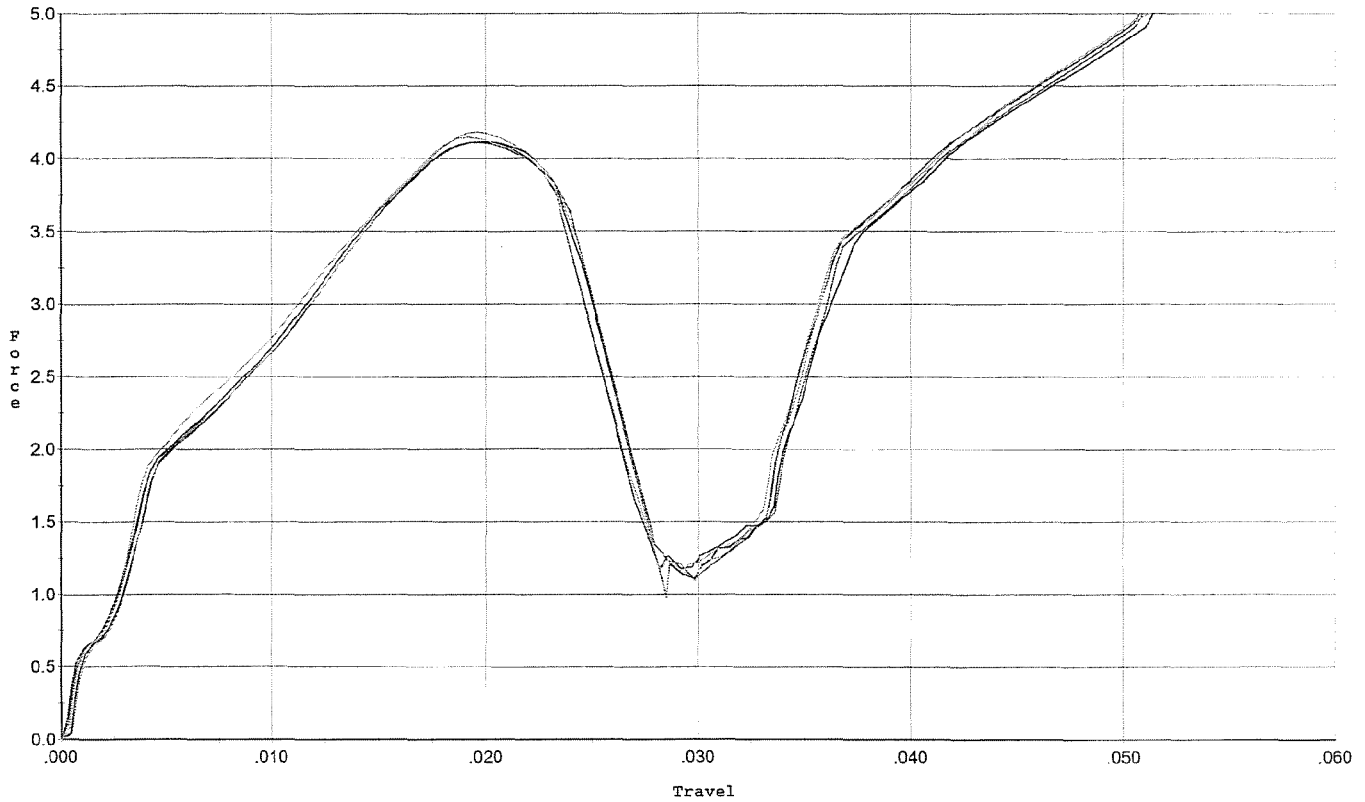
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.119	0.024	0.00	0.033	0.047		Set Trigger
2	3.147	0.022	0.00	0.032	0.045		Set Trigger
3	3.146	0.023	0.00	0.032	0.047		Set Trigger
4	3.188	0.023	0.00	0.033	0.047		Set Trigger
5	3.287	0.021	0.00	0.032	0.045		Set Trigger

Aug 3.17

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/8/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



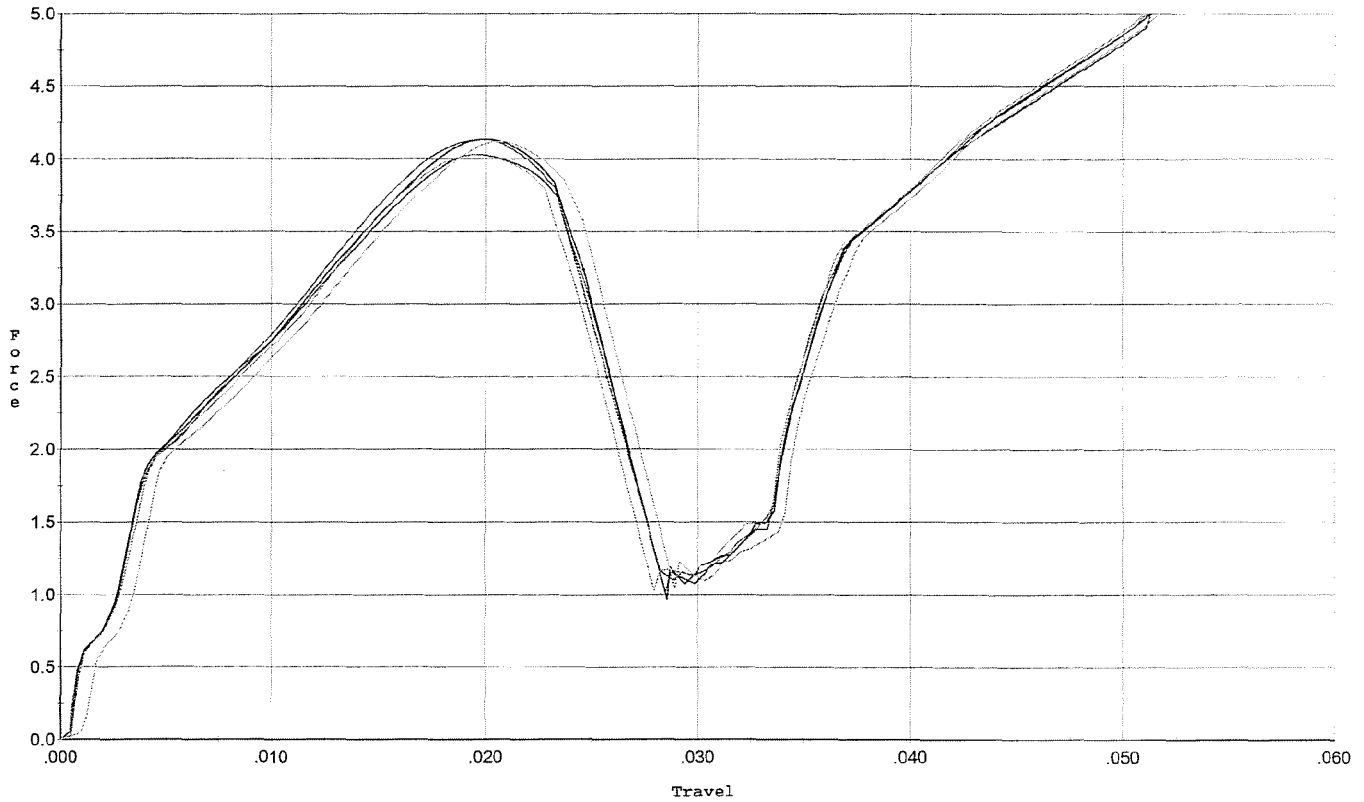
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.115	0.023	0.00	0.030	0.062		Set Trigger
2	4.112	0.025	0.00	0.030	0.065		Set Trigger
3	4.109	0.024	0.00	0.029	0.064		Set Trigger
4	4.145	0.023	0.00	0.030	0.063		Set Trigger
5	4.181	0.024	0.00	0.030	0.064		Set Trigger

Avg 4.13

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/8/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



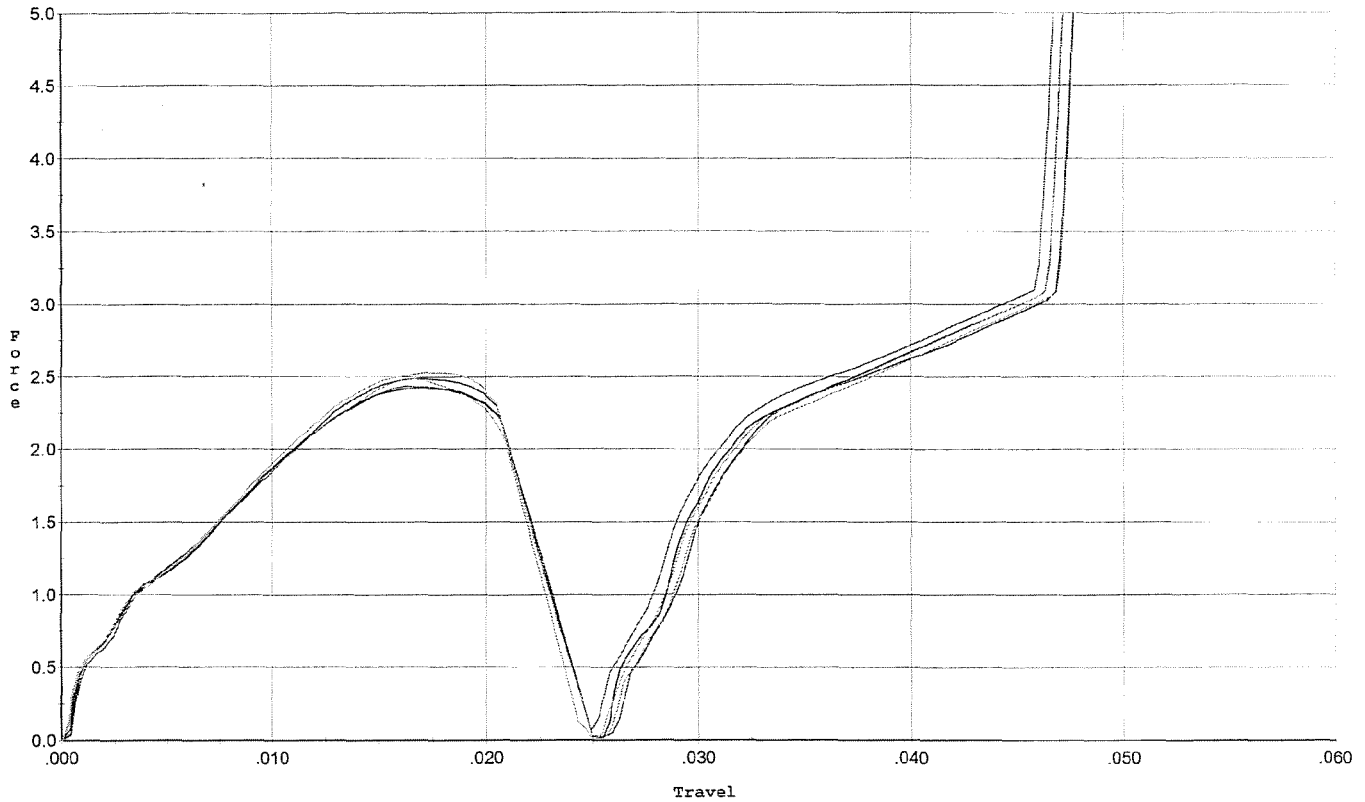
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.030	0.025	0.00	0.030	0.066		Set Trigger
2	4.134	0.025	0.00	0.030	0.066		Set Trigger
3	4.134	0.026	0.00	0.029	0.069		Set Trigger
4	4.120	0.025	0.00	0.030	0.064		Set Trigger
5	4.029	0.024	0.00	0.030	0.064		Set Trigger

Avg 4.08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/8/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



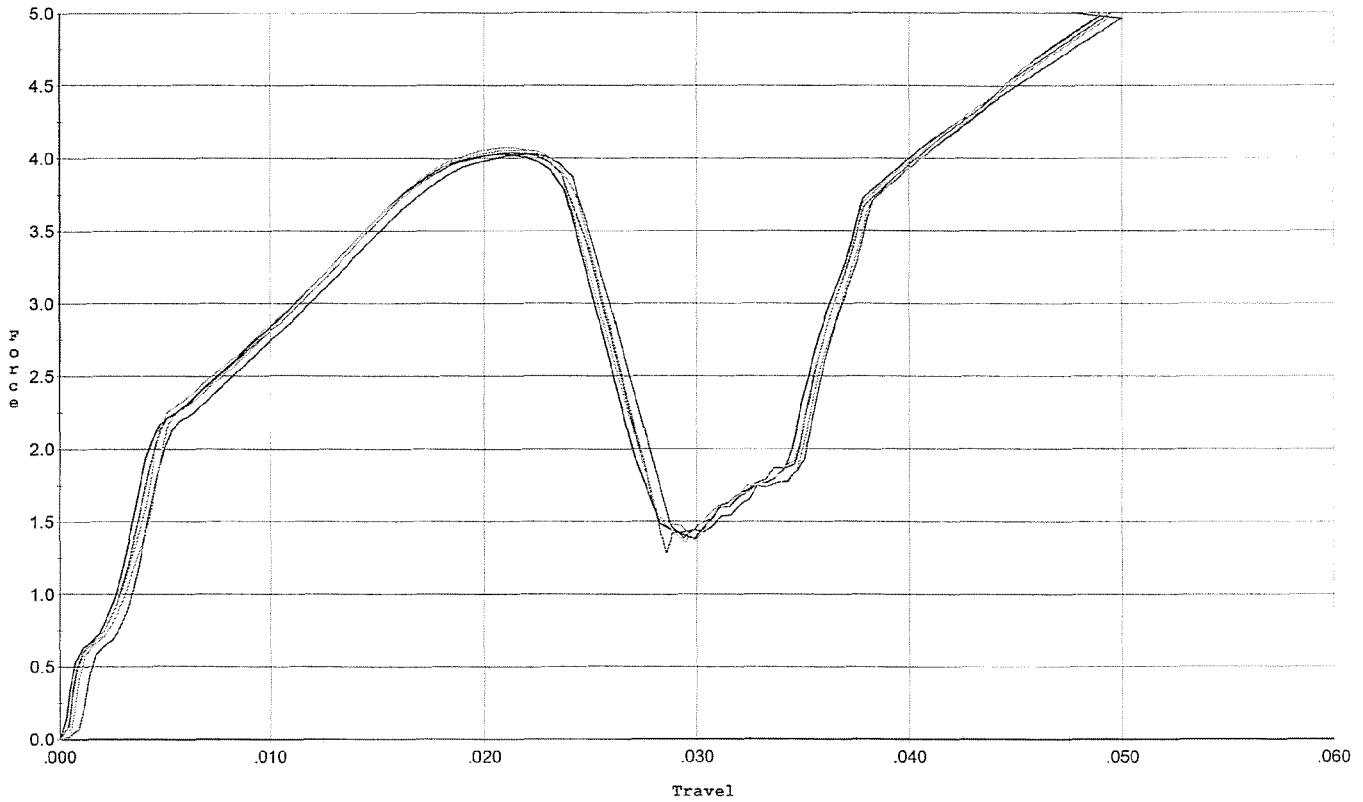
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.486	0.023	0.00	0.030	0.038		Set Trigger
2	2.418	0.021	0.00	0.030	0.034		Set Trigger
3	2.434	0.021	0.00	0.030	0.034		Set Trigger
4	2.528	0.020	0.00	0.030	0.035		Set Trigger
5	2.483	0.021	0.00	0.031	0.035		Set Trigger

Avg 2.47

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 5/8/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.025	0.026	0.00	0.029	0.069		Set Trigger
2	4.028	0.024	0.00	0.029	0.065		Set Trigger
3	4.035	0.025	0.00	0.029	0.067		Set Trigger
4	4.074	0.024	0.00	0.030	0.064		Set Trigger
5	4.059	0.024	0.00	0.029	0.066		Set Trigger

Avg 4.04