

66863527

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

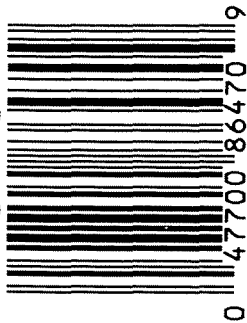
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6863527

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6863527

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		5-27-09	SP
430	ASSEMBLE TO STOCK		5-27-09	SP
440	PROOF		5-27-09	SP
460	CHECK HEADSPACE	MAGNA - FLUX	5-27-09	SP
470	DIS-ASSEMBLE ACTION		5-27-09	SP
472	SERIALIZE BOLT HANDLE		5-28-09	RT
480	MAGNAFLUX BBL ACTION	OPERATOR 	5/30/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/1/09	RT
510	DRILL AND TAP SIGHT HOLES		5-28-09	SP
520	GOFF BLAST BBL / REC		6-1-09	DWO
540	APPLY COATINGS (BARREL ACTION)		6/1/11	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		6-12-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6-12-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	6-12-09	SP
	D) OIL FIRING PIN ASSEMBLY		7-1-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

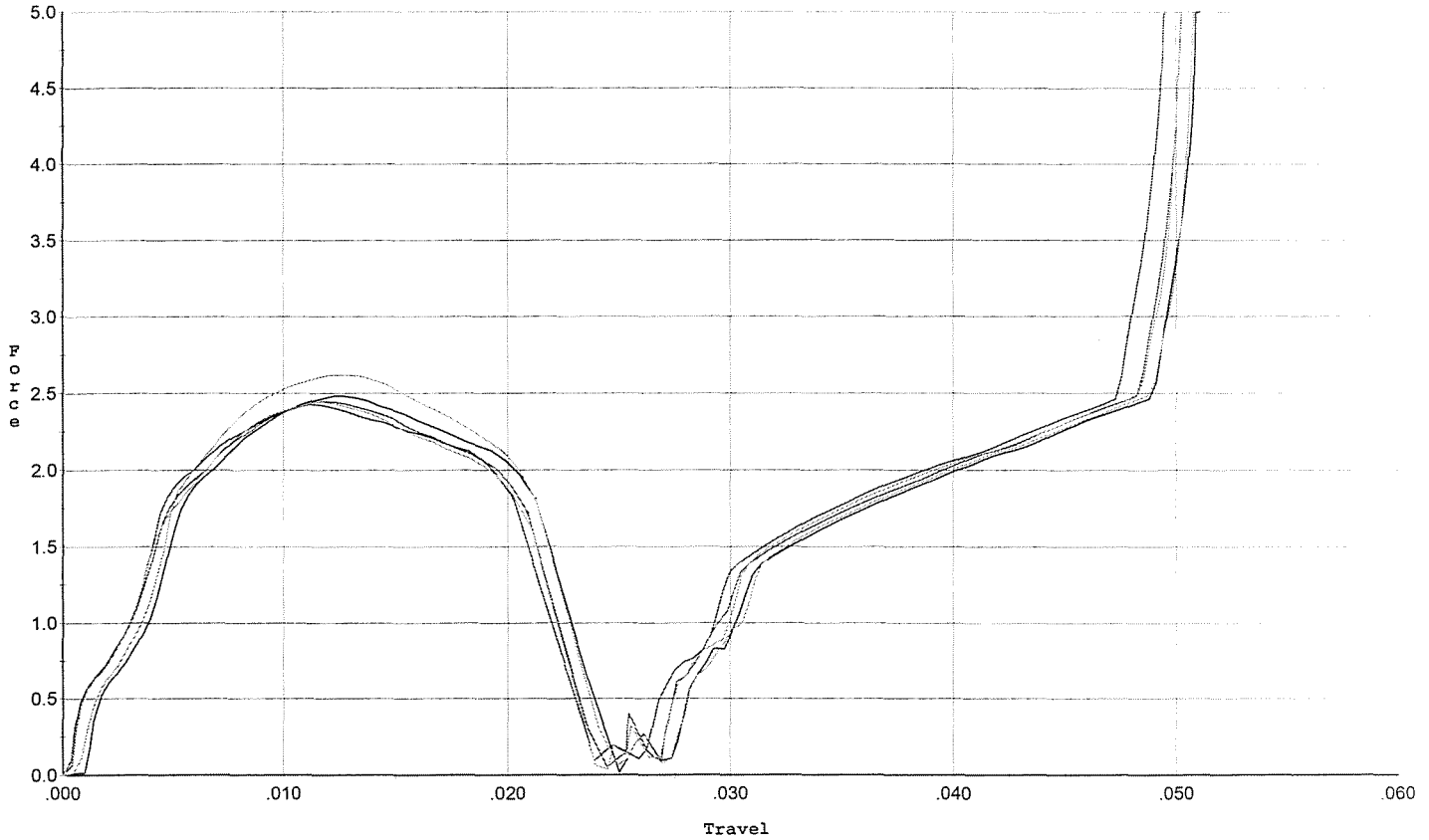
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>40</u>	<u>40</u>	<u>40</u>	8-7-09	L.N.		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>50</u>	<u>50</u>	<u>50</u>	8-7-09	L.N.		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u>	<u>.023</u>	<u>.024</u>	8-7-09	L.N.		
	J) ASSEMBLE STOCK					7-1-09	L.N.		
	K) ASSEMBLE SWIVEL STUDS					8-7-09	L.N.		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		PASS	FAIL		7/28	RB		
			PASS	FAIL					
	MALFUNCTION		CORRECTION N/A						
	MALFUNCTION								
	MALFUNCTION								
	MALFUNCTION								
660	INSPECT FOR LIVE AMMO					7/28	TAR		
670	FINAL INSPECTION A) HEADSPACE					8-7-09	L.N.		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>255</u>	<u>244</u>	<u>247</u>	<u>250</u>	<u>247</u>	8-6-09	L.N.
	C) FUNCTION							8-7-09	L.N.
690	PACK							8/10/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/18/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



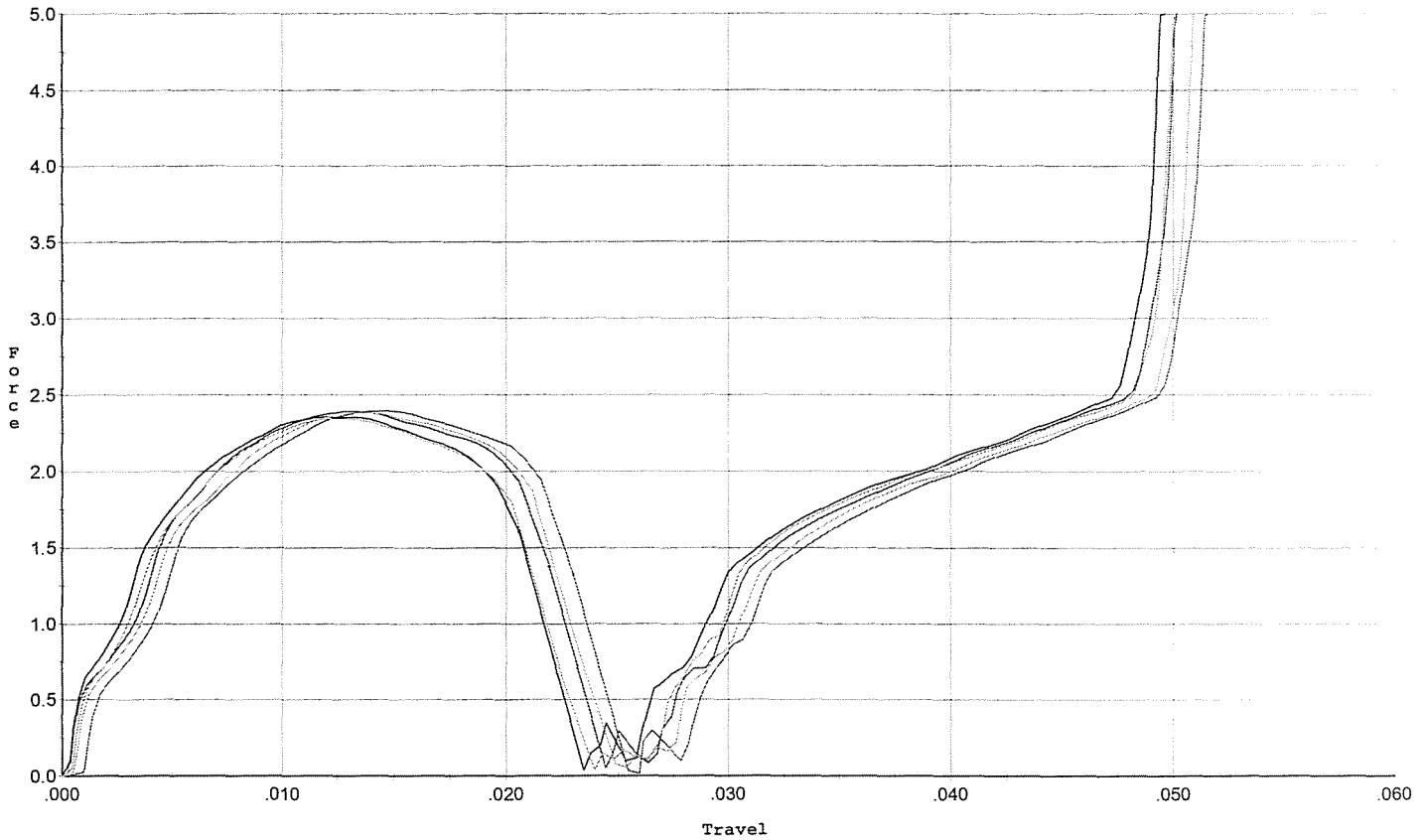
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.428	0.020	0.00	0.033	0.037		Set Trigger
2	2.481	0.021	0.00	0.034	0.038		Set Trigger
3	2.449	0.021	0.00	0.034	0.038		Set Trigger
4	2.445	0.021	0.00	0.034	0.038		Set Trigger
5	2.620	0.021	0.00	0.034	0.040		Set Trigger

Aug 2.48

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/18/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



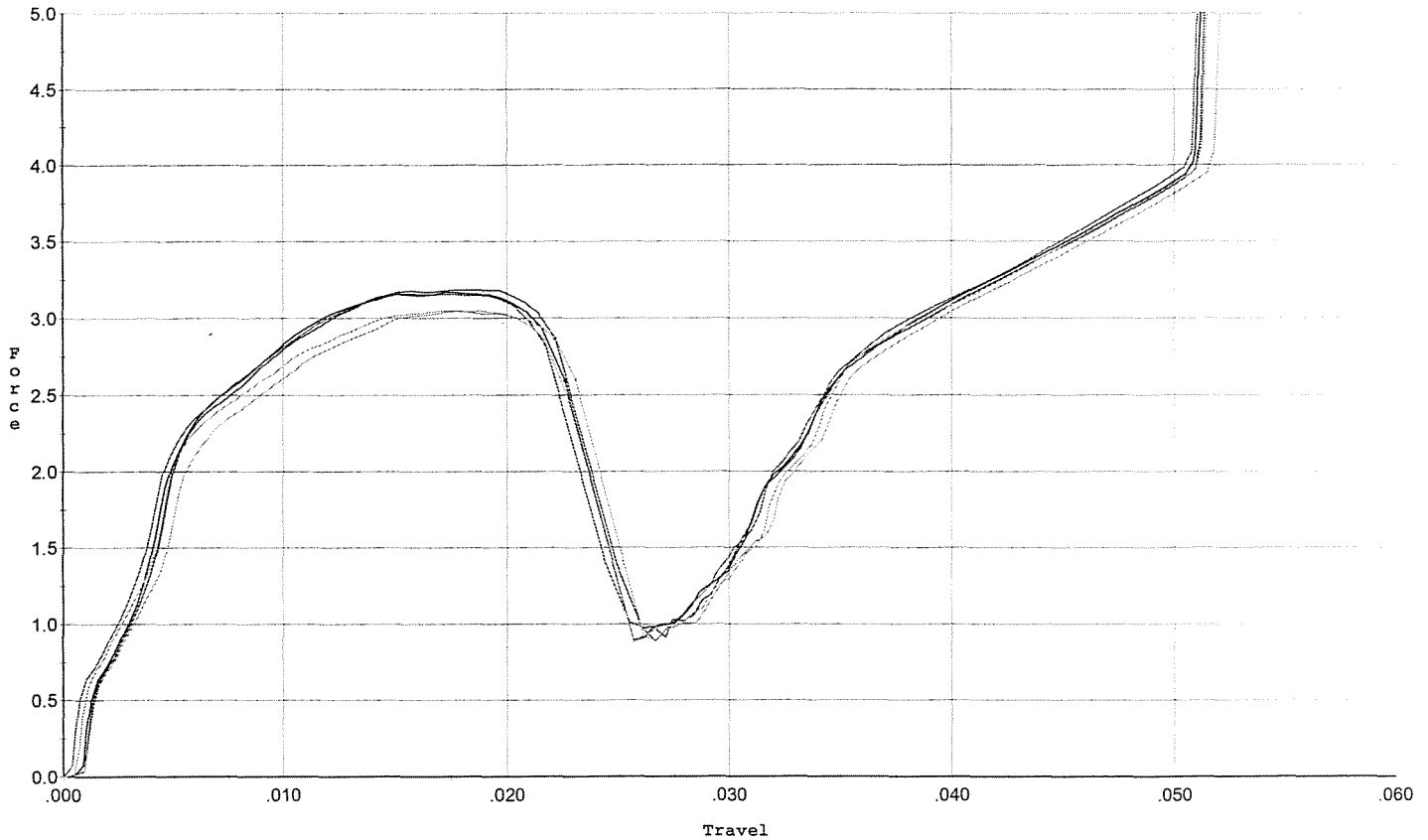
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.394	0.022	0.00	0.034	0.039		Set Trigger
2	2.356	0.021	0.00	0.033	0.037		Set Trigger
3	2.398	0.023	0.00	0.034	0.039		Set Trigger
4	2.385	0.021	0.00	0.034	0.037		Set Trigger
5	2.345	0.020	0.00	0.034	0.035		Set Trigger

Avg 2.37

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/18/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



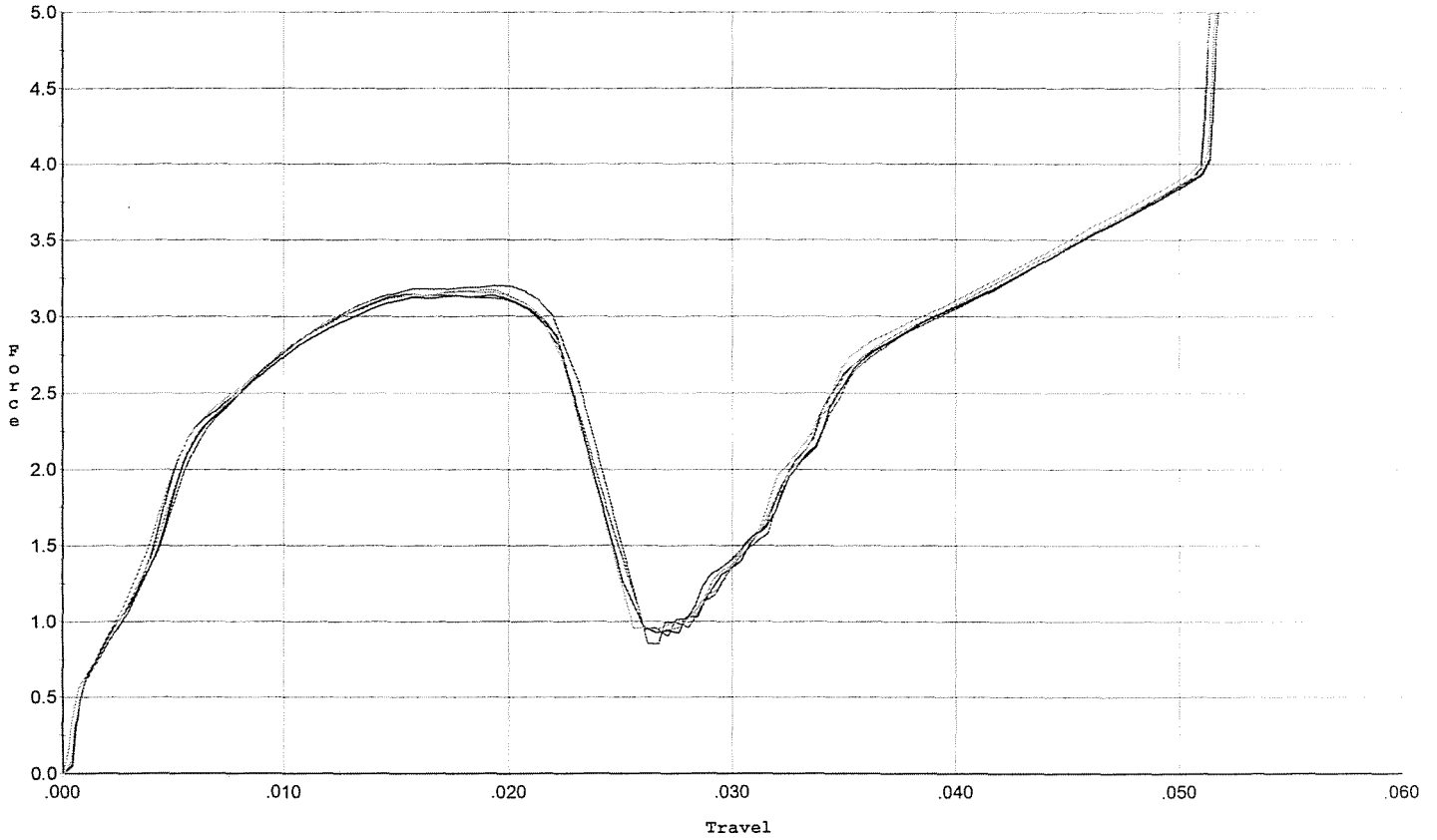
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.182	0.022	0.00	0.032	0.051		Set Trigger
2	3.166	0.023	0.00	0.032	0.052		Set Trigger
3	3.155	0.022	0.00	0.032	0.051		Set Trigger
4	3.050	0.023	0.00	0.032	0.051		Set Trigger
5	3.045	0.023	0.00	0.032	0.050		Set Trigger

Aug 3.12

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/18/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



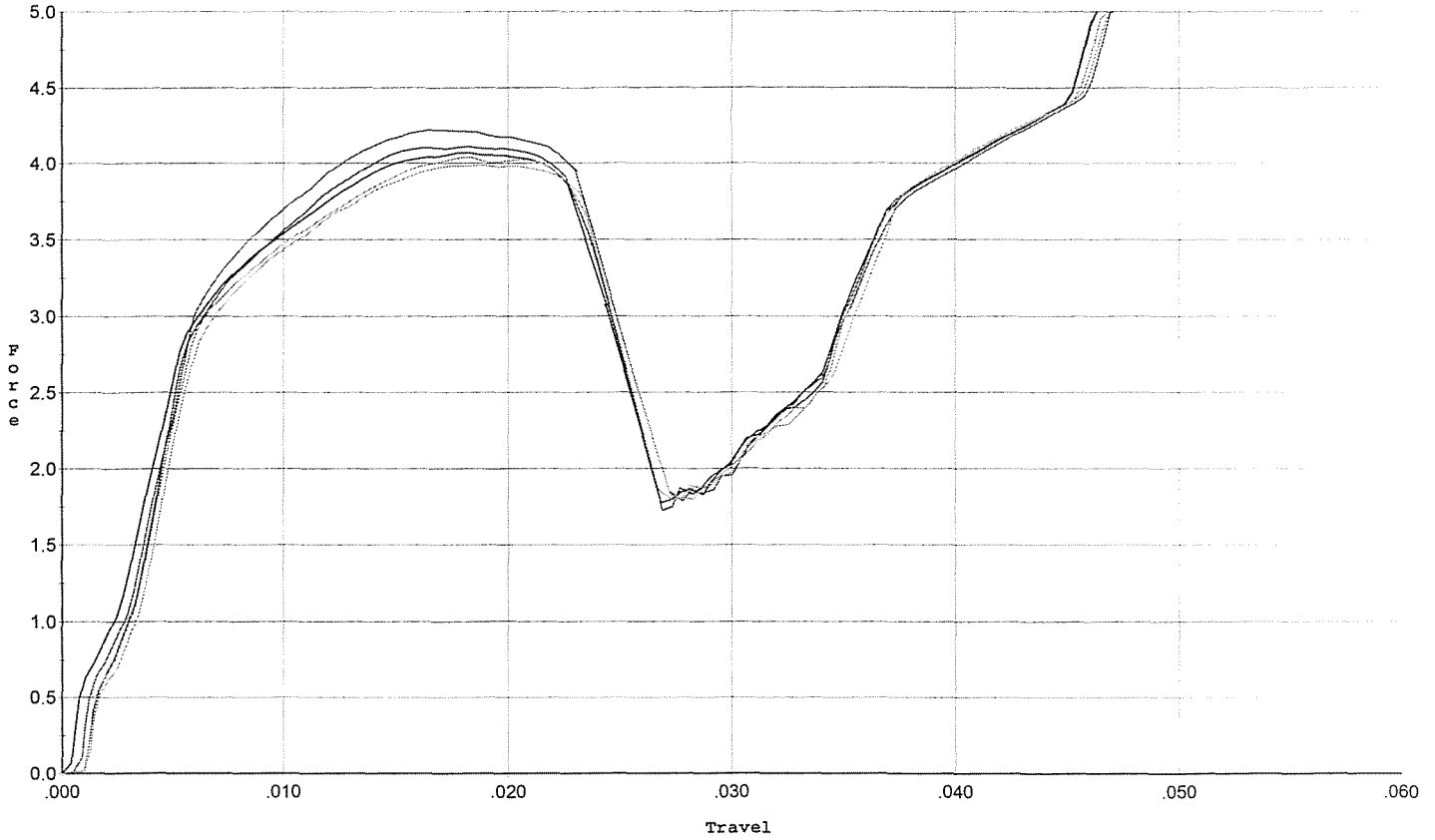
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.145	0.022	0.00	0.032	0.051		Set Trigger
2	3.137	0.022	0.00	0.032	0.051		Set Trigger
3	3.202	0.023	0.00	0.032	0.053		Set Trigger
4	3.173	0.022	0.00	0.032	0.052		Set Trigger
5	3.169	0.022	0.00	0.032	0.051		Set Trigger

Avg 3.16

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/18/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



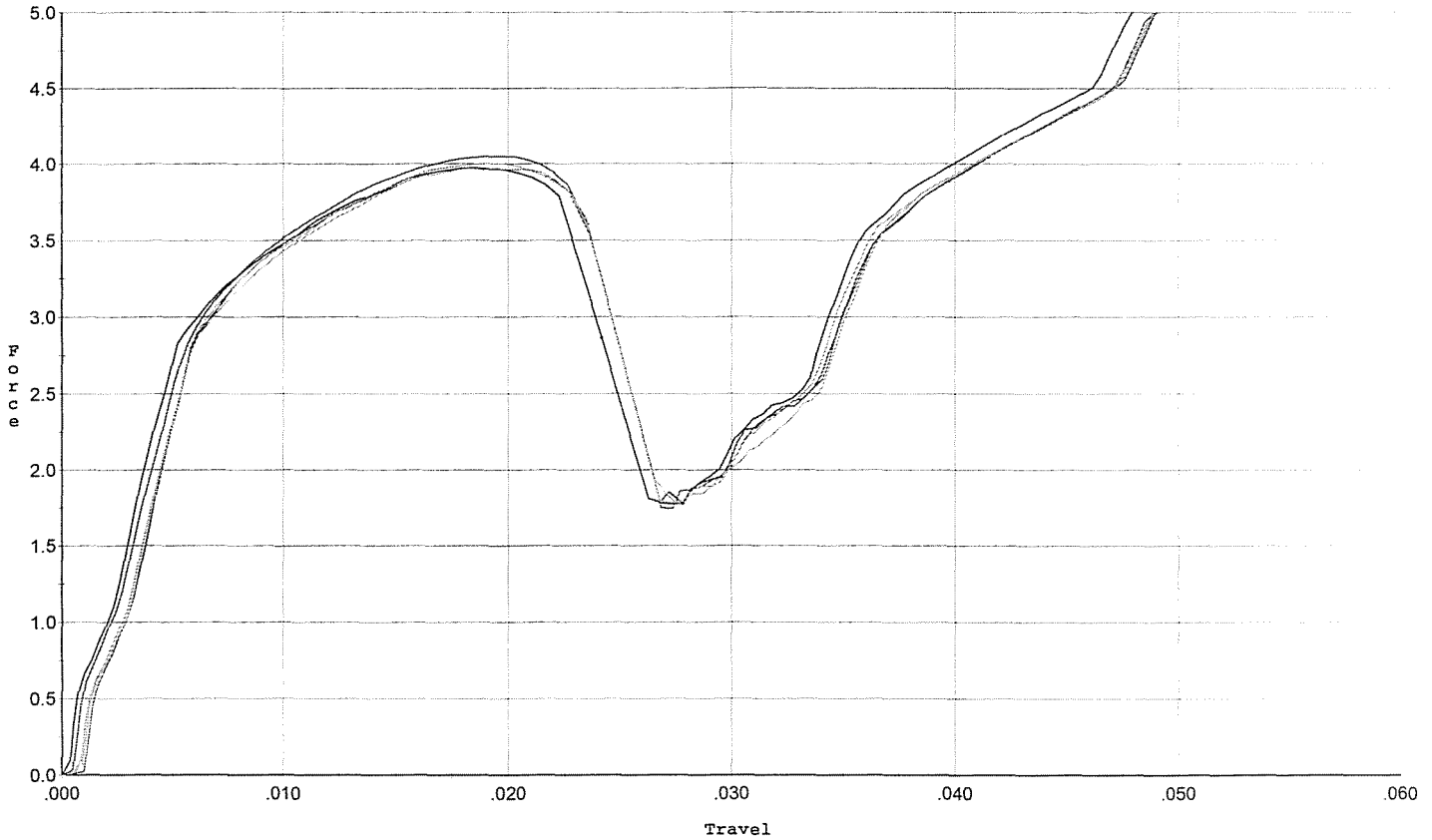
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.109	0.024	0.00	0.029	0.069		Set Trigger
2	4.069	0.024	0.00	0.029	0.072		Set Trigger
3	4.219	0.023	0.00	0.030	0.069		Set Trigger
4	3.983	0.023	0.00	0.030	0.066		Set Trigger
5	4.037	0.023	0.00	0.029	0.067		Set Trigger

Avg 4.08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/18/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



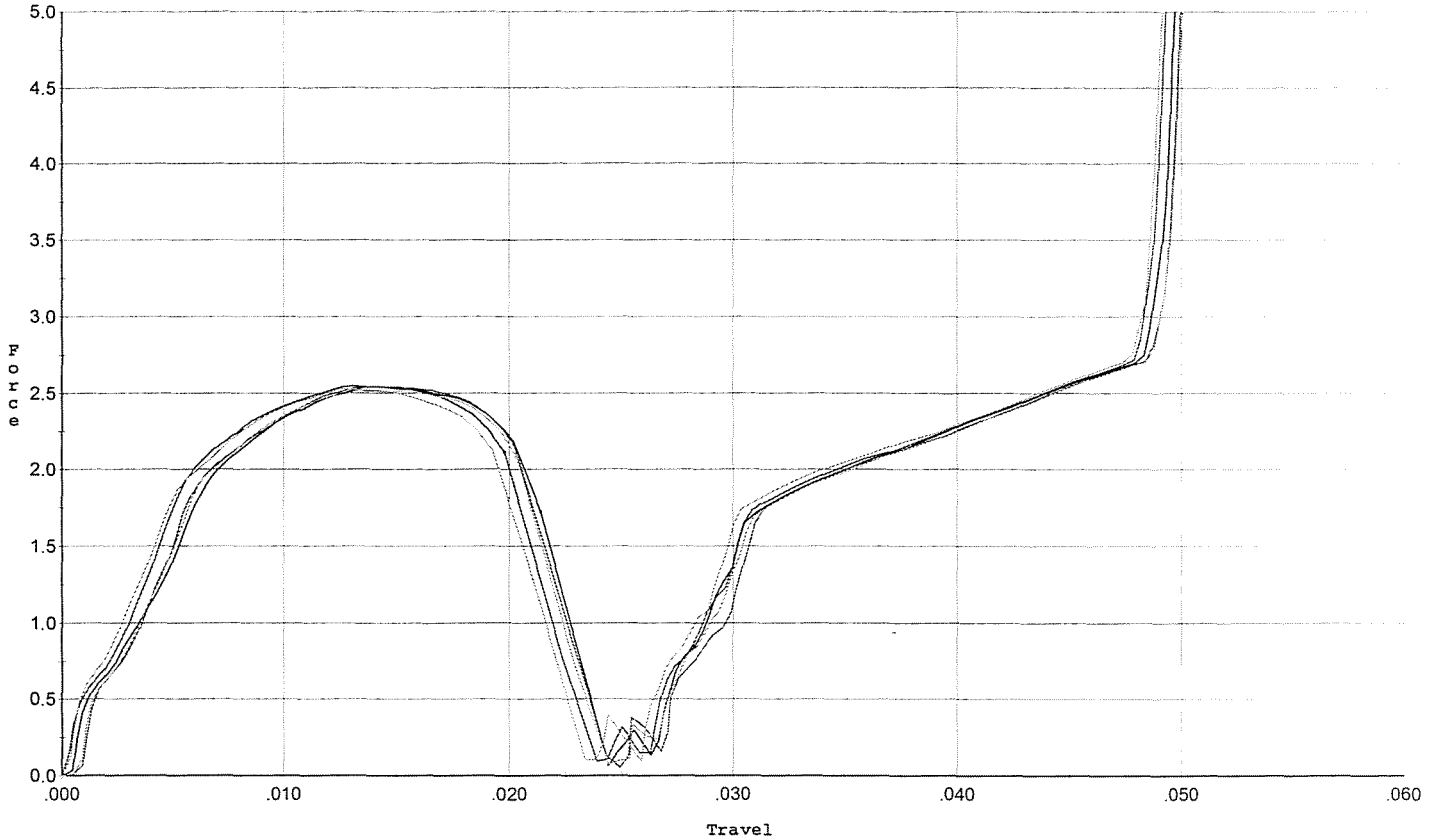
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.049	0.024	0.00	0.030	0.069		Set Trigger
2	3.974	0.024	0.00	0.029	0.070		Set Trigger
3	3.976	0.024	0.00	0.030	0.067		Set Trigger
4	3.967	0.023	0.00	0.030	0.067		Set Trigger
5	4.001	0.024	0.00	0.030	0.068		Set Trigger

Avg 3.98

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/18/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- 0.50 lbs. for final test



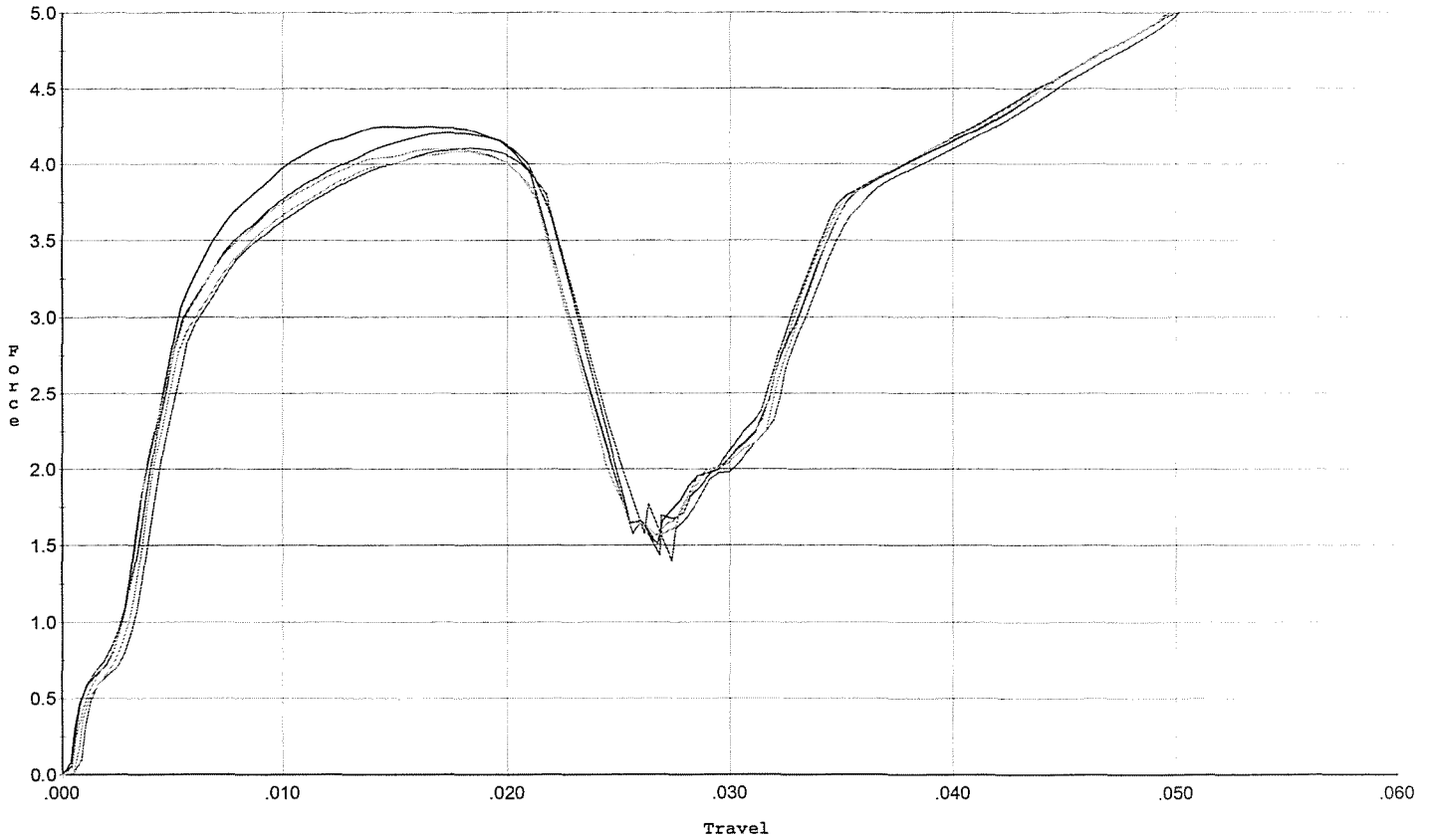
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.549	0.020	0.00	0.033	0.037		Set Trigger
2	2.545	0.021	0.00	0.033	0.039		Set Trigger
3	2.545	0.020	0.00	0.033	0.037		Set Trigger
4	2.523	0.020	0.00	0.033	0.037		Set Trigger
5	2.528	0.021	0.00	0.033	0.039		Set Trigger

Avg 2.53

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/18/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.205	0.022	0.00	0.029	0.066		Set Trigger
2	4.251	0.021	0.00	0.029	0.064		Set Trigger
3	4.103	0.022	0.00	0.029	0.062		Set Trigger
4	4.082	0.021	0.00	0.029	0.061		Set Trigger
5	4.097	0.021	0.00	0.029	0.063		Set Trigger

Aug 4.14